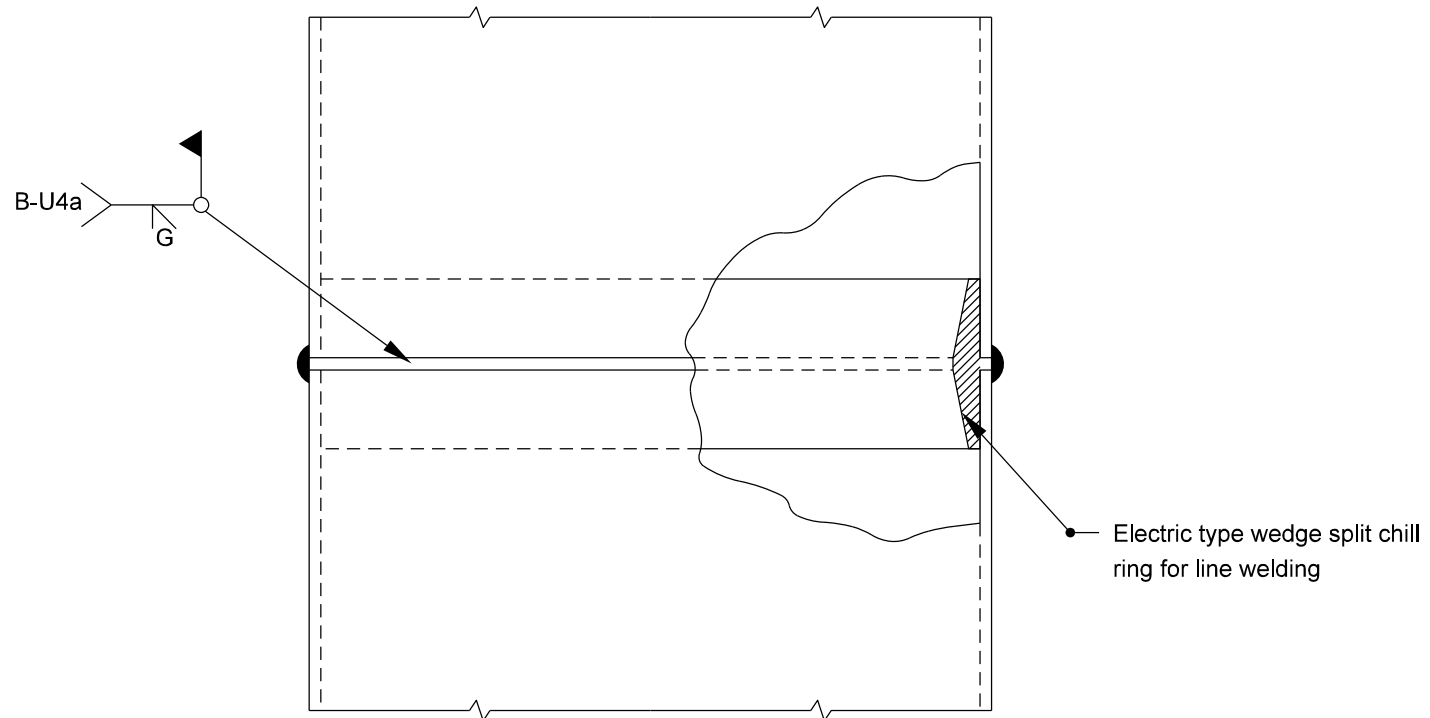
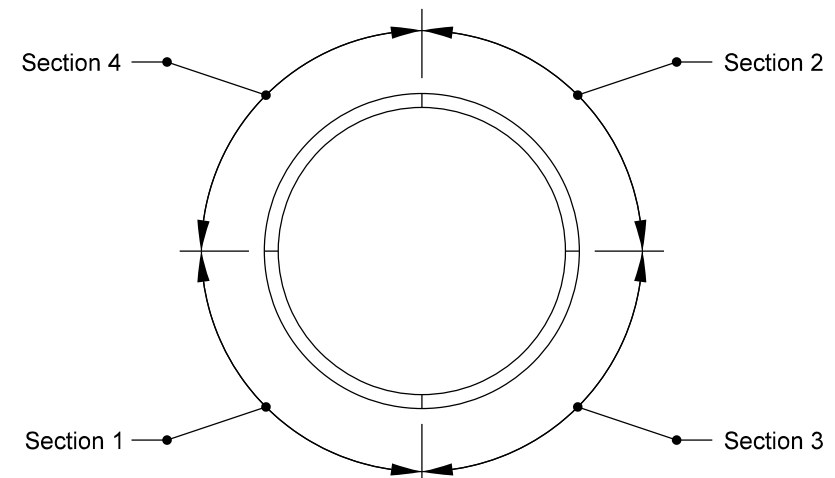


FOR FLUTED PIPE



FOR ROUNDED PIPE



Completion of Sections 1, 2, 3 & 4 constitutes one pass.

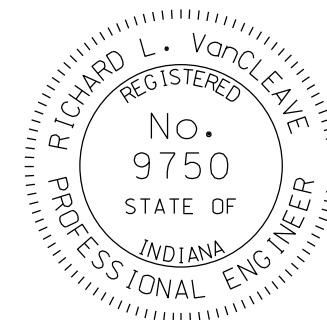
WELDING SEQUENCE

INDIANA DEPARTMENT OF TRANSPORTATION

SPLICING PIPE PILES
IN FIELD

SEPTEMBER 2009

STANDARD DRAWING NO. E 701-BPIL-04



DESIGN STANDARDS ENGINEER

/s/ Richard L. VanCleave 09/01/09
DESIGN STANDARDS ENGINEER DATE

/s/ Mark A. Miller 09/01/09
CHIEF HIGHWAY ENGINEER DATE