Pavement Subgrade Treatment Options

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Outline

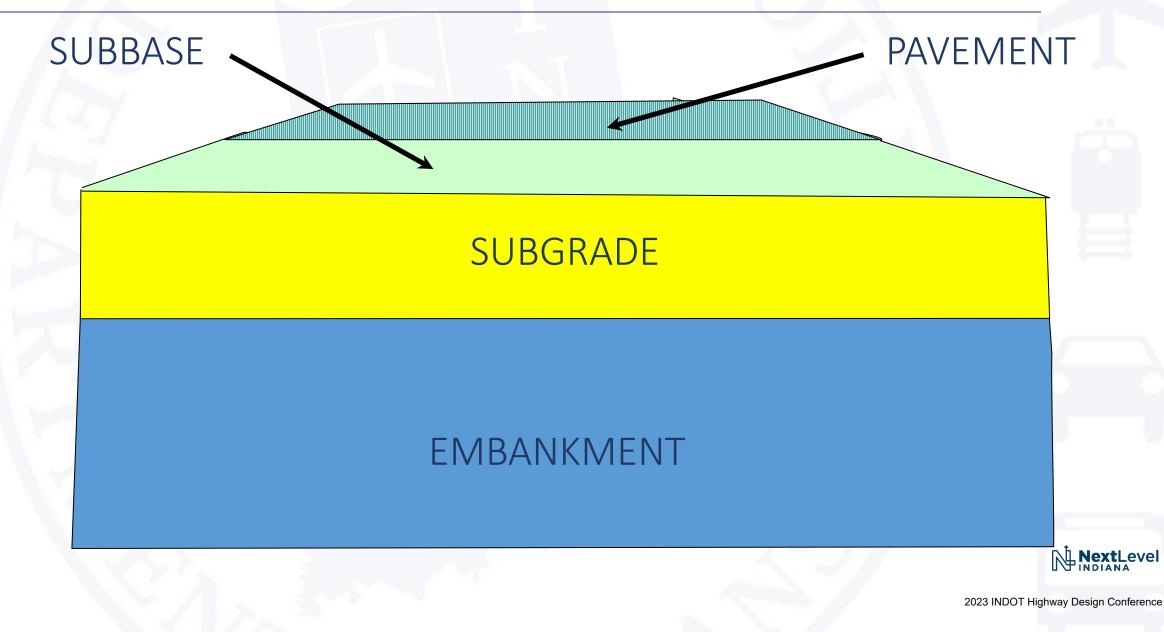
- Introduction
- Old Subgrade Treatment
- New Subgrade Treatment
- Subgrade Selection Guidelines
- Modification vs Stabilization
- Construction
- Recommendations







Roadway Cross-section



Subgrade?

As written in the Standard Specifications Book, Glossary of Terms:

101.62 Subgrade. The upper portion of a roadbed upon which the pavement structure and shoulders are constructed.



Subgrade for Pavement Design

Natural Subgrade (Foundation Soil)

Prepared Subgrade (Subgrade Treatment)



