## Indiana Department of Environmental Management Office of Program Support

MC 64-00, Room IGCN 1316 100 North Senate Avenue Indianapolis, IN 46204-2251 Telephone: (800) 988-7901 FAX: (317) 233-5627

FAX: (317) 233-5627 E-mail: esp@idem.IN.gov

Please use this form if you are a member of the Indiana Environmental Stewardship Program (ESP) to report on progress toward objectives and targets AND certify ESP requirements continue to be achieved. Indiana ESP facilities must submit an Annual Performance Report (APR) by April 1st of every year, for each calendar year in which the entity has been a member for at least three (3) full months. Membership terms are renewed every four (4) years through submitting your APR. Your APR should be reviewed and signed by a senior manager at your facility prior to submittal. Once signed, e-mail the APR to IDEM at <a href="mailto:esp@idem.IN.gov">esp@idem.IN.gov</a>. Please do not include any confidential business information in your annual performance report. Public access laws require IDEM to make the APR publicly available, which may include posting all portions of your report on the Indiana ESP Web site. If you have any questions, please contact IDEM at <a href="mailto:esp@idem.IN.gov">esp@idem.IN.gov</a> or (800) 988-7901.

This form will also be used for ESP members who are also members of the Indiana Partners for Pollution Prevention Program to recertify their membership and reaffirm their commitment to the Partners Pledge.

SECTION A	FACILITY IN	NFORMATION		
Name of facility				
Cummins Columbus Midrange Engine Plant				
Name of parent company (if applicable) Cummins Inc.				
Street address (number and street) 2725 W 450 South				
City / State / ZIP code Columbus, IN 47201				
County Bartholomew County				
Website of facility / company cummins.com				
How many employees (full time equivale	nts) currently work at your facility?			
	CONTACT	NFORMATION		
Name of Primary Contact (Mr. / Mrs. / M David Beckwith		Title HSE Consultant		
Telephone number	Mobile phone number ( 317 ) 345-9232	E-mail address david.beckwith@cummins.com		
Mailing address (if different from facility a 8876 Rahke Rd	address)			
City / State / ZIP Code				
Indianapolis, IN 46217				
Name of Secondary Contact (Mr. / Mrs. / Kim Martoccia	Ms. / Dr.)	Title HSE Supervisor		
Telephone number	Mobile phone number	E-mail address kimberly.martoccia@cummins.com		
Mailing address (if different from facility	address)			
City / State / ZIP Code Columbus, IN 47201				
Columbus, 114 47201				
Reporting period dates from prior calend		ING PERIOD		
01/01/2021 - 12/31/2021	аг уваг (птиослуууу – ттиослуууу)			
1a. Is this the fourth ESP Annual Perform Yes—If yes, answer question 1     ■ No—If no, skip to question 2a.	rmance Report of your membership lb.	term?		
1b. Do you wish to renew your Indiana  Yes—If yes, please answer que No—If no, please answer quest	estion 2a and complete all sections of	n membership? f this annual report. nis annual report except for Section F.		
<ul> <li>2a. Are you a member of the Indiana Partners for Pollution Prevention (Partners) Program?</li> <li>■ Yes—If yes, answer question 2b.</li> <li>□ No—If no, skip to the "Change in Information" section of this report.</li> </ul>				

