

## INDIANA ENVIRONMENTAL STEWARDSHIP PROGRAM ANNUAL PERFORMANCE REPORT

State Form 53475 (R8 / 1-22) INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT ENVIRONMENTAL STEWARDSHIP PROGRAM

#### Indiana Department of Environmental Management Office of Program Support

MC 64-00, Room IGCN 1316 100 North Senate Avenue Indianapolis, IN 46204-2251 Telephone: (800) 988-7901 FAX: (317) 233-5627

E-mail: esp@idem.IN.gov

Please use this form if you are a member of the Indiana Environmental Stewardship Program (ESP) to report on progress toward objectives and targets AND certify ESP requirements continue to be achieved. Indiana ESP facilities must submit an Annual Performance Report (APR) by April 1st of every year, for each calendar year in which the entity has been a member for at least three (3) full months. Membership terms are renewed every four (4) years through submitting your APR. Your APR should be reviewed and signed by a senior manager at your facility prior to submittal. Once signed, e-mail the APR to IDEM at esp@idem.IN.gov. Please do not include any confidential business information in your annual performance report. Public access laws require IDEM to make the APR publicly available, which may include posting all portions of your report on the Indiana ESP Web site. If you have any questions, please contact IDEM at esp@idem.IN.gov or (800) 988-7901.

This form will also be used for ESP members who are also members of the Indiana Partners for Pollution Prevention Program to recertify their membership and reaffirm their commitment to the Partners Pledge.

SECTION A FACILITY INFORMATION				
Name of facility Toyota Material Handling, Inc.				
Name of parent company (if applicable) Toyota Industries Corporation				
Street address (number and street) 5559 Inwood Drive	w			
City / State / ZIP code Columbus IN 47201				
County Bartholomew				
Website of facility / company https://www.toyotaforklift.com/				
How many employees (full time equivalents 1700	s) currently work at your facility?			
	CONTACT I	NFORMATION		
Name of Primary Contact (Mr. / Mrs. / Ms. /	MARKET COLUMNS TO SEE SEE SEE SEE SEE SEE SEE SEE SEE SE	Title	of the second	
Mr. Allen Ruddick		EHS Engineer		
Telephone number (812) 342-8606	Mobile phone number (812) 343-1385	E-mail address allen.ruddick@toyotaTMH.com		
Mailing address (if different from facility add	dress)	· · · · · · · · · · · · · · · · · · ·		
City / State / ZIP Code				
Name of Secondary Contact (Mr. / Mrs. / M Mr. Dixon Churchill	s. / Dr.)	Title EHS Manager		
Telephone number (812) 342-5211	Mobile phone number (812) 343-0174	E-mail address dixon.churchill@toyotatmh.com		
Mailing address (if different from facility add	ress)			
City / State / ZIP Code				
	REPORTI	NG PERIOD		
Reporting period dates from prior calendar year (mm/dd/yyyy – mm/dd/yyyy) 1/01/2021 to 12/31/2021				
<ul> <li>1a. Is this the fourth ESP Annual Performance Report of your membership term?</li> <li>☐ Yes—If yes, answer question 1b.</li> <li>☑ No—If no, skip to question 2a.</li> </ul>				
<ul> <li>1b. Do you wish to renew your Indiana Environmental Stewardship Program membership?</li> <li>☐ Yes—If yes, please answer question 2a and complete all sections of this annual report.</li> <li>☐ No—If no, please answer question 2a and complete all sections of this annual report except for Section F.</li> </ul>				
2a. Are you a member of the Indiana Parti	formation" section of this report.			
	Page 1			

