

ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN INDUSTRIES

I. **OBJECTIVE:**
 To provide sheeting material for manufacture of Highway signs.

II. **REQUIREMENTS:**

A. Material	Non-metalized micro-prismatic lens
B. Type	ETA 10/0118 ETA 12/0550
C. Adhesive	Pressure-sensitive, Solvent free
D. Color	White
E. Construction	Micro-prismatic Lens
F. Durability	7 Years
G. Imaging Method	Screen Print - Digital Print
H. Liner	Yes
I. Performance Level	Engineer Grade
J. Substrates	Aluminum, w/Alodine Finish

III. **PROCUREMENT:**

A. Packaging/Shipping Per Purchase Order	
B. Reference	3M Series 3400
C. Method of Specifying	00185024 3430 24X50YDS WHITE 00185030 3430 30X50YDS WHITE 00185036 3430 30X50YDS WHITE 00185048 3430 48X50YDS WHITE

ORIGIN DATE	DESCRIPTION	DOCUMENT NO.
NOV . 16, 2016		00185000
GENERATED BY		RELEASE DATE
R. GIBSON		REVISION NO.
ERN NO	ENGINEER GRADE PRISMATIC SHEETING SERIES 3400	NR
160003		