DamageWise Guardrail Training









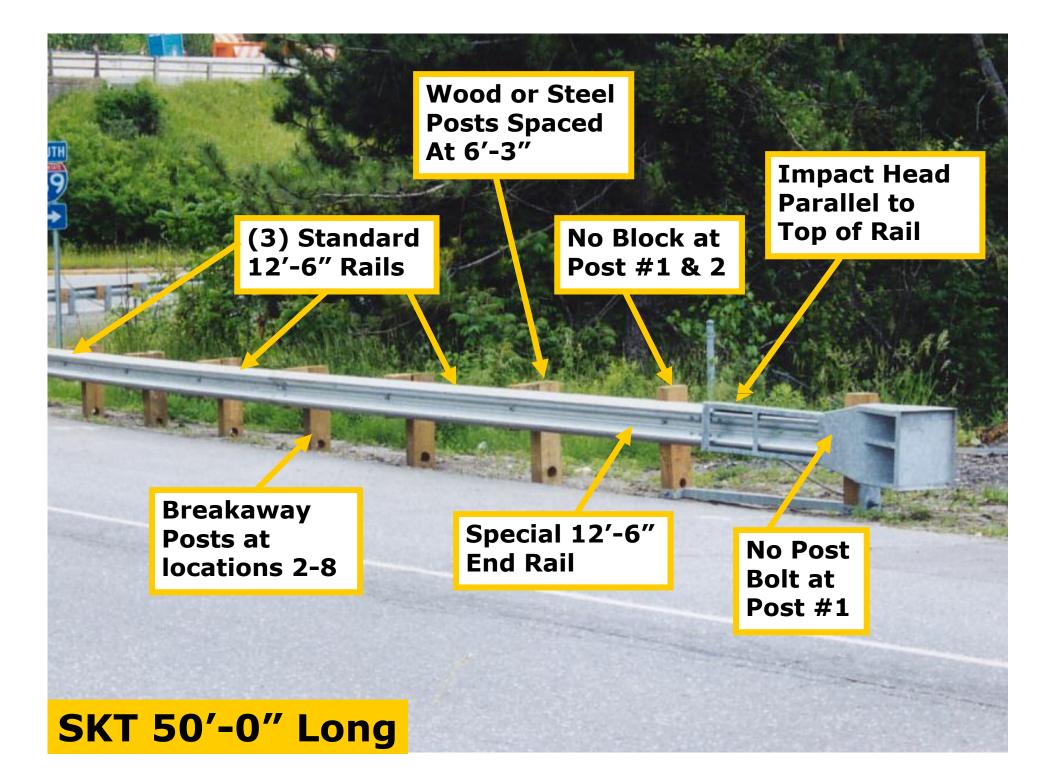




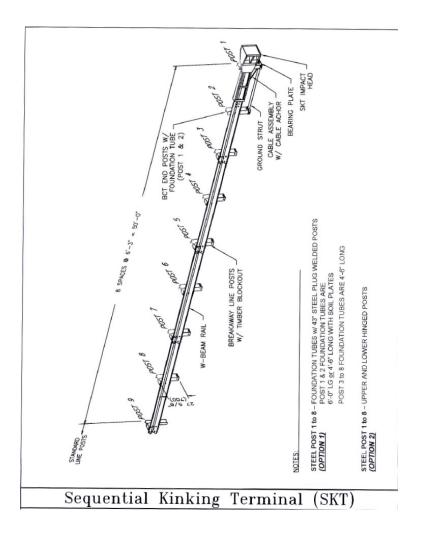


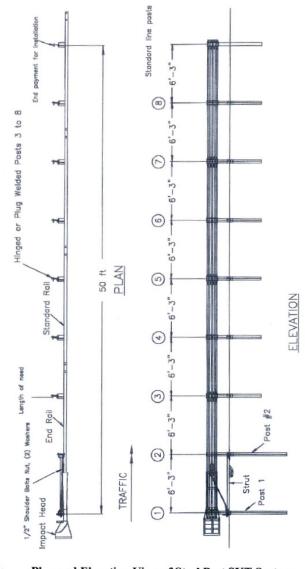




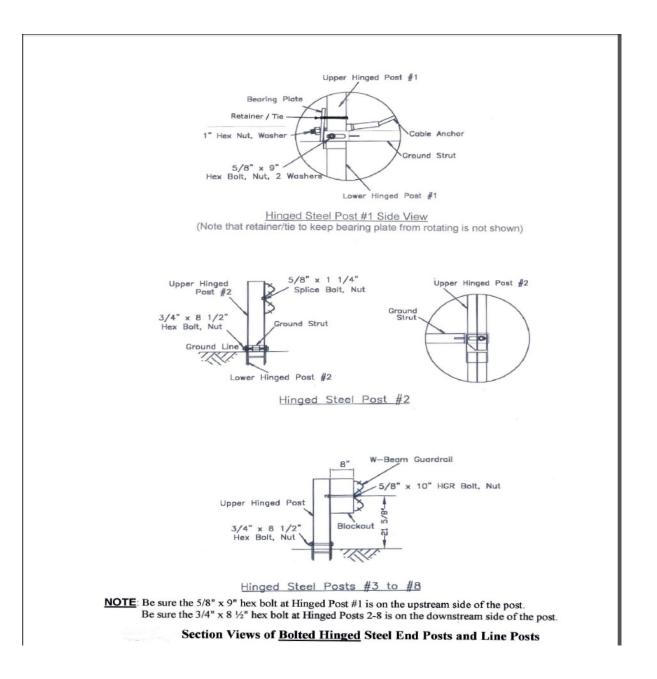