	DEPORTING REGION	(CONTINUED)			
	REPORTING PERIOD (CONTINUED)  2b. Do you wish to recertify your Partners for Pollution Prevention (Partners) Pledge?				
Yes—If yes, plea	se complete all sections of this annual report.  complete all sections of this annual report except for Se	etion F.			
	CHANGE IN INFO	CV-224 YOUR			
		described what your facility does or makes. Have there been any			
☐ Yes—If yes,	please describe them:				
■ No					
■ NO					
SECTION B	PUBLIC OUTREACH AND PER	FORMANCE REPORTING			
Why do we need this inf IDEM needs to know how public.	ormation? environmental information was shared with the	What do you need to do? Describe how the facility has shared and plans to share environmental information.			
Please briefly describe the report publicly on its envir	그 아이들은 사람들은 사람들이 시간하고 있을 통해하는데 없었습니다. 아름다리 그 아이들은 아이들은 아이들은 아이들은 아이들은 아이들은 아이들은 아이들은	g period to interact with the community on environmental issues and to			
[1] 가는 사람들이 되었다면 하는 사람들이 되었다면 사람들이 얼마를 하는 것이다면 하는 것이다면 살아 없다면 하는데 없다면	1000 (100 to 100 to	ll centered around education about sustainability and local and global environmental issues.			
The same of the sa	5 APRIDED NO. 18	data is aggregated for the company and reported out in the annual Cummins Sustainability Report.			
as many as appropriate.		ESP Annual Performance Report available to the public. Please check			
■ Web site (http://www.	ummins.com/company/esg )	tings Press releases Other:			
SECTION C	ENVIRONMENTAL MANAGEMEN	IT SYSTEM ASSESSMENT			
Why do we need this infe	ormation?	What do you need to do?			
	olemented an EMS that meets certain 001 EMS Lead Auditor at least every	Answer the following questions about your EMS.			
	ent date that an ISO 14001 EMS Lead Auditor performed	an EMS assessment at your facility? September 20-24, 2021			
	nization of ISO 14001 EMS Lead Auditor who conducted eader - Cummins Natural Gas Engines - Clovis, NM	the most recent EMS assessment:			
	st recent EMS assessment performed by an ISO 14001 E	MS Lead Auditor within the past thirty-six (36) months?			
Lance Contract College Contract Contrac	, skip to Question 4.	,, , , , , , , , , , , , , , , , , ,			
	please have your ISO 14001 EMS Lead Auditor complete to the listed criteria for ESP membership:	and sign the following checklist, indicating whether or not your EMS			
Yes No	Evidence of senior management support, commitment,	and approval.			
Yes No	A written environmental policy directed toward complia	nce, pollution prevention, and continuous improvement.			
Yes No	Identification of the environmental aspects at the entity				
Yes No	Prioritization of the environmental aspects and a deterr environmental impacts and applicable laws and regulat	nination of those aspects deemed significant considering, at the minimum, ions.			
Yes No	for ensuring compliance with applicable environmental	d targets for continuous improvement in environmental performance and laws, regulations, and permit conditions. Objectives and targets must go ronmental media, types of pollution to be prevented or reduced,			
Yes No	An established community outreach mechanism that in	cludes identifying and responding to community concerns; informing the ity; and reporting on the EMS, including reporting to the public on the			
Yes No	Incorporation of environmental and pollution prevention and modifications of existing processes.	planning in the development of new products, processes, and services			
Yes No		ning, monitoring, EMS maintenance, taking corrective action, and ensuring ions, and permit conditions.			
Yes No	Documentation of the implementation procedures and	he results of implementation.			
Yes No	Appropriate written EMS procedures.				
☐ Yes ☐ No	An annual evaluation of the EMS with written results pr	ovided to senior management and affected employees.			
Signature of ISO 140	001 EMS Lead Auditor	Date (month, day, year)			

