

RFP # ASA-19-114
Attachment J
Indiana Department of Correction Uniform Program

GENERAL REQUIREMENTS FOR ALL PRODUCTS WITHIN ALL PROGRAMS

Silence of Specifications

The apparent silence of these specifications as to any details or the omission from it of a detail description concerning any point shall be interpreted as meaning that only the best commercial practices are to prevail, and that only materials and/or workmanship of finest quality shall be used.

Standard of Quality

The item(s) specified in this program by brand name are intended to establish a standard of quality, which will be required. The vendor must indicate on Attachment D those items being submitted as an “equivalent” and specify the fabric, color, manufacturer, and submit a sample for each item that is being submitted as equivalents to be considered for approval. Further, complete specifications of garments and any/all deviations that are requesting to be considered as equivalent must attached and be noted on **Attachment I**. Failure of the respondent to submit complete specifications along with variances noted of each alternative items, may result in the Respondent’s proposal being deemed non-responsive by the Department of Administration.

Identification Tags

This product and all of its components shall have a sewn in labels or permanent marking covering the following areas;

Fabric/Material Contents – Shall have a permanent identification tag stating fabric or material contents.

Care Instructions – Shall have a permanent identification tag stating proper Care instructions.

Sizing – “Alpha sizing preferred but numerical sizing accepted as long as it corresponds to the larger end of the alpha sizing range.”

Shall have a permanent identification tag stating size.

Shall have a permanent label that stating lot number and WPL number of the product.

The labels for permanent press or fine washable shall reflect specific washing and care instructions.

Product Availability

Vendor(s) agrees to maintain adequate on hand inventory to meet the required delivery dates on common, special, and special order sizes.

Common Sizes: range shall be as follows

Small – 4XL

Special Sizes: range shall be as follows

X-Small, 5 XL, 6 XL, 8 XL, and 10XL

Special Order Sizes: are any sizes not falling within the ranges specified above.

Vendor(s) agrees to deliver all common sizes within 30 days of purchase order date.

Vendor(s) agrees to deliver all special sizes within 60 days of Purchase order date.

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Vendor(s) agrees to deliver all special order sizes within 90 days of purchase order date.

Sizing Chart

Respondent shall supply a sizing chart at time of proposal submittal and at award to the using Agency that addresses the following areas:

- Clothing sizes:
 - Pants - waist, seat (hip), rise, thigh, knee, bottom measurements
 - Shirts – neck, chest, and sleeve length
- Boots – female to male size conversion

Warranty

Limited Warranty: The sample and contract garments shall carry a manufacturer's printed warranty hangtag. A sample warranty hangtag must accompany the bid package as well. The tag shall instruct the owner of their rights under the warranty.

Limited warranty will contain at a minimum the following:

Warranty Coverage: Manufacturer agrees to warrant to the original purchaser that the product will be free from defects in materials and workmanship for a period of three years from date of purchase. The product will remain waterproof in normal use for a period of three years from date of purchase.

Warranty Service: Should a covered product become defective or lose waterproofness during the warranty period, simply return it to the warranty period, simply return it to the manufacturer with dated proof of purchase. The manufacturer agrees to repair or replace at its option any item determined to be defective and will return to purchaser at no charge.

Limitations: This warranty does not cover abnormal wear and tear, nor the color fastness of fluorescent fabrics, nor damage from chemicals, fire, misuse, accident, or negligence.

All material shall be new, of current manufacture and shall carry the standard warranties prescribe for each specific fabric. Vendor shall submit to the agency, if requested, new fabrics to test as they come on the market. Additional or reduced cost for new fabrics for each item shall be negotiated and agreed upon by all parties, vendor, agency and Contract Manager with Department of Administration. Supporting documentation showing increased or decreased costs shall include invoices of old fabric vs. cost of new fabric.

Workmanship and products shall be in accordance with standard practices of the trade. Special attention is directed to seams tearing at the seam line, gathering fabric or puckering of garments after wear is not acceptable. Garments must be fully warranted against defects for a minimum of 90 days.

Appearance Standards

In order to provide the best Quality, most consistently made ~~knit~~ shirts, you must construct this product in accordance with these strict guidelines. The collars must be correctly tapered, finishing from 3" at the center back to 2⁵/₈" at the front tip, unless specified otherwise. Collars will be evenly balanced from side to side, with no twist or high/ low areas along the stitch line. The neck tape will be sewn tension free without any roping or puckering. The center back of the collar will fold over so as to completely cover the neck seam in its entirety and remain that way naturally. All excess fabric must be neatly trimmed from the inside of the folded placket edges to form smooth clean lapels. The placket will be set vertical to the hem, with care taken to make sure that the placket box stitch is symmetrical to 1/4" on both sides

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and level across the bottom. No dimpling or pleating will be accepted on the front lower placket at the point of placket fold and box stitch. The placket will be beaded and stitched so as not to show the inside edge of the placket, particularly with a contrasting inside placket facing. Button spacing will be even and consistent with no fullness between buttons. Seam allowances and stitch counts must be maintained. Once completed, the finished garment is carefully inspected and trimmed of any and all excess threads. It will then be packaged in such a way as to highlight the quality of a well-constructed product with folds that are crisp and sharp and finished to the required bag size. Be sure to fill the poly bag properly. Garments will be placed in the cartons neatly, so as not to diminish the outward appearance of shirts in any way during shipment and final delivery.

The fabric used is to include a fashion clean finish, soil release that combines with color bright retention, have moisture absorbency and provide maximum comfort. Successful vendor must provide one quarter yard of the specified fabric prior to manufacture for testing purposes, if requested. If requested the fabric shall be received within seven calendar days, including Saturday. Test to consist of color-fastness, picks and end tensile strength. Vendor shall also provide a written agreement between the fabrics manufacturer committing to timely deliveries and consistent availability of fabric.

Packaging

The products shall be individually poly-bagged with style and size indicators. The product shall then be packed into cardboard boxes according to most economical and ergonomically design to protect the product during storage and shipping. The outer shipping carton shall be clearly labeled on one end with purchase order number, style number, quantity, color, and size.

Emblems, Embellishments, Logo's and Silk Screen

All prices are to include the attachment of necessary emblems, embellishments, logos, and silk screen. The successful vendor can purchase emblems for the current QPA holder or an approved alternative supplier. The cost to sew them on is solely the responsibility of the vendor. Shirts, Jackets, and Dress Blouses are to include the Agency Emblem on each sleeve. Some items will require additional specific embellishments as outlined in each item specification.

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**LINE ITEM #1 – IDOC – PANTS, TACTICAL, MALE, L.A.P.D/ MIDNIGHT NAVY
BLUE/GREY NICKLE STRIP**

Description: **Model Spiewak SU322I—No Substitutes**

Color: Dark Navy (011)

Fabric: The fabric shall be Polyester Twill with Sorbtek (No Substitutes). Fabric designed for moisture repellency and soil resistance, excellent color retention and easy care. The fiber content shall be 100% texturized Polyester with 4 way mechanical stretch. The weight shall be 7.0 oz/sq. yd. (10.5-11 oz/ per linear yard).

Style: The pant shall have a plain front with quarter top front pockets, 1" wide belt loops, two back pockets for a clean professional appearance. The pant cuff shall be of open construction to allow for custom finishing and shall have a 37 ½" inch inseam (unfinished).

Pockets: The front pocket opening shall be a minimum 6½" long and be 6" deep from the bottom of the pocket opening. The inside front pocket facing shall be a separate piece of self-material finishing no less than 1" wide. The back pockets will have a minimum opening of 5½" and be 7 1/2" deep. The left rear pocket shall have a 1 1/4" loop closure tab with a bar tack located 3/8" from point of attachment to secure the buttonhole. The loop tab shall attach to a ligne 20, durable button. Each pocket corner shall have a 3/8" bar tack for reinforcement.

Buttons: All buttons shall be 100% Polyester and shall pass ASTM 5171-1191.84 kg mass dropped from a height of 67mm.

Pocketing: All pocketing shall be heavy duty Polyester/ Cotton twill. The waistband and inside seam binding shall be made with pocketing material cut on the bias.

Waistband: The waistband shall be designed to allow for 3" of mechanical expansion though two unique double waistband panels with 1 ¼" elastic built in. The front waistband shall be held with a hidden 4" X 1 1/4" elastic attached to a tapered tab of self-material. The inside waistband shall be held with 4" X 1 ¼" elastic sewn to the waistband inside fold back to a separate enclosed channel which is joined to the front waistband channel at the top of the front pocket opening. The elastic shall remain concealed even when the waistband is stretched to its maximum length. The curtain, shall be made of the Poly/ Cotton twill pocketing material listed above, bias-cut, and shall have a continuous parallel 7/16" wide rubberized band designed to work with the corresponding shirt tabs for maximum shirt retention (**SRS™ shirt retention system**). The finished waistband shall be 2 1/8" wide and shall be closed with two YKK Elite fasteners. The finished waistband shall be set on and shall be stitched below the lower edge through the outer fabric and the waistband curtain.

Inner Fly/Crotch:

The right fly and front crotch linings shall be the same fabric and color as the waistband curtain. There shall be a TC #8000 interlining sewn between the fly and the fly lining to give additional stability and strength to the fly. The right fly lining shall be sewn to the left fly below the zipper and continue centered on the join seam across the inseam and end 1" onto the back seam. A separate French fly made of the outer fabric with a lining

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of reinforced pocketing shall be sewn to the inside right fly. The fly attachment button shall be a ligne 20, 100% polyester durable button. The button shall pass ASTM 5171-1191, using a .84 kg mass dropped from 67 mm.

There shall be a diamond shaped reinforced crotch gusset measuring 9" wide X 4 ¾" sewn with a five needle safety stitch to prevent crotch seam failure.

Zipper: The trousers shall be closed with a #4 YKK brass memory lock zipper and have a brass bottom stop at the base of the zipper chain. A straight bar tack shall be sewn through from the outside of the garment to the inside at the bottom of the fly. The bar tack shall be sewn through the zipper tape; the right and left fly and the right fly lining. The right and left fly shall be joined by an additional bar tack located at level of the bottom zipper stop on the inside of the trouser.

Belt Loops: There should be a minimum of 5 lined belt loops on waist sizes 28, 29, 30, and a minimum of 7 lined loops on all sizes over 30. Each loop is to be 1" wide of double thickness, with stitching on the face side ⅜" from each edge. Except for the center back loop which shall be tacked on, all loops shall be sewn into the bottom of the waistband and into the rocap.

Creasing: The front and back crease in the trouser legs shall incorporate a permanent resin bonded silicone crease produced by the Creaset™ System. The crease shall be properly cured to insure that the crease is permanent so that no amount of home laundering shall remove the crease

Seaming: The entire trouser is to be seamed with Polyester core or 100% Polyester spun thread.

Stripe: The Trouser shall have a 1" Nickel Grey (055) Stripe of corresponding fabric sewn into the side seam of the trouser beginning at the bottom of the waistband.

Labels: The trouser shall have a sewn-in label giving care instructions and an outside waistband label which shall be marked with lot number, size, fiber content, and cut number. A permanent size label shall be sewn inside on the hip pocket.

Finishing & Pressing:

All loose threads shall be removed. Trousers must be pressed completely and properly with side seam, inseam, and seat seam pressed open. All garments shall be packaged individually in a clear poly bag.

Care Instructions:

Machine wash – warm water. Wash dark colors separately and rinse thoroughly. Tumble-dry completely – Medium heat – remove promptly. For best performance, use steam iron, low setting and iron under a cotton towel.

Sizes: Men's waist sizes as listed below.

28 30 31 32 33 34 35 36 37 38 40 42 44 46 48 50 52 54 56 58 60 62 64 66 68 70 72

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**LINE ITEM #2 – IDOC - PANTS, TACTICAL, FEMALE, L.A.P.D/MIDNIGHT NAVY
BLUE/GREY NICKLE STRIP**

Description: Model Spiewak SU322I—No Substitutes

Color: Dark Navy (011)

Fabric: The fabric shall be Polyester Twill with Sorbtek (No Substitutes). Fabric designed for moisture repellency and soil resistance, excellent color retention and easy care. The fiber content shall be 100% texturized Polyester with 4 way mechanical stretch. The weight shall be 7.0 oz/sq. yd. (10.5-11 oz/ per linear yard).

Style: The pant shall have a plain front with quarter top front pockets, 1" wide belt loops, two back pockets for a clean professional appearance. The pant cuff shall be of open construction to allow for custom finishing and shall have a 35 inch inseam (unfinished).

Pockets: The front pocket opening shall be a minimum 6½" long and be 6" deep from the bottom of the pocket opening. The inside front pocket facing shall be a separate piece of self-material finishing no less than 1" wide. The back pockets will have a minimum opening of 5½" and be 7 1/2" deep. Each back pocket shall have a 1 1/4" loop closure tab with a bar tack located 3/8" from point of attachment to secure the buttonhole. The loop tab shall attach to a ligne 20, durable button. Each pocket corner shall have a 3/8" bar tack for reinforcement.

Buttons: All buttons shall be 100% Polyester and shall pass ASTM 5171-1191.84 kg mass dropped from a height of 67mm.

Pocketing: All pocketing shall be heavy duty black Polyester/Cotton twill fabric. The waistband and inside seam binding shall be made with pocketing material cut on the bias.

Waistband: The waistband shall be designed to allow for 3" of mechanical expansion though two unique double waistband panels with 1 ¼" elastic built in. The front waistband shall be held with a hidden 4" X 1 ¼" elastic attached to a tapered tab of self material. The inside waistband shall be held with 4" X 1 ¼" elastic sewn to the waistband inside fold back to a separate enclosed channel which is joined to the front waistband channel at the top of the front pocket opening. The elastic shall remain concealed even when the waistband is stretched to its maximum length. The curtain, shall be made of the Poly/Cotton twill pocketing material listed above, bias-cut, and shall have a continuous parallel 7/16" wide rubberized band designed to work with the corresponding shirt tabs for maximum shirt retention (**SRS™ shirt retention system**). The finished waistband shall be 2 1/8" wide and shall be closed with two YKK Elite fasteners. The finished waistband shall be set on and shall be stitched below the lower edge through the outer fabric and the waistband curtain.

Inner Fly/Crotch:

The right fly and front crotch linings shall be the same fabric and color as the waistband curtain. There shall be a TC #8000 interlining sewn between the fly and the fly lining to give additional stability and strength to the fly. The right fly lining shall be sewn to the left fly below the zipper and continue centered on the join seam across the inseam and end 1" onto the back seam. A separate French fly made of the outer fabric with a lining of

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reinforced pocketing shall be sewn to the inside right fly. The fly attachment button shall be a ligne 20, 100% polyester durable button. The button shall pass ASTM 5171-1191, using a .84 kg mass dropped from 67 mm.

- Zipper:** The trousers shall be closed with a #4 YKK brass memory lock zipper and have a brass bottom stop at the base of the zipper chain. A straight bar tack shall be sewn through from the outside of the garment to the inside at the bottom of the fly. The bar tack shall be sewn through the zipper tape; the right and left fly and the right fly lining. The right and left fly shall be joined by an additional bar tack located at level of the bottom zipper stop on the inside of the trouser.
- Belt Loops:** There should be a minimum of 5 lined belt loops on the waistband. Each loop is to be 1" wide of double thickness, with stitching on the face side $\frac{3}{8}$ " from each edge. All loops shall be sewn into the bottom of the waistband and into the rocap.
- Creasing:** The front and back crease in the trouser legs shall incorporate a permanent resin bonded silicone crease produced by the Creaset™ System (Or Department Approved Equivalent). The crease shall be properly cured to insure that the crease is permanent so that no amount of home laundering shall remove the crease.
- Seaming:** The entire trouser is to be seamed with Polyester core or 100% Polyester spun thread.
- Stripe:** The Pant shall have a 1" Nickel Grey (055) Stripe of corresponding fabric sewn into the side seam of the trouser beginning at the bottom of the waistband.
- Labels:** The trouser shall have a sewn-in label giving care instructions and an outside waistband label which shall be marked with lot number, size, fiber content, and cut number. A permanent size label shall be sewn inside on the hip pocket.
- Finishing & Pressing:**
All loose threads shall be removed. Trousers must be pressed completely and properly with side seam, inseam, and seat seam pressed open. All garments shall be packaged individually in a clear polybag.
- Care Instructions:**
Machine wash – warm water. Wash dark colors separately and rinse thoroughly. Tumble-dry completely – Medium heat – remove promptly. For best performance, use steam iron, low setting and iron under a cotton towel.
- Sizes:** Women's sizes 4 through size 38 shall be available. Patterns must be a modern up to date short waist pattern. High waist patterns will not be accepted.