	REPORTING PERIOD (CONTINUE)	0)
2b. Do you wish to rece	ertify your Partners for Pollution Prevention (Partners) Pledge?	
	ase complete all sections of this annual report. se complete all sections of this annual report except for Section F.	
☐ No—II IIO, pleas	CHANGE IN INFORMATION	
In your ESP application a	and, perhaps, in previous annual performance reports, you described when the state of the state	hat your facility does or makes. Have there been any
	our facility's list of products or activities?	,
☐ Yes—If yes	, please describe them:	
⊠ No		
SECTION B Why do we need this in	PUBLIC OUTREACH AND PERFORMANCE formation?	REPORTING  What do you need to do?
	v environmental information was shared with the	Describe how the facility has shared and plans to share environmental information.
Please briefly describe the report publicly on its environmental distributed them during E started a monthly "Green will inspire environmental involved a State Park and	the activities that your facility conducted during this reporting period to intronmental performance. TMH continued the tradition of purchasing tree arth Day activities. We also prepared trees for students touring the Barl Theme" activity to highlight environmental issues and raise awareness lly friendly living habits and encourage our Associates to positively engad Forest challenge, where we tried to get at least 1 Associate to each of occasions during 2021, we took volunteers to "Adopt-a-Road" and clean	teract with the community on environmental issues and to e saplings for Associates and Bartholomew residents and tholomew Solid Waste District facilities. In addition, TMH amongst our Associates. We hope that these green topics age in our communities and environment. One such activity of the Indiana Parks and Forests. We raffled off park passes
	the following methods your facility plans to use to make its ESP Annual	Performance Report available to the public. Please check
as many as appropriate.   Web site (http://www.t	oyotaforklift.com ) 🛛 Open house 🖾 Meetin	ngs ☐ Press releases ☒ Other:
	plemented an EMS that meets certain 4001 EMS Lead Auditor at least every	ASSESSMENT  What do you need to do?  Answer the following questions about your EMS.
	ent date that an ISO 14001 EMS Lead Auditor performed an EMS asse	essment at your facility? 11/09/2021-11/11/2021
2. Name, title, and orga Kurt Koesters, Lead	anization of ISO 14001 EMS Lead Auditor who conducted the most rece	ent EMS assessment:
	st recent EMS assessment performed by an ISO 14001 EMS Lead Auc	titor within the past thirty-six (36) months?
	s, skip to Question 4.	mor within the past time, six (66) mortale.
☐ No—If no, ¡	please have your ISO 14001 EMS Lead Auditor complete and sign the steel that the steel ste	following checklist, indicating whether or not your EMS
Yes No	Evidence of senior management support, commitment, and approval.	
Yes No	A written environmental policy directed toward compliance, pollution p	prevention, and continuous improvement.
☐ Yes ☐ No	Identification of the environmental aspects at the entity.	
Yes No	Prioritization of the environmental aspects and a determination of tho	se aspects deemed significant considering, at the minimum,
	environmental impacts and applicable laws and regulations.  Established priorities, and environmental objectives and targets for co	entinuous improvement in anvironmental performance and
∐ Yes ∐ No	for ensuring compliance with applicable environmental laws, regulation beyond current legal requirements and specify the environmental merimplementation activities, and projected time frames.	ons, and permit conditions. Objectives and targets must go
Yes No	An established community outreach mechanism that includes identify community of important matters that affect the community; and report environmental policy and significant aspects.	
Yes No	Incorporation of environmental and pollution prevention planning in thand modifications of existing processes.	e development of new products, processes, and services
Yes No	Evidence of clear responsibility for implementation, training, monitorin compliance with applicable environmental laws, regulations, and perm	
Yes No	Documentation of the implementation procedures and the results of in	mplementation.
Yes No	Appropriate written EMS procedures.	
Yes No	An annual evaluation of the EMS with written results provided to senio	or management and affected employees.

Signature of ISO 14001 EMS Lead Auditor	Date (month, day, year)
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SE	ECTION C ENVIRONMENTAL MANAGEMENT SYSTEM ASSESSMENT  CONTINUED
4.	Were any deficiencies found during the most recent EMS assessment?
	Yes—If yes, describe any deficiencies found and the corrective action taken to address each deficiency:
	⊠ No
5.	What type of protocol was used to perform the independent EMS assessment?  ISO 14001:2015 Certified audit  ESP Independent Assessment Protocol  Other (please specify):
6.	Is the EMS certified to a recognized standard?  Yes—If yes, what standard does the EMS follow (please provide a copy of the most recent certificate)?  ISO 14001:2015  Responsible Care EMS  Responsible Care 14001
7.	When was the last Senior Management review of your EMS completed?  Month / Year: 9/2021  Who headed the review (name and title)? Dixon Churchill, EHS Manager
8.	When did your facility last conduct an internal or corporate environmental compliance audit? Do not include inspections or site visits by regulatory organizations.  Scope of the compliance audit: Complete Compliance Audit  Month(s) / Year(s): 8/2020  Who conducted the audit(s) (e.g., facility staff, corporate, third party)? Cornerstone Environmental
9.	Explain the emergencies experienced within the facility during the past year. Were the applicable emergency and contingency plans detailed in the EMS effective? What changes, if any, have been made to your facility's emergency or contingency plans?  None
10.	Has your facility corrected all instances of potential environmental non-compliance and EMS non-conformance identified during your audits and other assessments?