SEC	CTION C	ENVIRONMENTAL MANAGEMENT SYSTEM ASSESSMENT  CONTINUED
4.		Yes—If yes, describe any deficiencies found and the corrective action taken to address each deficiency:  Minor NC - Compliance Obligations - CMEP was using a 3rd party consultant's software to manage environmental compliance obligations rather than the Cummins prescribed software.  Corrective Action - CMEP is has migrated all compliance requirements and tasks into the Cummins Enablon RCM system as prescribed by Cummins corporate.  Minor NC - Fluids Management - CMEP is not meeting the new inspection requirements for tanks and sumps, pits, and trenches as required by Cummins Fluids Management Policy.  Corrective Action - CMEP has created a team to work on Fluids Management and tank/sump/pit/trench inspections. Work orders have been created for future inspections/tests.
5.	What typ	e of protocol was used to perform the independent EMS assessment? ISO 14001:2015 Certified audit ESP Independent Assessment Protocol Other (please specify):
6.		AS certified to a recognized standard?  Yes—If yes, what standard does the EMS follow (please provide a copy of the most recent certificate)?  ISO 14001:2015 Responsible Care EMS Responsible Care 14001
7.	Moi	as the last Senior Management review of your EMS completed?  nth / Year: August / 2021  o headed the review (name and title)? Darlene Hobbs, HSE Leader (former) and David Beckwith, HSE Consultant
8.	organiza Sco Mo: Wh	d your facility last conduct an internal or corporate environmental compliance audit? Do not include inspections or site visits by regulatory tions.  Health, Safety, and Environmental Compliance ope of the compliance audit:  https://doi.org/10.1007/10.10
9. EMS	EMS effe	the emergencies experienced within the facility during the past year. Were the applicable emergency and contingency plans detailed in the ective? What changes, if any, have been made to your facility's emergency or contingency plans?  during the COVID 19 response and to ensure the health and safety of the employees and maintain effective operation.
10.	Has you assessm	r facility corrected all instances of potential environmental non-compliance and EMS non-conformance identified during your audits and other nents?
	improve	In the second control of the second control
All er CAR	nvironmental S through Cu	findings have been addressed or are being addressed through CMEP's HSEMS Nonconformity Corrective and Preventative Action (CMEP-7-08) Policy which includes the formal issuance of mmins Enablon reporting system and regular followup of actions with the site and Cummins Regional Operating Team (ROT).
SE	CTION D	ADDITIONAL INFORMATION
Thi	s informati	weed this information?  What do you need to do?  You will help IDEM to effectively manage the  Answer the questions as completely as possible.  All Stewardship Program.
1. ISO 1	In addition 14001:2015 co 50001:2018 co	on to ESP, please list environmental awards received or voluntary programs participated in during the past twelve (12) months.
2. Not in	Has you consider the past 12 i	

1	has ESP been instrumental in achieving registration?						
N/A							
4. Yes.	188 - MANUSALUMUM - PAUGUSAN PROMETA MANUS						
SECT	TION D		ADDIT	IONAL INFORMATION (CONT	INUED)		
		nember of Partne to pollution preve		organization's pledge to the Par	tners and provide additional information regarding		
Yes	No						
		Ensure en in the faci		commitment to P2 and understa	and their role in implementing P2 objectives and goals		
		2. Your facili	ty has incorporated P2 planning in	the development of new produc	ts, processes, and/or services.		
		Your facili	ity established a mechanism to mor	nitor waste generation and ident	ify realistic P2 goals.		
		4. Your facili	ty has established a process to list	en and respond to stakeholder of	concerns.		
			ty makes available your general wa if requested?	ste reduction and P2 information	n to members of our community, IDEM, and the		
		Your facili P2/ESP meetings.	ty has participated in or conducted	outreach activities that include o	details of your P2 efforts; please specify:		
		7. Your facili	ty has participated in two or more F	artners meetings in the last yea	ır.		
		8. Your facili	ty supported the annual Pollution P	revention Conference and Trad	e Show.		
		Please check a	all that apply:	orship	ndees from your facility		
Why Facili initiat repor	ties need to ive that was		on? s of the environmental improvemen the reporting period. IDEM needs to	complete this the initiative	What do you need to do? rence Section F for "Category" and "Indicator" options to section. Summarize your facility's progress on achieving a you identified in the application or last year's APR. For please call (800) 988-7901 or email <a href="mailto:esp@idem.IN.gov">esp@idem.IN.gov</a> .		
Cate	gory 1: Energ	y Use	Baseline	Current	Cont Southern		
Indica	ator 1: Other	- Total Primary Energy	(indicate measurement unit)	(indicate measurement unit)	Cost Savings		
Caler	ndar year		2020	2021			
Actua	al quantity (	oer year)	408,730 MMBTU	492,862 MMBTU			
Produ	uction unit (	select one)	Earned Labor Hours Other – specify (e.g. Ga		roduction lbs.		
Produ	uction Quan	tity	125,425 engines	161,523 engines	NA		
Norm	alization fac	ctor (Current year	r production + Baseline year produc	tion) <sup>1.289</sup>			
Norm	alized quan	tity (Actual curre	nt year quantity - Actual baseline qu	uantity) x Normalization factor 1	08,446		
Normalized quantity (Actual current year quantity - Actual baseline quantity) x Normalization factor 108,446  Briefly describe how you achieved improvements for environmental initiative #1 or, if relevant, any circumstances that delayed progress.  Certification to ISO 50001 drove many improvements in energy efficiency at the facility. These included reductions in compressed air pressure, updated chiller pumps with VFDs, Replacing the roof with more efficient solution, Air Handling Unit upgrades, and LED lighting improvements. These projects helped us reduce our 12 month rolling MMBTU/Engines Produced metric from 3.3 MMBTU/Engine in December of 2020 to 2.8 MMBTU/engine produced in December of 2021.							
Initiative #2							
Initia	tive #2						
	gory 2:	***	Baseline	Current	Cost Savings		
Cate		*	Baseline (indicate measurement unit)	Current (indicate measurement unit)	Cost Savings		
Categ	gory 2:		Maria di Maria di Chia manda di Santa di Angala di Angal		Cost Savings		

