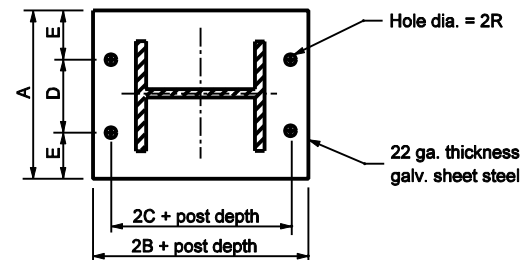
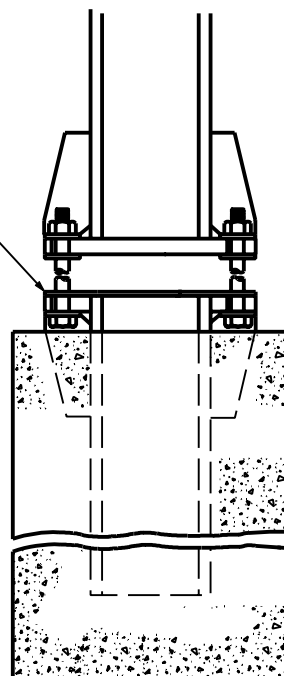


Keeper plate,
install below
washer



KEEPER PLATE

PROCEDURE FOR ASSEMBLY OF BASE CONNECTION:

Assemble post to stub with bolts. One flat washer on each bolt shall be placed between the top of the keeper plate and bottom of the top base plate. Shim as required to plumb post.

Tighten all bolts the maximum possible with 12" to 25" wrench to bed washers and shims and to clean bolt threads, then loosen each bolt in turn and retighten bolts in a systematic order to the prescribed torque. See table on Standard Drawing E 802-SNGP-05.

Burr threads at junction with nuts using a center punch to prevent nut loosening.

Stubs shall be plumb and base plate shall be leveled and physically held level until the concrete sets.

INDIANA DEPARTMENT OF TRANSPORTATION	
WIDE FLANGE SIGN SUPPORT BASE	
SEPTEMBER 2002	
STANDARD DRAWING NO. E 802-SNGP-02	
	/s/ Richard L. VanCleave DESIGN STANDARDS ENGINEER 9-03-02 DATE
	/s/ Richard K. Smutzer CHIEF HIGHWAY ENGINEER 9-03-02 DATE