### SECTION D ADDITIONAL INFORMATION

Why do we need this information? This information will help IDEM to effectively manage the Environmental Stewardship Program.

What do you need to do?
Answer the questions as completely as possible.

1. In addition to ESP, please list environmental awards received or voluntary programs participated in during the past twelve (12) months. Partners for Pollution; Governor's Environmental Award for 5 years Continuous Improvement, Purdue Manufacturing Extension Partnership WASTE stream mapping grant and other sustainability services, Bartholomew County Solid Waste Management District Adopt-a-Road sponsor

	las your fa onsider. Prior notice		taken advantage of any ESP incentives? If so, please describe the implementation process and list additional benefits IDEM should spection
h			s not registered to the ISO 14001 standard prior to becoming an ESP member, has ESP helped you to pursue registration? If so, how strumental in achieving registration?
	re the ESF	and.	or Partners group meeting your expectations? Please provide feedback or suggestions.
1	es		
SECT	ON D		ADDITIONAL INFORMATION (CONTINUED)
			er of Partners, please reaffirm your facility's or organization's pledge to the Partners and provide additional information regarding lution prevention (P2).
Yes	No		
		1.	Ensure employees are aware of the facility's commitment to P2 and understand their role in implementing P2 objectives and goals in the facility.
$\boxtimes$		2.	Your facility has incorporated P2 planning in the development of new products, processes, and/or services.
$\boxtimes$		3.	Your facility established a mechanism to monitor waste generation and identify realistic P2 goals.
$\boxtimes$		4.	Your facility has established a process to listen and respond to stakeholder concerns.
		5.	Your facility makes available your general waste reduction and P2 information to members of our community, IDEM, and the Partners, if requested?
⊠		6.	Your facility has participated in or conducted outreach activities that include details of your P2 efforts; please specify: BCSWD Earth Day Festivities.

Your facility has participated in two or more Partners meetings in the last year.

Your facility supported the annual Pollution Prevention Conference and Trade Show.

Financial sponsorship
Other (specify)

 $\boxtimes$ 

 $\boxtimes$ 

been subtracted from the quantities above.

Please check all that apply:

SECTION E ENVIRONMENTAL IMPROVEMENT INITIATIVE RESULTS				
Why do we need this information Facilities need to share the results initiative that was pursued during the report cumulative program reduction	of the environmental improvemen ne reporting period. IDEM needs to	complete this the initiative	What do you need to do? rence Section F for "Category" and "Indicator" options to section. Summarize your facility's progress on achieving by you identified in the application or last year's APR. For please call (800) 988-7901 or email esp@idem.IN.gov.	
Initiative #1				
Category 1: Electicity	Baseline	Current	On all One dinase	
Indicator 1: kWh/unit	(indicate measurement unit)	(indicate measurement unit)	Cost Savings	
Calendar year	2020	2021	rach SMA typy to them is an approximation of the control of the co	
Actual quantity (per year)	19,758,132 kwh <sup>257705</sup>	96 21,400,498 kwh		
Production unit (select one)  Earned Labor Hours XProduction units Production lbs.  Other specify (e.g. Gallons, length, etc.)				
Production Quantity	34,096	34,474	NA	
Normalization factor (Current year)	production ÷ Baseline year produc	tion) 1.011		
Normalized quantity (Actual current	year quantity - Actual baseline qu	antity) x Normalization factor 1	,660,432	
This reduction does not take into ac down equipment after production he	ecount the lost production due to cours and improvements in the comoffset some of our carbon footprin	ontinued supply chain issues. B pressed air system have led to	cumstances that delayed progress. ut continued improvements in lighting control, shutting electrical use reductions. We also purchased in wind energy - these kwh of renewable energy have	

