

# 2025 INDOT Bridge Design Conference

**Blueprints to Nowhere:  
The untold stories of unbuilt bridges**



February 25, 2025











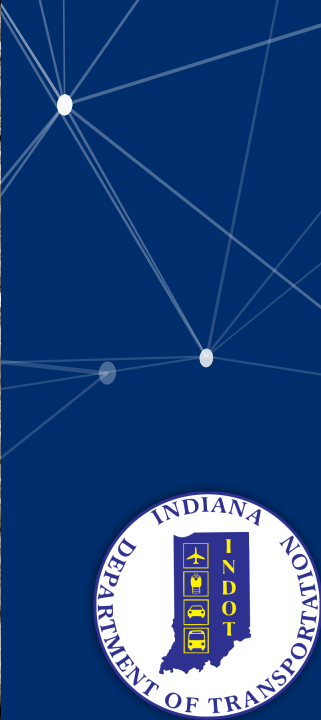
























**Precast Prestressed Concrete I-Beam**







**Precast Prestressed Concrete I-Beam**



**Reinforced Concrete Slab**







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**Steel Beam**







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**Steel Beam**



**Signature – Deck Arch**



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## Best Superstructure Type?

① Start presenting to display the poll results on this slide.







# Cost Reduction Incentive





# Cost Reduction Incentive





# CRI

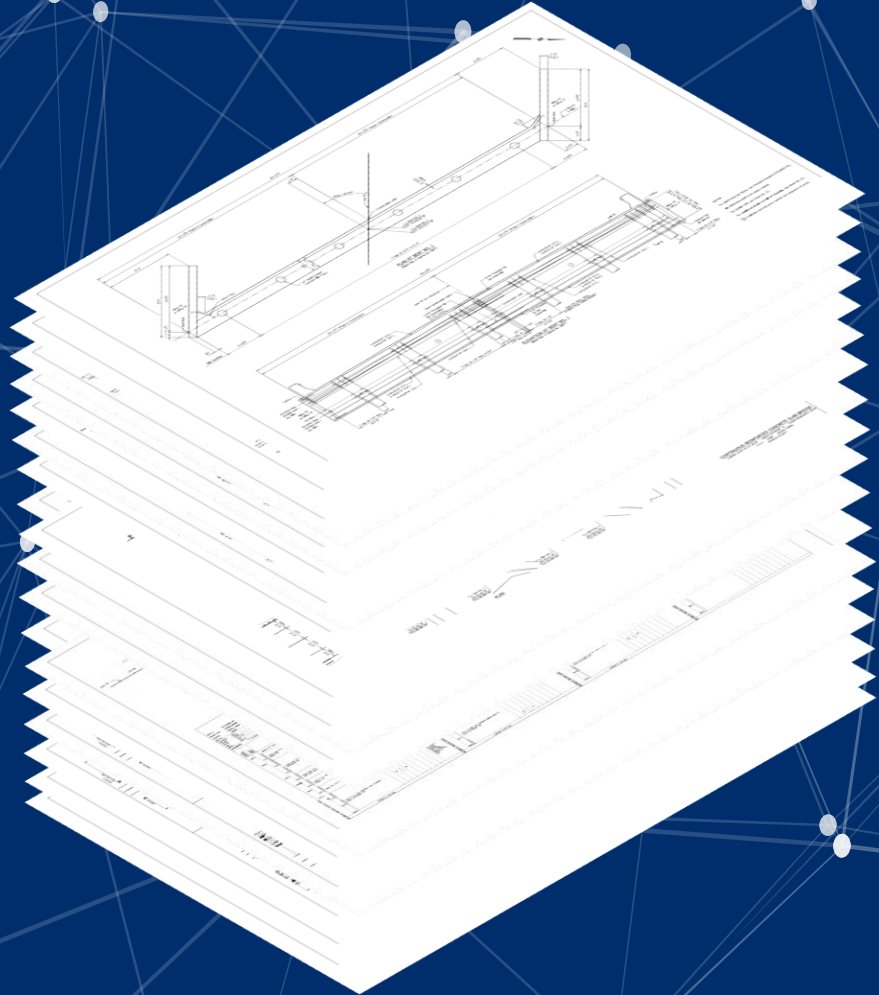
- INDOT Standard Specifications §109.04
- INDOT General Instructions to Field Employees §2





