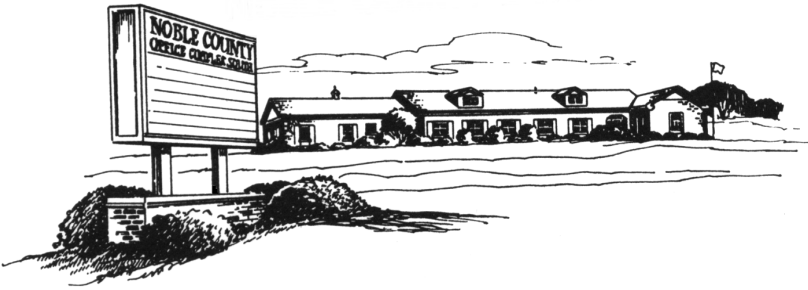


# NOBLE COUNTY HEALTH DEPARTMENT

2090 N. State Road 9, Suite C  
Albion, Indiana 46701

Telephone: (260) 636-2191  
Fax: (260) 636-2192  
Clinic Fax: (260) 636-3753



## MOBILE FOOD SERVICE MINIMUM REQUIREMENTS

### MOBILE UNITS:

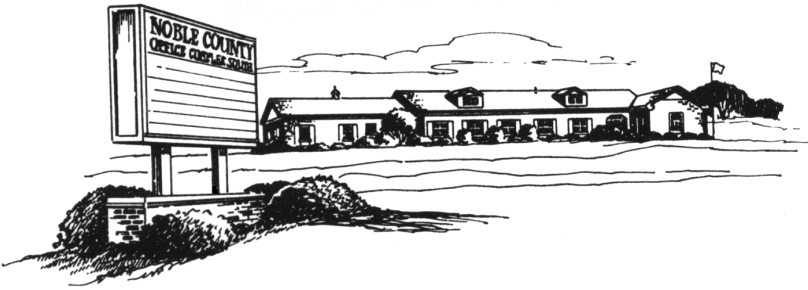
Section numbers refer to Indiana Retail Food Establishment Sanitation Requirements  
Title 410 IAC 7-24

1. (Sect 113) All facilities licensed as a mobile food service must have an approved, licensed commissary.
2. (Sect 423, 424) There will be no food service operations (water supply, food preparation, food storage, utensil, or unit cleaning) in conjunction with a private residence or other living quarters.
3. (Sect 110, 111) All mobile units are licensed food service facilities. As such they must meet all requirements of 410 IAC 7-24 as applicable **including plan review** and approval. These requirements include, but are not restricted to:
  - a. (Sect 342, 373) Suitable hand washing facilities with hot water a minimum of 100 degrees Fahrenheit and wastewater collection to be disposed of in approved sewer or septic system. Any non-clear water waste, such as runoff from raw chicken juice, is required to be disposed of in approved sewer or septic system as well.
  - b. (Sect 399) Cleanable walls, floors and ceilings. Unit is to be set up on cleanable surface such as asphalt or concrete and may not be set up in area that will create dust conditions.
  - c. (Sect 413) Adequate fly, insect and rodent control for entire preparation and service areas.
  - d. (Sect 410, 411) The unit shall have a minimum of 70 foot-candles of shielded lighting.
  - e. (Sect 259, 187) Adequate mechanical refrigeration, if required. Cold holding units must maintain cold foods at 41 degrees Fahrenheit or below.
  - f. (Sect 259, 187) Adequate mechanical hot holding, if required. Hot holding units must maintain hot foods at 135 degrees Fahrenheit or above.
  - g. (Sect 307) Adequate ventilation where high heat, steam, or grease is produced.
  - h. (Sect 142) All food products must be from an approved source and prepared in an approved, licensed facility.
  - i. (Sect 176) Tops of beverage containers shall be extended from cooling ice. Ice shall be self-draining.
  - J. (Sect 243) Single service items shall be protected from contamination.
  - k. (Sect 171) Deli tissues or handled utensils are required for customer handling of non--packaged food items such as donuts.
  - l. (Sect 254, 257) Bi-metallic probe thermometer (0-220 degrees Fahrenheit) accurate to +/- 2 degrees Fahrenheit to monitor internal food temperatures. Provide alcohol swabs or another approved sanitizer in order to clean the probe thermometer between uses.
  - m. (Sect 256) Ambient air temperature thermometers accurate to +/- 3 degrees Fahrenheit are required in all hot and cold holding units.

# NOBLE COUNTY HEALTH DEPARTMENT

2090 N. State Road 9, Suite C  
Albion, Indiana 46701

Telephone: (260) 636-2191  
Fax: (260) 636-2192  
Clinic Fax: (260) 636-3753



- n. (Sect 294, 295) Each unit shall be provided with a labeled container of an approved sanitizer. Test kits are not required as the sanitizer shall be prepared at the commissary where test kits are required. Cleaners and sanitizers shall be stored in the truck cab unless an empty storage area of the mobile unit is available.
- o. (Sect 146) Proper labeling is required for all pre-packaged food items. This includes name of product, name and address of manufacturer, net weight, and list of ingredients.