Initiative #2				
Category 2: Natural Gas Indicator 2: dtherm/unit	Baseline (indicate measurement unit)	Current (indicate measurement unit)	Cost Savings	
Calendar year	2020	2021	(中国大学区域(Salty)) (1990年) 中国中国的	
Actual quantity (per year)	127,317.55 dtherm	m 130,175.9 dtherm		
Production unit (select one)	Earned Labor Hours X Production units Production lbs.  Other specify (e.g. Gallons, length, etc.)			
Production Quantity	34,096 34,474 NA			

Normalization factor (Current year production ÷ Baseline year production) 1.011

Normalized quantity (Actual current year quantity - Actual baseline quantity) x Normalization factor 2889.79

Briefly describe how you achieved improvements for environmental initiative #2 or, if relevant, any circumstances that delayed progress. This reduction does not take into account the lost production due to continued supply chain issues. TMH has reduced the office and plant temperatures during the heating months. TMH has been able to reduce the air turns in winter due to weld fume collection projects. There is also increased control of all overhead doors thoughout the campus.

Initiative #3			
Category 3: Indicator 3:	Baseline (indicate measurement unit)	Current (indicate measurement unit)	Cost Savings
Calendar year			
Actual quantity (per year)			
Production unit (select one)	Earned Labor Hours Other specify (e.g. Galle		duction lbs.
Production Quantity			NA

Normalization factor (Current year production + Baseline year production)

Normalized quantity (Actual current year quantity - Actual baseline quantity) x Normalization factor

Briefly describe how you achieved improvements for environmental initiative #3 or, if relevant, any circumstances that delayed progress.

#### SECTION E

# ENVIRONMENTAL IMPROVEMENT INITIATIVE RESULTS CONTINUED

- 1. Briefly describe the *impacts or wastes* eliminated resulting from the environmental initiative(s). If multiple initiatives, please indicate which specifically. TMH continues to work to teach Associates to turn off any equipment we can once production is done and at breaks to reduce energy waste. We are continuing to fine tune lighting reductions, compressed air leaks and compressor efficiency. TMH is looking for opportunities to move away from pneumatic tools where possible. Plus, the weld fume collection units are allowing us to reduce air turn over in the winter, lowering heating cost due to returning the air back into the plant instead of venting it outside. TMH is installing VFD motors when equipment is replaced whereever feasible.
- 2. Are there other best management practices (BMPs) you can share correlating to your initiative(s)?

Air leak detection using sophisticated equipment to identify and isolate leaks. We also devote manpower to fix the leaks and eliminate further energy loss.

3. If the objectives and targets associated with the environmental improvement initiative(s) were not attained, please verify continued progress toward the environmental initiative(s). If multiple initiatives, please indicate which specifically.

Looking for opportunities to idle equipment during the day when product is not actually in that process, plus shut more equipment down at the end of the day. Continuing to identify processes that can switch to electric/battery tooling instead of pneumatic tools.

- 4. Please provide a narrative summary of progress made toward qualitative, significant EMS objectives and targets, if any,
- 1. Shutting more equipment down after production.
- 2. Keeping overhead doors closed when the outside temperature is below 60 degrees and reducing the temperature set point during heating months.
- 3. Continue to reduce plant air turnover during the winter through better weld, laser and plasma dust capture.
- 4. Work to reduce Hazardous Waste and VOC generation.
- 5. Purchasing wind energy to off set electric CO2 production.

6. Improved air leak reduction efforts.			
7. TMH increased the paint thickness on its trucks to address quality issues causing increased VOC's. We have initiated an Environmental Management Program to work to reduce the amount of hazardous waste generated to help off set this increase.			
8. Implement WASTE stream mapping across the organization to find new ways to reduce waste in all forms.			
9. Reenergize our recycling program.			
10. Continue to increase Associate engagement in environmental issues with the Green Theme of the month activity			
5. Please list any state, U.S. EPA, or other partnership programs to which you are reporting this data (e.g., Energy Star, DOE Energy Performance, state award application).			
Purdue MEP & EPA - WASTE Stream Mapping Grant			
6. Would your facility be willing to share the environmental improvement initiative(s) and its best management practices (BMPs) at the ESP Annual Meeting and/or a Partners for Pollution Prevention quarterly meeting or conference? Yes No			
SECTION F FUTURE YEAR ENVIRONMENTAL IMPROVEMENT INITIATIVE			

