

Protecting Hoosiers and Our Environment Since 1986

The P2 Cost Savings Calculator

P2 Cost Calculator Exercise

P2C2 Agenda

- Introduction
- What is the P2 Cost Savings Calculator?
- Validating the P2 Process
- P2C2 Exercise: Evaluating Low-Hanging Fruit
- Q&A



P2 Cost

Calculator

Exercise

A State that Works

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The P2 Cost Savings Calculator

What is the P2 Cost Calculator?

 Excel tool designed by EPA to evaluate <u>annual cost</u> savings* of P2 projects and policy implementations

- P2 cost calculator monetizes the financial value of reducing:
 - Hazardous Inputs and Wastes
 - Air Emissions
 - Water Pollution
 - Water Use
 - Fuel Use
 - Electricity
 - Non-Hazardous Inputs and Solid Wastes

^{*} Temporal element subject to data usage





P2 Cost Calculator Exercise

The P2 Cost Savings Calculator

Data Sources and Collection

Information obtained and compiled during the preliminary assessment of the facility and detailed process assessments may be used again for tracking P2C2 savings.

Where to look for Pollution Prevention Opportunities:

- Office operations
- Plating operations
- Materials management
- Paint application
- Paint removal

- Degreasing operations
- Chemical etching
- Wastewater treatment
- Facility maintenance

- Inventory systems
- Energy efficiency
- Byproduct and emissions records





The P2 Cost Savings Calculator

Additional Data Sources

P2 Cost Calculator Exercise

 Again, information obtained and compiled during the preliminary assessment of the facility and detailed process assessments may be used again for tracking P2C2 savings.

Other useful data to collect:

- Permit and/or permit applications
- Internal environmental audit reports
- Biennial hazardous waste reports
- Operator data logs
- Waste handling, treatment and disposal costs

- Product inventory
- Safety data sheets (SDSs)
- Product composition
- Batch sheets
- Electric, natural gas, fuel bills







The P2 Cost Savings Calculator

Evaluating Pollution Prevention Projects

Office Operations

Phantom energy management

Paint Application

Switch to water-based paint

Facility Maintenance

- Air leak management
- Install timers and/or thermostats
- efficient temperature regulation

Energy Efficiency

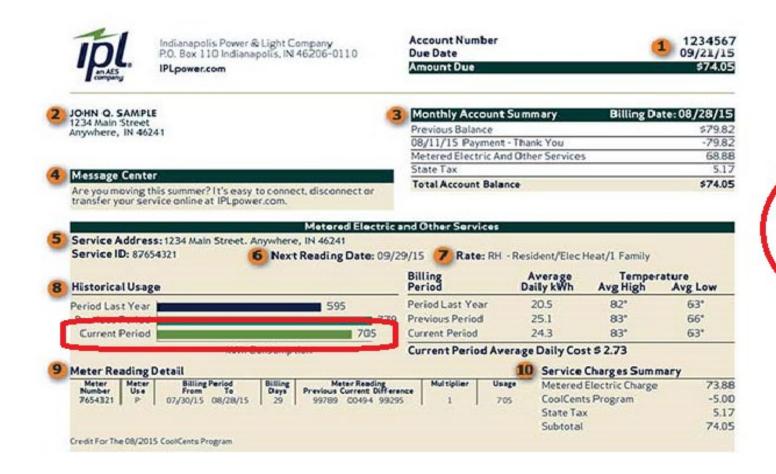
High efficiency lighting



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The P2 Cost Savings Calculator Data Sources for Pollution Prevention Projects

E valuating low-hanging fruit



Track electricity use monthly and compare annual before/after data.



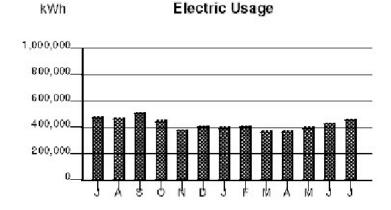
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The P2 Cost Savings Calculator

Data Sources for Pollution Prevention Projects

E valuating low-hanging fruit





Calculations based on most recent 12 month history
Total Usage 5,123,941
Average Usage 426,995

	JUL	AUG	SEP	OCT	NOV	DEC	JAN	FEB	MAR	APR	MAY	JUN	JUL
Electric	483,366	475,062	510,560	456,314	387,529	415,689	408,417	414,562	374,729	376,482	405,515	433,131	465,731



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Data Sources for Pollution Prevention Projects

E valuating low-hanging fruit

		Reac				Meter i	Reading Actual
Meter	Number	From	ı To		Days	Previous	Present Multi Usage kW
Elec		Jun (03 Jul	02	29		465,724
Elec	108038580	Jun 🕛	03 Jul	02	29		7
						On Peak	1.326.40

Electric - Commercial	
Usage - 465,731 kWh	461.60 kVar
Duke Energy - Rate LSN0	\$ 40,907.67
Current Electric Charges	\$ 40,907.67

Current Billing	
Amt Due - Previous Bill	\$ 41,394.58
Payment(s) Received	41,394.58cr
Balance Forward	0.00
Current Electric Charges	40,907.67
Other Credits/Charges	10.00
Taxes	2,863.54
Current Amount Due	\$ 43,781.21