LINE ITEM #3 – IDOC BLOUSE, HONOR GUARD, DARK NAVY BLUE

MATERIAL AND GENERAL DESIGN:

Description: Model Spiewak SPDB1IH—No Substitutes

Color: DARK NAVY (011)

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Fabric: The fabric shall be Polyester twill with Sorbtek designed for moisture repellency and resistance, excellent color retention and easy care. The fiber content shall be 100% texturized Polyester. The weight shall be 7.0 oz/sq. yd. (10.5-11 oz/ per linear yard). Fabric shall have Sorbtek technology.

Style: Single Breasted Dress Blouse with 4 Button Front and Notched Lapel. 4 Pockets.

Epaulets: Shoulder Epaulets shall be Nickel Grey (055) Shirting material

Pockets: 4 Pocket Front. 3 Point False Flaps with Indiana State Gold Metal Buttons.

Buttons: Gold Metal Buttons. 4 Large Down front and Small on Pocket Flaps, Epaulets, and Sleeves.

Sleeve Braid: Single Row 1” Nickel Grey (055) Shirting Material

Emblems: IDOC Agency Emblem Each Sleeve

SIZES:

“Alpha sizing preferred but numerical sizing accepted as long as it corresponds to the larger end of the alpha sizing range.”

The manufacturer shall be capable of providing all sizes for men or women, including special size requirements.

Sizes: XS - 4XL in short, regular, and tall lengths.

A size chart is to be submitted with bid. To include alpha sizing breakdown to numeral sizing.

PRODUCT AVAILABILITY:

Vendor(s) agrees to maintain adequate on hand inventory to meet the required delivery dates on common, special, and special order sizes.

Common Sizes: range shall be as follows...

Medium – 2XL, in regular and tall lengths

Special Sizes: range shall be as follows...

Small, 3XL, & 4XL, in regular and tall lengths.

Special Order Sizes: are any sizes not falling within the ranges specified above.

SAMPLE:

Samples are to be provided at time of bid submittal. Samples provided by awarded vendor(s) will be kept by the Department of Correction until expiration of contract.

Standard sample: In all details not specifically described herein, tailoring, styling, construction, materials,

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and the components shall conform to the standard sample.

LINE ITEM #4 – IDOC UNISEX S/S UNIFORM SHIRT

MATERIAL and GENERAL DESIGN:

Model: Spiewak SPDU80I—No Substitutes

Color: Nickel Grey (055)

Style: The Uniform Shirt shall be standard military style with shirttails and permanent front and back creases.

Tailoring: This garment shall be constructed according to the principles set forth in the specifications. All stitches shall be of the proper tension and size so as to avoid puckering after the shirt has been laundered and to give best durable press performance.

All sewing shall be with polyester core thread to match the shirt fabric.

The collar shall be single stitched 1/4" from edge. The pockets, flaps and epaulets shall be edge stitched. The shirtsleeve bottom shall be finished with a 1" clean finished

Fabric: Shirt fabric shall be 65% Polyester / 35% Cotton designed for moisture wicking and soil resistance, excellent color retention and easy care. The weight shall be 4.5 oz/sq. yd.

Collar: The collar points shall be medium spread approximately 2 3/4" in length.

The outside edge of the collar shall be stitched with a 1/4" edge stitch.

The collar width at the back of the neck shall be 1 3/4" with a 2" collar band extension. The back of the stand shall measure 1-1/2". The inside collar stand shall be lined with self-fabric for comfort.

There shall be a collar stay sewn inside the collar along the front edge of each collar to hold the collar shape and still allow the attachment of collar brass. The collar shall be designed to wear with the collar points spread.

Sleeves: The sleeves shall be one piece sewn into the shoulder, and finished with a 1" clean turn-up with no loose threads.

Seams: The sleeve, armhole and side seams shall be joined a four thread mock safety stitch machine.

Epaulets: The epaulets shall be sewn into the armhole. The Epaulet shall be 2" wide at the shoulder seam and taper to 1 1/2", then to a point. The overall length of the epaulet shall be approximately 6 3/4". The epaulet shall be double thickness with a single edge stitch on the perimeter. The epaulets shall be box stitched to shoulders with row of cross-stitching 2 1/2" from the armhole seam.

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Epaulets shall be a contrasting Midnight fabric of like goods dyed to match trouser fabric.

Front: The front shall have a 1 1/2" wide placket extending from the front neckline to the bottom of shirt. The placket shall have an interlining for stability and a neat appearance and shall be 1/4" top stitched on each side.

The center front shall contain six (6) vertical buttonholes placed 3/8" from edge. Approximate button placement -- Center of first button from neckline 3/4". Center of first button to center of second button 2 3/4. Remaining buttons center to center 3 7/8". Top button's corresponding buttonhole shall be set horizontally.

There shall be an inside facing of self-material on the button side 3 1/4" wide extending from front neckline to the bottom of the shirt. The buttons shall be securely attached and shall correspond to the buttonholes on the placket. There shall be a spare ligne 20 button sewn onto the facing. There shall be a hidden zipper sewn under the front placket for ease of wear.

There shall be 4 rubberized bands 3 1/8" X 9/16" sewn onto the bottom of the shirt 2" from the bottom and 1/4" on the inside of the outer creases designed to work with the corresponding pant waistband for maximum shirt retention (SRS™ shirt retention system- patented).

Back: The garment shall have a straight yoke back located approximately 3 3/4" below the center back neck seam. There shall be an inside yoke lined with poly/cotton for maximum comfort.

Pockets: The shirt shall have two Military-styled box pleated, breast patch pockets with 3-point flaps. The breast pocket shall be 5 1/2" wide X 6 1/4" long. The center pleat shall be 1 1/2" wide. The bottom corners of the pocket shall be cut on a 40 degree angle and shall be 1 1/4" long. The pocket flaps shall be 5 1/2" wide.

Pocket Flaps shall be a contrasting Midnight fabric of like goods dyed to match trouser fabric.

The flaps shall be attached to the shirt body 1/2" above the top of the pocket, resulting in a complete pocket/flap measurement of 6 1/4" long. The pocket shall be edge stitched around the perimeter and shall finish with a 3/8" turn back. The top pocket corners shall be reinforced with a backtack in each corner. There shall be a pencil opening on both the left and right flap. The two outside points of each pocket flap shall have concealed hook and loop closures. The left breast pocket shall have a sewn pencil compartment approximately 1-5/8" wide. Each flap shall have a ligne 20 button sewn to a false buttonhole on the surface of the flap.

(Pocket dimensions will vary with size)

Badge Tab: The badge tab is to be reinforced on inside of the shirt by means of a strip of material 1" wide edge stitched and folded so that no raw edges show. The reinforcement strip is to extend from the flap setting stitch to the joining seam at the front of the yoke. There shall be two small (horizontal) buttonholes, 1-1/4" apart sewn through the left front and the reinforcement strip with the bottom buttonhole located 1-1/4" above the top of left flap.

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Creasing: Pockets and pocket flaps shall be uniform in shape and size.

The front and back creases shall incorporate a permanent 1/16" pintuck stitched crease.

Back: The shirt shall have 3 permanent creases, 1/16" wide on the back panel. One crease shall be located at the center back and shall start at the bottom of the yoke and continue straight down to the bottom edge of the shirt. Each of the other two creases shall be located approximately at the midway point between the center crease and the waist on both the left and right sides of the center crease.

Front: The shirt shall also have two permanent stitched 1/16" wide military creases down each side from the shoulder seam to the bottom of the shirt centered to the pocket and pocket flap. Creases shall not extend through the pocket and flap.

Button: All buttons shall be 100% Polyester and shall pass ASTM 5171-1191.84 kg mass dropped from a height of 67mm.

Care Instructions:

Machine wash – warm water. Wash dark colors separately and rinse thoroughly.
Tumble-dry completely – Medium heat – remove promptly. For best performance, use steam iron, low setting and iron under a cotton towel. Do not use bleach.

Shirt sizes: Unisex Sizes XS thru 10XL

Embellishments:

Shirts will be delivered with an IDOC Emblem sewn to each sleeve (furnished by IDOC) and an embroidered logo on the left chest. Embroidery must meet the Agencies standards and a pre-production sample must be approved.

LINE ITEM #5 – IDOC UNISEX L/S UNIFORM SHIRT

MATERIAL AND GENERAL DESIGN:

Model: Spiewak SPDU85I—No Substitutes

Color: Nickel Grey (055)

Style: The Uniform Shirt shall be standard military style with shirrtails and permanent front and back creases.

Tailoring: This garment shall be constructed according to the principles set forth in the specifications. All stitches shall be of the proper tension and size so as to avoid puckering after the shirt has been laundered and to give best durable press performance.

All sewing shall be with polyester core thread to match the shirt fabric.

The collar shall be single stitched 1/4" from edge. The pockets, flaps and epaulets shall be edge stitched. The shirtsleeve bottom shall be finished with a 1" clean finished

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- Fabric:** Shirt fabric shall be 65% Polyester/45% Cotton designed for moisture wicking and soil resistance, excellent color retention and easy care. The weight shall be 4.5 oz/sq. yd.
- Collar:** The collar points shall be medium spread approximately 3" in length. The outside edge of the collar shall be stitched with a ¼" edge stitch. The collar width at the back of the neck shall be 1 ¾" with a 2" collar band extension. The back of the stand shall measure 1-1/2". The inside collar stand shall be made of self fabric for comfort.
- There shall be a collar stay sewn inside the collar along the bottom edge of each collar to hold the collar shape and still allow the attachment of collar brass.
- Sleeves:** The sleeves shall be one piece sewn into the armhole, tapering into finished cuffs with pressed double pleats. The cuffs shall be attached to the sleeve with a 3/8" double needle stitch and shall be 2 3/4" in height; fastening with two durable ligne 20 4 hole 100% polyester buttons. The cuffs shall be made of two pieces of base shirt material with an interlining. There shall be an opening with a split placket. Top part of placket shall measure 7" X 1" tapering to a point. with a closure stitch across the facing 1 ½" from the point. There shall be a buttonhole approximately 4" from the point to attach a ligne 20 durable 4 hole 100% polyester button. A button shall be attached to the bottom part of the placket. Opening shall be finished with 1" binding.
- Seams:** The sleeve, armhole and side seams shall be joined a four thread mock safety stitch machine.
- Epaulets** The epaulets shall be sewn into the armhole. The Epaulet shall be 2" wide at the shoulder seam and taper to 1 1/2", then to a point. The overall length of the epaulet shall be approximately 6 3/4". The epaulet shall be double thickness with a single edge stitch on the perimeter. The epaulets shall be box stitched to shoulders with row of cross-stitching 2 1/2" from the armhole seam.
- Epaulets shall be a contrasting Midnight fabric of like goods dyed to match trouser fabric.
- Front:** The front shall have a center facing 1-1/2" wide placket extending from the collar stand to the bottom of shirt. The placket shall have an interlining for stability and a neat appearance and shall be ¼" top stitched on each side.
- The center front shall contain six (6) vertical buttonholes placed 3/4" from edge and 3-1/2" apart. There shall be a button at the neck corresponding with the top buttonhole, which shall be set horizontally. There shall be a hidden zipper sewn under the front placket for ease of wear.
- There shall be an inside facing of self-material on the button side 3 1/4" wide extending from the collar stand to bottom of shirt. The buttons shall be securely attached shall correspond to the buttonholes on the center facing. There shall be a spare line 20 and line 16 button sewn into the inside button facing.
- There shall be 4 rubberized bands 3 1/8" X 9/16" sewn into the bottom of the shirt 2" from the bottom and ¼" on the inside of the outer creases designed to work with the corresponding pant waistband for maximum shirt retention (**SRS™ shirt retention system- patent applied for**).

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Back: The garment shall have a straight yoke back located approximately 3 3/4" below the center back neck seam. There shall be an inside yoke lined with poly/cotton for maximum comfort.

Pockets: The shirt shall have two Military-styled box pleated, breast patch pockets with 3-point button down flaps. The breast pocket shall be 5 5/8" wide X 6 3/8" long. The center pleat shall be 1 1/2" wide. The bottom corners of the pocket shall be cut on a 40 degree angle and shall be 1 1/4" long. The pocket flaps shall be slightly tapered and shall be 6" wide at the top and 6 1/4" wide at the outside points on the bottom of the flap. (Pocket dimensions will vary with size).

The flaps shall be attached to the shirt body 1/4" above the top of the pocket, resulting in a complete pocket measurement of 6 3/8" long. The pocket shall be edge stitched around the perimeter and shall finish with a 3/8" turn down. The pocket corners shall be reinforced with a triangle stitch in each corner. There shall be a pencil opening on both the left and right flap. The two outside points of each pocket flap shall have concealed Velcro closures. The left breast pocket shall have a sewn pencil compartment approximately 1-5/8" wide. Each flap shall have a ligne 20 button sewn to a false buttonhole on the surface of the flap. Pocket Flaps shall be a contrasting Midnight fabric of like goods dyed to match trouser fabric.

Badge Tab: The badge tab is to be reinforced on inside of the shirt by means of a strip of material 1" wide edge stitched and folded so that no raw edges show. The reinforcement strip is to extend from the flap setting stitch to the joining seam at the front of the yoke. There shall be two small (horizontal) buttonholes, 1-1/4" apart sewn through the left front and the reinforcement strip with the bottom buttonhole located 1-1/4" above the top of left flap.

Creasing: Pockets and pocket flaps shall be uniform in shape and size. The front and back creases shall incorporate a permanent 1/16" pintuck stitched crease.
Back: The shirt shall have 3 permanent creases, 1/16" wide on the back panel. One crease shall be located at the center back and shall start at the center of the yoke and continue straight down to the bottom edge of the shirt. Each of the other two creases shall be located at the midway point between the center crease and the shoulder seam on both the left and right sides of the center crease.
Front: The shirt shall also have two permanent stitched 1/16" wide military creases down each side from the shoulder seam to the bottom of the shirt centered to the pocket and pocket flap. Creases shall not extend through the pocket and flap.

Button: All buttons shall be 100% Polyester and shall pass ASTM 5171-1191.84 kg mass dropped from a height of 67mm.

Care Instructions:
Machine wash – warm water. Wash dark colors separately and rinse thoroughly. Tumble-dry completely – Medium heat – remove promptly. For best performance, use steam iron, low setting and iron under a cotton towel.

Shirt Sizes: Unisex Long Sleeve XS-10XL (Regular 32/33, Long 34/35, X-LONG 36/67)

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Embellishments:

Shirts will be delivered with an IDOC Emblem sewn to each sleeve (furnished by IDOC) and an embroidered logo on the left chest. Embroidery must meet the Agencies standards and a pre-production sample must be approved.

LINE ITEM #6 IDOC JACKET SYSTEM. JACKET WITH SHELL AND LINER

MATERIAL AND GENERAL DESIGN:

STYLE: Jacket, SPIEWAK S3616 jacket system—No Substitutes

SHELL FABRIC:

The shell fabric shall be Tactel® - 100% Nylon two-ply with a water repellent finish.