Why do we need this information?
Facilities need to show they are committed to improving their environmental performance. Refer to the Environmental Performance Table and answer the following questions. Select the appropriate boxes in the following table to indicate the category and indicator(s) that represents the future environmental improvement initiative selected by your facility. For the category and indicator selected, list the baseline year (e.g., 2022) and the future year (e.g., 2023). Next, list the baseline annual quantity (e.g., 5 tons) and future annual quantity (e.g., 2 tons) you are committing to achieve by the end of the future year.

What do you need to do?

Category	Indicator	Baseline Year 20 <u>21</u>	Future Year 20 <u>22</u>	Unit
	☐ Recycled content			☐ Pounds, ☐ tons ☐ gallons
Material Procurement	☐ Hazardous/toxic components			☐ Pounds, ☐ tons ☐ gallons
Suppliers' Environmental Performance	☐ Specify indicator:			As specified for the particular indicator
	☐ Materials used			☐ Pounds, ☐ tons ☐ gallons
☐ Material Use	☐ Hazardous materials used			☐ Pounds, ☐ tons ☐ gallons
	☐ Ozone depleting substances used			CFC-11 equivalent pounds
	☐ Total packaging materials used			☐ Pounds, ☐ tons
☐ Water Use	☐ Total water used			Gallons
	⊠ Electricity	21,400,498 kwh	20,000,000 kwh	⊠ kWh, □ MWh
	☐ Steam			☐ kWh, ☐ MWh, ☐ gallons, ☐ ft³
	☑ Natural gas	130,175.9 dtherm	130,000 dtherm	☐ Btu, ☐ MMBtu
	Diesel			Gallons
	☐ Propane / LPG			☐ Btu, ☐ MMBtu, ☐ gallons
☐ Energy Use	Gasoline			Gallons
	Solar			☐ kWh, ☐ MWh
	☑ Wind	6,471,000 kwh	6,500,000 kwh	⊠ kWh, □ MWh
	☐ Landfill gas			☐ Btu, ☐ MMBtu
	☐ Combined heat and power			☐ kWh, ☐ MWh, ☐ Btu, ☐ MMBtu
	Other:			
	☐ Land and habitat conservation			☐ Square feet, ☐ acres
☐ Land and Habitat	☐ Community land revitalization			☐ Square feet, ☐ acres
	☐ Total GHGs			MTCO2E
	⊠ VOCs	46.5 tons	45 tons	☐ Pounds, ☒ tons
☐ Air Emissions	☑ NOx, SOx, PM <sub>2.5</sub> , PM <sub>10</sub> , or CO	26021.80 metric tons CO2	25000 metric tons CO2	☐ Pounds, ⊠ tons
	☐ Air toxics			☐ Pounds, ☐ tons