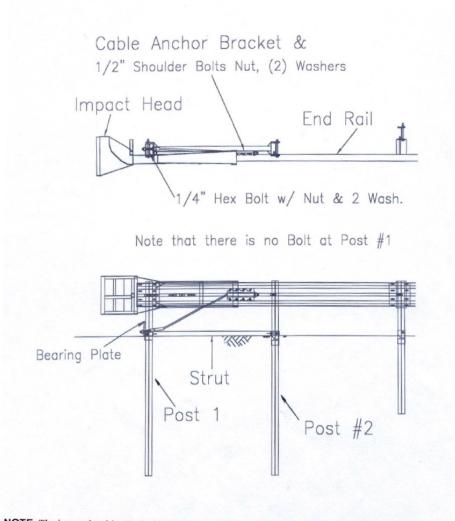






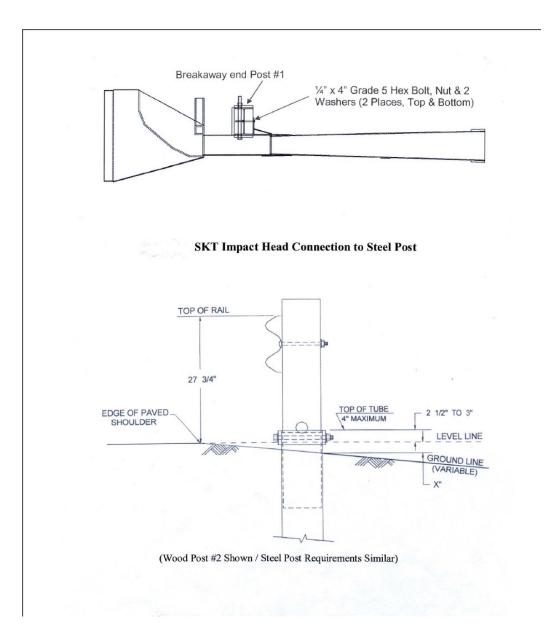
Plan and Elevation View of Steel Post SKT System





NOTE: The impact head is attached to post #1. The W-Beam rail section is not attached to post #1.