Natural Subgrade



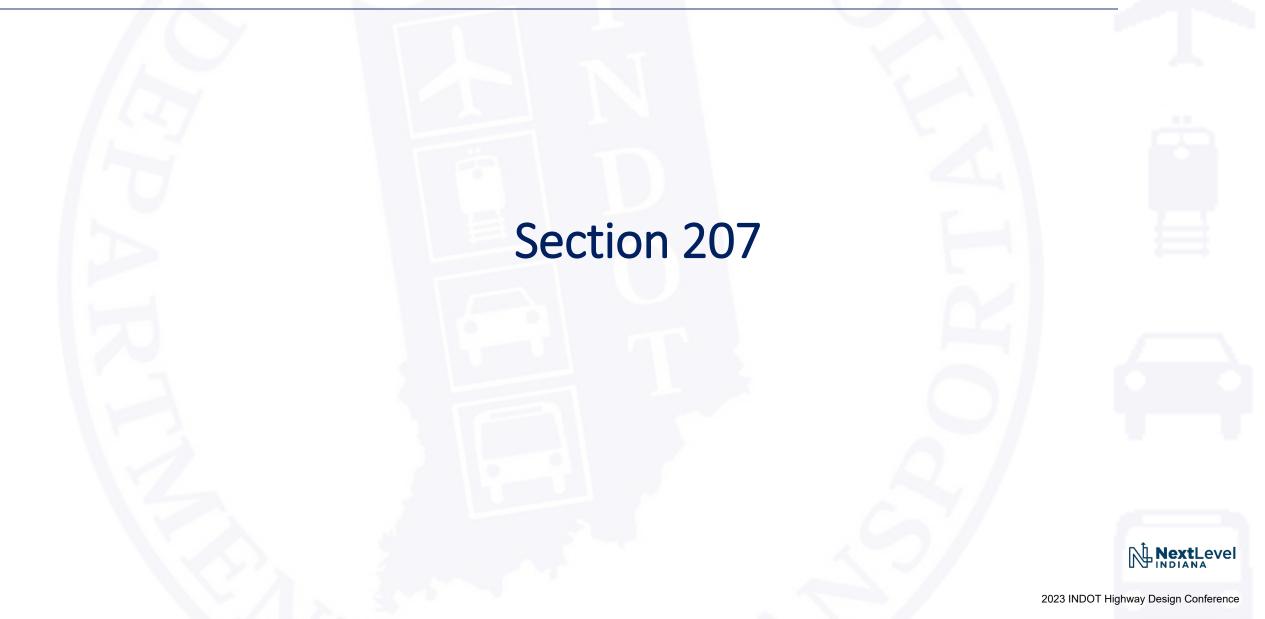


Rutting in subgrade





Subgrade Treatment



Old Subgrade Treatment

Special Subgrade Treatment

First 24 inches below the pavement subgrade shall be uniform and compacted to 100% of the maximum dry density (AASHTO T-99).

