503-R-671 RANDOM CRACK REMEDIATION

(Adopted 11-15-17)

The Standard Specifications are revised as follows:

SECTION 503, BEGIN LINE 221, DELETE AND INSERT AS FOLLOWS:

503.06 Random Crack Remediation

Random cracks shall be satisfactorily corrected.

(a) Transverse

Random *transverse* cracks shall be corrected by PCCP replacement. The replacement shall be full lane width and a minimum of 6 ft in length. Transverse PCCP removal limits shall be perpendicular to the centerline and shall include the entire random crack. Load transfer for the replacement PCCP shall be obtained by using dowel bars of and retrofit epoxy coated tie bars. PCCP replacement areas shall have dowel bars which match contraction joints in any adjacent panels. All remaining panels shall be a minimum of 6 ft in length.

(b) Longitudinal

Random *longitudinal and skewed* cracks within 18 in. of a longitudinal joint shall be routed and sealed. All longitudinal saw cuts in areas of random cracks shall be sealed with a sealer/healer or a bonding agent in accordance with ASTM C 881, grade 1.

Random *longitudinal and skewed* cracks outside 18 in. of a longitudinal joint shall be satisfactorily corrected by routing and sealing or by PCCP replacement *in accordance with 503.06(a)*. PCCP with random cracks where differential movement has occurred shall be replaced in accordance with 503.06(a).