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The P2 Cost Savings Calculator

The formula to calculate the simple payback period is:

E valuating low-hanging fruit

Simple payback: $1 \div AS \times 12$ months

Where:

Implementation cost = cost to implement project (\$)

Anticipated annual savings = projected monetary savings (total \$/year)

12 Months = converts payback to display unit in months

Payback Period =
$$\frac{I}{(N-C)}$$

Shown in manual this way

Where:

I = initial investment, startup costs (in dollars)

C = annual cost of current practice (in dollars/year)

N = annual cost of new practice (in dollars/year)



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The P2 Cost Savings Calculator

Office Operations: phantom energy management

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	Values represent KWh REDUCED and \$ SAVED.	Savings		Electrici	ty Usage	Electrici	ty Demand
# Description		Cost	Status	\$	kWh	\$	kW/month
08: 2.6218 TURN OFF E	QUIPMENT WHEN NOT IN USE	\$2,968 \$166	*	\$2,021	42,373	\$947	119

- Electricity Use tab:
- 42,373 kWh saved annually
- 4.8 cents per kWh

- Simple Payback: 0.056 × 12 months
- \$166 ÷ \$2968 × 12 months = 0.67 months







The P2 Cost Savings Calculator

Paint Application: switch to water-based paint

Description	Total Purchased /yr	Cost (\$/unit)	Total Annual Cost	# VOCs/yr	
Oil-based enamel paint (5 gal unit)	2,880	\$ 116.00	\$ 66,816.00	63,216	
Water-based paint (5 gal unit)	2,880	\$ 70.00	\$ 40,320.00	17,136	

- Air Emissions tab:
- 46,080 VOCs saved annually
- Procurement dollars saved: \$26,496
- Emission dollars saved: ~ \$1,027.02

- Simple Payback: 0×12 months
- Instant payback (Implementation cost is negative)



Electricity Demond

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The P2 Cost Savings Calculator

Facility Maintenance: air leak management

E valuating low-hanging fruit

	Ci		Electric	ity Usage	Electricity Demand		
# Description	Savings Cost	Status	\$	kWh	\$	kW/month	
04: 2.4236 ELIMINATE LEAKS IN INERT GAS AND COMPRESSED AIR LINES/ VALVES	\$34,979 \$2,680	~	\$15,909	502,326	\$19,070	758	

- Electricity Use tab:
- 502,326 kWh saved annually
- 3.2 cents per kWh

- Simple Payback: 0.077 × 12 months
- \$2,680 ÷ \$34,979 × 12 months = 0.92 months

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The P2 Cost Savings Calculator

E valuating low-hanging fruit

Facility Maintenance: install timers and/or thermostats

	Cavinga		Electric	ity Usage	Electrici	ty Demand	Natural Gas	
# Description	Savings Cost	Status	\$	kWh	\$	kW/month	\$	MMBtu
01: 2.7261 INSTALL TIMERS AND/OR THERMOSTATS	\$6,356 \$73	•	-	-	-	-	\$6,356	874

- Fuel Use tab:
- 8740 therms saved annually
- 72 cents per therm

- Simple Payback: 0.011 × 12 months

Electricity Heads

Electricity Demonstra

 $-\$73 \div \$6,356 \times 12 \text{ months} = 0.14 \text{ months}$



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Facility Maintenance: efficient temperature regulation

E valuating low-hanging fruit

	Caudinaa	Savings		ity Usage	Electricit	y Demand	Natural Gas	
# Description	Savings Cost	Status	\$	kWh	\$	kW/month	\$	MMBtu
02: 2.7221 LOWER TEMPERATURE DURING THE WINTER SEASON AND VICE-VERSA	\$23,755 \$72	•	\$11,850	242,822	-	-	\$11,905	4,077

- Electricity Use tab:

- 242,822 kWh saved annually
- 4.9 cents per kWh
- Fuel Use tab:
- 40,770 therms saved annually
- 29 cents per therm

- Simple Payback: 0.003 × 12 months
- $-\$72 \div \$23,755 \times 12 \text{ months} = 0.04 \text{ months}$



Flectricity Demand

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E valuating low-hanging fruit

Energy Efficiency: energy efficient lighting

	Cavinas		Licotific	ity Osage	Liectricity Demand	
# Description	Savings Cost			kWh	\$	kW/month
03: 2.7142 UTILIZE HIGHER EFFICIENCY LAMPS AND/OR BALLASTS	\$68,255 \$11,125	•	\$41,735	919,277	\$26,520	1,768

- Electricity Use tab:
- 919,277 kWh saved annually
- 4.5 cents per kWh

- Simple Payback: 0.163 × 12 months
- $-\$11,125 \div \$68,255 \times 12 \text{ months} = 2 \text{ months}$

Flectricity Heade



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P2 Cost Calculator Exercise

P2C2 SUMMARY

- P2C2 evaluates cost savings of P2 projects and policy implementation
- P2C2 can evaluate data in multiple time intervals based on inputs
- P2C2 can be personalized to appeal to YOUR business
- Check with your utility provider for energy audits, energy tracking, and additional resources
- Remember to enter appropriate unit for all data