

Event Details

State of Indiana Request for Quotation

Event ID	Format	Type	Page
00515-0000084720	Buy	RFx	1
Event Round	Version		
1	1		
Event Name			
NAVY TWILL			
Start Time	Finish Time		
07/14/2025 13:00:00 EDT	08/14/2025 13:00:00 EDT		

Event Currency: US Dollar
Bids allowed in other currency: No

Bidder: INTERNAL EVENT DETAILS

Submit To: Correctional Industries
ICI - Central Office
1110 S Vestal Drive
Plainfield IN 46168
United States
Jennifer K Flater - 00515

Contact:
Phone:
Email: JFlater1@idoc.IN.gov

Event Description

NAVY TWILL

General Comments

- I. OBJECTIVE:
To provide the minimum requirements for Twill Woven Fabric used for the manufacturing of garments.
- II. REQUIREMENTS:
CHARACTERISTICS PHYSICAL SPECIFICATIONS TEST METHOD/
STANDARD
- A. Fiber Content 65% Polyester/35% Cotton
(± 5%) First Quality Only
- B. Color: Blue
- C. Weight
(oz./sq. yd.) 7.0 - 7.5 ounces ASTM D3776
- D. Fabric Width 60 inches, minimum cutting width with clean, smooth, uniform, plain selvages. (ASTM D3773)
- E. Thread Count
Warp 82
Filling 40
- F. Weave 2x1
- G. Breaking Strength lbs
Warp 190 lbs ASTM D5034
Fill 100 lbs
- H. Non-Fibrous Material 8% max by weight AATCC 97
- I. Shrinkage 3.0% maximum in warp and fill AATCC 135
directions after 3 launderings at the
following conditions (AATCC No. 135)
Machine Cycle: Normal or Cotton Sturdy
Washing Temperature: 140 ± 5°F
REVISION NO. A Drying Procedure: Tumble Dry - Cotton Sturdy
Laundering AATCC 61-3A
Shade Change 4.0
Staining 4.0
- J. Shading Shade to be consistent within each lot. For each shipment there will be no more variance between lots than a gray scale rating of 4. Shade evaluation to be made using the AATCC gray shade chart.
- K. Workmanship The material will be free from avoidable imperfections in manufacture and from defects or blemishes affecting the appearance or serviceability, otherwise it will be grounds for returning the merchandise at the vendor's expense. The minimum length without a seam shall be 60 yards.
- III. PROCUREMENT:
- A. Packaging/Shipping
Each roll will be ticketed or labeled to indicate weight and yardage per roll, the dye lot number, manufacture, supplier and part number along with a specific reference number. Samples will be submitted with the bid (continuous 1 yard X full width) requirement of fabric being offered. PEN Products intends to test the sample to be in accordance with written specifications.
- All goods will be put up on rolls in continuous length each not less than 100 yards and not more than 200 yards. Each roll must have a cardboard tube in center. Tubes shall have a minimum inside diameter of 1.25". All rolls are to be individually wrapped in sealed poly bags .006 mil thickness (minimum).
- All rolls must be delivered on skids. Each skid is to represent a single Lot number.
- B. Method of Specifying 17859-001 Blue

Please be sure to include shipping to the address below.
INDIANA CORRECTIONAL INDUSTRIES

Event Details (cont.)

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Jennifer K Flater - 00515

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Phone:
Email: JFlater1@idoc.IN.gov

MIAMI CORRECTIONAL FACILITY
3063 WEST 800 SOUTH BUNKER HILL, IN 46914

Event Details (cont.)

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Line Details

No Bid:

Line: 1 Item ID: Line Qty: 25000 UOM: Yards Bid Qty: 25000
Required: No Reserve Price: No

Description: 17859002|*1300027549*1|FABRIC, TWILL, 7.5OZx60, NAVY BLUE

Question	UOM	Best	Worst	Response
What is your quote/bid price?				<input type="text"/>
Required: Yes Mandatory Response: No				

Response Comments

Event Details (cont.)

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Plainfield IN 46168
United States
Jennifer K Flater - 00515
Contact: JFlater1@idoc.IN.gov
Phone:
Email:

Bidder Information

Firm Name:		
Name:	Signature:	Date:
Phone #:	Fax #:	
Street Address:		
City & State:	Zip Code:	
Email:		