

Bridge Design Aids • What are Bridge Design Aids (BDA)? • Documents, resources, and tools to assist Designers • Not official INDOT policy • Where are BDAs located? • INDOT's website (https://www.in.gov/dot/div/contracts/standards/bridges/BDA.htm) IN.gov Indiana Department of Transportation • ASCE-INDOT Structures Committee • INDOT Bridge Design Conference • Federal Lands Design Resources • Purdue Road School Archived Presentations Design Aid • 100-01 Bridge Sample Plans - Bridge Replacement NextLevel • 100-02 Bridge Sample Plans - Thin Deck Overlay • List of all Bridge Design Aids by Date

Bridge Design Aids

- Who develops BDAs?
 - INDOT
 - ASCE/INDOT Structures Committee
 - You



• What BDAs have been posted this year?

BDA Number	Date	Subject	
BDA List			
100-02	01/13/2020	Bridge Sample Plans - Thin Deck Overlay	
412-03	01/13/2020	Polymeric Overlay Considerations	
402-01	04/17/2019	Life Cycle Cost Analysis	



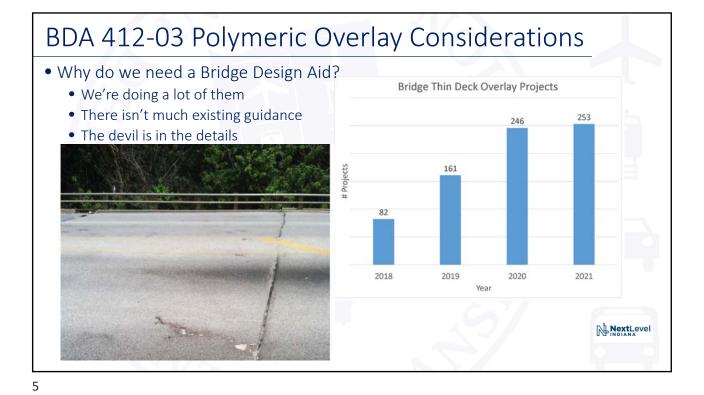
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BDA 412-03 Polymeric Overlay Considerations

- What is a Polymeric Bridge Deck Overlay?
 - Also known as a Bridge Thin Deck Overlay or Epoxy Overlay
 - A thin (approx. 3/8") protective layer placed on a concrete bridge deck
 - Intended as a preventative maintenance technique to keep chlorides out of concrete







- Bridge Condition Considerations
 - Coordinate with the District Bridge Asset Engineer
 - Per BCPMA rules, max. amount of patching must be less than 10% of the deck area
 - No surface milling or hydrodemolition, so chlorides will not be removed
 - Existing spalls are an indication that chlorides have already penetrated to rebar depth
 - Polymeric overlays are sensitive to moisture and shouldn't be used where water is anticipated to wick through cracks, such as bridge approach slabs



- Construction Considerations
 - Fast cure time, but construction duration depends on many factors
 - Cure time increases as temps drop
 - Concrete moisture content must be less than 5%, or 75% humidity
 - No rain for 24 hrs prior to installation is general rule
 - Dew is common during summer months
 - New concrete will require about 28 days before sufficiently dry
 - Polymeric overlay material can only be used in shallow patches, typically less than patches with exposed rebar



NextLevel

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BDA 412-03 Polymeric Overlay Considerations

- Construction Considerations
 - Work with BAEs and District Construction for MOT design
 - Get in and out quickly with detours
 - Portable signals preferred over flagging (can't flag in the dark)
 - Consider environmental and site factors when estimating construction duration







- Construction Sequence
 - Step 1 Sounding and patching deck
 - Sounding rate approx. 5,000 SFT/hr
 - Patching rate varies, approx. 100 SFT in an 8 hr shift
 - Step 2 Moisture testing
 - ASTM D4263 requires the plastic sheet to remain taped to the surface for 16 hours (use shoulder)
 - Portable moisture meters are commonly used









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BDA 412-03 Polymeric Overlay Considerations

- Construction Sequence
 - Step 3 Shot blasting and surface preparation
 - Shot blasting approx. 10,000 to 40,000 SFT/8 hr shift
 - Material often left in tines will require hand grinding
 - Hand grinding approx. 200 SFT/hr (isolated locations)
 - Surface roughness measured using ICRI roughness chips









- Construction Sequence
 - Step 4 Test patches
 - 1.5' x 3' test patches required for every span and every 600 SYS
 - Production equipment should be used for test patches
 - Pull-off tests must demonstrate adequate bond of the epoxy to the concrete
 - Construction duration varies based on cure time, 12 hrs is reasonable assumption
 - Currently allowed to be performed on shoulders



NextLevel

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BDA 412-03 Polymeric Overlay Considerations

- Construction Sequence
 - Step 5 Overlay application
 - Installation required within 24 hours following shot blasting and surface preparation
 - Not allowed to be installed between October 15 and April 1
 - Deck temperature must be between 60°F and 100°F at the time of application
 - Moisture requirements apply







- Construction Sequence
 - Epoxy thickness is controlled by use of v-notch squeegees