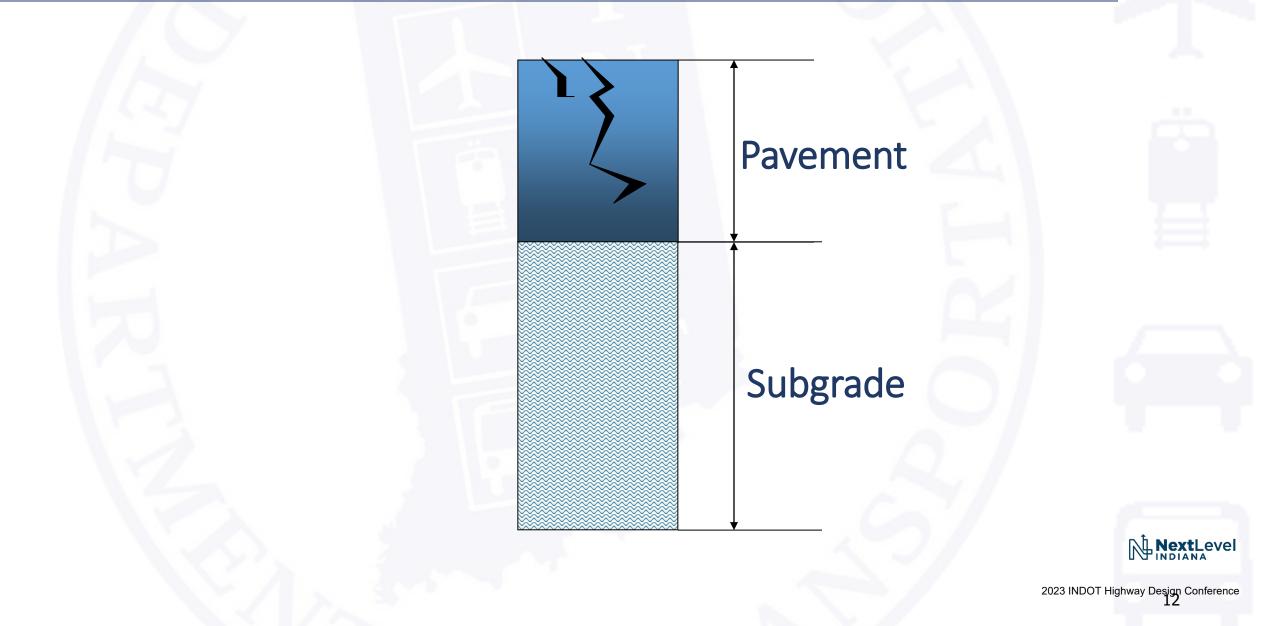


Old Design Criteria for Subgrade Treatment

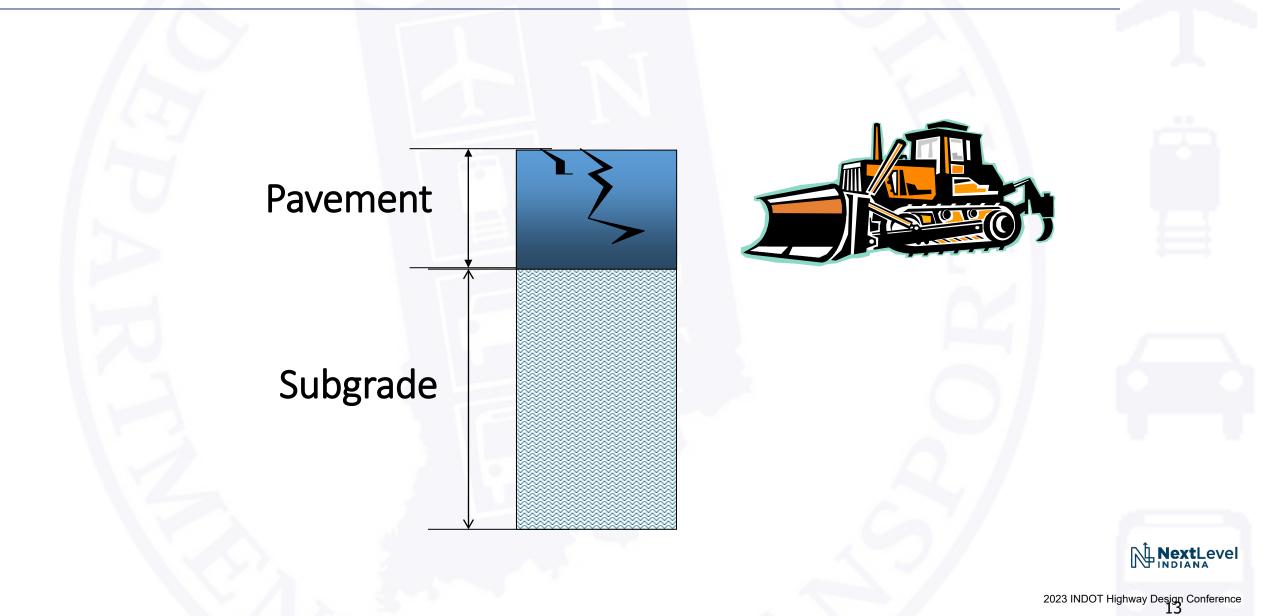
Type of Project	Type of Subgrade Treatment	Remarks	
In Fill	24 inches Special Subgrade Treatment	Moisture Density Control	
In Cut/At-	6 inches Special Subgrade Treatment	Secondary and Low Traffic Road	
Grade	24 inches Special Subgrade Treatment	High Volume/Major Traffic Road	