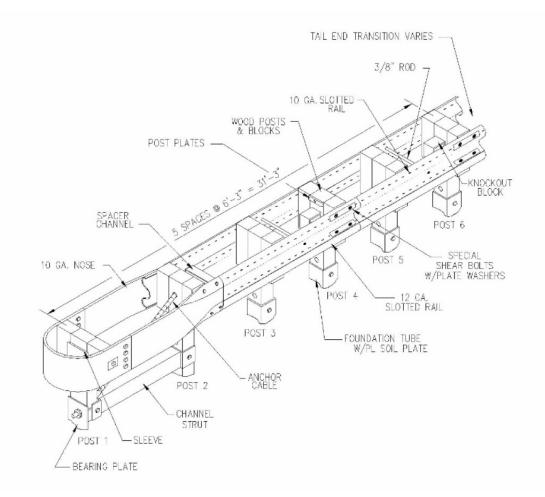
SKT Above-Ground Details at Post Locations 1 and 2.







FOR SPECIFIC DETAILS, REFER TO THE CAT-350[™] DRAWING(S) AND THE STATE STANDARD DRAWING(S)



1.00 in

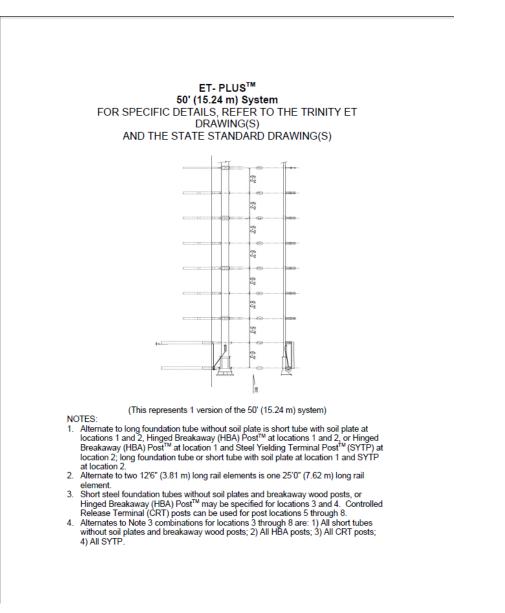
Stages of a Cat System

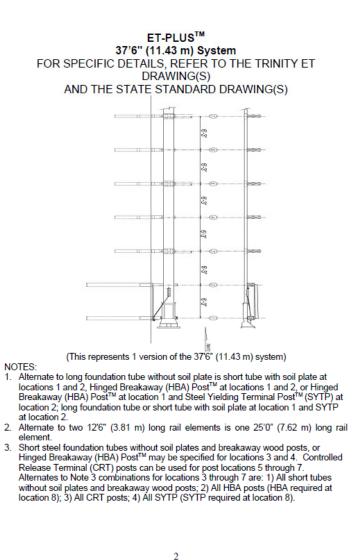
		INDI	QUANTITY PURCHASE AWARD AGREEME ANA DEPARTMENT OF TRANSPORTATION (AND ITEM DESCRIPTIONS FOR C-A-T ATT	(INDOT)	
	1 	RICING	7 AND HEM DESCRIPTIONS FOR C-A-1 ATT	LINUATORS	
T CC	OMPLE	FE NOS	E ASSEMBLIES		
FFEM	FST OTY	UNIT	DESCRIPTION	UNIT PRICE	PS#
1	1	EA	<u>Nose Assembly (Stage 1)</u> complete consists of: 1-NP nose plate 2-SD side plates		
			1-SR sleeve 1-PY post		
			2- E blocks 1-PJ pipe sleeve 2-W washers		
0	1	EA	Associated hardware 12 GA. Slotted rails (Stage 2) complete consist		
2	1	EA.	of: 2-WG slotted rails		
			1-Y rod 1-X knockout block		
			1-PX post 1-PS pipe sleeve 4-A blocks		
			1-PB post (16 per set) -T splice bolts		
			(16 per set) – PŴ washers (2 set) – W washers Associated hardware		
3	1	EA	10 GA. Slotted rail (Stage 3) complete consist	-	1
			of: 2-WB slotted rails		
			1-PZ posts 2-PB posts 6-A blocks		
			1-X knockout block 1-Y rod	-	
			2-PP post plates 16-T splice bolts 16-PW washers		
			Associated hardware		
4	1	EA	Front anchorage system complete consists of: 1-CZ cable assembly 1 - RB hearing alots	_	
			1-BP bearing plate 1-SH spacer channel		

