

INDIANA ENVIRONMENTAL STEWARDSHIP PROGRAM ANNUAL PERFORMANCE REPORT

State Form 53475 (R8 / 1-22)
INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
ENVIRONMENTAL STEWARDSHIP PROGRAM

Indiana Department of Environmental Management Office of Program Support

MC 64-00, Room IGCN 1316 100 North Senate Avenue Indianapolis, IN 46204-2251 Telephone: (800) 988-7901 FAX: (317) 233-5627 E-mail: esp@idem.IN.gov

Please use this form if you are a member of the Indiana Environmental Stewardship Program (ESP) to report on progress toward objectives and targets AND certify ESP requirements continue to be achieved. Indiana ESP facilities must submit an Annual Performance Report (APR) by April 1st of every year, for each calendar year in which the entity has been a member for at least three (3) full months. Membership terms are renewed every four (4) years through submitting your APR. Your APR should be reviewed and signed by a senior manager at your facility prior to submittal. Once signed, e-mail the APR to IDEM at esp@idem.IN.gov. Please do not include any confidential business information in your annual performance report. Public access laws require IDEM to make the APR publicly available, which may include posting all portions of your report on the Indiana ESP Web site. If you have any questions, please contact IDEM at esp@idem.IN.gov or (800) 988-7901.

This form will also be used for ESP members who are also members of the Indiana Partners for Pollution Prevention Program to recertify their membership and reaffirm their commitment to the Partners Pledge.

SECTION A		MATION CONTRACTOR OF THE PROPERTY OF THE PROPE			
SECTION A	FACILITY INFORM	ATION NUMERO COMMENT OF THE PARTY OF THE PAR			
Name of facility PK USA, Inc.					
Name of parent company (if applicable)					
Street address (number and street) 600 Northridge Dr.					
City / State / ZIP code Shelbyville, In 46176					
County Shelby					
Website of facility / company www.pkusa.com					
How many employees (full time equivalents) 345) currently work at your facility?				
THE MINISTER OF SHIP SHIP SHIP IS NOT THE SHIP	CONTACT INFOR	MATION			
Name of Primary Contact (Mr. / Mrs. / Ms. /	Dr.)	Title			
Mr. Kyle Clark new contact as of 5/24/22 Vince Stennett		EHS Manager Corporate Compliance Officer			
Telephone number	Mobile phone number	E-mail address			
(901) 356 - 5385 800-465-8200	(317) 538-7797	kclark@mgmt-solutions.com vstennett@mgmt-solutions.com			
Mailing address (if different from facility add.	ress)				
City / State / ZIP Code					
Name of Secondary Contact (Mr. / Mrs. / Ms	s. / Dr.)	Title			
Mr. Matt Potter	Mobile abone number	VP of Manufacturing & Operations			
Telephone number (270	Mobile phone number ()	E-mail address mpotter@pkusa.com			
Mailing address (if different from facility add	Mailing address (if different from facility address)				
City / State / ZIP Code	11				
REPORTING PERIOD					
Reporting period dates from prior calendar year (mm/dd/yyyy – mm/dd/yyyy)					
January 1, 2021 - December 31, 2021					
 1a. Is this the fourth ESP Annual Performance Report of your membership term? ☐ Yes—If yes, answer question 1b. ☐ No—If no, skip to question 2a. 					
1b. Do you wish to renew your Indiana Environmental Stewardship Program membership? Yes—If yes, please answer question 2a and complete all sections of this annual report. No—If no, please answer question 2a and complete all sections of this annual report except for Section F.					
2a. Are you a member of the Indiana Partners for Pollution Prevention (Partners) Program? ■ Yes—If yes, answer question 2b. □ No—If no, skip to the "Change in Information" section of this report.					