Pavement Replacement Project



Pavement Replacement Project

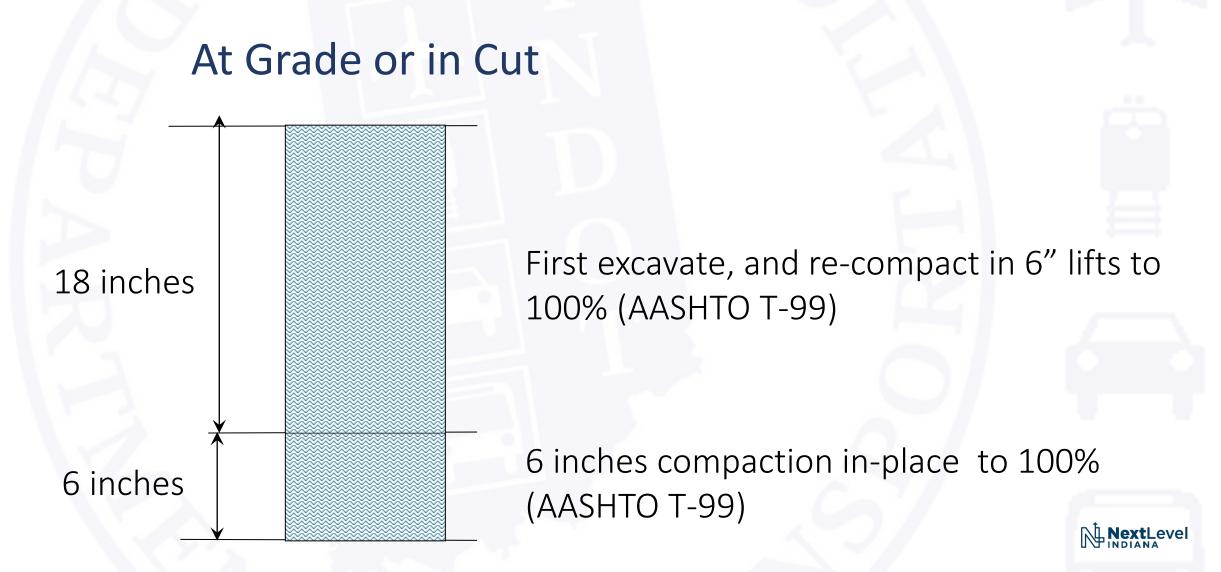


Un-modified Subgrade

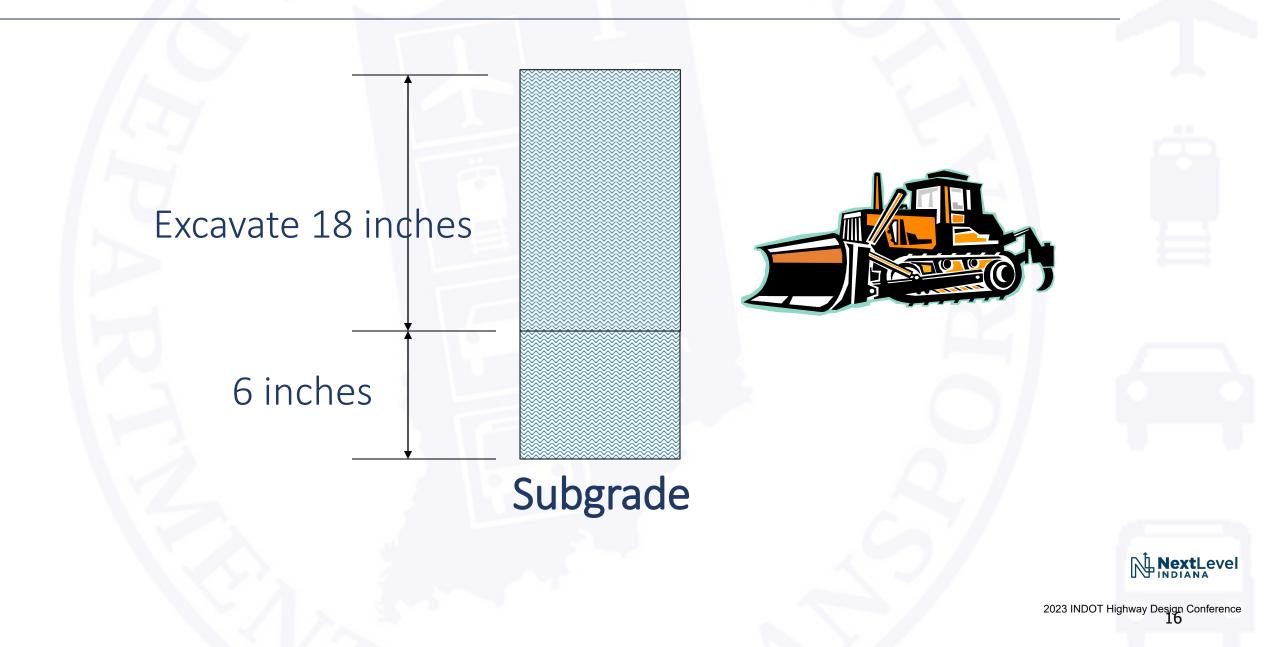
RUTTING



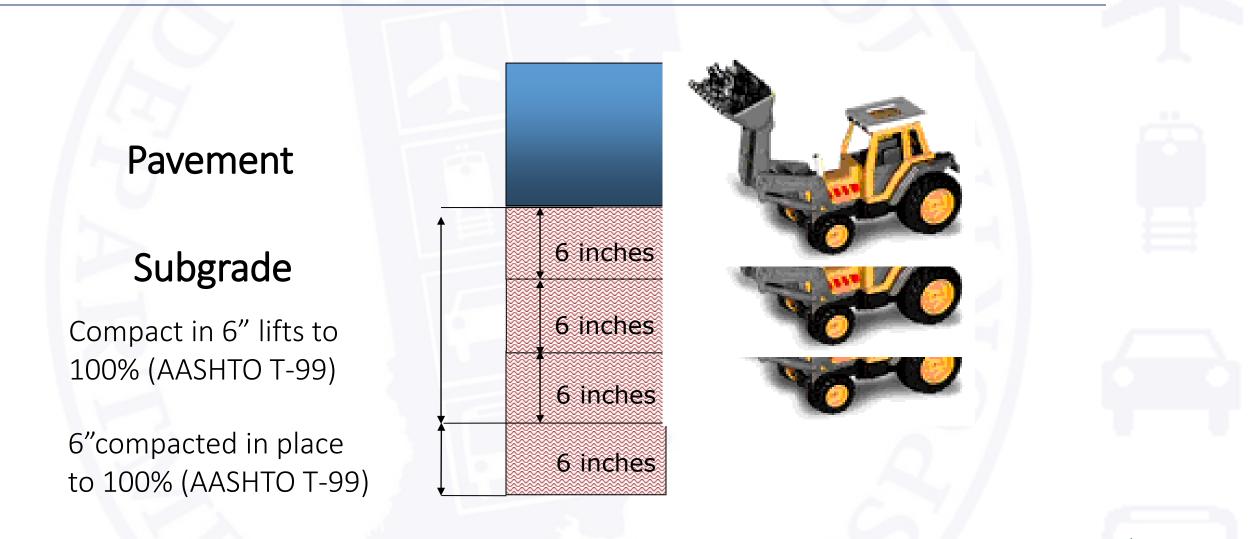
24 inches Special Subgrade Treatment



Special Subgrade Treatment