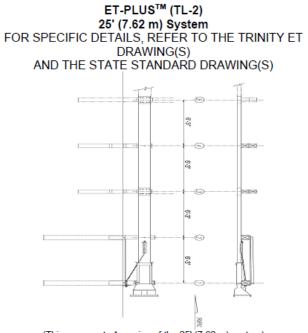
14



ΕT



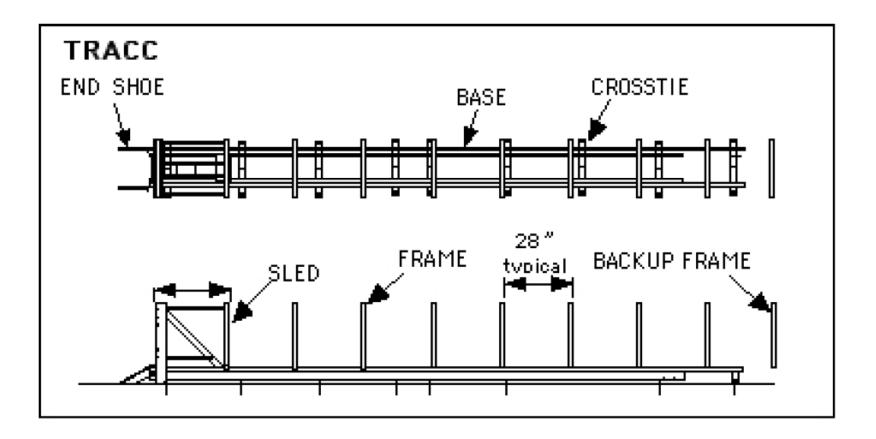


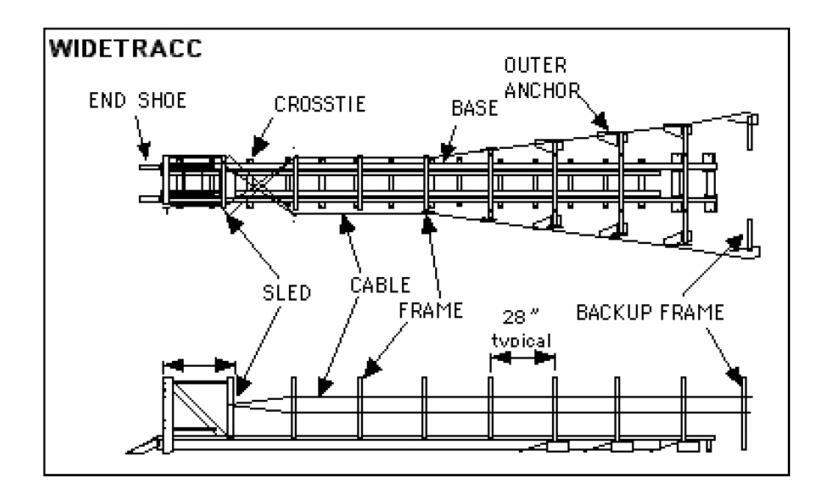


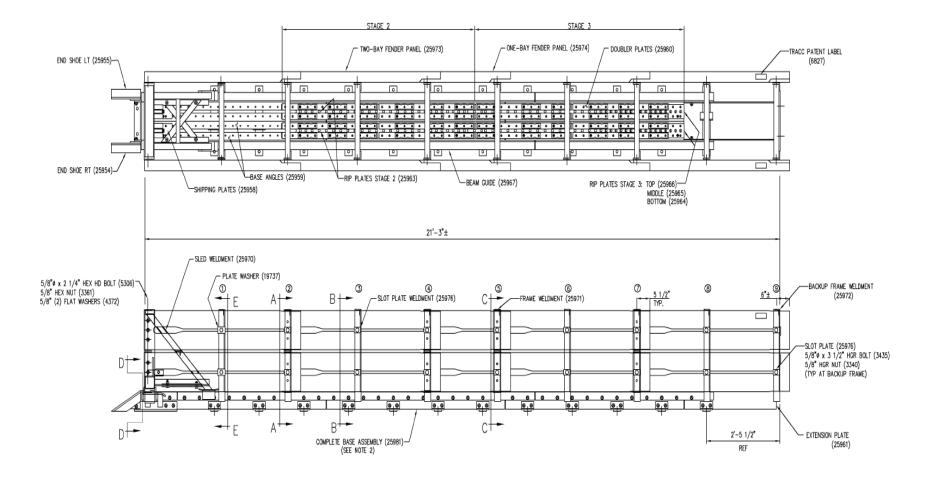
(This represents 1 version of the 25' (7.62 m) system)