Production unit (select one)	Earned Labor Hours X Production units Production lbs.  Other specify (e.g. Gallons, length, etc.)			
Production Quantity			NA	
Normalization factor (Current year	production + Baseline year produ	ction)		
Normalized quantity (Actual currer	nt year quantity - Actual baseline o	quantity) x Normalization factor		
Briefly describe how you achieved	improvements for environmental	initiative #2 or, if relevant, any ci	rcumstances that delayed progress.	
Initiative #3				
Category 3:	Baseline	Current	Coat Savings	
Indicator 3:	(indicate measurement unit)	(indicate measurement unit)	Cost Savings	
Calendar year				
Actual quantity (per year)				
Production unit (select one)	Earned Labor Hours Other specify (e.g. Gallo		luction lbs.	
Production Quantity			NA NA	
Normalization factor (Current year	production + Baseline year produ	uction)		
Normalized quantity (Actual currer	nt year quantity - Actual baseline o	quantity) x Normalization factor		
			rcumstances that delayed progress.	
			- Programme and analysis programs	
SECTION E	EN "BOWENTA			
SECTION E	ENVIRONMENTA	L IMPROVEMENT INITIATIVE F CONTINUED	RESULTS	
1. Briefly describe the <i>impacts or wastes</i> eliminated resulting from the environmental initiative(s). If multiple initiatives, please indicate which specifically.  Reduced the energy impact per engine produced as a result of the ISO 50001 certification initiative and associated energy reduction Projects. CMEP has also made improvements on identification of waste streams and is now 100% landfill free. CMEP should see further reductions in energy, waste, and VOC emissions due to shutting down the painting process in November of 2021. These savings will be realized in 2022.				
Are there other best management practices (BMPs) you can share correlating to your initiative(s)?  CMEP worked with its customer to eliminate the need for painting engines.				
If the objectives and targets assenvironmental initiative(s). If multi	sociated with the environmental imple initiatives, please indicate which	nprovement initiative(s) were not	attained, please verify continued progress toward the	
While we did not see a reduction in VOC's in 2		and the second control of the second control	vember of 2021.	
20 10				
Please provide a narrative summary of progress made toward <i>qualitative</i> , <i>significant</i> EMS objectives and targets, if any.				
CMEP has made several qualitative improvements to the EMS in 2021. We now have a Sustainability Team that meets on a monthly basis focusing on several environmental improvements. We have started a new Management of Change process to ensure we are evaluating all changes at the facility that could have an impact on the environment (previously the main focus of change management only included the manufacturing process). We also have started a new Fluids Management process which includes more robust tank integrity inspections, calibration/verification of bulk fluid level controls, and more detailed cleaning and inspection process for sumps, pits, and trenches. We also in the final design phase for a major overhaul of our bulk fuel storage and offloading containment area.				
5. Please list any state, U.S. EPA, or other partnership programs to which you are reporting this data (e.g., Energy Star, DOE Energy Performance, state award application).  N/A				
6. Would your facility be willing to share the environmental improvement initiative(s) and its best management practices (BMPs) at the ESP Annual Meeting and/or a Partners for Pollution Prevention quarterly meeting or conference? Yes No				