Pavement Placement and Special Subgrade Treatment



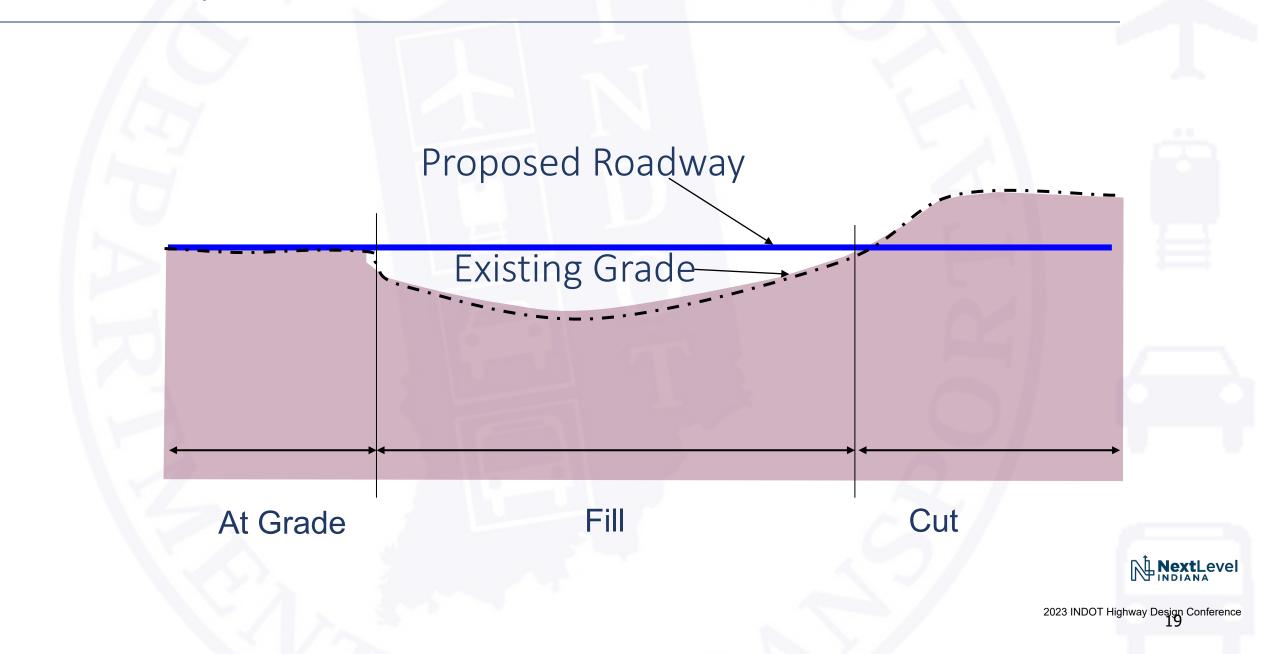


New Subgrade Treatment

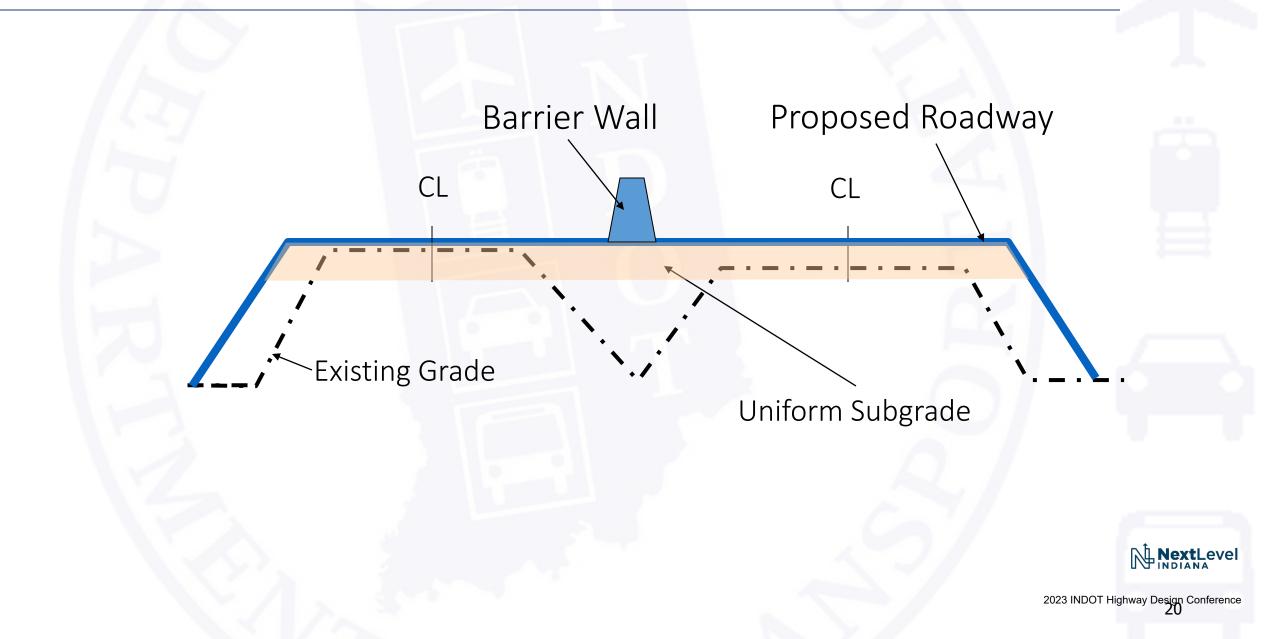
The subgrade shall be constructed uniformly transversely across the width of the pavement including of shoulders or curbs unless shown otherwise on the plans.