Yes—If yes, ple	certify your Partners for Pollution Prevention (Partners) Pledge? ease complete all sections of this annual report. ase complete all sections of this annual report except for Section F.	
	CHANGE IN INFORMATION	
	and, perhaps, in previous annual performance reports, you described what your facility does or makes. Have there bee your facility's list of products or activities?	n any
☐ YesIf yes	s, please describe them:	
■ No		. •
SECTION B	PUBLIC OUTREACH AND PERFORMANCE REPORTING	
Why do we need this in IDEM needs to know how public.	information? What do you be environmental information was shared with the Describe how the facility has plans to share environmental information was shared with the plans to share environmental plans to share environmental with the plans the plans to share environmental with the plans the plans the plans the plans the plans the plans the plant the plan	
	the activities that your facility conducted during this reporting period to interact with the community on environmental iss vironmental performance. national Emails to Employees	ues and to
	f the following methods your facility plans to use to make its ESP Annual Performance Report available to the public. P	lease check
as many as appropriate.		
criteria and use an ISO 1	mplemented an EMS that meets certain Answer the follow 14001 EMS Lead Auditor at least every ab	I need to do? Ving questions out your EMS.
thirty-six (36) months to a	assess the EMS. ecent date that an ISO 14001 EMS Lead Auditor performed an EMS assessment at your facility? 11/17/2021	
7: Viriat is this most re-	235 ik date that ar 100 1400 i Elvio Edua / taditoi performed an Emo assessment at your lability :	
2. Name, title, and org	ganization of ISO 14001 EMS Lead Auditor who conducted the most recent EMS assessment:	
Name, title, and org. Kaleb Hyatt, Lead Auditor, BSI Great	ganization of ISO 14001 EMS Lead Auditor who conducted the most recent EMS assessment:	
Kaleb Hyatt, Lead Auditor, BSI Gre		
3. Is the date of the mo	roup	
3. Is the date of the mo Yes—If ye No—If no,	roup nost recent EMS assessment performed by an ISO 14001 EMS Lead Auditor within the past thirty-six (36) months?	our EMS
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SEC	CTION C ENVIRONMENTAL MANAGEMENT SYSTEM ASSESSMENT CONTINUED				
4.	Were any deficiencies found during the most recent EMS assessment? Yes—If yes, describe any deficiencies found and the corrective action taken to address each deficiency: 1.) Area around the trash compactor had refuse littering the erea. CA: implement a dumpster audit in DOForms to inspect the areas containing waste on a weekly basis. Results from the audit will be sent directly to the plant managers to notify when issues occur. 2.) Aerea counted the trash compactor had refuse littering the erea. CA: implement a dumpster audit in DOForms to inspect the areas containing waste on a weekly basis. Results from the audit will be sent directly to the plant managers to notify when issues occur. 3.) One box of fluorescent bulbs and one spray bottle were unlabeled. CA: Create work instructions for both instances. One-point lessons will be developed and issued to Team Leaders, to them communicate with the workforce. No				
5.	What type of protocol was used to perform the independent EMS assessment? ISO 14001:2015 Certified audit ESP Independent Assessment Protocol Other (please specify):				
6.	Is the EMS certified to a recognized standard? Yes—If yes, what standard does the EMS follow (please provide a copy of the most recent certificate)? ISO 14001:2015 Responsible Care EMS Responsible Care 14001				
7.	When was the last Senior Management review of your EMS completed? Month / Year: 11/2021 Who headed the review (name and title)? Kyle Clark, EHS Manager				
8.	When did your facility last conduct an internal or corporate environmental compliance audit? Do not include inspections or site visits by regulatory organizations. Controlled Documents & Site Welk Scope of the compliance audit: Month(s) / Year(s): 11/2021 Who conducted the audit(s) (e.g., facility staff, corporate, third party)? Facility Staff, EHS Manager				
9. n/a	Explain the emergencies experienced within the facility during the past year. Were the applicable emergency and contingency plans detailed in the EMS effective? What changes, if any, have been made to your facility's emergency or contingency plans?				
10.	Has your facility corrected all instances of potential environmental non-compliance and EMS non-conformance identified during your audits and other assessments? Yes—If yes, briefly summarize corrective actions taken and other improvements made as a result of your EMS assessment(s) or plans to correct these instances.				
SECTION D ADDITIONAL INFORMATION Why do we need this information? This information will help IDEM to effectively manage the Answer the questions as completely as possible.					
Env	vironmental Stewardship Program. In addition to ESP, please list environmental awards received or voluntary programs participated in during the past twelve (12) months. lers for Pollution Prevention, Subaru Environmental Stewardship Program, Toyota 2050				
2. No, P	Has your facility taken advantage of any ESP incentives? If so, please describe the implementation process and list additional benefits IDEM should consider. PK USA has not taken advantage of the ESP incentives this calendar year.				

