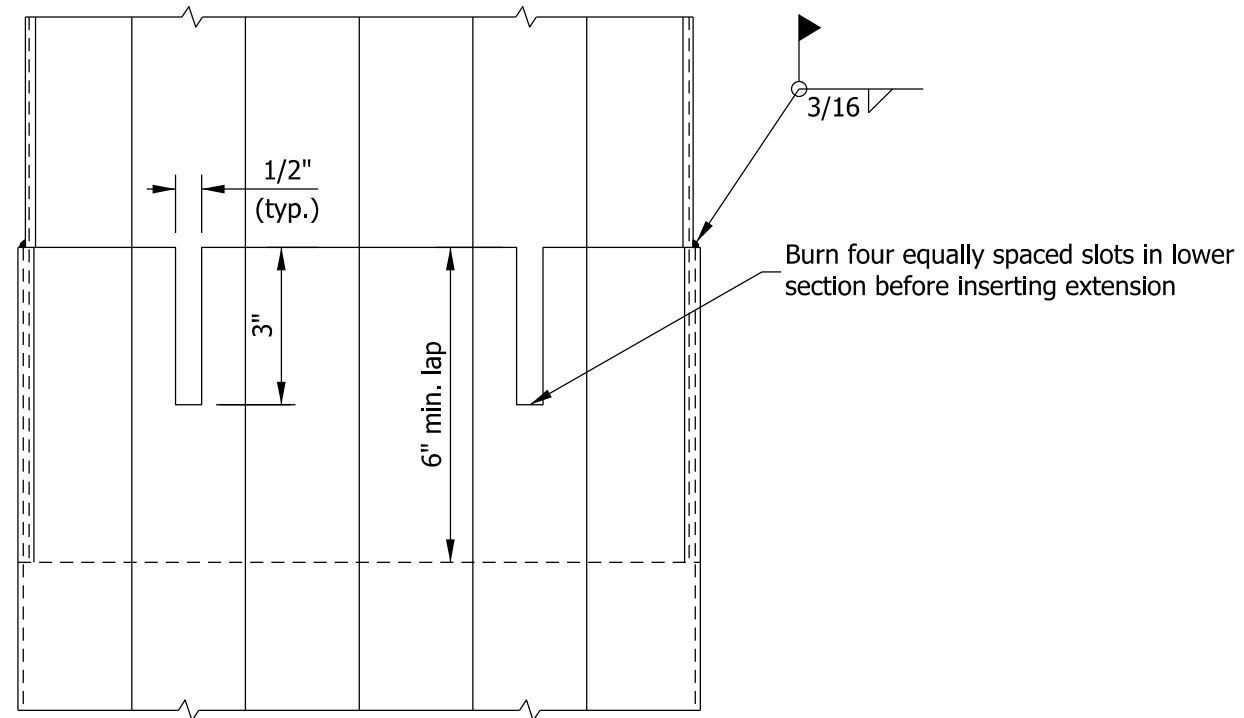
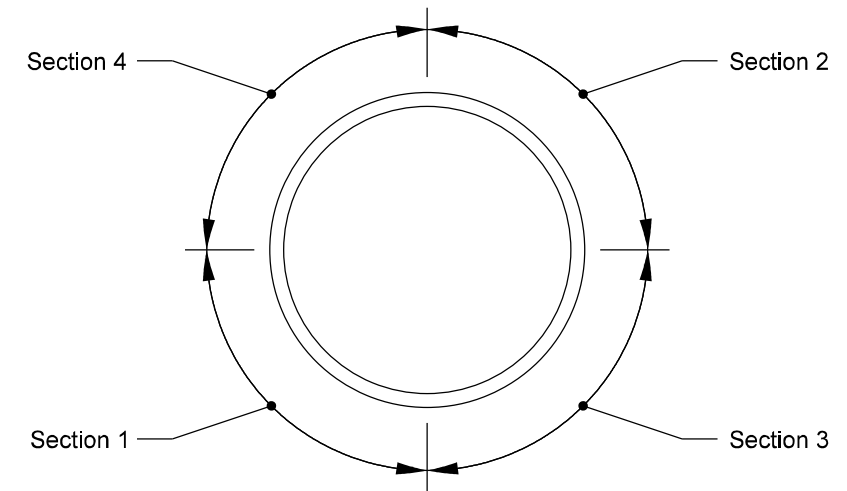
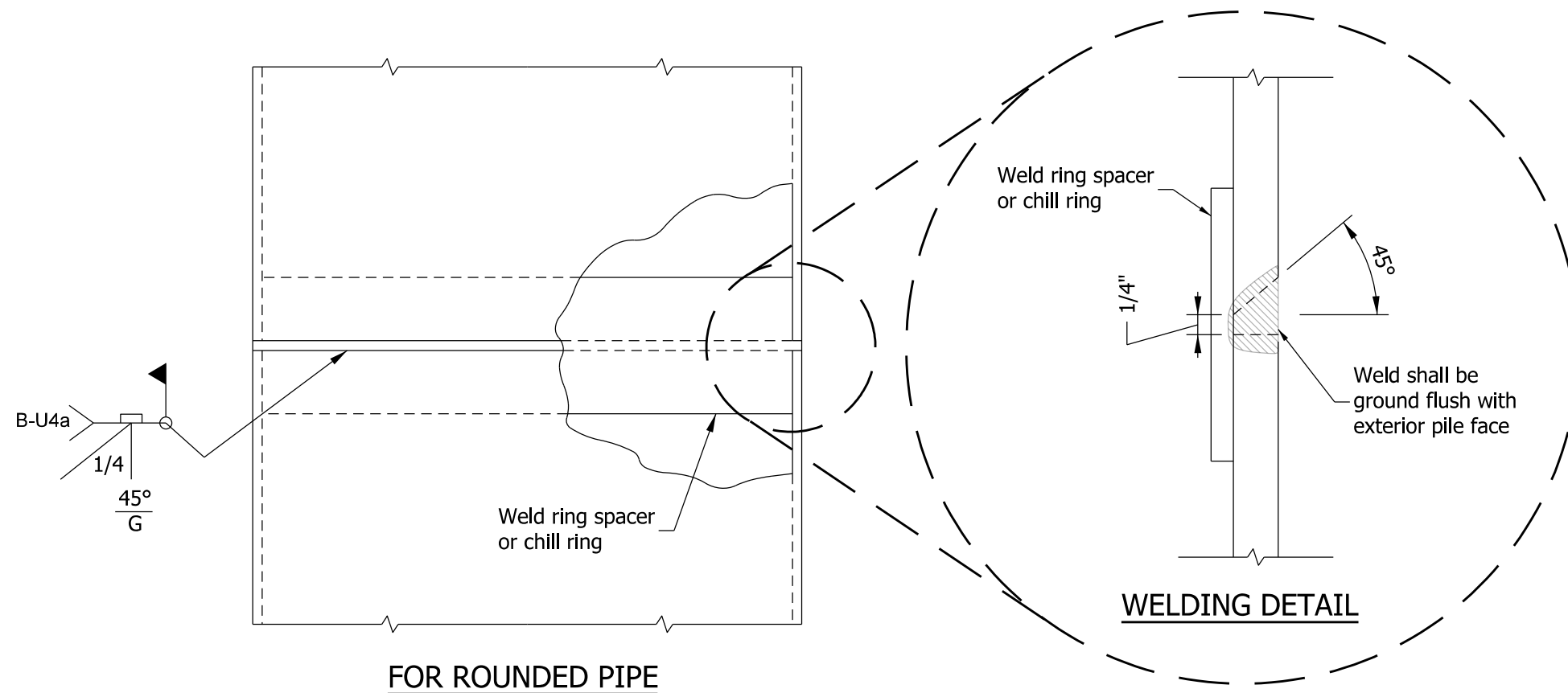




FOR FLUTED PIPE



WELDING SEQUENCE



WELDING DETAIL

FOR ROUNDED PIPE

INDIANA DEPARTMENT OF TRANSPORTATION			
FIELD SPLICING PIPE PILES			
SEPTEMBER 2012			
STANDARD DRAWING NO.		E 701-BPIL-02	
	/s/ <i>Richard L. VanCleave</i>		09/04/12
	SUPERVISOR, ROADWAY STANDARDS		DATE
	/s/ <i>Mark A. Miller</i>		09/04/12
	CHIEF ENGINEER		DATE