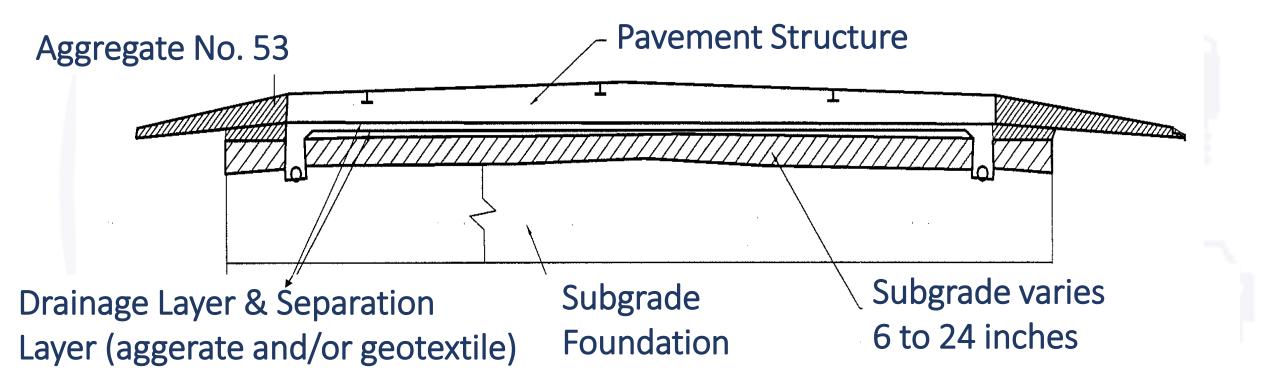
Roadway Profile



Cross Section



Pavement, Subgrade & Its Foundation Section





²⁰²³ INDOT Highway Design Conference

Subgrade Construction Requirements

According to the 2022 INDOT Standard Specifications Book

207.03 Construction Requirements

(a) Subgrade Construction Methods

The subgrade shall be constructed uniformly transversely across the width of the pavement including shoulders or curbs unless shown otherwise on the plans, by one of the following methods:

(a) chemical modification in accordance with 215.

(b) aggregate No 53 in accordance with 301.

(c) geogrid in accordance with 214 placed under aggregate No. 53 in accordance with 301.

or

(d) soil compaction to 100% of maximum dry density.

207.04 Subgrade Treatment Types

The subgrade treatment type shall be as specified on the contract plans. If required, the subgrade foundation shall be corrected as directed by the Engineer prior to subgrade treatment.

207.04 Subgrade Treatment Types

TypeSubgrade DescriptionI24 in. of soil compacted in accordance with 203.23IA[blank]IBC14 in. chemical soil modification using cementIBL14 in. chemical soil modification using limeIC12 in. coarse aggregate No. 53 in accordance with 301ID12 in. coarse aggregate with Type 2B geotextile in accordance with 918.02(c)II6 in. coarse aggregate No. 53 in accordance with 301IIIIn-place compaction in accordance with 203.23IV12 in. coarse aggregate No. 53 with Type IB geogrid in accordance with 214IVA12 in. coarse aggregate with geocell confinement system in accordance with 214V3 in. of subgrade excavated and replaced with 3 in. coarse aggregate No. 53		
IA[blank]IBC14 in. chemical soil modification using cementIBL14 in. chemical soil modification using limeIC12 in. coarse aggregate No. 53 in accordance with 301ID12 in. coarse aggregate with Type 2B geotextile in accordance with 918.02(c)II6 in. coarse aggregate No. 53 in accordance with 301IIIIn-place compaction in accordance with 203.23IV12 in. coarse aggregate No. 53 with Type IB geogrid in accordance with 214IVA12 in. coarse aggregate with geocell confinement system in accordance with 21	Type	Subgrade Description
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 ID 12 in. coarse aggregate with Type 2B geotextile in accordance with 918.02(c) II 6 in. coarse aggregate No. 53 in accordance with 301 III In-place compaction in accordance with 203.23 IV 12 in. coarse aggregate No. 53 with Type IB geogrid in accordance with 214 IVA 12 in. coarse aggregate with geocell confinement system in accordance with 21. 	IBL	14 in. chemical soil modification using lime
II6 in. coarse aggregate No. 53 in accordance with 301IIIIn-place compaction in accordance with 203.23IV12 in. coarse aggregate No. 53 with Type IB geogrid in accordance with 214IVA12 in. coarse aggregate with geocell confinement system in accordance with 214	IC	12 in. coarse aggregate No. 53 in accordance with 301
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IV12 in. coarse aggregate No. 53 with Type IB geogrid in accordance with 214IVA12 in. coarse aggregate with geocell confinement system in accordance with 214	II	6 in. coarse aggregate No. 53 in accordance with 301
IVA 12 in. coarse aggregate with geocell confinement system in accordance with 21-	III	In-place compaction in accordance with 203.23
	IV	12 in. coarse aggregate No. 53 with Type IB geogrid in accordance with 214
V 3 in. of subgrade excavated and replaced with 3 in. coarse aggregate No. 53	IVA	12 in. coarse aggregate with geocell confinement system in accordance with 214
	V	3 in. of subgrade excavated and replaced with 3 in. coarse aggregate No. 53

