

ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN INDUSTRIES

I. OBJECTIVE:

To provide sheeting material for manufacture of Highway signs.

II. REQUIREMENTS:

- | | |
|-------------------|----------------------------------|
| A. Material | Reflective Sheeting |
| B. Adhesive | Pressure-sensitive, Solvent free |
| C. Color | Fluorescent Orange |
| D. Construction | Diamond Grade LDP |
| E. Durability | 7 Years |
| F. Imaging Method | Digital Print, Screen Print |
| G. Liner | Yes |
| H. Substrates | Aluminum, w/ Alodine Finish |
| I. Size | See Method of Specifying |

III. PROCUREMENT:

- | | |
|---|--|
| A. Packaging/Shipping
Per Purchase Order | |
| B. Reference | 3M Series 3924 |
| C. Method of Specifying | 17849024 SHT,3924, DG FL OR 24X50YDS
17849030 SHT,3924, DG FL OR 30X50YDS
17849036 SHT,3924, DG FL OR 36X50YDS
17849048 SHT,3924, DG FL OR 48X50YDS |

ORIGIN DATE	DESCRIPTION	DOCUMENT NO.
NOV . 16, 2016	DIAMOND GRADE LDP FLOURESCENT ORANGE SHEETING SERIES 3924	17849000
GENERATED BY		RELEASE DATE
R. GIBSON		REVISION NO.
ERN NO 160003		NR