



Energy Usage

- This year Allison Transmission will spend approximately \$16 million dollars on utilities
 - Electricity (\$13.0) Indianapolis Power & Light
 - Natural gas (\$2.5) Summit Energy
 - Water and sewer (\$0.5) Town of Speedway
- Largest consumers of electricity
 - Chillers (9)
 - Heat Treat Ovens*, Electric (20)
 - Air Compressors (16)
 - Production equipment (~850)



Energy Savings

- Replaced 26 (RTU) at Plant 17 with High Efficiency Units
- All new office remodeling projects are being upgraded with LED Lighting
- Installed High Efficiency Air Handler Unit on Admin First Floor
- Installing 3 High Efficiency Air Handler Units at Plant 6
- Compressed Air Initiative (Shut IT OFF Program)
- Installing Variable Frequency Drives (VFD)



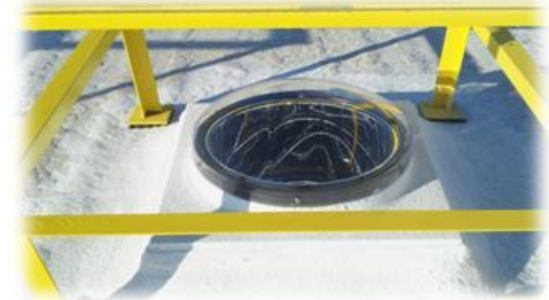
Energy Savings

Environmental Initiatives



Solar and Wind Powered Street Lights
Completely “Off the Grid”

Exterior



Interior

Admin Café and Plant 12
Daylight Harvesting - utilizing
natural light



Powerhouse Systems Upgrades

Boiler House



