

ENGINEERING SPECIFICATION
STATE OF INDIANA
DEPARTMENT OF CORRECTION
PEN PRODUCTS

- I. **OBJECTIVE:**
 To provide an ink thinner for screen printing commercial signs.
- II. **REQUIREMENTS:**
- | | |
|-------------------|----------------------------------------------------------------------------------------------------|
| A. Material | 891I Thinner |
| B. Type | Thinner |
| C. Container | Gallon |
| D. Color | Transparent |
| E. Imaging Method | Screen Print |
| G. Compatibility | 3M™ Diamond Grade™, High Intensity
Prismatic or Engineer Grade Prismatic
Reflective Sheeting |
- III. **PROCUREMENT:**
- | | |
|---------------------------------------------|-------------|
| A. Packaging/Shipping
Per purchase order | |
| B. Reference | ASTM D 3290 |
| C. Sock Code | 13072024 |

ORIGIN DATE**05/03/2023****GENERATED BY****J. Minchin****ERN NO****DESCRIPTION****Ink Thinner for Sign Manufacturing****DOCUMENT NO.****13072024****RELEASE DATE****REVISION NO.**