PERMANENT BODY LINING:

Cloth type: 100% Nylon Taffeta, 70 Denier warp and fill, color black, with a waterproof /breathable – WeatherTech® coating. All lining joining seams shall be safety stitched and then sealed with 1” heat sealed tape to prevent leakage. The tape shall be applied by hot air method. All stitching through the shell lining shall be sealed with waterproof tape. The lining material shall extend through the top collar of the shell garment to form a waterproof barrier. There shall be 2 female snaps at the seam joining point and opposite, approximately 2 ¼” from the sleeve bottom, to attach to the removable liner. The parka lining shall be 100% 210T nylon taffeta. There shall be inside zippers sewn on top of front zipper tape on both sides to accommodate an optional zip-in liner (S327). The inside facing zippers shall be #5 Delrin reversible measuring approximately 26” long (Large/Reg). There shall be an 8” nylon coil zipper on a facing of shell material for access to the outer shell for embroidery or customization to the left front chest of jacket without sewing through waterproof membrane.

FRONT:

There shall be a 2-way zip to the neck YKK zipper with a double storm fly that secures with 6 high compression snaps (size Large/Regular).

POCKETS:

There shall be 2 zippered pockets, one on each side under the double covered wind fly. Each pocket shall measure 9” long. There shall be 2, 2-way front pockets on the outside front of the jacket shell which shall be lined with fleece and snap close. Next to each front pocket, closest to the zipper, there shall be 2 Val covered, zippered storage pockets. Each pocket shall measure 8” long. Inside the jacket there shall be 2 welt covered, zippered storage pockets made of shell fabric on the outside and lining fabric on the inside of each pocket. The pockets shall measure 9 ¼” long by 6 ½” wide (+/- .5”).

EPAULETS:

There shall be two crossed stitched epaulets that attach to the shoulders of the garment with a snap. The epaulets shall measure 7” long by 2” wide and forming a point at the end closest to the neckline (size Large/Regular).

BOTTOM BAND:

There shall be an elasticized back bottom band with a full front bottom band. There shall be zippered side vents that have a double snap adjustment on each side. The side vent zippers shall

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measure approximately 10" long.

SLEEVES:

The sleeves shall be two-piece, semi-modified dolman construction for complete freedom of movement. There shall be a black enameled eyelet located approximately ½" up from each cuff allow for drainage. The shoulder seams shall have an inside facing on the sleeve side, 1 ½" wide, of WeatherTech® waterproof/breathable material and taped with sealing tape to prevent leakage. The reinforcement patch shall be 5 sided. The under sleeves shall feature ventilating pit-zips with #5 Delrin zipper that measure approximately 12" long The pit-zips shall be covered with a welt of shell material 12" long X ½" wide.

CUFFS:

There shall be a cuff formed of 2 pieces of shell material approximately 1 5/8" wide at the bottom. Half of the cuff shall be heavy-duty elastic stretched and sewn with 2 threads. There shall be a cuff tab adjustment approximately 1 ¼" wide tapering to approximately ¾" wide by 3" long with a female snap. The top half of the cuff shall be interlined and shall have 3 male snaps for cuff adjustment.

HOOD:

There shall be a Val covered zipper with a 3-piece, drop in, waterproof hood. The Val cover shall measure 8 ¾" long. The hood shall be constructed of shell material and lined with a Weather Tech® waterproof/breathable lining that shall drop in between the shell and lining at the collar. The hood shall be attached to the bottom of the zipper opening on the under collar. The under collar opening shall be approximately 1" from the neckline and 2 ½" from end of the collar and close with a 7" nylon coil zipper. All hood lining joining seams shall be taped with 1" waterproof tape applied by the hot air method to prevent leakage. There shall be an elasticized draw cord with double hole, self-contained cord locks for hood adjustment and inserted into each side of the hood.

BADGE TAB:

The tab shall be placed in the front pocket attached with a swift tab, and shall be 3 ¼" in length and 1" in width unfinished. The eyelets shall be 1 ¼" from the center of one oxidized metal eyelet to the center of the other oxidized metal eyelet.

COLLAR:

The collar shall be made of 2 plies of the shell material with an interlining sewn to the top collar for stability and measure 3 ¾" high. The collar points shall be well shaped and symmetrical. There shall be a 7" nylon coil zipper opening on the under collar centered approximately 1" up from the neckline and 2 ½" from the top of the collar edge for the drop in hood. There shall be 4" triangle covers on both edges of the collar to secure the optional jacket liner collars when inserted into the shell parka.

EMBLEMS: Awarded contractor shall sew IDOC approved designed patch on right and left sleeve 1" center below shoulder without sewing through waterproof membrane of jacket.

SNAPS:

All snaps used throughout shall be spring loaded compression snaps.

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COLOR:

Midnight Navy (011)

SIZES:

Regular: Small – 10XL
Longs: Medium – 10XL
(ALL Sizes Standard)

MODEL: Spiewak Jacket system liner S318

DESIGN:

The garment shall be full cut, waist length intermediate soft-shell jacket with performance features designed for public safety use. The garment shall have a full zip front to the top of the collar, side vent zippers, adjustable sleeves, wind-toggle system, waist draw cord, and zippered hand warmer pockets. All dimensions and lengths are based on men's size large. Dimensions and lengths for all other sizes must be graded appropriately.

FABRIC:

The fabric shall be a 3-layer soft-shell whose content is 80% polyester 20% polyurethane and whose construction is 270T/75D and weight of 315gsm. The three layers are as follows: outer face made of 100% polyester mechanical high-elastic PPT fiber, inner face made of 100% polyester 100D/144F 165-175gsm non-pill fleece, and a waterproof/breathable hydrophilic polyurethane membrane bonded in-between.

BODY DETAIL:

The front zipper shall be a 24-inch YKK Vislon zipper. There shall be an inside storm flap rounded at the edges and bound with a stretch binding. The hand-warmer pockets shall have a 7 inch nylon coil zipper. The hand warmer pockets shall be lined with tricot. Shoulders feature mic-tabs / epaulets permanently affixed and made from same shell fabric, placed atop a stitched triangular panel wider at the shoulder and narrower at the neck. The body of the jacket shall be tapered to allow the garment to be tucked. The sleeves shall be constructed with a separate stitched panel below the elbow. The inside of the sleeves shall be fully lined with smooth Tricot mesh, for wearer comfort, and ease of use. The gusseted cuff shall be gathered and sewn with elastic and a closure tab using YKK Power hook and loop. There shall be a loop made of shell fabric at the lower cuff sewn into the gusset seam to allow for sleeve attachment into any of the compatible Weathertech® systems shells. There shall be side panels constructed under each armhole, and the 7" zippered side pocket shall align with the front seam of the side panel on each side of the garment. There shall be #5 10" nylon coil side vent zippers that shall allow access to equipment or duty belt.

INSIDE DETAIL/POCKETS:

Two large inside pockets are to be in the garment constructed of two layers of tricot with a bound opening at the top. The inside pockets shall extend from the center front to the front seam of the side panels. There shall be a tunneled draw cord at the bottom sweep on the front of the jacket. The tunnel shall be created by folding under the shell fabric at base of garment. The draw cord shall be elasticized and the ends sewn down inside the tunnel at the front ends and shall exit the tunnel at either side of the garment using two finished button holes. At the exits the draw cord shall have a bead and barrel lock to allow the cord to be tightened. There shall be a snap tab on each front seam of the side panel on the inside of the garment up from the bottom to secure the elasticized shock cord when tightened. The snaps on the tabs shall be compression nipple snaps. The back bottom inside band of the garment shall have an elasticized gripper.

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EMBLEMS: Awarded contractor shall embroider IDOC approved designed patch on outer shell for embroidery or customization to the left front chest of jacket.

The S318 must be compatible to be able to zip into any of the existing Weathertech® waterproof shells.

COLOR:

Midnight Navy (011)

CARE:

Garment to be fully machine washable. Tumble dry low.

SIZES:

REGULAR S-10XL

LONG M-10XL

LINE ITEM #7: IDOC, JACKET SHELL, WITHOUT LINER

MATERIAL AND GENERAL DESIGN:

STYLE: IDOC Jacket, SPIEWAK S3616 without liner—No Substitutes

SHELL FABRIC:

The shell fabric shall be Tactel® - 100% Nylon two-ply with a water repellent finish.

PERMANENT BODY LINING:

Cloth type: 100% Nylon Taffeta, 70 Denier warp and fill, color black, with a waterproof /breathable – WeatherTech® coating. All lining joining seams shall be safety stitched and then sealed with 1” heat sealed tape to prevent leakage. The tape shall be applied by hot air method. All stitching through the shell lining shall be sealed with waterproof tape. The lining material shall extend through the top collar of the shell garment to form a waterproof barrier. There shall be 2 female snaps at the seam joining point and opposite, approximately 2 ¼” from the sleeve bottom, to attach to the removable liner. The parka lining shall be 100% 210T nylon taffeta. There shall be inside zippers sewn on top of front zipper tape on both sides to accommodate an optional zip-in liner (S327). The inside facing zippers shall be #5 Delrin reversible measuring approximately 26” long (Large/Reg). There shall be an 8” nylon coil zipper on a facing of shell material for access to the outer shell for embroidery or customization to the left front chest of jacket without sewing through waterproof membrane.

FRONT:

There shall be a 2-way zip to the neck YKK zipper with a double storm fly that secures with 6 high compression snaps (size Large/Regular).

POCKETS:

There shall be 2 zippered pockets, one on each side under the double covered wind fly. Each pocket shall measure 9” long. There shall be 2, 2-way front pockets on the outside front of the jacket shell which shall be lined with fleece and snap close. Next to each front pocket, closest to the zipper, there shall be 2 Val covered, zippered storage pockets. Each pocket shall measure 8” long. Inside the jacket there shall be 2 welt covered, zippered storage pockets made of shell

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fabric on the outside and lining fabric on the inside of each pocket. The pockets shall measure 9 ¼" long by 6 ½" wide (+/- .5").

EPAULETS:

There shall be two crossed stitched epaulets that attach to the shoulders of the garment with a snap. The epaulets shall measure 7" long by 2" wide and forming a point at the end closest to the neckline (size Large/Regular).

BOTTOM BAND:

There shall be an elasticized back bottom band with a full front bottom band. There shall be zippered side vents that have a double snap adjustment on each side. The side vent zippers shall measure approximately 10" long.

SLEEVES:

The sleeves shall be two-piece, semi-modified dolman construction for complete freedom of movement. There shall be a black enameled eyelet located approximately ½" up from each cuff allow for drainage. The shoulder seams shall have an inside facing on the sleeve side, 1 ½" wide, of WeatherTech® waterproof/breathable material and taped with sealing tape to prevent leakage. The reinforcement patch shall be 5 sided. The under sleeves shall feature ventilating pit-zips with #5 Delrin zipper that measure approximately 12" long The pit-zips shall be covered with a welt of shell material 12" long X ½" wide.

CUFFS:

There shall be a cuff formed of 2 pieces of shell material approximately 1 5/8" wide at the bottom. Half of the cuff shall be heavy-duty elastic stretched and sewn with 2 threads. There shall be a cuff tab adjustment approximately 1 ¼" wide tapering to approximately ¾" wide by 3" long with a female snap. The top half of the cuff shall be interlined and shall have 3 male snaps for cuff adjustment.

HOOD:

There shall be a Val covered zipper with a 3-piece, drop in, waterproof hood. The Val cover shall measure 8 ¾" long. The hood shall be constructed of shell material and lined with a Weather Tech® waterproof/breathable lining that shall drop in between the shell and lining at the collar. The hood shall be attached to the bottom of the zipper opening on the under collar. The under collar opening shall be approximately 1" from the neckline and 2 ½" from end of the collar and close with a 7" nylon coil zipper. All hood lining joining seams shall be taped with 1" waterproof tape applied by the hot air method to prevent leakage. There shall be an elasticized draw cord with double hole, self-contained cord locks for hood adjustment and inserted into each side of the hood.

BADGE TAB:

The tab shall be placed in the front pocket attached with a swift tab, and shall be 3 ¼" in length and 1" in width unfinished. The eyelets shall be 1 ¼" from the center of one oxidized metal eyelet to the center of the other oxidized metal eyelet.

COLLAR:

The collar shall be made of 2 plies of the shell material with an interlining sewn to the top collar for stability and measure 3 ¾" high. The collar points shall be well shaped and symmetrical. There

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shall be a 7" nylon coil zipper opening on the under collar centered approximately 1" up from the neckline and 2 ½" from the top of the collar edge for the drop in hood. There shall be 4" triangle covers on both edges of the collar to secure the optional jacket liner collars when inserted into the shell parka.

EMBLEMS: Awarded contractor shall sew IDOC approved designed patch on right and left sleeve 1" center below shoulder without sewing through waterproof membrane of jacket.

SNAPS:

All snaps used throughout shall be spring loaded compression snaps.

COLOR:

Midnight Navy (011)

SIZES:

Regular: Small – 10XL
Longs: Medium – 10XL
(ALL Sizes Standard)

LINE ITEM #8 – IDOC, JACKET LINER WITHOUT JACKET SHELL

MATERIAL AND GENERAL DESIGN:

MODEL: Spiewak Jacket system liner S318 without jacket shell—No Substitutes

DESIGN:

The garment shall be full cut, waist length intermediate soft-shell jacket with performance features designed for public safety use. The garment shall have a full zip front to the top of the collar, side vent zippers, adjustable sleeves, wind-toggle system, waist draw cord, and zippered hand warmer pockets. All dimensions and lengths are based on men's size large. Dimensions and lengths for all other sizes must be graded appropriately.

FABRIC:

The fabric shall be a 3-layer soft-shell whose content is 80% polyester 20% polyurethane and whose construction is 270T/75D and weight of 315gsm. The three layers are as follows: outer face made of 100% polyester mechanical high-elastic PPT fiber, inner face made of 100% polyester 100D/144F 165-175gsm non-pill fleece, and a waterproof/breathable hydrophilic polyurethane membrane bonded in-between.

BODY DETAIL:

The front zipper shall be a 24-inch YKK Vislon zipper. There shall be an inside storm flap rounded at the edges and bound with a stretch binding. The hand-warmer pockets shall have a 7 inch nylon coil zipper. The hand warmer pockets shall be lined with tricot. Shoulders feature mic-tabs / epaulets permanently affixed and made from same shell fabric, placed atop a stitched triangular panel wider at the shoulder and narrower at the neck. The body of the jacket shall be tapered to allow the garment to be tucked. The sleeves shall be constructed with a separate stitched panel below the elbow. The inside of the sleeves shall be fully lined with smooth Tricot mesh, for wearer comfort, and ease of use. The gusseted cuff shall be gathered and sewn with

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elastic and a closure tab using YKK Power hook and loop. There shall be a loop made of shell fabric at the lower cuff sewn into the gusset seam to allow for sleeve attachment into any of the compatible Weathertech® systems shells. There shall be side panels constructed under each armhole, and the 7" zippered side pocket shall align with the front seam of the side panel on each side of the garment. There shall be #5 10" nylon coil side vent zippers that shall allow access to equipment or duty belt.

INSIDE DETAIL/POCKETS:

Two large inside pockets are to be in the garment constructed of two layers of tricot with a bound opening at the top. The inside pockets shall extend from the center front to the front seam of the side panels. There shall be a tunneled draw cord at the bottom sweep on the front of the jacket. The tunnel shall be created by folding under the shell fabric at base of garment. The draw cord shall be elasticized and the ends sewn down inside the tunnel at the front ends and shall exit the tunnel at either side of the garment using two finished button holes. At the exits the draw cord shall have a bead and barrel lock to allow the cord to be tightened. There shall be a snap tab on each front seam of the side panel on the inside of the garment up from the bottom to secure the elasticized shock cord when tightened. The snaps on the tabs shall be compression nipple snaps. The back bottom inside band of the garment shall have an elasticized gripper.

