



GOVERNOR'S AWARD

PROJECT PRESENTATION

Clear-Coat Elimination Project
Pollution Prevention

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PLANET 2050

Cummins created an environmental sustainability strategy that sets specific targets to be met by 2050, with specific milestones for 2030

- Reduce absolute greenhouse gas (GHG) emissions from facilities and operations by **50%**
- Reduce scope 3 absolute lifetime GHG emissions from newly sold products by **25%**
- **Partner with customers to reduce scope 3 GHG emissions from products in the field by 55 million metric tons**
- **Reduce volatile organic compounds emissions from paint and coating operations by 50%**
- Create a circular lifecycle plan for every part to use less, use better, use again
- **Generate 25% less waste in facilities and operations as percent of revenue**
- Reuse or responsibly recycle **100% of packaging plastics and eliminate single-use plastics** in dining facilities, employee amenities and events
- **Reduce absolute water consumption in facilities and operations by 30%**



ABOUT CMEP

Cummins Midrange Engine Plant

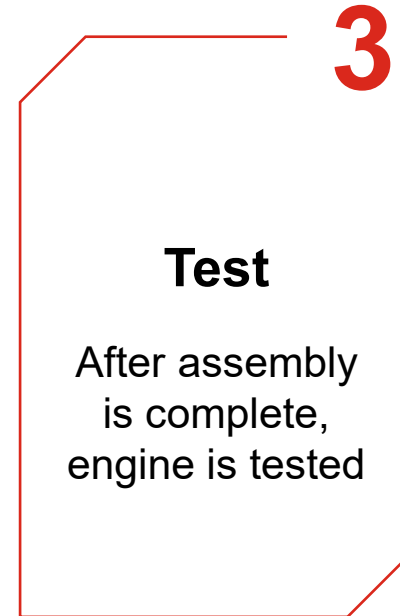
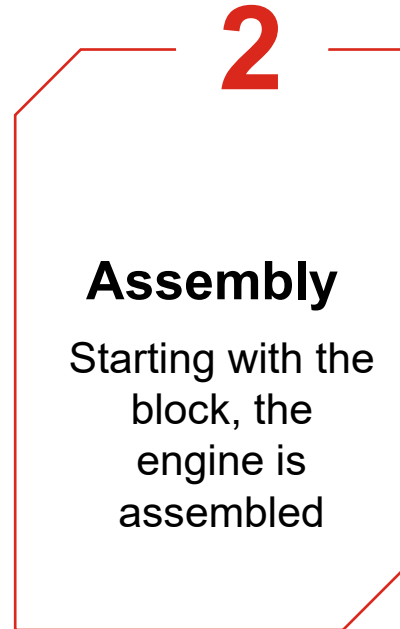
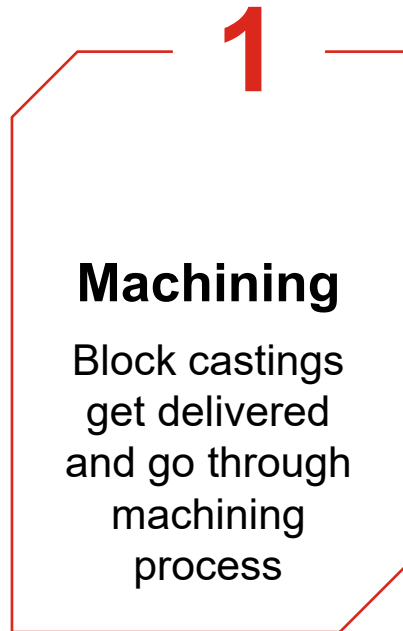
6.7L  Assembly of turbo diesel engines


1992
Operating for
30 years

 **400**
Acres located in
Columbus, IN

 **9000** Employees
across 3 shifts

MAJOR OPERATIONS



CLEAR-COAT ELIMINATION

- Eliminated all the processes associated with “Paint” in November 2021:
 - **Masking:** protecting certain engine components with plastic caps from the water and paint
 - **Washing:** 5 stages of wash that involved 3 different chemicals and water
 - **Drying:** a chamber with warm air flowing through to dry the engine
 - **Painting (Clear-Coat):** application of paint by 4 industrial robots
 - **Cure Oven:** 8 minutes for each engine in a large oven to cure the clear coat
- By eliminating this process, there was a significant reduction of pollutants released to the environment
- Motivated by environmental goals, but also translated into financial savings, improved plant product quality and productivity