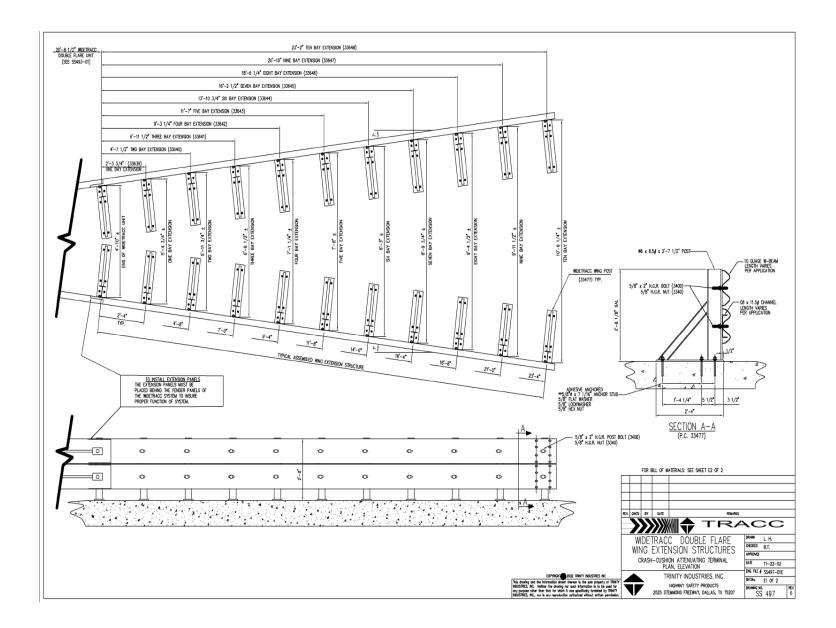
NOTES:

- Alternate to long foundation tube without soil plate is short tube with soil plate at locations 1 and 2, Hinged Breakaway (HBA) Post[™] at locations 1 and 2, or Hinged Breakaway (HBA) Post[™] at location 1 and Steel Yielding Terminal Post[™] (SYTP) at location 2; long foundation tube or short tube with soil plate at location 1 and SYTP at location 2.
- Alternate to two 12'6" (3.81 m) long rail elements is one 25'0" (7.62 m) long rail element.
- Short steel foundation tubes without soil plates, or Hinged Breakaway (HBA) Posts[™] may be specified for locations 3 and 4.
- Alternates to Note 3 combinations for locations 3 and 4 are: 1) All CRT posts; 2) All SYTP.







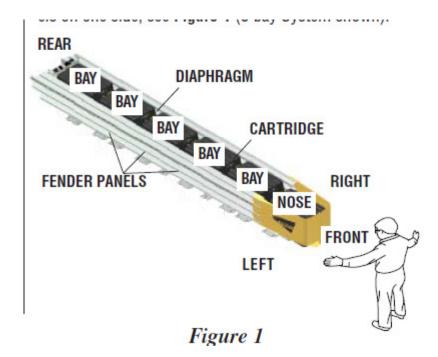


QuadGuard





Quad Guard Parts

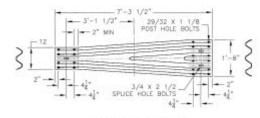




W-Beam Guardrail



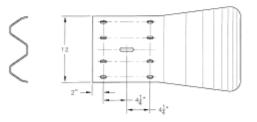
Thrie-Beam Guardrail (notice (2) W's)