 3. If your facility was not registered to the ISO 14001 standard prior to becoming an ESP member, has ESP helped you to pursue registration? If so, how has ESP been instrumental in achieving registration? n/a 4. Are the ESP and/or Partners group meeting your expectations? Please provide feedback or suggestions. Yes, I was very happy that I was able to reach out to staff within P2/ESP, and gather contact information in order to help plan our tree planting project. Invaluable resources there. 					
SECTIO	N D		ADDI*	FIONAL INFORMATION (CONTI	NUED)
5. If you	ı are a m	ember of Partner o pollution prever	s, please reaffirm your facility's or		iners and provide additional information regarding
Yes	No				
		in the facil	ity.		nd their role in implementing P2 objectives and goals
			ty has incorporated P2 planning in	***************************************	***************************************
			ty established a mechanism to mo		
			ty has established a process to lis		100-11-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-
		Partners, i	f requested?		n to members of our community, IDEM, and the
		6. Your facility has participated in or conducted outreach activities that include details of your P2 efforts; please specify: Informational emails			
		7. Your facili	ty has participated in two or more	Partners meetings in the last yea	r.
	8. Your facility supported the annual Pollution Prevention Conference and Trade Show. Please check all that apply:				
SECTION E ENVIRONMENTAL IMPROVEMENT INITIATIVE RESULTS Why do we need this information? What do you need to do? Facilities need to share the results of the environmental improvement initiative that was pursued during the reporting period. IDEM needs to report cumulative program reduction results. ENVIRONMENTAL IMPROVEMENT INITIATIVE RESULTS What do you need to do? Reference Section F for "Category" and "Indicator" options to complete this section. Summarize your facility's progress on achieving the initiative you identified in the application or last year's APR. For assistance, please call (800) 988-7901 or email esp@idem.IN.gov.					
Categor	y 1: Energ	y Comsumption	Baseline	Current	Cost Savings
Indicator	r 1: Electr	icity	(indicate measurement unit)	(indicate measurement unit)	
Calenda	ır year		2020	2021	
Actual q	uantity (oer year)	14,555,635	15,390,297	NA .
Producti	ion unit (select one)	Earned Labor Hours Other specify (e.g. 0		roduction lbs.
Producti	ion Quan	tity	101,600,000	112,000,000	NA
Normali	zation fac	ctor (Current year	r production ÷ Baseline year produ	uction) 1.102	19,797
Normalized quantity (Actual current year quantity - Actual baseline quantity) x Normalization factor Briefly describe how you achieved improvements for environmental initiative #1 or, if relevant, any circumstances that delayed progress. We did not achieve our goal, but that was largely due to the the decrease in production we had in both 2020. PK USA was shut down for several months during the lockdown for COVID-19. This has drastically skewed numbers to show less energy consumption in 2020. We did not shut down in 2021, therefore we have 2-3 months more energy usage than in the pervious calendar year. However, we have been still continuing progress on our initiative to reduce electricity consumption. We have removed older, obsolete machines, and replaced them with more efficient units.					
Initiative #2					
		urce Comsumplion	Baseline	Current	
	r 2: _{Water}		(indicate measurement unit)	(indicate measurement unit)	Cost Savings
Calenda			2020	2021	
	uantity (per vear)	11,256,900	12,649,700	