**\* Please be aware that mobile units are required to return to the commissary for cleaning and servicing each evening (Sect 113).**

## GRILL DESIGN GUIDELINES:

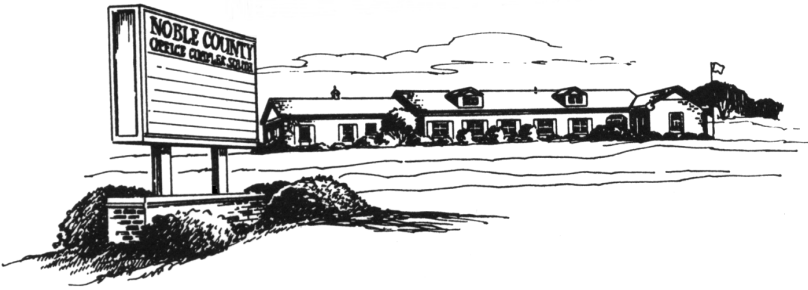
These guidelines are based on Indiana Retail Food Establishment Sanitation Requirements 410 IAC 7-24 and other applicable codes as noted.

- 1) (Sect 205) Materials for construction may not allow the migration of deleterious substances or impart colors, odors, or tastes to food and under normal use conditions shall be:
  - a) Safe
  - b) Durable, corrosion-resistant and non-absorbent.
  - c) Sufficient in weight and thickness to withstand repeated washing.
  - d) Finished to have a smooth, easily cleanable surface.
  - e) Resistant to pitting, chipping, crazing, scratching, scoring, distortion and decomposition.
- 2) (Sect 229) The grill food contact portions shall be:
  - a) Smooth
  - b) Free of breaks, open seams, cracks, chips, inclusions, pits and similar imperfections.
  - c) Free of sharp internal angles, corners and crevices.
  - d) Finished to have smooth welds and joints.
  - e) Accessible for cleaning and inspection either:
    - 1. Without being disassembled.
    - 2. Disassembling without the use of tools.
    - 3. Easily disassembled with use of handheld tools.
- 3) (Sect 216) The grill non-food contact portions exposed to splash, spillage or other food soiling or that require frequent cleaning shall be constructed of a corrosion resistant, non-absorbent, and smooth material.
- 4) (Sect 232) The grill non-food contact portions shall be free of unnecessary ledges, projections, and crevices and designed and constructed to allow easy cleaning and facilitate maintenance.

# NOBLE COUNTY HEALTH DEPARTMENT

2090 N. State Road 9, Suite C  
Albion, Indiana 46701

Telephone: (260) 636-2191  
Fax: (260) 636-2192  
Clinic Fax: (260) 636-3753



- 5) (Sect 259) The grill shall effectively maintain proper temperatures.
- 6) (Sect 182) The grill shall reach safe cooking temperatures within one hour.
- 7) The grill shall have minimal risk of outside fire. (Indiana Department of Fire and Building Safety)
- 8) The use of 55-gallon drums or other types of storage tanks shall not be permitted unless proof of original and previous use can be verified and it can meet all of the requirements listed above.

## COMMISSARIES:

1. All commissaries are licensed food service facilities. They must meet all requirements of 410 IAC 7-24 as applicable **including plan review** and approval. These requirements shall include, but are not limited to the following:
  - a. (Sect 427) Suitable facilities for cleaning all surfaces, equipment and the mobile unit, including overhead protection.
  - b. (Sect 402) Cleanable walls, floors and ceiling.
  - c. (Sect 411) Adequate lighting.
  - d. (Sect 323) Approved water supply.
  - e. (Sect 375) Approved septic system.
  - f. (Sect 342-349) Adequate hand washing facilities.
  - g. (Sect 259) Adequate commercial grade refrigeration and cooking equipment.
  - h. (Sect 305-310) Suitable ventilation and make-up air system where high heat, steam, or grease is produced.
  - i. (Sect 177, 243, 244) Adequate food and single service storage and protection.
  - J. (Sect 412-416) Suitable insect and rodent control.
  - k. (Sect 142) All food from approved sources, no home canned products.
  - l. (Sect 350-354) Suitable restroom facilities.
  - m. (Sect 381-385) Suitable garbage containers and waste disposal service.
  - n. (Sect 373) Suitable dump station if mobile unit is equipped with on board water and wastewater holding unit.
  - o. Any other equipment necessary to the operation of the specific mobile unit.
  - p. (Section 355) Properly located mop sink.
  - q. Approval from any other authorities, such as Building, Zoning, and/or Fire departments.