## SECTION F

## FUTURE YEAR ENVIRONMENTAL IMPROVEMENT INITIATIVE

Why do we need this information?
Facilities need to show they are committed to improving their environmental conformance.

What do you need to do? Refer to the Environmental Performance Table and answer the following questions.

 Select the appropriate boxes in the following table to indicate the category and indicator(s) that represents the future environmental Improvement initiative selected by your facility. For the category and indicator selected, list the baseline year (e.g., 2022) and the future year (e.g., 2023). Next, list the baseline annual quantity (e.g., 5 tons) and future annual quantity (e.g., 2 tons) you are committing to achieve by the end of the future year.

Category Indicator		Baseline Year 20 <u>18</u>	Future Year 20 <u>30</u>	Unit
☐ Material Procurement	☐ Recycled content			☐ Pounds, ☐ tons ☐ gallons
Material Procurement	☐ Hazardous/toxic components			☐ Pounds, ☐ tons ☐ gallons
Suppliers' Environmental Performance	Specify indicator:			As specified for the particular indicator
	☐ Materials used			☐ Pounds, ☐ tons ☐ gallons
☐ Material Use	☐ Hazardous materials used			☐ Pounds, ☐ tons ☐ gallons
	Ozone depleting substances used			CFC-11 equivalent pounds
	☐ Total packaging materials used			Pounds, tons
Water Use	■ Total water used	23,155,000	16,208,500	Gallons
	☐ Electricity			kWh, MWh
	☐ Steam			kWh,    MWh,     gallons,    ft³
	☐ Natural gas			☐ Btu, ☐ MMBtu
	☐ Diesel			Gallons
	☐ Propane / LPG			☐ Btu, ☐ MMBtu, ☐ gallons
☐ Energy Use	☐ Gasoline			Gallons
	☐ Solar			☐ kWh, ☐ MWh
l.	☐ Wind			☐ kWh, ☐ MWh
	☐ Landfill gas			☐ Btu, ☐ MMBtu
	☐ Combined heat and power			kWh, MWh, Btu, MBtu
A 52	☐ Other:			
	☐ Land and habitat conservation			☐ Square feet, ☐ acres
☐ Land and Habitat	☐ Community land revitalization			☐ Square feet, ☐ acres
	<b>■</b> Total□GHGs	23,436	11,718	MTCO2E
	□VOCs			☐ Pounds, ☐ tons
	☐ NOx, SOx, PM <sub>2.5</sub> , PM <sub>10</sub> , or CO			☐ Pounds, ☐ tons
Air Emissions	☐ Air toxics			☐ Pounds, ☐ tons
	Odor			European Odour Units
	Radiation			☐ Curies, ☐ Becquerels
	☐ Dust			☐ Pounds, ☐ tons
	☐ COD or BOD		=======================================	☐ Pounds, ☐ tons
	☐ Toxics			☐Pounds, ☐ tons
☐ Discharges to Water	☐ Total suspended solids			☐Pounds, ☐ tons
	Nutrients			□Pounds, □ tons of □ N or □ P
	☐ Sediment from runoff			☐Pounds, ☐ tons
	☐ Pathogens			☐MPN/ml, ☐ CFU/ml

