

**ENGINEERING SPECIFICATION**  
**STATE OF INDIANA**  
**DEPARTMENT OF CORRECTION**  
**PEN INDUSTRIES**

**I. OBJECTIVE:**

To provide sheeting material for manufacture of highway signs.

**II. REQUIREMENTS:**

A. Material	Transparent acrylic film
B. Adhesive Type	Pressure-sensitive
C. Chromaticity Limits	ASTM D4956-16
D. Color	See Method of Specifying
E. Imaging Method	Digital Print
F. Liner	Yes

**III. PROCUREMENT:**

A. Packaging/Shipping  
Per Purchase Order

B. References 3M Series 1170

C. Method of Specifying

02550024 1178 24X50YDS BLACK  
02550030 1178 30X50YDS BLACK  
02550036 1178 36X50YDS BLACK  
02550048 1178 48X50YDS BLACK  
02551024 1175 24X50YDS BLUE  
02551030 1175 30X50YDS BLUE  
02551036 1175 36X50YDS BLUE  
02551048 1175 48X50YDS BLUE  
02552024 1177 24X50YDS GREEN  
02552030 1177 30X50YDS GREEN  
02552036 1177 36X50YDS GREEN  
02552048 1177 48X50YDS GREEN

ORIGIN DATE	DESCRIPTION	DOCUMENT NO.
Nov 16, 2016	FILM, ELECTRO CUT, SERIES 1170	02555000
GENERATED BY		RELEASE DATE
C. Avery		November 21, 2016
ERN NO		REVISION NO.
160005		

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**STATE OF INDIANA**  
**DEPARTMENT OF CORRECTION**  
**PEN INDUSTRIES**

02553024	1172 24X50YDS RED
02553030	1172 30X50YDS RED
02553036	1172 36X50YDS RED
02553048	1172 48X50YDS RED
02555024	1171 24X50YDS YELLOW
02555030	1171 30X50YDS YELLOW
02555036	1171 36X50YDS YELLOW
02555048	1171 48X50YDS YELLOW
02556024	1179 24X50YDS BROWN
02556030	1179 24X50YDS BROWN
02556036	1179 30X50YDS BROWN
02556048	1179 36X50YDS BROWN

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