# CRI

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# Indiana Design Manual (IDM) Chapter 402

## Structure Size and Type





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| Material               | Superstructure Type                             | Typical Span Length (ft) |
|------------------------|---|--------------------------|
| Precast Concrete       | 3-Sided Structure                               | 12 – 48                  |
| Cast-in-Place Concrete | Continuous Reinforced Slab                      | 20 – 45                  |
| Prestressed Concrete   | Box Beams, Depth 12 in. through 27 in.          | 30 – 60                  |
|                        | Box Beams, Depth 27 in. through 42 in.          | 60 – 85                  |
|                        | I-Beams, AASHTO Type I                          | 35 – 50                  |
|                        | I-Beams, AASHTO Type II                         | 40 – 65                  |
|                        | I-Beams, AASHTO Type III                        | 55 – 85                  |
|                        | * I-Beams, AASHTO Type IV                       | 70 – 110                 |
|                        | Bulb-T Beams, Top-Flange Width 48 in. or 60 in. | 80 – 140                 |
|                        | Bulb-T Beams, Top-Flange Width 49 in. or 61 in. | 65 – 165                 |
|                        | Post-Tensioned Bulb-T Beams                     | 140 – 200                |
| Structural Steel       | Steel Rolled Beams                              | < 100                    |
|                        | Steel Built-Up Plate Girders                    | > 70                     |

\* These are generally used only in rehabilitating a structure. Bulb-T beams are preferred for a new or replacement structure.

ECONOMICAL STRUCTURE-TYPE SELECTION

Figure 402-5A

| Type | Structure Description   | Subgroup          | Range (ft) |              |               |               |       |
|------|---|-------------------|------------|--------------|---------------|---------------|-------|
|      |   |                   | < 30       | 30 ≤ L < 100 | 100 ≤ L < 150 | 150 ≤ L < 300 | ≥ 300 |
| A    | Reinforced, Cast-in-Place Concrete Slab                                     | Straight          | X          |              |               |               |       |
|      |   | Haunched          |            | X            |               |               |       |
| B    | Longitudinally Post-Tensioned, Cast-in-Place Concrete Slab                  | Straight          | X          | X            |               |               |       |
|      |   | Haunched          |            | X            | X             |               |       |
| C    | Longitudinally Post-Tensioned, Cast-in-Place Concrete Box Girder            | n/a               |            |              | X             | X             |       |
| D    | Two-Way Post-Tensioned, Cast-in-Place Concrete Spine-Beams with Cantilevers | 1. Solid          |            | X            |               |               |       |
|      |   | 2. Voided         |            | X            | X             |               |       |
| E    | Prestressed, Precast Concrete Beams   | 1. I-Beams        |            | X            |               |               |       |
|      |   | 2. Bulb-Tee Beams |            |              | X             |               |       |
|      |   | 3. Boxes          |            | X            |               |               |       |
| F    | Post-Tensioned, Bulb-Tee Beams  | Straight          |            |              | X             |               |       |
|      |   | Haunched          |            |              |               | X             |       |
| G    | Jointed Prestressed Precast Longitudinal Concrete Elements                  | 1. Single Tees    |            | X            |               |               |       |
|      |   | 2. Double Tees    |            | X            |               |               |       |
|      |   | 3. Boxes          |            | X            |               |               |       |
|      |   | 4. Solid Slabs    | X          |              |               |               |       |
| H    | Segmental Concrete Box Girders  | n/a               |            |              | X             | X             | X     |
| I    | Composite Steel Rolled Beams  | n/a               |            | X            | X             |               |       |
| J    | Composite Steel Plate Girders   | n/a               |            |              | X             | X             | X     |
| K    | Composite Steel Box Girders   | n/a               |            | X            | X             | X             | X     |
| L    | Wood Structure  | 1. Panel Deck     | X          | X            |               |               |       |
|      |   | 2. Stressed Deck  | X          |              |               |               |       |
|      |   | 3. Stringers      | X          |              |               |               |       |
|      |   | 4. Glulam Beams   |            | X            |               |               |       |
| M    | Structure Under Fill  | n/a               | X          |              |               |               |       |