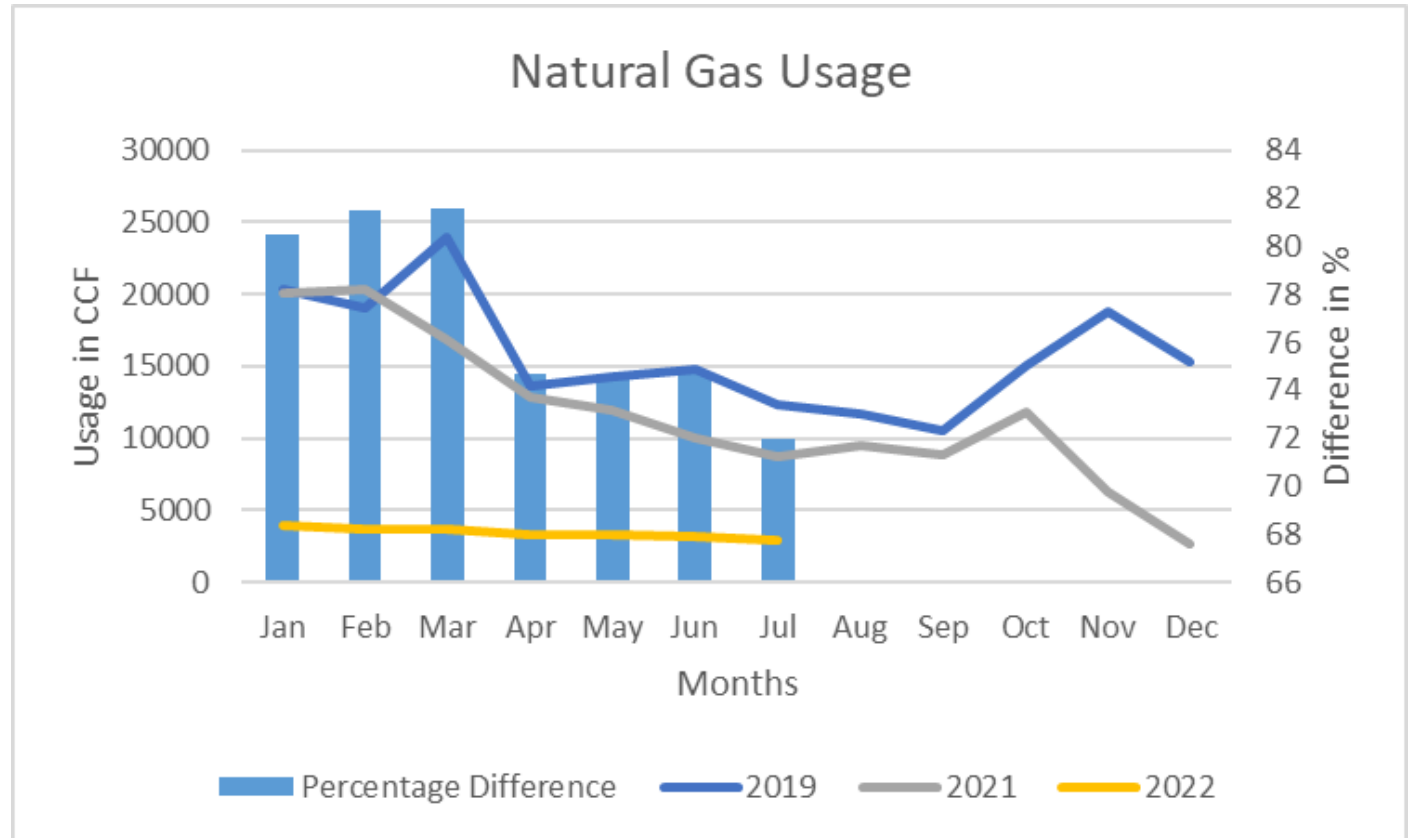
Environmental Impact

**9 MILLION
GALLONS**

Monthly Natural Gas Usage Saved



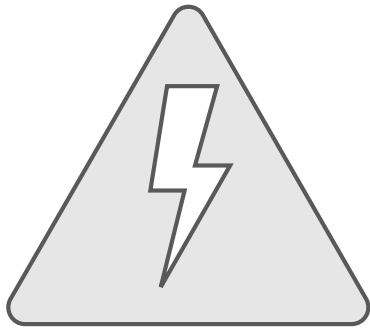
The equivalent to:
**Power an average
US home for 20
years**