Summary of Subgrade Treatment Recommendations

Area of Project	State Road 249
Recommended Resilient Modulus (M _R) Value for Existing Subgrade Soil, Ibs./sq.in.	6,000
Recommended Resilient Modulus (M _R) Value for Prepared Subgrade, lbs./sq.in.	9,000
Critical/Predominant Soil Type	Sand (A-3)
Percent Passing No. 200 Sieve	5
Percent Silt	4
Liquid Limit, percent	NP
Plastic Limit, percent	NP
Plasticity Index, percent	NP
Approximate Depth to Ground Water, ft.	25
Dry Density of Natural Subgrade Soil, Ibs./cu.ft.	100
Moisture Content of Natural Subgrade Soil, %	8
Organic Content, percent	N/A
Marl Content, percent	N/A
Water Soluble Sulfate Content, ppm	340**
Approximate Depth to Bedrock, ft.	>150
Filter Fabric Required for Underdrains	Yes
Subgrade Treatment Type*	Type IB-Cement Only***

* Subgrade Treatment Type according to INDOT Standard Specifications Section 207.04.



24 in. of soil compacted in accordance with 203.23.

Type I

24 in. Soil Compacted in accordance with 203.23



Type 1BC

14 in. Cement soil modification using cement in accordance with 215

14 in. Cement Soil Modification





Type 1BL

14 in. chemical soil modification using lime in accordance with 215

14 in. Lime Soil Modification

Type 1C

12 in. coarse aggregate No. 53 in accordance with 301 (Aggregate Base).

12 in. in. Coarse Aggregate No. 53



Type 1D

12 in. coarse aggregate with Type 2B geotextile in accordance with 918.02(c)

9 in. Coarse Aggregate (No.53)

3 in. Coarse Aggregate (No.5 or No.8)





Type II

6 in. coarse aggregate No. 53. in accordance with 301.

6 in. Coarse Aggregate No. 53



Type III

6 in. thick in-place compaction in accordance with 203.

6 in. thick in-place compaction



Type IV

12 in. coarse aggregate No. 53 with Type IB geogrid in accordance with 214.

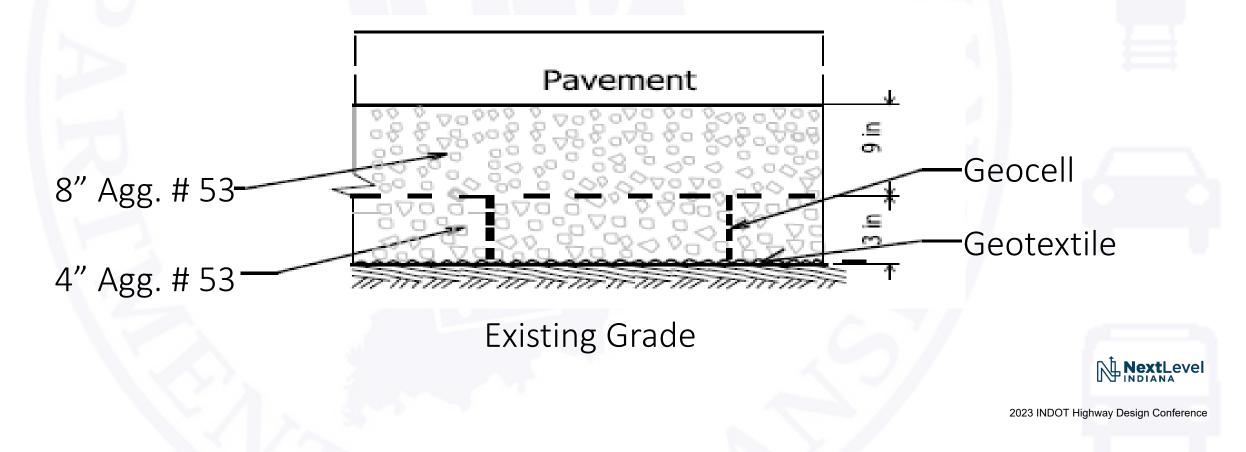
12 in. Coarse Aggregate No. 53

- Geogrid Type IB



Type IV A

12 in. Coarse Aggregate with Geocell confinement System in accordance 214.