SPAN LENGTHS

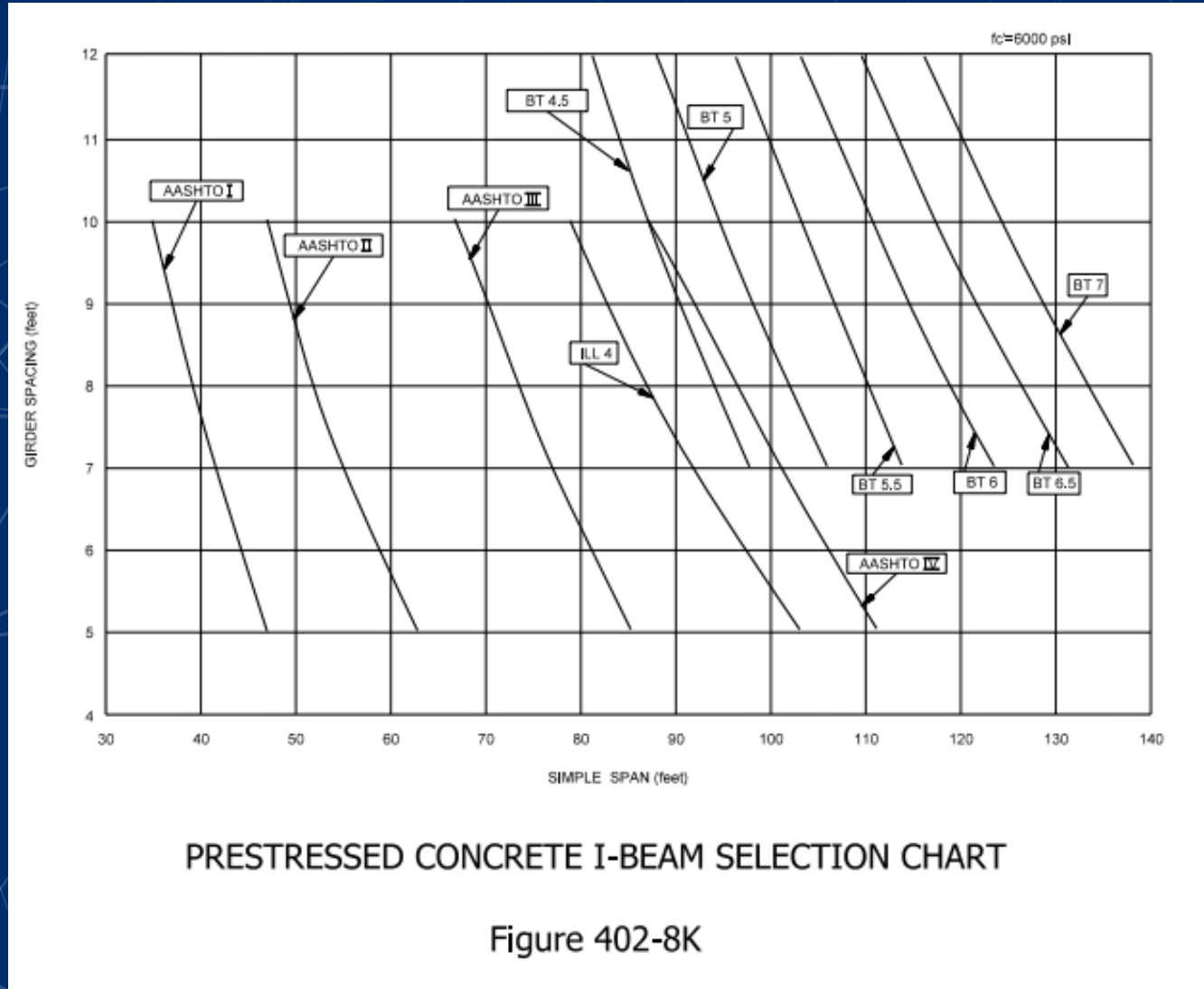
Figure 402-8B





# Indiana Design Manual (IDM) Chapter 402

## Structure Size and Type





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## Structure Size and Type



### 402-4.02 Economic Analysis

An economic analysis shall be performed as part of the structure size and type analysis in order to determine the initial construction cost, the life cycle cost, and other costs associated with each alternate investigated. This economic analysis shall be included as part of the structure size and type analysis within the Stage 1 submission.