EMBLEMS: Awarded contractor shall embroider IDOC approved designed patch on outer shell for embroidery or customization to the left front chest of jacket.

The S318 must be compatible to be able to zip into any of the existing Weathertech® waterproof shells.

COLOR:

Midnight Navy (011)

CARE:

Garment to be fully machine washable. Tumble dry low.

SIZES:

Regular S-10XL, Long S-10XL

LINE ITEM #9 – IDOC, JACKET, RAIN, BLACK

MATERIAL AND GENERAL DESIGN:

- Shall be made of 100% polyurethane coated nylon
- Shall have snag front storm fly
- Shall have Raglan sleeves with sealed seams
- Shall have snap on cuffs
- Shall have a lay down collar and slash pockets
- Shall be black in color

SIZES:

“Alpha sizing preferred but numerical sizing accepted as long as it corresponds to the larger end of the alpha sizing range.”

Shall be available in the following sizes; Small thru 6X-Large

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Size chart is to be submitted with bid.

LINE ITEM #10 – TROUSERS, RAIN, BLACK

MATERIALS AND GENERAL DESIGN:

- Shall be made of 100% polyurethane coated nylon (to match jacket)
- Shall be easy on and off and have an elastic waist band.
- Shall have Velcro side openings.
- Shall have a double snapped fly.

Color: Black

SIZES:

“Alpha sizing preferred but numerical sizing accepted as long as it corresponds to the larger end of the alpha sizing range.”

Shall be available in the follow sizes: Small – 3XL

LINE ITEM #11 – BELT ACCESSORY, DUTY

MATERIAL AND GENERAL DESIGN:

MATERIAL: Black heavy weight polypropylene webbing, 55-gage polyethylene plastic liner, Velcro® loop, heavy-duty 2” quick release Fastex Delrin® Buckle,

DESIGN: Belt is produced with three layers of materials. The outer layer is black heavy weight polypropylene webbing. The second layer is a 55-gage polyethylene plastic liner to add strength and to prevent curling. The third layer is a Velcro® loop to keep the equipment secure. All three layers are sewn together and finished with ¾” nylon tape. The belt has a durable heavy-duty 2” quick release Fastex Delrin® Buckle, commonly used in tactical belts. The belt comes with two plastic keepers to allow for a size adjustment on both sides of the buckle. Alternative must meet or exceed 049D *Pro Series* Duty Belt - 2" Wide

PACKAGING:

The product shall be individually packaged with style and size indicators. The product shall then be packed into cardboard boxes according to most economical and ergonomically design to protect the product during storage and shipping. The outer shipping carton shall be clearly labeled on one end with purchase order number, style number, quantity, color, and size.

SILENCE OF SPECIFICATION:

The apparent silence of this specification as to any details or the omission from it of a detail description concerning any point shall be interpreted as meaning that only the best commercial practices are to prevail, and that only materials and/or workmanship of finest quality shall be used.

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IDENTIFICATION TAGS:

This product and all of its components shall have a sewn in labels or permanent marking covering the following areas;

Country of Origin: Shall have a permanent identification tag stating the country of origin of material and the country of manufacturing.

Fabric/Material Contents: Shall have a permanent identification tag stating fabric or material contents.

Care Instructions: Shall have a permanent identification tag stating proper Care instructions.

Size: Shall have a permanent identification tag stating size.

SIZES:

The following sizes shall be available:

Sm. (26"-33"), Med. (34"-41"), Lg. (41"-46"), XL (46"-56"), XXL (54"-64"), XXXL (65" – 70")

WARRANTY AND LIMITATIONS:

- Warranty: One year against workmanship or fabric defects.
- Limited Warranty: The sample and contract product shall carry a manufacturer's printed warranty tag. The tag shall instruct the owner of their rights under the warranty.
 - Limited warranty will contain at a minimum the following:
 - Warranty Coverage: Manufacturer agrees to warrant to the original purchaser that the product will be free from defects in materials and workmanship or a period of one year from date of purchase.
 - Warranty Service: Should a covered product become defective during the warranty period, simply return it to the manufacturer with dated proof of purchase. The manufacturer agrees to repair or replace at its option any item determined to be defective and will return to purchaser at no charge.
 - Limitations: This warranty does not cover abnormal wear and tear, nor the color fastness of fluorescent fabrics, nor damage from chemicals, fire, misuse, accident, or negligence. This warranty only applies to the original Purchaser of the covered product, and is not transferable.

LINE ITEM # 12 – BELT ACCESSORY, TROUSER BELT

MATERIAL AND GENERAL DESIGN:

MATERIAL: Black heavy weight stiff nylon webbing,

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DESIGN: 1.5” wide heavy weight stiff nylon webbing rounded at one end and incorporates a buckle closure. Alternative must meet or exceed 049V 1.5 Trouser Belt – 1.5 inch

PACKAGING:

The product shall be packaged in pairs with style and size indicators. The product shall then be packed into cardboard boxes according to most economical and ergonomically design to protect the product during storage and shipping. The outer shipping carton shall be clearly labeled on one end with purchase order number, style number, quantity, color, and size.

SILENCE OF SPECIFICATION:

The apparent silence of this specification as to any details or the omission from it of a detail description concerning any point shall be interpreted as meaning that only the best commercial practices are to prevail, and that only materials and/or workmanship of finest quality shall be used.

IDENTIFICATION TAGS:

This product and all of its components shall have a sewn in labels or permanent marking covering the following areas:

- Country of Origin: Shall have a permanent identification tag stating the country of origin of material and the country of manufacturing.
- Fabric/Material Contents: Shall have a permanent identification tag stating fabric or material contents.
- Care Instructions: Shall have a permanent identification tag stating proper Care instructions.
- Sizing: Shall have a permanent identification tag stating size(if applicable)

WARRANTY and LIMITATIONS:

- Warranty: One year against workmanship or fabric defects.
- Limited Warranty: The sample and contract product shall carry a manufacturer's printed warranty tag. The tag shall instruct the owner of their rights under the warranty.
 - Limited warranty will contain at a minimum the following;
 - Warranty Coverage: Manufacturer agrees to warrant to the original purchaser that the product will be free from defects in materials and workmanship or a period of one year from date of purchase.
 - Warranty Service: Should a covered product become defective during the warranty period, simply return it to the manufacturer with dated proof of purchase. The manufacturer agrees to repair or replace at its option any item determined to be defective and will return to purchaser at no charge.
 - Limitations: This warranty does not cover abnormal wear and tear, nor the color fastness of fluorescent fabrics, nor damage from chemicals, fire, misuse, accident, or

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negligence. This warranty only applies to the original Purchaser of the covered product, and is not transferable.

SIZES:

The following sizes shall be available: Small – 4XL

LINE ITEM #13 - IDOC – BERET, LINED 100% WOOL

MATERIAL AND GENERAL DESIGN:

- **FABRIC:** unlined, pre-shaped and ready to wear; features leather sweatband, Bancroft Model #06664-453 or approved equal
- **COLOR:** Airborne Maroon
- Stiffener for Rank and insignia / flash
- Smooth Wool Felt
- Must meet or exceed US Army Specification Mil-B-43172
- Approximate Weight: 0.1875 lbs.

SIZES:

Available in Sizes: 6 ½ to 7 7/8 in 1/8 size increments

LINE ITEM #14 - IDOC - BOOT, 6 or 7", MALE

MATERIAL AND GENERAL DESIGN:

Boot shall be:

- Height upper: 6 or 7" full grain leather and air mesh with an abrasion-resistant polishable leather toe.
- Midsole: Shock absorbing
- Outsole: Dual density rubber that is non-marking, slip resisting & oil resisting
- Polyurethane-coated, water resistant YKK side zipper
- Alternative non side zip will be considered
- Molded heel stabilizer
- Athletic-style lacing system
- Highly breathable mesh side panels
- Moisture wicking lining

SIZES:

Shall be available in the following sizes in all regular and wide widths:

- Male sizes 5.5 – 11.5 in half sizes, 5 – 16 in full sizes
- Special sizes 3.5 and 4.5 in half sizes, 3 and 4 in full sizes

A female to male sizing conversion chart shall be provided.

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LINE ITEM #15 - IDOC - BOOT - 8", MALE

MATERIAL AND GENERAL DESIGN:

- Shall be same as or equal to Propper Series 100 style #4519.
- Shall have a lug sole made of polyurethane.
- Shall have waterproof leather and 1000D Cordura® upper of the AR 670-1 compliant Series 100® 8" Waterproof Side Zip boot can be pulled snug with the quick and easy NATO speed lace system
- Shall have a full Gore-Tex patent or equal bootie liner.
- Shall have removable inner soles tri-density polyurethane lug or equal soles.
- Shall have a coyote outer covering
- Shall be individually packaged and showing size and style number on outside of each carton.
- Shall be a minimum of 8" in height.
- Special gusset behind the zipper helps keep water out while the triple density rubber foundation and an arch made from a durable compound will hold up to the rigors of fast-roping.

SIZES:

Shall be available in the following sizes in all regular widths;

- Male sizes: 3 – 16 in whole and half sizes
- Special Sizes: Male 3 – 7 ½, 13 ½ - 15 in Medium and Extra Wide
- Special Order Sizes: are any sizes not falling within the ranges specified above.

LINE ITEM #16: IDOC, KNIT CAP, UNISEX, DARY NAVY BLUE

MATERIAL AND GENERAL DESIGN:

- Color: Dark Navy Blue
- Description: Super stretch Cuff Caps. Fine gauge woven acrylic knit cap. Unisex one size fits most.
- Logo: Indiana Dept. of Corrections Logo to be embroidered on the front. Artwork to be supplied to the successful vendor.

Standard sample: In all details not specifically described herein, tailoring, styling, construction, materials, and the components shall conform to the standard sample.

SIZES: S-XL (6 1/2" - 8 1/2" by 1/4)

LINE ITEM #17: IDOC – CAP, BASEBALL, DARK NAVY BLUE WITH GOLD SHIELD OR DARK NAVY BLUE WITH SILVER ROUND IDOC PATCH

MATERIAL AND GENERAL DESIGN:

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- **Baseball Cap Specifications: Custody**

- Jockey shape
- OSFM 58cm
- Poly-moisture wicking
- Structure form hat
- Snag free cloth Velcro closure
- Back emblem. On closure with emblem "IDOC" in matching gold
- Inside seaming
- Front custom embroidered DOC shield gold
- Back emblem embroidered IDOC gold
- Visor emblem. Custody Staff gold
- Sandwich visor LAPD BLUE/GOLD
- LAPD dark navy color
- Sample available.

- **Baseball Cap Specifications: Non-Custody**

- Jockey shape
- OSFM 58cm
- Poly-moisture wicking
- Structure form hat
- Snag free cloth Velcro closure
- Inside seaming
- Front custom embroidered DOC pie patch
- Back emblem. On closure with embroidered emblem "IDOC" in matching nickel grey
- Sandwich visor LAPD BLUE/NICKLE GREY
- LAPD dark navy color
- Sample available.



- L.A.P.D. Blue (background) with Nickle Grey Letters.

LINE ITEM #18: IDOC - CAP, FATIGUE, SUMMER AND WINTER

MATERIAL AND GENERAL DESIGN:

Fabric: Shall match fabric suitable to standard military supply or 65% Polyester / 35% Cotton, colorfast dyes.

Colors: Colors shall be black, green woodland camouflage, or olive drab green.

Design: Shall meet or exceed genuine military specification, fatigue style. Winter design shall have wrap around ea

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PACKAGING:

The product shall be individually poly-bagged with style and size indicators. The product shall then be packed into cardboard boxes according to most economical and ergonomically design to protect the product during storage and shipping. The outer shipping carton shall be clearly labeled on one end with purchase order number, style number, quantity, color, and size.

SIZES: Hat sizes small – X-Large (6 ½ - 8 ½, by ¼).

Sizing Chart: Respondent shall supply a sizing chart at time of proposal submittal that addresses the following areas; cap sizes, equivalent to head size, and equivalent in circumference in inches.

LINE ITEM #19 COAT, FIELD W/LINER AND PATCHES

MATERIAL AND GENERAL DESIGN:

- Shall have a Military Quarpen water repellent or equal finish.
- Shall be made of a nylon/cotton Sateen material
- Shall have a hideaway hood.
- Shall have four large cargo flap pockets.
- Shall have epaulets.
- Shall have a velcro closures at wrist and collar.
- Shall have storm flapped heavy-duty zippers.
- Shall have a detachable coat liner.
- Color shall be a solid black, or olive drab.
- Solid black coats shall have either a DOC patch to be sewn on each sleeve 1/2” below shoulder seams.
- Sample available.



- L.A.P.D. Blue (background) with Nickle Grey Letters.
- No patches to be sewn on the olive drab coats
- Shall have a waist and bottom drawstrings

SILENCE OF SPECIFICATION:

The apparent silence of this specification as to any details or the omission from it of a detail description concerning any point shall be interpreted as meaning that only the best commercial practices are to prevail, and that only materials/workmanship of first quality be used.

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SIZES:

Shall be available in sizes: XS - 6XL in short, regular, and tall lengths.
Size chart is to be submitted with bid.

Vendor(s) agrees to maintain adequate on hand inventory to meet the required delivery dates on common, special, and special order sizes.

- Common Sizes: Medium – 2XL, in regular and tall lengths
- Special Sizes: Small, 3XL, & 4XL, in regular and tall lengths.
- Special Order Sizes: are any sizes not falling within the ranges specified in above.

LINE ITEM #20: INSULATED COVERALLS W/PATCH

MATERIAL AND GENERAL DESIGN:

- Shall be made of 8oz. 65% polyester / 35% cotton blend fabric. Fabric shall be of color fast/fade resistant and launder-able for long life. Color: Shall be L.A.P.D dark navy blue.
- The fabric of the garment shall be machine washable and dry clean cotton blend
- Shall have a pleated bi-swing pleated back.
- Shall have five (5) belt loops on the waist band to accommodate a 1 5/8" belt.
- Heavy-duty two-way metal zipper front fly closure, black in color.
- Shall have double reinforced knees
- Shall have two (2) pleated double flapped chest pockets with Velcro Closure flaps. Left to have pen/pencil slot.
- Shall have two rear hip pockets with covered button flaps.
- Shall have two hip front swing pockets with side openings
- Shall have two thigh cargo pockets with Velcro Closure flaps.
- Shall have double fabric elbows
- Shall have bar-tacks at all points of stress
-

EMBLEMS:

- Shoulder emblems on each sleeve, sewn on shoulder 1/2" down from shoulder seam in order that gold border on insignia properly conforms to the contour of the shoulder seam. Emblem to be 3.5" round. See pictures below for actual designs.
- Sample available.



- L.A.P.D. Blue (background) with Nickle Grey Letters.

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SILENCE OF SPECIFICATION:

The apparent silence of this specification as to any details or the omission from it of a detail description concerning any point shall be interpreted as meaning that only the best commercial practices are to prevail, and that only materials/workmanship of first quality be used

SIZES:

- Alpha sizing preferred but numerical sizing accepted as long as it corresponds to the larger end of the alpha sizing range.
- Shall be available in the following sizes: X-Small - 4X-Large, in regular and long lengths.
- Size chart is to be submitted with bid.

PRODUCT AVAILABILITY:

Vendor(s) agrees to maintain adequate on hand inventory to meet the required delivery dates on common, special, and special order sizes.

- Common Sizes: Medium – X-Large
- Special Sizes: Small, 2X-Large
- Special Order Sizes: are any sizes not falling within the ranges specified above.

SAMPLE:

- Samples are to be provided at time of bid submittal. Samples provided by awarded vendor(s) will be kept by the Department of Correction until expiration of contract.
- Standard sample: In all details not specifically described herein, tailoring, styling, construction, materials, and the components shall conform to the standard sample.