Environmental Impact

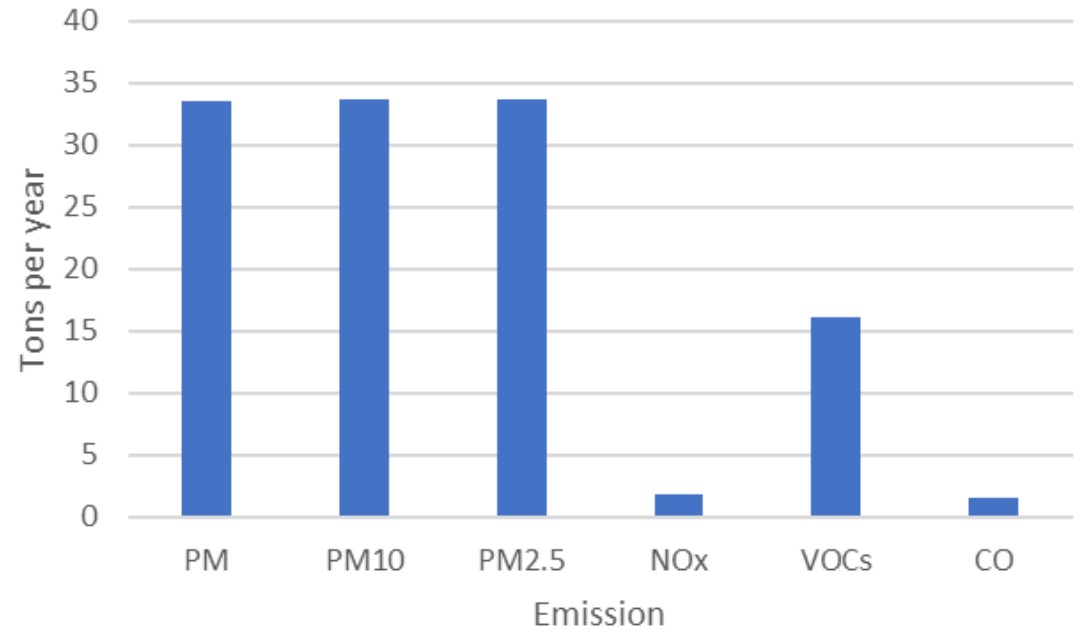
1.8 MILLION kWh

Annual Electricity Savings



The equivalent to:
**Running a
refrigerator for
2,700 years**

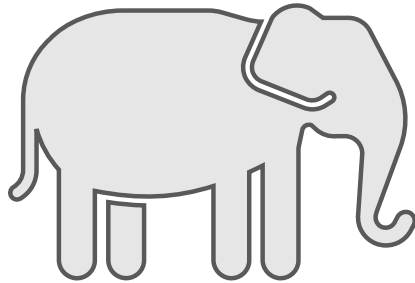
Emissions Avoided



Environmental Impact

16,500 LBS

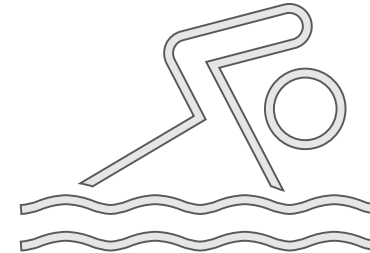
Waste Prevented (paint filters,
caps, rags) per pickup



The equivalent to:
**The weight of 1.5
average elephants**

**4.3 MILLION
GALLONS**

Annual Waste-Water Prevented

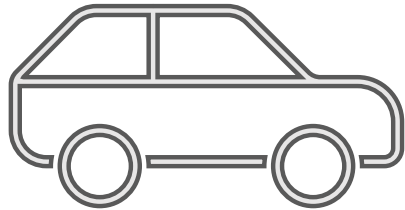


The equivalent to:
**7 Olympic sized
pools**

Environmental Impact

23,500 GALLONS

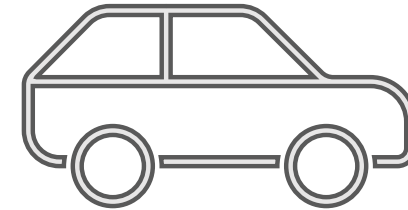
Annual Chemicals Savings



The equivalent to:
**The volume of 19
SUVs**

13,780 GALLONS

Annual Waste Paint Savings



The equivalent to:
**The volume of 11
SUVs**

THANK YOU!

Q+A