The purpose of this section is to provide the process to be used in evaluating the economics of various structural alternatives with the goal of selecting the most suitable alternative to proceed to the final design phase. Cost comparisons required at the Structure Size and Type phase shall not be completed with only the initial capital cost considerations. The lowest initial capital cost does not always lead to lowest cost for the owner. Cost comparisons for structural alternatives shall, in addition to initial capital costs, include costs associated with long-range considerations. Cost comparisons for each alternative shall consider all aspects that can impact initial and future costs such as;

1. the cost associated with the complexity of future inspections;
2. future maintenance and life cycle costs;
3. operating costs;
4. the availability and familiarity of the structure type with local contractors, fabricators and suppliers;
5. the impacts of the structure alternative to the roadway approaches and retaining walls;
6. the impacts to utilities;
7. costs associated with right-of-way requirements;
8. the costs required for additional environmental mitigation for a specific alternate; and
9. the costs associated with unusual site conditions or constraints.

All of these factors shall be calculated and included in the cost estimate for each structure alternative in order to properly identify the correct alternative to be chosen for the final design phase.





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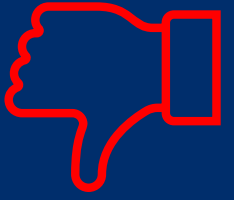
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# Indiana Design Manual (IDM) Chapter 402

## Structure Size and Type



### 402-4.0 SUBMISSION REQUIREMENTS

The structure size and type analysis is performed as part of the Stage 1 design phase. The Stage 1 design phase shall be concurrent with or following the design phase for the roadway. It is critical for the structure design to coordinate with the roadway design during the structure size and type process.

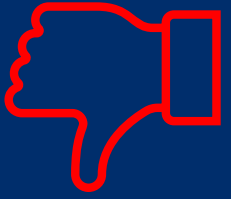
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# Indiana Design Manual (IDM) Chapter 402

## Structure Size and Type



### 402-4.0 SUBMISSION REQUIREMENTS



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Indiana Department of Transportation



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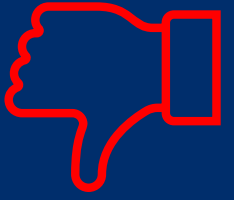
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2013 Indiana Design Manual, Ch. 14

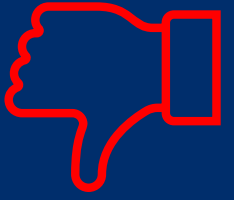
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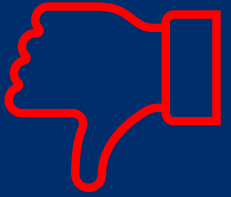
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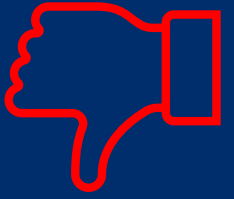
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## Structure Size and Type



SST

EngRpt.SST

StrSizeTypRpt

SSTRpt

AbbEngRpt

DgnCompsSST

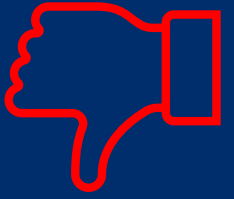
SST EngRpt





# Indiana Design Manual (IDM) Chapter 402

## Structure Size and Type



| Category         | IDM Ch. | EdDoc/ Figure             | Document Title  |
|------------------|---------|---------------------------|---|
| Design Submittal | 14      | <a href="#">103-02-03</a> | Field Check Notification Letter (in house or consultant)<br><a href="#">Notification for Bridge Field Checks (added 06/27/19)</a>   |
| Design Submittal | 14      | <a href="#">103-02-01</a> | Final Tracings Checklist (Rev. Oct. 2021, Jul. 2022, Apr. 2024, Aug. 2024, Nov. 2024)<br><a href="#">Final Tracings Additional Instructions (Rev. Jul. 2022, Apr. 2024, Aug. 2024, Nov. 2024)</a><br><a href="#">Final Tracings Checklist (Excel format) (Rev. Oct. 2021, Jul. 2022, Apr. 2024, Aug. 2024, Nov. 2024)</a> |
| Design Submittal | 14      | N/A                       | <a href="#">ERMS Information</a><br><a href="#">ERMS File Naming Convention (Rev. Oct. 2021, Jan. 2022, Jul. 2022, Aug. 2024)</a><br><a href="#">Example Notification Email</a>   |



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