LINE ITEM #21 – GLOVES, PARADE, WHITE

MATERIAL AND GENERAL DESIGN:

- Color: White
- Fabric: 100% Soft Cotton material
- Parade Gloves feature 100% cotton material, 3 point back, and snap closures on wrist with figure grips.
- Fourchette stitching on back of hand and set in thumb.
- Sizes: XS – 2XL

LINE ITEM #22 - IDOC - GLOVES, LEATHER WINTER, BLACK

MATERIAL AND GENERAL DESIGN:

- Shall be same as or equal to Hatch 3M Thinsulate Model #A-GL097 or approved equal.
- Color shall be black.

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- Shall have a heavy gauge 3M Thinsulate (or equal) insulation, and Aerotex (or equal) waterproof liner.
- Shall have wind and water resistant nylon backs, hook and loop closures and full black leather palms.
- Shall be made of leather and nylon duty glove materials.

SIZES:

- Alpha sizing preferred but numerical sizing accepted as long as it corresponds to the larger end of the alpha sizing range.
- Shall be available in the following sizes:
 - Hand sizes:
 - Small, 7-7 1/2;
 - Medium, 8-8 1/2;
 - Large, 9-9 1/2;
 - X-Large, 10-10 1/2;
 - 2X-Large, 11-11 1/2

LINE ITEM #23 - IDOC - JUMPSUIT, DARK NAVY BLUE w/PATCH

MATERIAL AND GENERAL DESIGN:

- Shall be made of 8oz. 65% polyester / 35% cotton blend fabric. Fabric shall be of color fast/fade resistant and launder-able for long life.
- Color: Shall be L.A.P.D. dark navy blue.
- The fabric of the garment shall be machine washable and dry clean cotton blend.
- Shall have a pleated bi-swing pleated back.
- Shall have five (5) belt loops on the waist band to accommodate a 1 5/8" belt.
- Heavy duty two-way metal zipper front fly closure, black in color.
- Shall have double reinforced knees.
- Shall have two (2) pleated double flapped chest pockets with velcro closure flaps. Left to have pen/pencil slot.
- Shall have two (2) rear hip pockets with covered button flaps.
- Shall have two (2) hip front swing pockets with side openings.
- Shall have two (2) thigh cargo pockets with Velcro Closure flaps.
- Shall have double fabric elbows.
- Shall have bar-tacks at all points of stress.

EMBLEMS:

- Regular Department of Correction patch (Nickle Grey on LAPD Blue) to be sewn on each sleeve 1/2" below shoulder seams
- Sample available.

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- L.A.P.D. Blue (background) with Nickle Grey Letters.

SIZES: XS-4X

LINE ITEM #24 - IDOC – PANTS, FATIGUE, BDU, SIX POCKETS, OLIVE DRAB

MATERIAL AND GENERAL DESIGN:

FABRIC: Fabric to be Battle Rip 65% polyester and 35% cotton Ripstop or approved equal
Fabric must meet the following specifications to assure consistency of color, quality and wear:
Weight: 6.5 oz Sq. Yd.
Construction: 105x48
Yarn Size: 20 RS X 12.50 OE
Tear: 9.5X 120
Tensile: 190 X 120
Crocking Dry: 4.0
Crocking Wet: 3.0
Colorfastness to Light: 4
Shrinkage: 2.5 %

COLORS: Colors shall be of Colorfast dyes in olive drab. The color of the trouser to match in shade with the Shirt, BDU.

DESIGN: The manufactured to meet the military specifications of the Army Combat Uniform with enhanced features for the needs of the Law Enforcement Community. Trousers shall have a Numeric size waist with a zipper fly, back left and right single welt, button flap hip pockets, two angled front slash pockets, two partial bellows pockets and two lower leg pockets. In addition the trousers will have double knees for removable foam pads.

WAIST DESIGN:

Alpha sizing preferred but numerical sizing accepted as long as it corresponds to the larger end of the alpha sizing range, with a banded gripper waistband. The jacquard waistband shall be 2 inches wide when finished and have a 3-row Neoprene Gripper. In addition there will be a drawstring of 100% Denure textured nylon in a basket weave construction, inserted through ½ inch straight cut vertical buttonhole on 3/8 inch sewn eyelet with knotted ends for adjustable waist. The ends shall be heat cut to prevent raveling. There will be 2 YKK spring- loaded, black oxidized military finish snap closures. The trousers shall be closed with a #5 YKK brass tooth and pull zipper and have a brass bottom stop at the base of the zipper chain. The fly shall have J stitching 2 inches from fly edge. Top fly shall be edge stitched 1/16-1/8 inch. The waistband belt

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loops shall be of double fabric thickness, butted on reverse side and blind stitched. Side and front loops will be oversized at 3" X 1.75". Belt loops smaller than 3"X1.75" will be cause for rejection.

REINFORCEMENTS:

Reinforced seat with single needle stitching.

Reinforced internal knee pockets for kneepad inserts, with easy access external hook and loop opening.

POCKETING DESIGN:

Trousers shall have back left and right single welt hip pockets with a covered flap concealing two button closures. The pocket opening shall be minimum of 5 ¾ inches and 7 ¼ inches deep. The welt shall measure at least ¼ inch. Buttonholes shall be eyelet-end tapered bar type worked over gimp. The buttonholes shall be clean cut with the stitching securely caught in fabric. Buttons shall be dull finish, 4 holes, 20 ligne conforming to GSD.

The two angled front slash pockets will have a minimum opening of 6 ½ inches and be 10 inches deep. There will be a coin pocket inside of the right slash pocket 4 ¼ inches by 3 ¾ inches. The lining for the side and hip pockets must meet GSD with fabric content black 5.04 oz QST Starspun.

There are two partial bellows pockets, one on each leg, with 3 pleat cargo (GSD) and finished eyelet drain holes. The bellows will be located at the backside of each leg and shall contain a barrel lock and elastic webbing inserted through eyelet at the top of pocket. The barrel lock webbing shall be 3/8 inch wide and 2 inches in length (doubled) finishing approximately ¾ inch. The Barrel lock shall possess ½ inch x 3/8 inch elliptical or 3/8 inch round minimum push-button size to easily operate with gloves and to meet MIL-PRF-5038, Type III. The spring inside barrel lock must be metal to prevent breakage when cold. A plastic spring in the barrel lock will be cause for rejection. The ends of the bottom hem webbing shall be heat cut to prevent raveling. Cargo pockets and flaps shall be closed with 2 pieces of loop fasteners 1 ½ inches wide by 2 inches long and the hook fasteners for each pocket shall be 1 inch wide by 1 inch long. Hook and loop fastener tape shall conform to type II, class 1 of A-A-55126. Split edges are not permitted.

The opening for the lower leg pockets will be 4 inches wide and 6 inches deep. The pockets and flaps shall have two pieces of hook on the hem of the pocket and a 4-inch loop on the flap; and shall have a sewn in eyelet at the bottom of the pocket bellow. Both cargo and lower leg pocket flaps shall be set ½" from the folded edge of pocket top. All pocket flaps must be fused. Non-fused pocket flaps will be cause for rejection.

LEG HEM:

The bottom hem of trousers shall have front position leg ties. Drawstrings shall consist of 3/8 inch nylon (GST) approximately 32 inches long and finished with knotted ends and sewn eyelet exit holes. Failure to knot ends or sew exit holes will be cause for rejection. The bottom hem shall be 7/8 inch wide.

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SEAMING:

Thread for all seaming shall be Poly Core Cotton Covered, commercial size no. 50 with a minimum breaking strength of 3.2 pounds. The trousers shall have a double needle stitched seat patch. All seams 10-12 stitches per inch. In seam, out seam and seat seam, must be two needle-felled construction. All seam settings must be accomplished with no “puckering” in the seam panes. New garments submitted with visible “puckering” will be rejected.

KNEE PATCH:

The trousers shall have an external knee patch on each leg, with a 6-inch minimum opening (between bar tacks) for foam insert and hook and loop closure at bottom. The knee patch channel stitching for pad must be 6-inch minimum width.

LABEL:

Size label shall be located in the waistband near the center back, sewn under the waistband. Label shall provide the following information: size, fiber content, care instructions and country of origin. The label must also meet GSD for color, and durability.

SIZES: XS-4X

LINE ITEM #25 – IDOC- SHIRT, FATIGUE, BDU, SIX POCKET, OLIVE DRAB

MATERIAL AND GENERAL DESIGN:

FABRIC: Fabric to be Battle Rip 65% polyester and 35% cotton Ripstop or approved equal.
Weight: 6.5 oz / Sq. Yd.
Construction: 105 X 48 (WXF)
Yarn Size: 20 RS X 12.50 OE
Tear: 9.5 X 8.5
Tensile: 190 x 120
Crocking Dry: 4.0
Crocking Wet: 3.0
Colorfastness to Light: 4
Shrinkage: 2.5%

COLORS: Colors shall be fast dye in olive drab. The shirt color shall match in shade that of the Trouser, BDU.

DESIGN: Felled seam construction – for extra strength.
Mandarin collar –Powerhook and loop closure with zigzag stitching - can be worn up or down – to protect neck and keep out debris.
Bi-swing back – for ease of movement.
Adjustable hook and loop cuff closure with zigzag stitching.
Two-way zipper front closure w/ hook and loop flap for smooth uniform appearance.
Hook and loop front closure crisscross stitched for extra-strength.
All hook and loop fasteners are secured with new YKK Powerhook.
Shirts shall have IDOC shoulder emblems.

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REINFORCEMENTS:

Internal elbow pad pockets with external opening and Powerhook and loop fastener for easy access.

FRONT CLOSURE:

The front closure shall be a two way separating, non-reversible, automatic locking slider, size 5 plastic individual element fastener (IEF) per military specifications. The slide fastener crosswise breaking strength shall be no less than 100 lbs (average) with no individual reading less than 90 lb, single element slippage at 16 lbs min, separable pin holding strength at 35 lbs minimum and slider tab 90 degree pull off strength at 35 lbs minimum. Pin engagement force into the dual sliders shall be a smooth single action without sticking or having to rework pin or sliders. The opening for the sliders top and bottom pull- tabs shall be a minimum of 5mm length and 7mm width. The color of the tape, thong and components shall match. The webbing for the slide fastener thong (or pull tab shall conform to type III of MIL-PRF-5038. The slide fastener thong shall be 3/8 inch wide and shall finish 2-1/8 inches.

The coat will have three hook and loop fastener tape closures that are stitched with a box-X. Hook and loop fastener tape shall conform to type II, class 1 of AA-55126. No slit or split edges are permitted. All hook and loop must be sewn a minimum of 1/8 inch from bound selvage to prevent raveling. Any stitching through hook and loop or any signs of raveling will be cause for rejection. The hook and loop fasteners for the front closure shall be 1 inch wide and 2 inches in length.

POCKET DESIGN:

The coat front shall have 2 angled chest pockets with a fused flap. The pocket openings shall be 6-1/4 inches in width and the pocket closure shall be hook and loop fastener tape with vertical bar tack at the ends of the loop tape. The hook and loop fasteners for the chest pockets shall be 5/8 of an inch wide and 6-3/4 inches in length. The hook fastener shall be sewn on the pocket flap and the loop fastener on the coat pocket.

Both sleeves have bellows pockets with a stitched eyelet drain holes at the base of bellows. The sleeve pockets shall have loop fastener tape sewn on the front and shall have an opening of 4-3/4 inches for all sizes. The sleeve pocket flaps shall have loop fastener tape and a webbing cover sewn and centered on flap top and two (2) hook fastener tapes under flap. The loop fastener for the sleeve pockets shall be 4 inches wide, 6" length and shall be positioned 1/16" from bottom of pockets. Loop tape shall be stitched thru center of pocket only.

The left sleeve shall have a three (3) channel pencil pocket 3 inches wide and 5-1/2 inches deep. The hem of pocket will have a double turned clean finished hem of 3/4 of an inch wide. The sleeve cuffs shall have a tab closure with hook and loop fastener tape. The loop fastener for sleeve cuff shall be 1-1/2 inches wide and 8 inches in length. The hook fastener for sleeve cuff tab shall be 1-1/2 inches wide and 2 inches in length.

ELBOW PATCH:

There shall be an exterior elbow patch designed for a foam insert on each sleeve. Each patch will have a drain opening of approximately 1 inch at the bottom. The top closure of the elbow patch shall be hook and loop fastener tape. The hook and loop fasteners for the elbow patches shall be 5/8 inches wide and 6- 1/2 inches in length. The hook and loop

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fasteners for the elbow patches shall be 5/8 inches wide and 6-½ inches in length.

The back of the coat has a bi-swing shoulder design that allows for extra movement through the back and shoulders. In addition the sleeve is made in two pieces to allow for easier arm and elbow movement. The TAC U coat is designed to be two inches longer than GSD to allow coat tails to be tucked in for a “neater” look. The coat hem shall be ½ to 5/8 inches wide double turned and clean finished. All inside seams shall be consistent, exhibit a uniform appearance and conform to MIL Spec ASTM-D-6193 for stitch and seam type. The backside of seams (inside garment) shall be flat with no protruding seam allowances to create irritation or discomfort. The seams shall be sewn with 10-14 stitches per inch. Over edge or pre hemming shall be 6-10 stitches per inch. Safety stitching for the shoulder and armhole inseam shall be sewn with 9 stitches per inch. Sewn eyelets for the bellows pockets shall have a minimum of 16 stitches each with a 3/16 to ¼ inch diameter finished opening. The eyelet stitching shall have at least four overlapping stitches with the purling on the outside. All material edges shall be clean finished ; either turned-in, turned-under or surged. All pocket flaps shall be surged prior to setting. All points of stress on coat will be reinforced with bar tacks. The opening outside upper bar tacks of elbow patch and bi-wing shall be closed by superimposing stitching on top stitching. Thread for all seaming shall be cotton (Type I) or polyester-covered, polyester core (Type II), commercial size ticket No. 50 (Tex size 36 to 45) with a minimum breaking strength of 3.2 pounds.

EXTRAS: Includes 3 pieces of hook and loop that can be sewn on if needed for nametapes.

EMBLEMS:

- **PLACEMENT:** Shoulder insignia on each sleeve plaquer sewn 1/2" from shoulder seam on shoulder in order that gold border on insignia properly conforms to the contour of the shoulder seam. Emblems to be 3.5" round. See pictures below for actual designs.
- **DESIGN:** Emblem to be either 3.5" round or 3" by 4" wedge shape. See pictures below for actual designs.



SIZES: XS-4X

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LINE ITEM #26 - IDOC - BELT ACCESSORY, DOUBLE MEDICAL CASE

MATERIAL AND GENERAL DESIGN:

MATERIAL: Black 1000 denier nylon, Velcro® loop,

DESIGN: Heavy weight nylon webbing has an adjustable Velcro® belt loop. It consists of two 4"x 3" pockets that fold up on each other and is secured by a Velcro® flap closure. The belt loop is 2" wide by 2.75" long sewn onto the backside of the pouch. Each pocket shall hold one pair of large surgical gloves, face shield with one way mouth to mouth valve, must meet or exceed IOSHA standards, any other small medical gear, and one alcohol swab. The total dimension of the open case is 4"x10". It finished by a 3/4" nylon tape. Must meet or exceed 013GD Double Medical Pouch

SIZES: The following sizes shall be available: Standard

LINE ITEM #27- IDOC - BELT ACCESSORY, TEAR GAS LARGE CASE

MATERIAL AND GENERAL DESIGN:

- Flap shall be 8 ounce vegetable tanned black nylon improved with a polymeric coating for an increased abrasion resistance;
- Pouch shall be **6 or 7** ounce vegetable tanned black high density molded foam center improved with a polymeric coating for increased abrasion resistance;
- Flap snap fastener is one set of 95 series nickel snaps, shall be solid brass;
- All stitching shall be black polyester dacron thread;
- 6 stitches per inch;
- All exposed edges shall be trimmed and finished with black dye and shall be hand rubbed;
- Color shall be black;
- Must be same as or equal to Gould & Goodrich MK IV Aerosol Case with Hidden Snap;
- Mace Holder;
- Mace canister is held in by a full flap with a snap closure, to accommodate fogger top aerosols;
- Belt loop shall be designed to accommodate a 2 1/4" duty belt.
- Attaches to duty belt with sewn on belt loop.
- Hand washable and waterproof.
- Alternative molded nylon, may be considered.