Production unit (select one)	Earned Labor Hours X Production units Production lbs. Other specify (e.g. Gallons, length, etc.)			
Production Quantity	101,600,000	112,000,000	NA	
<u> </u>	r production ÷ Baseline year produ		ING.	
	nt year quantity - Actual baseline	•	704.005	
Briefly describe how you achieved improvements for environmental initiative #2 or, if relevant, any circumstances that delayed progress. Although we did increase in our water consumption, this again is due to the decrease in production and the facility being shut down for 2-3 months in 2020. That being said, we have still driven the initiative to decrease our water usage throughout the plant.				
Initiative #3			- AV - TA AV ATA	
Category 3: Energy Consumption	Baseline	Current	Cool Savings	
Indicator 3: Natural Gas	(indicate measurement unit)	(indicate measurement unit)	Cost Savings	
Calendar year	2020	2021		
Actual quantity (per year)	32,793	37,195	-	
	Earned Labor Hours	Production units Prod	uction lbs.	
Production unit (select one)	Other specify (e.g. Galle			
	101,600,000	112,000,000		
Production Quantity			NA NA	
	r production + Baseline year produ		0.64	
Normalized quantity (Actual curre	nt year quantity - Actual baseline	quantity) x Normalization factor4,	9901	
more than they were in 2020. We would expect	t to see the increase in natural gas usage in t	hat case. L IMPROVEMENT INITIATIVE F	majority go through ecoat. This means that our ovens were being used	
		CONTINUED		
Briefly describe the <i>impacts or wastes</i> eliminated resulting from the environmental initiative(s). If multiple initiatives, please indicate which specifically. Removed older and obsolete units, and replaced with more energy efficient units. Shut down e-coat processes during non-production (i.e. weekends, holidays, etc.).				
2. Are there other best management practices (BMPs) you can share correlating to your initiative(s)? Ensuring hoses are turned off when not in use. Leaks are fixed when they are identified.				
3. If the objectives and targets associated with the environmental improvement initiative(s) were not attained, please verify continued progress toward the environmental initiative(s). If multiple initiatives, please indicate which specifically. We are in the process of installing equipment to help reduce our water usage. For example, in 2022 we will install a water reuse system on the e-coat line. This will take clean rinse water and recycle it to other tarks within the process to help curp city water use. We are plumbing to two tarks which run at about 3 gpm, with a total of about 6 gpm between both tanks. Over the course of the year, we hope to conserve 1.700,000 gallons of water! Another project that we are investigating is the planting of trees on our property to help offset our carbon footprint.				
4. Please provide a narrative summary of progress made toward <i>qualitative, significant</i> EMS objectives and targets, if any.				
5. Please list any state, U.S. EPA, or other partnership programs to which you are reporting this data (e.g., Energy Star, DOE Energy Performance, state award application). ESP, P2, ESP Subaru				
6. Would your facility be willing to share the environmental improvement initiative(s) and its best management practices (BMPs) at the ESP Annual Meeting and/or a Partners for Pollution Prevention quarterly meeting or conference? Yes No				

SECTION F

FUTURE YEAR ENVIRONMENTAL IMPROVEMENT INITIATIVE

Why do we need this information?
Facilities need to show they are committed to improving their environmental performance.

What do you need to do? Refer to the Environmental Performance Table and answer the following questions.

Select the appropriate boxes in the following table to indicate the category and indicator(s) that represents the future environmental improvement initiative selected by your facility. For the category and indicator selected, list the baseline year (e.g., 2022) and the future year (e.g., 2023). Next, list the baseline annual quantity (e.g., 5 tons) and future annual quantity (e.g., 2 tons) you are committing to achieve by the end of the future year.

