

ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN INDUSTRIES

I. OBJECTIVE:

To provide sheeting material for manufacture of Highway signs.

II. REQUIREMENTS:

- | | |
|-------------------|--------------------------------------|
| A. Material | Non-metalized micro-prismatic lens |
| B. Type | ASTM D4956 TYPE IV |
| C. Adhesive | Pressure-sensitive, Solvent free |
| D. Color | See Method of Specifying |
| E. Construction | Micro-prismatic, Truncated Prismatic |
| F. Durability | 10 Years |
| G. Imaging Method | Digital Print, Screen Print |
| H. Liner | Yes |
| I. Substrates | Aluminum, w/ Alodine Finish |
| J. Size | See Method of Specifying |

III. PROCUREMENT:

- | | |
|---|--|
| A. Packaging/Shipping
Per Purchase Order | |
| B. Reference | 3M Series 3930 |
| C. Method of Specifying | 00188024 3930 24X50YDS WHITE
00188030 3930 30X50YDS WHITE
00188036 3930 36X50YDS WHITE
00189024 3931 24X50YDS YELLOW
00189030 3931 30X50YDS YELLOW
00189036 3931 36X50YDS YELLOW
00189048 3931 48X50YDS YELLOW |

ORIGIN DATE	DESCRIPTION	DOCUMENT NO.
NOV . 16, 2016		00188000
GENERATED BY		RELEASE DATE
R. GIBSON		REVISION NO.
ERN NO	HIGH INTENSITY PRISMATIC GRADE SHEETING SERIES 3930	NR
160003		

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00190024 3935 24X50YDS BLUE
00190048 3935 24X50YDS BLUE
00191024 3937 24X50YDS GREEN
00191030 3937 30X50YDS GREEN
00191036 3937 36X50YDS GREEN
00304024 3932 30X50YDS RED
01730048 3939 48X50YDS BROWN

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