SILENCE OF SPECIFICATION:

The apparent silence of this specification as to any details or the omission from it of a detail description concerning any point shall be interpreted as meaning that only the best commercial practices are to prevail, and that only materials/workmanship of first quality be used;

WARRANTY:

- **Warranty:** One year against workmanship or material defects;
- **Limited Warranty:** A sample warranty sheet (tag) shall accompany the bid package as well. The sheet (tag) shall instruct the owner of their rights under the warranty;

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- Limited warranty will contain at a minimum the following:
 - Warranty Coverage: Manufacturer agrees to warrant to the original purchaser that the product will be free from defects in materials and workmanship for a period of one year from date of purchase;
 - Warranty Service: Should a covered product become defective during the warranty period, simply return it to the manufacturer with dated proof of purchase. The manufacturer agrees to repair or replace at its option any item determined to be defective and will return to purchaser at no charge;
 - Limitations: This warranty does not cover abnormal wear and tear, nor the color fastness of fluorescent fabrics, nor damage from chemicals, fire, misuse, accident, or negligence. This warranty only applies to the original purchaser of the covered product, and is not transferable;

SIZE: Standard to fit a 6 or 7 oz. container

LINE ITEM #28- IDOC - BELT ACCESSORY, TEAR GAS SMALL CASE

MATERIAL and GENERAL DESIGN:

- Flap shall be 8 ounce vegetable tanned black nylon improved with a polymeric coating for an increased abrasion resistance;
- Pouch shall be **3 or 4** ounce vegetable tanned black high density molded foam center improved with a polymeric coating for increased abrasion resistance;
- Flap snap fastener is one set of 95 series nickel snaps, shall be solid brass;
- All stitching shall be black polyester dacron thread;
- 6 stitches per inch;
- All exposed edges shall be trimmed and finished with black dye and shall be hand rubbed;
- Color shall be black;
- Must be same as or equal to Gould & Goodrich MK IV Aerosol Case with Hidden Snap;
- Mace Holder;
- Mace canister is held in by a full flap with a snap closure, to accommodate fogger top aerosols;
- Belt loop shall be designed to accommodate a 2 1/4" duty belt.
- Attaches to duty belt with sewn on belt loop.
- Hand washable and waterproof.
- Alternative molded nylon, may be considered.

SILENCE OF SPECIFICATION:

The apparent silence of this specification as to any details or the omission from it of a detail description concerning any point shall be interpreted as meaning that only the best commercial practices are to prevail, and that only materials/workmanship of first quality be used;

WARRANTY:

- Warranty: One year against workmanship or material defects;
- Limited Warranty: A sample warranty sheet (tag) shall accompany the bid package as well. The sheet (tag) shall instruct the owner of their rights under the warranty;
 - Limited warranty will contain at a minimum the following;
 - Warranty Coverage: Manufacturer agrees to warrant to the original purchaser

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that the product will be free from defects in materials and workmanship for a period of one year from date of purchase;

- Warranty Service: Should a covered product become defective during the warranty period, simply return it to the manufacturer with dated proof of purchase. The manufacturer agrees to repair or replace at its option any item determined to be defective and will return to purchaser at no charge;
- Limitations: This warranty does not cover abnormal wear and tear, nor the color fastness of fluorescent fabrics, nor damage from chemicals, fire, misuse, accident, or negligence. This warranty only applies to the original purchaser of the covered product, and is not transferable;

SIZE: Standard to fit 3 or 4 oz. container

LINR ITEM #29 - IDOC – BELT ACCESSORY, KEEPER

MATERIAL AND GENERAL DESIGN:

MATERIAL: Black heavy weight nylon webbing,

DESIGN: 2” wide heavy weight nylon webbing rounded at one end and fits 2” Duty belts. The snaps are coated black. Must meet or exceed 0048S2 2” Belt Keepers with Snaps

PACKAGE: Shall be package by each.

SIZE: Standard

LINE ITEM #30 A-D - IDOC – PATCH, ERO, E-SQUAD, SERT AND IDOC PIE



ID	ITEM	SIZE	TWILL	MERROW	THREAD
CE748	ERO	1-1/2" x 2"	100% emb	Black #900	900, 192, 244
CE749	Square Green	3"x4"			



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ID	ITEM	SIZE	TWILL	MERROW	THREAD
CA128	SERT	3-7/8" x 4-1/2"	85% Navy Twill JM-244	Yellow #546	White #800, Black #900, Yellow #546, Brown #738, and Dark Red #701



ID	ITEM	SIZE	TWILL	MERROW	THREAD
CA129	E-squad	3-1/2" x 4-1/2"	85% Navy Twill JM-246	Yellow #546	White #800, Black #900, Yellow #546, Light Blue #363, and Gray #486



L.A.P.D. Blue (background) with Nickle Grey Letters.

ID	ITEM	SIZE	TWILL	MERROW	THREAD
	Pie Dept of Correction	4.655"x 4.5			

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LINE ITEM #31- IDOC – CONSTRUCTION SERVICE T-SHIRT

MATERIAL AND GENERAL DESIGN:

Gildan Ultra Cotton Heavyweight Short Sleeve T-Shirt:

1. Description: Gildan, Short Sleeve Tall (2.5 inches longer), 100% preshrunk heavyweight 6oz cotton T-Shirt with pocket. The Ultra Cotton is the new standard among T-Shirts. Seamless collar, taped neck & shoulders, double needle throughout.
2. Color: Sport Grey
3. Size: Small through 6XL
4. Dark Navy Blue IDOC Construction Service Logo on print screen on left chest pocket
5. Must meet or exceed above specifications

Gildan Ultra Cotton Heavyweight Long Sleeve T-Shirt:

1. Description: Gildan, Long Sleeve Tall (2.5 inches longer), 100% preshrunk heavyweight 6oz cotton T-Shirt with pocket. The Ultra Cotton is the new standard among T-Shirts. Seamless collar, taped neck & shoulders, double needle throughout.
2. Color: Sport Grey
3. Size: Small through 6XL
4. Dark Navy Blue IDOC Construction Service Logo on print screen on left chest pocket
5. Must meet or exceed above specifications



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LINE ITEM #32- IDOC – CONSTRUCTION SERVICE PANTS

MATERIAL AND GENERAL DESIGN:

Relaxed Fit Straight Leg Carpenter Duck Jean:

- Relaxed fit with extra room in seat and thigh
- 12 oz. duck, 100% cotton
- Hammer loop and dual tool pockets keep tools handy
- Brass rivets prevent rips at stress points
- Triple-stitched toughness at yoke, seat and side seams
- Riveted metal tack closure won't pull off
- Heavyweight 100% cotton duck, garment washed for comfort and shrinkage control
- Fits over boots
- Length: un-hemmed, inseam 37" or longer pant length.
- Color: Moss Green
- Must meet or exceed above specifications

SIZES: 30 through 60

LINE ITEM #33- IDOC -TIE, MALE,L.A.P.D BLUE:

MATERIAL AND GENERAL DESIGN:

FABRIC: Polyester / wool blend

DESCRIPTION: SAMUEL BROOME BENDOVER CLIP-ON or approved equal

- 90051 Polyester 3.0"x14 ½" Clip-On Tie with Buttonholes
- 90010 Polyester 3.0"x18" Clip-On Tie with Buttonholes
- 90043 Polyester 3.0"x20" Clip-On Tie with Buttonholes
- 90063 Polyester 3.5"x22" Clip-On Tie with Buttonholes

SIZES: Regular, Long

FABRIC: 100% Polyester

COLOR: L.A.P.D. Blue – Must match blouse and pant

CONSTRUCTION:

- Four-in-hand tie - french end construction
- Pre-tied on a bendover clip with silver clasp
- Width at widest point is 3" (3.5" on 22" length style 90063)
- Finished length from top of knot to tip of the tie to be approximately 18", 20" or 22"
- Each tie shall have a label sewn into the back of big end of tie to accomodate small end
- Three buttonholes to be placed in tail to match buttons on shirt
- Each tie shall be shipped with an individual cardboard insert to retain its shape during shipping
- Ties are packed six in a bag with a sticker providing the item number and description

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DESIGN:

Foreign hand style men's tie, French cuff ends, pre-tied on metal bend-over clip, knot lock tacked in place, 3" at widest point, same as or equal to S.Broome color (LAPD Blue)

PACKAGING:

Each tie shall have an individual cardboard insert to retain its shape during shipping and poly-bagged. Each package shall bear an appropriate content label, Shall be packaged twelve to a box per size.

SILENCE OF SPECIFICATION:

The apparent silence of this specification as to any details or the omission from it of a detail description concerning any point shall be interpreted as meaning that only the best commercial practices are to prevail, and that only materials/workmanship of first quality be used.

IDENTIFICATION TAGS:

The Tie shall have a sewn in labels covering the following areas:

- **Country of Origin:** The garment must have a permanent identification tag stating the country of origin of material and the country of manufacturing.
- **Fabric Contents:** The garment must have a permanent identification tag stating fabric contents.
- **Care Instructions:** The garment must have a permanent identification tag stating proper Care instructions.
- **Sizing:** The garment must have a permanent identification tag stating size

WARRANTY and LIMITATIONS:

- **Warranty:** One year against workmanship or fabric defects.
- **Limited Warranty:** The sample and contract garments shall carry a manufacturer's printed warranty tag. A sample warranty tag must accompany the bid package as well. The tag shall instruct the owner of their rights under the warranty.
 - Limited warranty will contain at a minimum the following;
 - **Warranty Coverage:** Manufacturer agrees to warrant to the original purchaser that the product will be free from defects in materials and workmanship or a period of one year from date of purchase.
 - **Warranty Service:** should a covered product become defective during the warranty period, simply return it to the warranty it to the manufacturer with dated proof of purchase. The manufacturer agrees to repair or replace at its option any item determined to be defective and will return to purchaser at no charge.
 - **Limitations:** This warranty does not cover abnormal wear and tear, nor the color fastness of fluorescent fabrics, nor damage from chemicals, fire, misuse, accident, or negligence. This warranty only applies to the original Purchaser of the covered product, and is not transferable.

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SIZES:

Availability of Sizes: Shall be available in lengths of 14.5", 18", 20" and 22".

PRODUCT AVAILABILITY:

Vendor(s) agrees to maintain adequate on hand inventory to meet IDOC's requirement of 45 days from Purchase Order date to complete delivery;

Vendor(s) shall consult with designated IDOC's staff to forecast departmental needs before producing or procuring goods to place into inventory. Forecasted level shall be IDOC's estimated monthly usage quantities. IDOC will not hold vendor to the 45-day delivery requirement for order quantities exceeding forecasted levels. All agreed upon inventory levels will be purchased by the IDOC upon the conclusion of an established agreement;

SAMPLE:

- Samples are to be provided at time of bid submittal. If samples are not intended to match the color being requested for this item, vendor must submit a splotch of requested material in the correct color shade or submit a letter on company letter head stating that the vendor will do color dip samples to obtain the correct color.
- Standard sample: In all details not specifically described herein, tailoring, styling, construction, materials, and the components shall conform to the standard sample;
- Samples provided by awarded vendor(s) will be kept by the IDOC until expiration of contract.

LINE ITEM #34- IDOC -TIE, CROSSOVER W/HOOK & LOOP ATTACHMENT, FEMALE

MATERIAL AND GENERAL DESIGN:

MATERIAL: Tropical weave 75% polyester / 25% wool blend,

DESIGN: Crossover style women's tie, Constructed of two pieces folded, sewn, and pressed flat, a zinc tip attached to larger piece and threaded through double-slot slide, loop portion of Hook & Loop sewn to smaller piece with hook portion attached to adjustable end of larger piece. Tie shall snap at crossover with male portion of snap to be sewn to smaller piece 2-3/4" up from bottom and female portion of snap to be sewn to larger piece. Snap shall be covered with same fabric, Shall be same as or equal to S. Broome color (LAPD Blue).

SILENCE OF SPECIFICATION:

The apparent silence of this specification as to any details or the omission from it of a detail description concerning any point shall be interpreted as meaning that only the best commercial practices are to prevail, and that only materials/workmanship of first quality be used

WARRANTY:

- Warranty period shall be one year.
- Limited Warranty: The sample and contract garments shall carry a manufacturer's printed

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warranty tag. A sample warranty tag must accompany the bid package as well. The tag shall instruct the owner of their rights under the warranty.

- Limited warranty will contain at a minimum the following:
 - Warranty Coverage: Manufacturer agrees to warrant to the original purchaser that the product will be free from defects in materials and workmanship for a period of one year from date of purchase.
 - Warranty Service: Should a covered product become defective during the warranty period, simply return it to the warranty it to the manufacturer with dated proof of purchase. The manufacturer agrees to repair or replace at its option any item determined to be defective and will return to purchaser at no charge.
 - Limitations: This warranty does not cover abnormal wear and tear, nor the color fastness of fluorescent fabrics, nor damage from chemicals, fire, misuse, accident, or negligence. This warranty only applies to the original purchaser of the covered product, and is not transferable

PRODUCT AVAILABILITY:

Vendor(s) agrees to maintain adequate on hand inventory to meet IDOC's requirement of 45 days from Purchase Order date to complete delivery;

Vendor(s) shall consult with designated IDOC's staff to forecast departmental needs before producing or procuring goods to place into inventory. Forecasted level shall be IDOC's estimated monthly usage quantities. IDOC will not hold vendor to the 45-day delivery requirement for order quantities exceeding forecasted levels. All agreed upon inventory levels will be purchased by the IDOC upon the conclusion of an established agreement.

SAMPLE:

- Samples are to be provided at time of bid submittal. If samples are not intended to match the color being requested for this item, vendor must submit a splotch of requested material in the correct color shade or submit a letter on company letter head stating that the vendor will do color dip samples to obtain the correct color.
- Standard sample: In all details not specifically described herein, tailoring, styling, construction, materials, and the components shall conform to the standard sample.
- Samples provided by awarded vendor(s) will be kept by the IDOC until expiration of contract.

SIZE: Standard

LINE ITEM #35- IDOC - CORD, SHOULDER

MATERIAL AND GENERAL DESIGN:

- Cord must be white rayon double strand interwoven with two single strands one on each side
- Cord must have brass/Gold tip on one strand

SAMPLE:

Samples are to be provided at time of bid submittal. Samples provided by awarded vendor(s) will be kept by the Department of Correction until expiration of contract.

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Standard sample: In all details not specifically described herein, tailoring, styling, construction, materials, and the components shall conform to the

LINE ITEM # 36- BELT, UTILITY, HI GLOSS BLACK, SAM BROWNE

MATERIAL AND GENERAL DESIGN:

- Belt is to be low gloss white with creased and finished edges.
- The width of the belt is to be 2 1/4"
- Buckle tab measures 2 7/8 " tapered to 2 1/4".
- Overall length of tab is to be 4 5/8"
- Body of belt is to be 2 3/16" in width
- Buckle tongue holes (2 sets of 5) are to be spaced from center to center.
- Belt measurement is taken from center set of buckle tongue holes to belt hook. First hole 2 1/4" from the tip of the billet & 1 1/8" from center to center.
- Outside material of belt to be full grain russet cowhide, 10 oz. in weight at a minimum.
- Belt to be fully lined of 4/5 oz. top grade aniline finished natural color cowhide, smooth plated, or better.
- Stitching shall be 6 - 7 stitches per inch, top and bottom thread is to be of white dacron polyester. Belt is to have 4 rows of white stitching on belt.
- Top edge shall be creased & finished white or natural color cowhide.
- Liner edges to be rounded.