12GA/W-THRIE BEAM TRANSITION SECTION



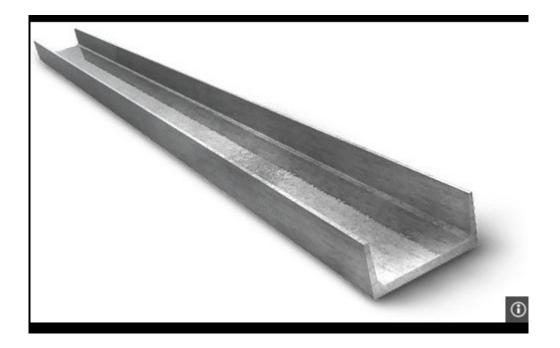
Thrie Beam Terminal Connector



12GA/ FLARED TERMINAL



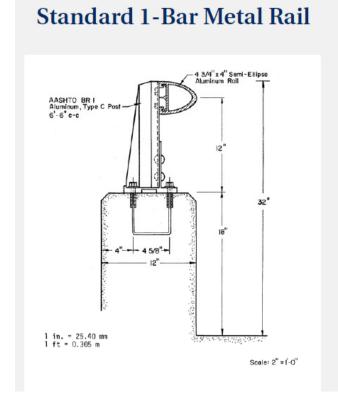




Guardrail Channel

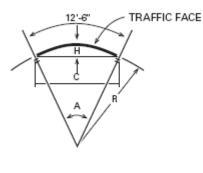


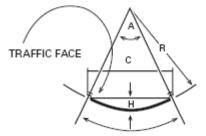
Tube Aluminum Guardrail



Elliptical Bridge Guardrail

Functions of 12' - 6" Arc for different radii





Convex and Concave Curved Guardrail Panels

Printer Friendly Version of This Page (opens in separate window)

Rail sections to be installed on curves having a radius of 5 feet to 150 feet can be curved in our fabricating facilities prior to delivery. Rail can be curved either convex or concave as required. Terms "convex" or "concave" refer to the direction curved, inward or outward, relative to the traffic face of the rail.

To find the Radius for a curved rail:

- Starting at the last post in the straight run (Point A), lay a cloth tape along the path that the curved guide rail will follow.
- Mark-off two points along the curved cloth tape: one at 6'-3", (Point B) and the second at 12'-6" (Point C)
- Pull strong directly from starting point (Point A) to the second mark-off point (Point C).
- Measure from the first mark-off point (Point B) over to the mid-point of the taut string. This measurement (D) is the rise.
- Check the chart to find the radius (R), given the rise (D). Example: A rise of 3-7/8" would result in a radius of 60 feet.

Note: Follow the steps above for each piece of rail section in the curved run. The arc may not be consistent and each consecutive piece of rail may differ in radius from the previous one.

Functions of 12-ft.,	6-in. arc for	different	radii:
D 111 (D)		1	c) 1 (c)

<u>Radii (R)</u>	Angle (A)	Chord (C)	Rise (H)
5	143º 14	9'-5 7/8''	3'-5''
10	71º 37'	11'-8 3/8"	1'-10 3/4"
15	47º 45'	12'-1 3/4"	1'-3 3/8"
20	35º 49'	12'-3 5/8"	11 5/8"
25	28º 39'	12'-4 1/2"	9 3/8"
30	23º 52'	12'-4 7/8"	7 3/4"
35	20º 28'	12'-5 1/8"	6 5/8"
40	17º 53'	12'-5 3/8"	5 7/8''
45	15º 55'	12'-5 1/2"	5 1/4"
50	140.10	10' 5 5/0"	4 E /0"

•Guardrail post are either 6" X 6" or 4" X 6".

To measure the length of guardrail:

- Measure from post bolt to post bolt, at guardrail splices.
- Guardrail is typically in 25' sections or 12' 6" sections.

Questions and Comments