Category	Indicator	Baseline Year 20	Future Year 20	Unit
	☐ Landfill			□Pounds, □ tons
	☐ Incineration			□Pounds, □ tons
☐ Non-hazardous Waste	☐ Reused/recycled off-site			☐Pounds, ☐ tons,
☐ Hazardous Waste	☐ Reused/recycled on-site			□gallons
	☐ Other:			□Pounds, □ tons,
				☐gallons
☐ Noise	Noise			dBA
☐ Vibration	Vibration			Inches per second
	☐ Expected lifetime energy use			☐kWh, ☐ MWh, ☐ Btu, ☐ MMBtu,
	Expected lifetime water use			Gallons
Products	Expected lifetime waste to air, water, or land from product use			☐ Pounds, ☐ tons
	☐ Waste to air, water, or land from			☐ Pounds, ☐ tons
PRODE SHAPE OF The SHAPE OF	disposal or recovery			
If you need assistance filling	out the form, please contact the ESF	Program manager at eithe	r <u>esp@idem.in.gov</u> or 1-	(800) 988-7901.
SECTION F	EUTUBE VEAR EI	NAIDONMENTAL IMPROVE	MENT INITIATIVE	
SECTION F		NVIRONMENTAL IMPROVE Continued	MENT INITIATIVE	
	improvement initiative(s) will be qualitat			
CMEP's future targets are based on Cumm operations by 2030 (2019 baseline). The w	ins Inc's overall PLANET 2050 Strategy along with s rater reduction target is an absolute 30% reduction fr	pecific targets for 2030. Those targets rom 2018 levels. There are also target	include an absolute 50% reduction s for waste reduction and VOC red	n in GHG's from facilities and action that will apply to the CMEP
facility.	•	•		
	8 N N N P P P P P P P P P P P P P P P P			
<ol><li>What activities or process of particular process line, emp</li></ol>	changes do you plan to undertake at yo	our facility to accomplish your	future initiative (e.g., tech	nology changes in a
	ay in helping us to achieve our targets. We also plai	n to implement efficiency and technolog	ov improvements as they become	available. There is also a learn that is
evaluating if renewable energy sources suc	ch as solar would be appropriate at the CMEP facility	1.	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
3. Does this future initiative ac	ddress a significant aspect in your EMS	97		
Yes				
No—If no, please explain why you believe this indicator should be included as an environmental improvement initiative:				
30-60				
	CERTIFIC	ATION AND PLEDGE		
On behalf of (name of facility)	ummins Mid Range Engine Plant			
On benan of (name of racinty)				
I certify that the information conf	tained in this Annual Performance Repo	ort and attachments is accura	te to the best of my know	edge and that this facility is
	d based on reasonable inquiry, currently			
requirements, or has a correctiv	e action program in place to attain com	pliance.		
MAC CMEP		-1-4-1-1411		or through the ratio at a direction of the desire at a first
We, CMEP , commit to maintaining the principles and goals outlined in our Environmental Management System for our facility's Indiana Environmental Stewardship Program status. We agree to strive for full compliance with all regulations promulgated by the				
U.S. EPA, state, or local jurisdictions. We agree to promote the Indiana Environmental Stewardship Program and to share our success stories with other				
facilities. We understand that we must meet the requirement of implementing one (1) new, independent environmental improvement initiative each year of				
membership (for a total of four (4) initiatives), that the Annual Performance Report must be submitted to IDEM by April 1st of each year, and that we must				
reapply to the Indiana Environmental Stewardship Program every four (4) years.				
I understand that the information provided in this Annual Performance Report will be public record. I am the senior facility manager or authorized facility				
signatory, and fully authorized to execute this statement on behalf of the corporation or other legal entity whose facility is submitting this Annual Performance Report.				
i onomidioo nopoti				
Signature	7. 0.			Date (month, day, year)
(NIII)	N <sub>2</sub> ()(.			On / /-
- VIUMUU	musson			103/23/2022
Printed signature Nicole E Wheeldon				
IVICOJE NINDEK	20h		Plant Manager	