- Belt keeper to be 2 brass snaps 3/4" keeper. Belt tab low gloss white constructed from 8/9 oz. leather.
- Buckle to be made of solid polished brass.
- Belt hook to be 2 1/4" solid polished brass.
- Belt stud to be of solid polished brass.
- Same as or equal to JAY-PEE LEATHER 400A HI GLOSS BLACK equipment belt, 4 rows stitching, full lined, gold buckle.

SILENCE OF SPECIFICATION:

The apparent silence of this specification as to any details or the omission from it of a detail description concerning any point shall be interpreted as meaning that only the best commercial practices are to prevail, and that only materials/workmanship of first quality be used .

SIZES:

- Common Sizes: M, L, XL
- Special Sizes: S, 2XL
- Special Order Sizes: are any sizes not following within the ranges specified above.

SAMPLE:

Samples are to be provided at time of bid submittal. Samples provided by awarded vendor(s) will be kept by the Department of Correction, until the expiration of contract.

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LINE ITEM #37 - BANDS, MILITARY BLOUSING

MATERIAL AND GENERAL DESIGN:

GENERAL DESCRIPTION:

- Trouser/Blouses, hook in boot band #1053 or equal
- Shall be made of cotton and elastic with nickel color metal hooks

SILENCE OF SPECIFICATION:

The apparent silence of this specification as to any details or the omission from it of a detail description concerning any point shall be interpreted as meaning that only the best commercial practices are to prevail, and that only materials/workmanship of first quality be used

SAMPLE:

Samples are to be provided at time of bid submittal. Samples provided by awarded vendor(s) will be kept by the Department of Correction until expiration of contract.

Standard sample: In all details not specifically described herein, tailoring, styling, construction, materials, and the components shall conform to the standard sample

LINE ITEM #38- SUSPENDERS, (K-9 / SERT)

MATERIAL AND GENERAL DESIGN:

- Shall be the same as or equal to military style A.L.I.C.E. LC-2 suspenders (Y-type)
- Color shall be olive drab green.
- Shall have adjustable shoulder straps.
- Shall have padded shoulder straps.
- Shall have security hooks to clip to Web Pistol Belt.

LINE ITEM #39- INSIGNIAS, ALL RANKS

MATERIAL AND GENERAL DESIGN:

GENERAL DESIGN:

- MAJOR: Large, gold, safety catch, same as or equal to Gemsco R1002/6
- MAJOR: Small, gold clutch back, same as or equal to Gemsco R03667/2
- CAPTAIN (LEAD): Large, silver, safety catch, same as or equal to Gemsco R1000/08
- CAPTAIN (LEAD): Small, gold, clutch back, same as or equal to Gemsco R012/02
- CAPTAIN: Large, gold, safety catch, same as or equal to Gemsco R100/03

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- CAPTAIN: Small, gold, clutch back, same as or equal to Gemsco R0412/01
- LIEUTENANT: Large, gold, safety catch, same as or equal to Gemsco R1001/02
- LIEUTENANT: Small, gold, clutch back, same as or equal to Gemsco R0411/01
- SERGEANT: Large, gold, safety catch, same as or equal to Gemsco R1045
- SERGEANT: Small, gold, clutch back, same as or equal to Gemsco R0718
- COLONEL: Large, silver, safety catch, same as or equal to Gemsco 001111
- COLONEL: Small, silver, clutch back, same as or equal to Gemsco 001115

LINE ITEM #40- NAME BADGE, RECTANGULAR, BLANK, SILVER AND GOLD

MATERIAL AND GENERAL DESIGN:

- 1/2" X 2-3/8" BLANK METAL NAME TAG WITH CLUTCH
- Top quality brass and nickel silver badges with .050" thickness.
- Works with brass oxidation solution.
- Available in gloss gold and gloss silver plated finishes.
- Blank badge must be universal fit to IDOC serving since pin.

LINE ITEM #41- SHIRT, TACTICAL OD GREEN

MATERIAL AND GENERAL DESIGN:

- Poly/cotton/spandex knit body
- 65% polyester/35% cotton ripstop sleeves
- Designed for use with body armor
- Wicking and moisture management in the lightweight knit body
- Reinforced articulated elbows for ease of movement
- Large storage pockets at each shoulder
- Mesh panels for breathability
- Collar can be worn up or down
- Saddle-shoulder design for free movement
- Seamless underarms to eliminate chaffing
- Flat lock seams throughout to increase comfort
- 1/4 zip front
- Loop patch on both arms for patch application
- Machine wash

SIZES: XS - 4XL

LINE ITEM #42 – BELT, BLACKHAWK! CQB/RIGGER'S

MATERIAL AND GENERAL DESIGN:

- Belt, trouser, SERT.
- MIL-STD-858 certified

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- Parachute grade buckles and adapters meet PIA-H-7195 standards
- Sewn with #5 nylon cord
- 1.75" webbing
- 7,000 lb tensile strength
- Hook-and-loop secures running end
- Fits all standard issue BDU's
- Lifetime guarantee

SIZES: S - 4X

LINE ITEM #43 – BALACLAVA, UNDER ARMOUR® TACTICAL

MATERIAL AND GENERAL DESIGN:

- Balaclava-style face mask offers full head and facial protection, extending below the neckline for extra coverage.
- UPF 30+ protects skin from the sun's harmful rays.
- 4-way stretch fabrication allows for greater mobility in any direction.
- Moisture Transport System wicks sweat and dries fast.
- Anti-odor technology prevents the growth of odor causing microbes.

LINE ITEM #44 – PANTS, TRU-SPEC® 24-7 RIPSTOP

MATERIAL AND GENERAL DESIGN:

- 6.5 oz., 65% polyester, 35% cotton ripstop fabric
- Comfort-fit slider waistband
- Engineered dimensional fit
- Teflon® coated to protect against stains
- Machine wash and dry
- Extra-deep front pockets
- 2 knife/accessory pockets
- Expandable back pockets with hook-and-loop closure
- 2 cargo pockets with hook-and-loop closure and bellowed side gussets that contain 2 internal magazine compartments
- Cell phone/magazine pocket on outside of cargo pockets
- Double-reinforced knee with built-in (inside) kneepad pockets
- TRU-SPEC® original PRYM snap with brass YKK® zipper
- 1½" belt loops with 2½" wide openings

SIZES: XS – 4X

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LINE ITEM #45 – SHIRT, SHORT SLEEVE POLO

MATERIAL AND GENERAL DESIGN:

- Tactical Performance
- Short Sleeve
- 6.2 oz, 100% polyester
- Fabric technology quickly wicks moisture away so you stay dry and comfortable
- Antimicrobial to control odor
- Customizable with embroidery, emblems or heat press (Please call for customized orders)
- Seamless pencil pocket on left sleeve also allows sleeve customization
- Mic tabs at bottom of placket and on shoulders
- Anti-pick to prevent snags
- No curl collar with built-in stays
- Fully tapered neck and tagless design
- 3-button placket
- Under arm gusset for ease of movement
- Extended drop tail with side vents
- Machine wash and dry
- Color – Variety

SIZES: XS – 10XL

LINE ITEM #46 – SHIRT, LONG SLEEVE POLO

MATERIAL AND GENERAL DESIGN:

- Tactical Performance
- Short Sleeve
- 6.2 oz, 100% polyester
- Fabric technology quickly wicks moisture away to stay dry and comfortable
- Antimicrobial to control odor
- Customizable with embroidery, emblems or heat press (Please call for customized orders)
- Seamless pencil pocket on left sleeve also allows sleeve customization
- Mic tabs at bottom of placket and on shoulders
- Anti-pick to prevent snags
- No curl collar with built-in stays
- Fully tapered neck and tagless design
- 3-button placket
- Under arm gusset for ease of movement
- Extended drop tail with side vents
- Machine wash and dry
- Color – Variety

SIZES: XS – 10XL

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LINE ITEM #47 – JACKET WITH HOOD:

MATERIAL AND GENERAL DESIGN:

- Condor Summit Softshell
- NTOA APPROVED
- 100% polyester exterior with 4-way elastic, high-density fabric
- Super fine fleece liner
- Lined stand-up collar
- Stow-away hoodie
- Two shoulder pockets
- Two 4" x 4" shoulder patch panels
- Two internal pockets
- Two high-rise slash chest pockets
- Forearm pocket
- Double zipper back pocket
- Underarm vent zipper
- Double layer, reinforced forearm
- Drawstring waistband and hood
- Adjustable wrist cuff

SIZES: Small – 4XL

LINE ITEM #48 – HELMET, TYPE IIIA TACTICAL

MATERIAL AND GENERAL DESIGN:

- PROTECH® Tactical Delta™ 4 Type IIIA Tactical Helmet – Black
- Tested against NIJ 0106.01 protocol, modified to address type IIIA rounds and velocities, 9mm and .44 magnum
- 17 gr. V50 \geq 2058 ft/s (627 m/s)
- Personnel Armor System Ground Troops design – Full cut with brim
- Aramid ballistic material
- Includes a four-point adjustable retention system and moisture-wicking chin strap
- Compatible with all retention & suspension systems offered by Safariland Tactical including Team Wendy CAM Fit & EPIC Air, R2STM Ratchet system, mesh crown and impact padding suspension.

SIZES: Small – XL

LINE ITEM #49 – KNEE PADS

MATERIAL AND GENERAL DESIGN:

- Knee Pads, Lightweight (XTAK100/200/300/400/500)
- The XTAK™ Knee Pads are extremely light and flexible and provide superior protection, while

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remaining flexible enough to move the way the body moves.

- Thermal plastic urethane (TPU) shell with a Cordura® nylon construction and the EVA high-density foam offers superior shock absorption.
- The CoolMax® inner surface wicks away moisture and the anti-skid inner surface helps keep the pad secured.
- Hatch® Rapid Deployment Clips with hook and loop closure for secure fit.

SIZES: One size fits all.

LINE ITEM #50 – ELBOW PADS

MATERIAL AND GENERAL DESIGN:

- Elbow Pads, XTAK™
- X-shaped thermal plastic urethane (TPU) shell
- EVA high-density foam for superior shock absorption
- Lightweight TPU and Cordura® nylon construction
- Forceful spring-back action that gives you the protection you need
- Cool Max™ inner surface for wicking moisture away
- Anti-skid inner surface to keep pad secured
- Spandex adjustable straps with hook & loop closure for secure fit

SIZES: One size fits all.

LINE ITEM #51 – HOLSTER

MATERIAL AND GENERAL DESIGN:

Holster, Concealment, Features of Blackhawk Serpa CQC Concealment Holster:

- Material: Composite
- Passive retention detent mechanism adjusts tension
- SERPA Auto Lock Release
- Reinforces full grip for superior draw technique
- Audible click upon immediate retention provides additional security
- Speed-cut design provides ability to draw rapidly while keeping your eyes on a target
- Belt and paddle attachments included (fits belts up to 2 inches)
- SERPA Quick Disconnect Kit (sold separately) delivers more versatility to your SERPA holster

LINE ITEM #52 – HELMET, RIOT

MATERIAL AND GENERAL DESIGN:

- Premier Crown 906 Riot Duty Helmet
- Meets or exceeds NIJ 0104.02 standard for riot helmets
- Polycarbonate alloy outer shell
- Semi-resilient polystyrene foam liner

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- ¼" thick top pad
- Dull finish to retard light reflection
- Detachable face shield with liquid seal prevents liquids from seeping into the officer's eyes
- Molded lip on top edge of face shield prevents shield from closing over integral visor and striking the face
- Double D-ring fastener provides maximum strength and slip resistance
- Liner covering made of self-wicking antimicrobial antifungal material
- Liner absorbs heat for a cool, comfortable feel
- Foam nylon backing provides added durability and comfort
- Snap-on nape pad with Kydex® penetration shield, shock-absorbent foam pads and chemical-resistant Cordura® cover
- Plastic chin cup for added comfort when harness is tightened
- Permanently mounted neck protector with Kydex® penetration shield and shock-absorbent foam
- Removable sizing strip of polyurethane foam adjusts to head size
- 3.2 lbs.
- Small: 6 ½" - 7 ⅝" (16.5cm - 19.4cm)
- XL: 7 ¾" - 8 ⅛" (19.7cm - 20.6cm)
- Jumbo: 8 ¼" - 8 ½" (20.9cm - 21.6cm)

LINE ITEM #53 – POUCHES, VEST

MATERIAL AND GENERAL DESIGN:

- This item (Upright General Purpose – GP Pouch) is utilized by E-Squad for the storage of munitions (impact and chemical agent projectiles).
- The pouch is affixed to the Black Hawk or equivalent tactical vest worn by E-Squad members during training and deployments.
- Mounts to any S.T.R.I.K.E.® or PALS/MOLLE platform by weaving the integral straps on the back of the pouch in and out of the platform webbing. Constructed of 500 denier nylon (solid colors) or 500 denier CORDURA® nylon (MultiCam®).

ADDITIONAL DESCRIPTIVE INFORMATION:

- Zipper closure for quiet access
- MOLLE mount
- Dual bottom grommets for drainage
- Built to withstand the toughest Terrain and environments
- Quality tested in the field, made of quality materials
- Available in: Black, Olive Drab (OD) Green, and Dark Navy Blue
- MOLLE mount
- Constructed of 500D Ripstop
- 5"W x 8"H x 3"D

LINE ITEM #54 – GOGGLES

MATERIAL AND GENERAL DESIGN:

- Night Vision Goggles

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- Armasight PVS-7 Gen 3 Night Vision Goggles
- Standard-issue night vision goggles by soldiers in the U.S. military
- Compact, rugged design with waterproof body
- Can be used hand-held or mounted to a helmet or your head (mounting accessories not included)
- Ergonomic, simple, and easy to operate controls
- Built in infrared illuminator and flood lens
- Generation 3 night vision technology
- Backed by the Armasight limited two year warranty

LINE ITEM #55 – BULLHORN

MATERIAL AND GENERAL DESIGN:

- Pyle Pro PMP40 Professional Megaphone (or similar)
- 40W of Power
- 1,000 Yard Range

LINE ITEM #56 – HOLSTER, DUTY

MATERIAL AND GENERAL DESIGN:

- Duty Holster
- Model 6360 ALS/SLS Mid-Ride, Level III Retention Duty Holster
- This holster with Automatic Locking System (ALS) builds on the foundation of the Self Locking System (SLS).
- It locks the weapon in all directions upon holstering, is operable with the thumb, and uses a straight draw.
- Durable leather look Safari Laminate construction
- Right or Left hand operation

LINE ITEM #57 – BINOCULARS

MATERIAL AND GENERAL DESIGN:

- Bausch & Lomb Legacy Binoculars 8-24x50
- MAGNIFICATION X OBJECTIVE LENS: 8-24x50
- FOCUS SYSTEM: Center
- PRISM SYSTEM: Porro
- FIELD OF VIEW (ft@1000yds/m@1000m): 245/82@8x - 160/53@24x
- EXIT PUPIL (mm): 245/82@8x - 160/53@24x
- WEIGHT (oz/g): 30.6/868
- ADAPT FOR TRIPOD: Yes

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LINE ITEM #58 – IDOC- BELT ACCESSORY, HAND CUFF CASE

MATERIAL AND GENERAL DESIGN:

- MATERIAL: Black heavy weight nylon webbing, Velcro® loop.
- DESIGN: Made of two layers of heavy polypropylene webbing has an adjustable Velcro® belt loop. The belt loop has a sewn piece of Velcro® hook on the inside to connect to the internal loop part of the 2" duty belt to keep it from sliding. The case holds one pair of either chain or hinged cuffs. The flap has an adjustable rounded and taped edge. All stress points are on the pouch and belt loop are bar tacked and boxed stitched for extra strength. Must meet or exceed 050CH Pro Series Cuff Case - 2" Wide.