Type V

Subgrade Treatment for Trails on Abandoned-Railroad Corridor

• 3 in. (75 mm) of the subgrade excavated and replaced with 3 in. (75 mm) coarse aggregate No. 53.

3 in. Coarse Aggregate No. 53



1. Subgrade on Rock: Excavate 12 in. and replace with No. 53.

2. Conditions below the specified subgrade treatment depth prevents achieving Subgrade Treatment. Corrective measures as per 203 shall be taken and paid for.



Subgrade Selection Guidelines

Road Description SR/US Rec	Type of Work New Road, Road econstruction and > 8 ft Widening	Subgrade Length	MR Value at Optimum Moisture Content	Subgrade Type and Description		
SR/US Rec	econstruction and > 8 ft				Remarks	
	widening	> 800 ft	Maximum Design MR 12500 psi (Max)	Type IBC * 14 in. cement soil modification	Cement only, perform MR test on molded specimens	Moisture-management-geotextile-may-be-used-below-the-aggregate-subgrade-if-the- moisture-content-of-foundation-soils-is-5%-higher-than-the-optimum.¶
I Rec	New Road, Road econstruction and > 8 ft Widening	> 800 ft	Maximum Design MR 15000 psi (Max)	12 in. cement stabilized subgrade	Geotechnical recommendation should include the cement stabilization	Foundation-improvement-consisting-of-6"-to-12"-thick-#2-stone-may-be-used-below- the-aggregate-subgrade-treatmentGeotextile-in-accordance-with-918.02-(c)-28-shall- be-used-between-#2-and-aggregate-subgrade.¶ Type-IBC-and-Type-IBL-are-not-allowed-over-MSE-Walls-to-avoid-damaging-the-earth- reinforcements.¶ Subgrade-treatment-using-slag-aggregate-is-not-allowed-over-MSE-Walls¶ Suggest-keeping-the-number-of-subgrade-treatment-types-to-a-minimum-in-the-same- product.¶
SR/US Rec	New Road, Road construction and > 8 ft Widening	> 800 ft	Maximum Design MR 10000 psi	Type IBL**, 14 in. lime soil modification	Lime only, perform MR test on molded soils	
SR/US/I	New Road, Reconstruction, or Widening	Urban areas or ≤ 800 ft	Maximum Design MR = 15000 psi (Max)	Type 1C 12 in. coarse aggregate	-	
SR/US Ro	load Reconstruction or Widening ≤ 8 ft	≤ 800 ft	Maximum Design MR = 7500 psi(max)	Type II Construct with 6 in. aggregate	Patching with or without Biaxial Geogrid	
SR/US/I	Reconstruction or Widening	≤ 800 ft	Maximum Design MR = 15000 psi	Type IV or Type IV A	Where weak soils encountered (MR ≤ 5000 psi)	
SR/US	Widening ≤ 8 ft	≤ 800 ft	Maximum Design MR = 6000 psi(Max)	Туре І	-	
Bike Path/Trails/ Entrances	Reconstruction or Widening	-	Maximum Design MR = 4500 psi	Type V, Type II or Type III	-	
MOT for US/I *Clay content ≤ 30% a	Reconstruction or Widening	-	Maximum Design MR = 7500 psi	Type II with or without Biaxial Geogrid	- Rev. 3/6/2023	

** Clay content > 30% and PI > 20

SR - State Road, US- US Route, I- Interstate

Modification vs Stabilization

Modification:

- Working platform for equipment.
- Strength gain not accounted for in Design.
- Simple design procedure and non-extensive quality control as per 215

Stabilization:

- Strength gain accounted for in design
- Possible reduction in Pavement thickness.
- Strict specifications using QC/QA as per Sec. 219



Modification vs Stabilization

Chemicals	Strength Gain for Chemical Modification	Target Design Strength for Chemical Stabilization
Quicklime or Hydrated Lime	50 psi	150 psi
Lime By-product	50 psi	Not recommended
Cement	100 psi	300 psi ¹
Fly ash	50 psi	Not recommended

Note 1: Strength tested at 7 days



Proof Rolling





















Proof Rolling





Prepared Subgrade

CHEMICALLY MODIFIED SUBGRADE



Recommendations

In general, all recommendations should be specific, delineated and have unique special provisions.

Subgrade constructability, run around, and pavement maintenance records shall be evaluated.

The geotechnical engineer should limit the use of multiple subgrade treatment on a project to avoid many different operations.



Recommendations

The contractor should not perform subgrade treatment if planning to close the work for the season before placing the pavement.

The designer should evaluate the site conditions for positive drainage for underdrains and their outlet locations.

The designer should pay more attention to geotechnical recommendations for foundation improvement and its limits.