	Radiation			☐ Curies, ☐ Becquerels
	☐ Dust			☐ Pounds, ☐ tons
	COD or BOD			☐ Pounds, ☐ tons
	Toxics			☐Pounds, ☐ tons
<b>-</b>	☐ Total suspended solids			☐Pounds, ☐ tons
☐ Discharges to Water	□ Nutrients			☐Pounds, ☐ tons of ☐ N or ☐ P
	☐ Sediment from runoff	V.		☐Pounds, ☐ tons
	☐ Pathogens			☐MPN/ml, ☐ CFU/ml
Category	Indicator	Baseline Year 20 <u>21</u>	Future Year 20 <u>22</u>	Unit
	⊠ Landfill	0	0	⊠Pounds, ☐ tons
	☑ Incineration	440 tons	400 tons	□Pounds, ⊠ tons
Non-hazardous Waste Hazardous Waste	☐ Reused/recycled off-site			☐Pounds, ☐ tons, ☐gallons
	Other:	6130 gal	6000 gal	☐Pounds, ☐ tons,
	Hazardous Waste	0 100 gai	0000 gai	⊠gallons
Noise	Noise			dBA
Vibration	Vibration			Inches per second
	☐ Expected lifetime energy use			□kWh, □ MWh, □ Btu, □ MMBtu,
l De les	☐ Expected lifetime water use			Gallons
☐ Products	☐ Expected lifetime waste to air, water, or land from product use			☐ Pounds, ☐ tons
ou need assistance filling	☐ Waste to air, water, or land from disposal or recovery  out the form, please contact the ESP	program manager at eithe	r <u>esp@idem.in.gov</u> or 1	☐ Pounds, ☐ tons
TION F	out the form, please contact the ESP  FUTURE YEAR EN	VIRONMENTAL IMPROVE	MENT INITIATIVE	N N N N N N N N N N N N N N N N N N N
If the future environmental N/A  What activities or process of particular process line, empty WASTE Stream Mapping, to	out the form, please contact the ESP  FUTURE YEAR EN  C improvement initiative(s) will be qualitative	VIRONMENTAL IMPROVE ONTINUED  ve in nature, please describe r facility to accomplish your states to be bettery tooling where	MENT INITIATIVE e. future initiative (e.g., tech	1-(800) 988-7901.
Unat activities or process of particular process line, empty WASTE Stream Mapping, to management system to mo	out the form, please contact the ESP  FUTURE YEAR EN  C improvement initiative(s) will be qualitative changes do you plan to undertake at you ployee training)? craining, Green Theme activities, converse	VIRONMENTAL IMPROVE ONTINUED  IVE in nature, please describe or facility to accomplish your states to battery tooling where umption, etc.	MENT INITIATIVE  e.  future initiative (e.g., tech feasible, repair air leaks,	nnology changes in a optimize building
TION F  If the future environmental N/A  What activities or process or particular process line, emp WASTE Stream Mapping, to management system to mo	out the form, please contact the ESP  FUTURE YEAR EN  C improvement initiative(s) will be qualitative changes do you plan to undertake at you ployee training)? craining, Green Theme activities, converse inition and control gas and electrical constitutions as significant aspect in your EMS?	VIRONMENTAL IMPROVE ONTINUED  IVE in nature, please describe or facility to accomplish your states to battery tooling where umption, etc.	MENT INITIATIVE  e.  future initiative (e.g., tech feasible, repair air leaks,	nnology changes in a optimize building
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TION F  If the future environmental N/A  What activities or process of particular process line, empty WASTE Stream Mapping, to management system to mo	out the form, please contact the ESP  FUTURE YEAR EN  C improvement initiative(s) will be qualitative at your played training; changes do you plan to undertake at your played training. Green Theme activities, converse anitor and control gas and electrical constitution of the played training and the played training are played to the played training and the played training and the played training are played to the played training and the played training are played to the played training and the played training are played to the played training and the played training are played to the played training and the played training are played to the played training and the played training are played to the played training and the played training are played to	VIRONMENTAL IMPROVE ONTINUED  IVE in nature, please describe or facility to accomplish your states to battery tooling where umption, etc.	MENT INITIATIVE  e.  future initiative (e.g., tech feasible, repair air leaks,	nnology changes in a optimize building

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requirements, or has a corrective action program in place to attain compliance.

	maintaining the principles and goals outlined in our Environmental				
Management System for our facility's Indiana Environmental Stewardship Program status. We agree to strive for full compliance with all regulations					
promulgated by the U.S. EPA, state, or local jurisdictions. We agree to promote the Indiana Environmental Stewardship Program and to share our					
success stories with other facilities. We understand that we must meet the requirement	of implementing one (1) new, independent environmental				
improvement initiative each year of membership (for a total of four (4) initiatives), that the	e Annual Performance Report must be submitted to IDEM by April				
1st of each year, and that we must reapply to the Indiana Environmental Stewardship Pr	ogram every four (4) years.				
I understand that the information provided in this Annual Performance Report will be public record. I am the senior facility manager or authorized facility					
signatory, and fully authorized to execute this statement on behalf of the corporation or	other legal entity whose facility is submitting this Annual				
Performance Report.					
Signature (1) (1) (1) (1)	Date (month, day, year)				
Signature Diger Churchell	3-25-22				
Printed signature	Title / / / o p/o				
Dixon Churchill Dixon Churchill	EHS Manager				