Category	Indicator	Baseline Year 20 <u>21</u>	Future Year 20 <u>22</u>	Unit
□ Material Procurement	☐ Recycled content			☐ Pounds, ☐ tons ☐ gallons
Material Proculement	☐ Hazardous/toxic components			☐ Pounds, ☐ tons☐ galions
Suppliers' Environmental Performance	Specify indicator:			As specified for the particular indicator
	☐ Materials used			☐ Pounds, ☐ tons ☐ gailons
☐ Material Use	☐ Hazardous materials used			☐ Pounds, ☐ tons ☐ gallons
	☐ Ozone depleting substances used			CFC-11 equivalent pounds
	☐ Total packaging materials used			☐ Pounds, ☐ tons
Water Use	Total water used	12,649,700	14,679,017	Gallons
	Electricity	15,390,297	17,859,272	kWh, MWh
	☐ Steam			☐ kWh, ☐ MWh, ☐ gallons, ☐ ft³
	Natural gas	37,195	43,162	☐ Btu, ☐ MMBtu
	☐ Diesel			Gallons
	☐ Propane / LPG			☐ Btu, ☐ MMBtu, ☐ gallons
Energy Use	☐ Gasoline			Gallons
	Solar			☐ kWh, ☐ MWh
	☐ Wind			☐ kWh, ☐ MWh
	☐ Landfill gas			☐ Btu, ☐ MMBtu
	☐ Combined heat and power			☐ kWh, ☐ MWh, ☐ Btu, ☐ MMBtu
	Other:			
	Land and habitat conservation			☐ Square feet, ☐ acres
Land and Habitat	☐ Community land revitalization	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		☐ Square feet, ☐ acres
	☐ Total□GHGs			MTCO2E
	□ VOCs			☐ Pounds, ☐ tons
	☐ NOx, SOx, PM _{2.5} , PM ₁₀ , or CO			☐ Pounds, ☐ tons
☐ Air Emissions	☐ Air toxics			☐ Pounds, ☐ tons
	Odor			European Odour Units
	Radiation			☐ Curies, ☐ Becquerels
	☐ Dust			☐ Pounds, ☐ tons
	☐ COD or BOD			☐ Pounds, ☐ tons
	Toxics			☐Pounds, ☐ tons
	☐ Total suspended solids			☐Pounds, ☐ tons
☐ Discharges to Water	☐ Nutrients			☐Pounds, ☐ tons of
	Sediment from runoff			☐Pounds, ☐ tons
	☐ Pathogens			☐MPN/ml, ☐ CFU/ml

Category	Indicator	Baseline Year 20	Future Year 20	Unit
	☐ Landfill			□Pounds, □ tons
☐ Non-hazardous Waste ☐ Hazardous Waste	☐ Incineration			□Pounds, □ tons
	☐ Reused/recycled off-site			☐Pounds, ☐ tons,
	Other:			☐Pounds, ☐ tons,☐gallons
□ Noise	□ Noise			dBA
☐ Vibration	☐ Vibration			Inches per second
	☐ Expected lifetime energy use			kWh,
	☐ Expected lifetime water use			Gallons
☐ Products	Expected lifetime waste to air, water, or land from product use			☐ Pounds, ☐ tons
	☐ Waste to air, water, or land from disposal or recovery			☐ Pounds, ☐ tons
SECTION F 1. If the future environmental		NVIRONMENTAL IMPROVEI CONTINUED tive in nature, please describe		
 What activities or process changes do you plan to undertake at your facility to accomplish your future initiative (e.g., technology changes in a particular process line, employee training)? Facility is being converted to all LED lighting. Attempting to reduce packaging on raw materials. Investigate ways to reduce water usage (i.e. through grey water system, water reuse projects, lawn applications), reaching out to the electricity provider to investigate ways to reduce electricity consumption. Does this future initiative address a significant aspect in your EMS? Yes No—If no, please explain why you believe this indicator should be included as an environmental improvement initiative: PK USA is dedicated to reducing energy and resource consumption. 				
	CERTIFIC	ATION AND PLEDGE		
On behalf of (name of facility)	USA, Inc.			
I certify that the information contained in this Annual Performance Report and attachments is accurate to the best of my knowledge and that this facility is, to the best of my knowledge and based on reasonable inquiry, currently in compliance with all applicable federal, state, and local environmental requirements, or has a corrective action program in place to attain compliance.				
We, PK USA, Inc				
I understand that the information provided in this Annual Performance Report will be public record. I am the senior facility manager or authorized facility signatory, and fully authorized to execute this statement on behalf of the corporation or other legal entity whose facility is submitting this Annual Performance Report.				
Signature	-//			Date (month, day, year)
1/Mah	With-			03/31/2022
Printed signature Mathen	Potter		Title VP O	03/31/2022 Decations