SIZES:

The following sizes shall be available: Standard

LINE ITEM #59 – IDOC CREDENTIAL CASE

MATERIAL AND GENERAL DESIGN:

- Strong Leather Company Model # 81137-8152 or approved equal
- Black leather with State of Indiana Gold embossed logo
- Clip-on back with beaded chain

SIZES:

The following sizes shall be available: Standard

LINE ITEM #60 – IDOC HOLDER, BADGE WALLET

MATERIAL AND GENERAL DESIGN:

- Flip-out removable badge insert that can be worn on the belt, pocket or around your neck.
- Business and credit card window, 32" neck chain, holds ID up to 3"x 3-3/4", badges up to 2-3/4"W,
- Black leather with State of Indiana Gold embossed logo

SIZES:

The following sizes shall be available: Standard

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LINE ITEM #61 – IDOC, HOLDER, BELT, KEY, TACTICAL, BLACK

MATERIAL and GENERAL DESIGN:

- MATERIAL: ZAK Tool ZT55 Key Ring Holder – Black
- DESIGN: Durable Heavy Metal, Side View. Fits 2.25" Wide Duty Belt. Made in the U.S.A. of the highest quality materials.

SIZES:

The following sizes shall be available: Standard

LINE ITEM #62 – RAIN COVER – CAMPAIGN HAT

MATERIAL AND GENERAL DESIGN:

- Premier Vinyl Model # P9000-P9003 or approved equal
- Clear vinyl rain cover for campaign style hats

LINE ITEM #63 – SHOULDER STRAP

MATERIAL AND GENERAL DESIGN:

- Gould & Goodrich Model B99 or approved equal
- High gloss back leather with brass hardware designed to be used with D rings

LINE ITEM #64 – IDOC, HAT, CAMPAIGN, FELT, L.A.P.B. BLUE, WITH STRAP

MATERIAL AND GENERAL DESIGN:

- Stratton – SP 40 or approved equal
- Traditional four dent style
- Pressured dye capable of withstanding 100 hours of Fade-O-Meter testing
- Double thick and extra stiff flat brim comes in 3" width
- Single vent eyelet located on sides and back.
- Brim: 3"
Brim Eyelets: one on each side of brim, centered.
Badge Eyelets: one, 2¼" above the brim.
- Strap, Camp., Hat, High Gloss Leather, Black 1 pce.one size fits all

SIZES: 6-1/2 to 7-7/8 Regular, Long Oval, Extra Long Oval, and Wide Oval

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LINE ITEM #65 – IDOC, HAT, CAMPAIGN, STRAW, WITH STRAP

MATERIAL AND GENERAL DESIGN:

- Stratton – S40 –DB – or approved equal
- Colors: Tan, Midnight Navy, and Conservation Green/Olive Drab, and Black
- Brim: 3"
- Traditional four dent style
Brim Eyelets: one on each side of brim, centered.
- Badge Eyelets: one, 2¼" above brim
- Extra stiff brim in 3" width with slight curl
- Flat double brim
- Strap, Camp, Hat, High Gloss Leather, Black 1 pce.one size fits all

SIZES: 6-1/2 to 7-7/8 Regular, Long Oval, Extra Long Oval, and Wide Oval

LINE ITEM #66 – IDOC, HOLDER, HAT

MATERIAL AND GENERAL DESIGN:

- Hat Trap Campaign Hat Protector or approved equal

LINE ITEM #67 – FOUR PIECE PATCH CONVERSION KIT

MATERIAL AND GENERAL DESIGN:

Cover up excess Velcro on ACU sleeve with this conversion kit. All quotations shall meet or exceed below specifications.

- ACUPAT BLACK or Olive Drab fabric with Velcro backing
- 2 each, 2" x 3.25" for flag patch
- 2 each, 4" x 6" for all other patches

Color: ACUPAT **Weight:** .06lb

LINE ITEM #68 – RAINCOAT, FULL LENGTH, BLACK

MATERIAL AND GENERAL DESIGN:

- Shall be constructed of microporous, urethane coating on a 2-1/4 ounce 210 denier nylon. Total finished weight of approximately 4-1/2 ounces per square yard. Average weight of coat: 16 ounces.
- Color must be black.
- Coat must be full length, slash pocket style with set-in sleeves and snap closure-interlocking storm front.
- Both fabric and coated seams must withstand a minimum hydrostatic pressure, Mullen method of

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40 P.S.I. This is in excess of the military specification for water proof fabrics.

- All joining seams except collar shall be double needle stitched. Double needle seams are to be spaced 1/4" apart using Dacron thread and coated from the inside with waterproof sealant compatible with coating on fabric so as to form a permanent bond.
- All coats must be carefully folded and individually packaged in transparent polyethylene bags. Size labels are to be visible without opening bags.
- Bottom edge of coat shall have a single stitched hem approximately 1" deep.
- Pockets shall be set-in slash type with slit to reach inside. Overall width of pocket to be 8-1/2". Overall depth of pocket to be 14-1/2" Pocket opening 9" wide. Opening to have double thickness, self-fabric facility, 1-5/8" wide. Pocket opening to be bar tacked top and needle hemmed.
- Sleeves must be set-in style and joined to body of coat by double needle stitched seams, sealed on inside of coat. Double needle seams to be spaced 1/4" apart. Sleeves to have single stitched cuff at bottom.
- Back shall be one piece and full cut to allow freedom of movement.
- Coat shall have a storm flap front closing with a double set of snap fasteners to ensure a waterproof closure. Snaps shall be black oxidized brass. Inner flap to have 3 snaps, and outer flap to have 5 snaps.
- Collar shall be fold-over, uniform style, double thickness, self-fabric approximately 3-1/4" wide, single stitched to coat. Nylon side of fabric to be exposed to both faces and collar. Hangar loop, size label, and woven manufacturer's label to be stitched into collar seam.
- Shall be same as or equal to Air Weave Police Raincoat Style #976.

SIZES:

Shall be available in the following adult sizes: XS – 7XL

Alpha sizing preferred but numerical sizing accepted as long as it corresponds to the larger end of the alpha sizing range.

LINE ITEM #69 – IDOC - PONCHO, BLACK

MATERIALS AND GENERAL DESIGN:

- Shall be constructed of micro-porous, urethane coating on a 2-1/4 ounce 210 denier nylon. Total finished weight of approximately 4-1/2 ounces per yard.
- Both fabric and coated seams must withstand a minimum hydrostatic pressure, Mullen method of 40 P.S.I. This is in excess of the military specification for water proof fabrics.
- Color shall be solid black only.
- Shall be military type poncho.
- Shall be waterproof.

SIZES:

One size fits all.

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PACKAGING:

All ponchos must be carefully folded and individually packaged in transparent, polyethylene bags.

LINE ITEM #70 – IDOC - LACES, BOOT

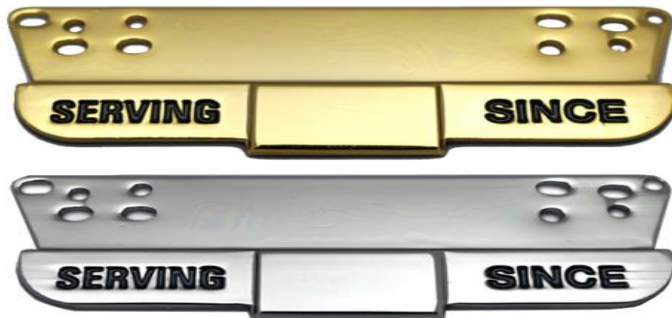
MATERIAL AND GENERAL DESIGN:

- Laces must be 72" 100% nylon
- Laces must be available in colors of black and white. Customer will specify color on order.
- Laces must same as or equal to #1015 BK

LINE ITEM #71 – BADGE, SERVING SINCE ATTACHMENT

MATERIAL AND GENERAL DESIGN:

- Designed to hang on a clutch-back name tag, these military service bars are the perfect add-on.
- Designed to be oxidized filled.
- Weighs 0.5 ounces.
- Hole pattern for name tags should be compatible to the current IDOC name plate and future name plates.
- Fits clutch back nameplates only.
- Measures 2-11\16" x 5\8"



LINE ITEM #72 – BADGE, BLACKINTON # B957

MATERIAL AND GENERAL DESIGN:

- Material shall be made of 14 gauge brass or bronze with clip or pin backs (will specify at time of order)

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- Style to be Blackinton # B957 or equal
- Plating to be 14 Carat gold plating.
- Lettering to be black engraving.
- Center seal to be State of Indiana full color seal, to be part of actual badge.
 - Wording to be as follows:
 - Panel #1 - RANK
 - Panel #2 - Department of Correction
 - Center - Indiana State Seal
 - Panel #3 - Correction
 - Panel #4 - Numbered as desired
- Parole Agent & Supervisor – Clip closer
- Warden – Clip closer
- Honor Guard – Pin closer
- Investigator – Clip closer
- Director – Clip closer
- Size: 1 3/4" (W) x 2 1/2" (H)
- Badges shall be individually poly-bagged. Badges shall be box, which shall be clearly labeled on one end with item description and quantity.

LINE ITEM #73 – BADGE, BLACKINTON # B1674

MATERIAL AND GENERAL DESIGN:

- Blackinton badge # B1674.
- Dimensions: 2-1/5" high x 2-1/8" wide in an oval shape.
- Must have full color State of Indiana seal, silver panels on a gold badge, hard enamel, strike solid, and block lettering in black, safety catch attachment (clip).
- Top panel to read: DEPT. OF CORRECTION
- Bottom panel to read the badge number specified at time of ordering.
- This popular oval badge with bold sunburst rays offers four standard areas for lettering.
 - Deputy Commissioner
 - Correctional Police Officer
 - Commissioner

LINE ITEM #74 – HOLDER, DOUBLE MAG

MATERIAL AND GENERAL DESIGN:

This high-quality, professional gear for your duty belt will ensure that you have your spare magazines secured but readily available when you need them most. High density foam center and soft lining protects your gear.

- Full flap with hidden single snap closure on each pocket to secure mags.
- High quality, high density foam center, cordura.
- Soft lining to protect gear.
- For use with 2" duty belts.

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- Holds most double-stack pistol magazines.
- Size 6"x 4 1/2"

LINE ITEM #75 – BOOT, CHUCKA, HONOR GUARD

MATERIAL AND GENERAL DESIGN:

Boot, high gloss chukka Honor Guard:

- Meet or exceed Bates Lites® High Gloss Padded Collar Chukka.
- This lightweight high gloss chukka boot is a must have for anyone in the postal services industry. Approved by the United States Postal Service, this boot is made with durable leather and features breathable moisture wicking lining, cushioned removable insert and a non-marking outsole.
- Easy to Clean High Gloss Upper
- Breathable Moisture Wicking Lining
- Cushioned Removable Insert for Added Comfort
- Long Lasting Non Marking Bates Lites® Outsole
- United States Postal Service Approved

SIZES: 4 M&W – 16 M&W

LINE ITEM #76 – HOLDER, BELT, WEB, RADIO, BLACK 2"

MATERIAL AND GENERAL DESIGN:

MATERIAL: Black heavy weight nylon webbing, Velcro® loop.

DESIGN: Heavy weight nylon webbing has an adjustable Velcro® belt loop. The belt loop has a sewn piece of Velcro® hook on the inside to connect to the internal loop part of the 2" duty belt to keep it from sliding. A convenient adjustable top cord-flap mounted through a grommet secures the radio. Has a bucket design and shall fit a Motorola XTS 5000 model radio. All stress points are on the pouch and belt loop are bar tacked and boxed stitched for extra strength. Must meet or exceed 52RAH *Pro Series* Adjustable Two-Way Radio Case - 2" Wide. Alternative molded nylon, may be considered.

PACKAGING:

The product shall be individually packaged with style and size indicators. The product shall then be packed into cardboard boxes according to most economical and ergonomically design to protect the product during storage and shipping. The outer shipping carton shall be clearly labeled on one end with purchase order number, style number, quantity, color, and size.

SILENCE OF SPECIFICATION:

The apparent silence of this specification as to any details or the omission from it of a detail description

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concerning any point shall be interpreted as meaning that only the best commercial practices are to prevail, and that only materials and/or workmanship of finest quality shall be used.

IDENTIFICATION TAGS:

This product and all of its components shall have a sewn in labels or permanent marking covering the following areas;

- Country of Origin: Shall have a permanent identification tag stating the country of origin of material and the country of manufacturing.
- Fabric/Material Contents: Shall have a permanent identification tag stating fabric or material contents.
- Care Instructions: Shall have a permanent identification tag stating proper Care instructions.
- Sizing: Shall have a permanent identification tag stating size (if applicable).

WARRANTY AND LIMITATIONS:

- Warranty: One year against workmanship or fabric defects.
- Limited Warranty: The sample and contract product shall carry a manufacturer's printed warranty tag. The tag shall instruct the owner of their rights under the warranty.
 - Limited warranty will contain at a minimum the following:
 - Warranty Coverage: Manufacturer agrees to warrant to the original purchaser that the product will be free from defects in materials and workmanship or a period of one year from date of purchase.
 - Warranty Service: Should a covered product become defective during the warranty period, simply return it to the manufacturer with dated proof of purchase. The manufacturer agrees to repair or replace at its option any item determined to be defective and will return to purchaser at no charge.
 - Limitations: This warranty does not cover abnormal wear and tear, nor the color fastness of fluorescent fabrics, nor damage from chemicals, fire, misuse, accident, or negligence. This warranty only applies to the original Purchaser of the covered product, and is not transferable.

SIZES: Standard

LINE ITEM #77 – HANDCUFF, CHAIN LINK, NICKEL FINISH

MATERIAL AND GENERAL DESIGN:

- Model 700C
- Weight: 10 oz. / 283 gms
- Minimum inside perimeter: 5.9 in. / 150 mm
- Material/Finish: Carbon Steel / Nickel

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- Maximum inside perimeter: 8.3 in / 211 mm
- Minimum opening: 2.0 in / 51 mm
- Maximum overall length: 8.9 in / 227 mm



LINE ITEM #78 – HANDCUFF, OVERSIZE CHAIN LINK

MATERIAL AND GENERAL DESIGN:

- Model 702C
- Weight: 12 oz. / 340 gms
- Minimum inside perimeter: 7.75 inches / 197 mm
- Material/Finish: Carbon Steel / Nickel
- Maximum inside perimeter: 10 inches / 254 mm
- Minimum opening: 2.75 inches / 70 mm
- Maximum overall length: 10.5 inches / 266 mm



LINE ITEM #79 – LEG IRON, NICKEL FINISH

MATERIAL AND GENERAL DESIGN:

- Model 703C
- Weight: 16 oz. / 454 gms
- Minimum inside perimeter: 7.75 inches / 197 mm
- Material/Finish: Carbon Steel/Nickel
- Maximum inside perimeter: 10 inches / 254 mm

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- Minimum opening: 2.75 inches / 70 mm
- Maximum overall length: 24.25 inches / 616 mm



LINE ITEM #80 – OVERSIZE LEG IRON, NICKEL FINISH

MATERIAL AND GENERAL DESIGN:

- Model 705C
- Weight: 21 oz. / 595 gms
- Minimum inside perimeter: 9.5 in / 241 mm
- Material/Finish: Carbon Steel/Nickel
- Maximum inside perimeter: 12 in / 306 mm
- Minimum opening: 3.2 in / 81 mm
- Maximum overall length: 25.5 in / 648 mm



END OF IDOC SPECIFICAIONS