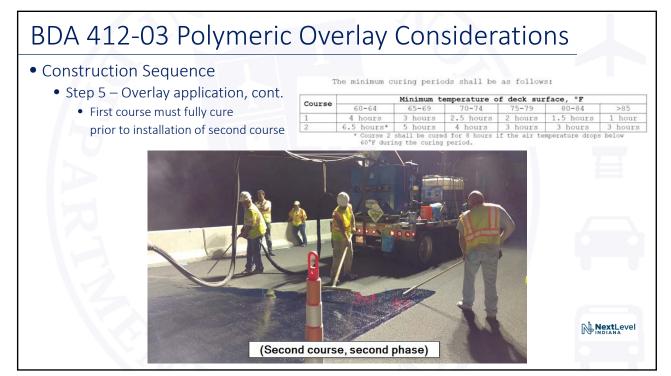


• Min. application rates to ensure complete coverage

Course	Rate, Gal./100 sq ft	Aggregate, lbs/sq yd*
1	No less than 2.5	No less than 10
2	No less than 5.0	No less than 14

* Application of aggregate shall be of sufficient quantity to completely cover the epoxy.

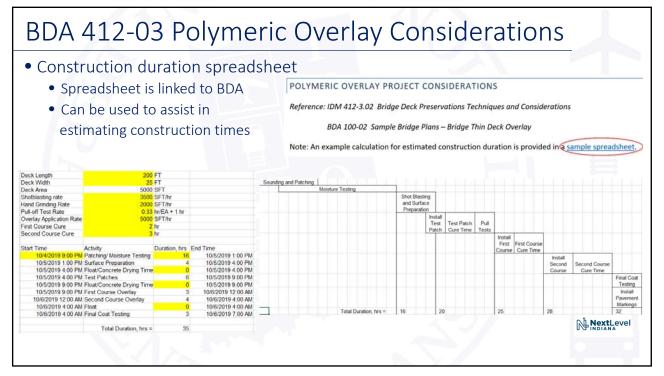




- Construction Sequence
 - Step 5 Overlay application, cont.
 - Construction duration varies with temperature
 - Approx. 2,000 to 7,500 SFT/hr application rate
 - Fast production rates require multiple crews and large equipment
 - Step 6 Final testing
 - Performed after the second course has cured
 - Approx. 10 min to cut core , 30 min adhesive cure, 10 min pull-of test
 - One test required per 75 ft of deck
 - Cores repaired with epoxy, which must also cure
 - Paint traffic markings installed upon completion
 - Thermoplastic pavement markings can't be used due high temps damaging epoxy



https://www.dbiservices.com/protective-bridge-deck-overlay



BDA 100-02 Sample Plans –Thin Deck Overlay

INDOT | BRIDGE DESIGN AIDS

BDA 100-02 | JANUARY 10, 2020

BRIDGE SAMPLE PLANS - BRIDGE THIN DECK OVERLAY

Reference: IDM 14-2.05 Bridge Plans, Preservation Project

IDM 412-2.01 Preventative Maintenance Project

BDA 412-01 Patching Quantities for Polymeric Overlays

BDA 412-03 Polymeric Overlay Project Considerations

The following set of sample bridge plans has been developed to illustrate a typical set of Bridge Thin Deck Overlay plans. The tables throughout this set of sample plans have been generated using the Excel spreadsheet <u>Tables for Bridge PM Thin Deck Overlay.xlsm</u>. Instructions for using this spreadsheet are provided on the Instructions tab within the file.



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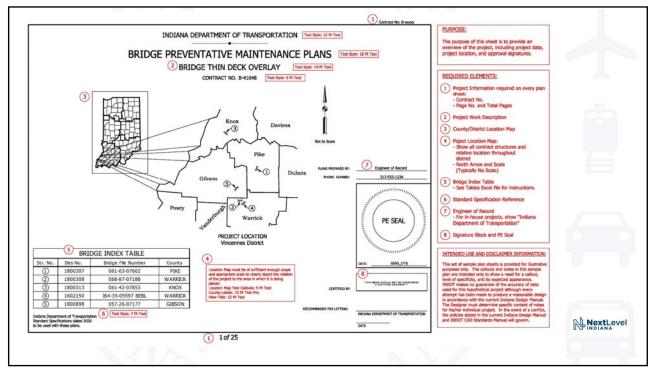
BDA 100-02 Sample Plans -Thin Deck Overlay

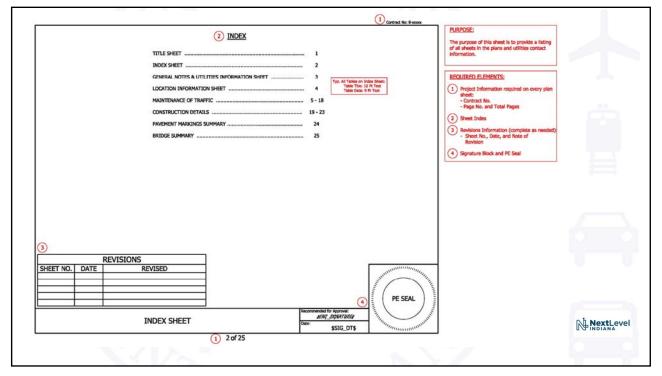
INSTRUCTIONS FOR COMPLETING THE TABLES FOR BRIDGE PM PLANS

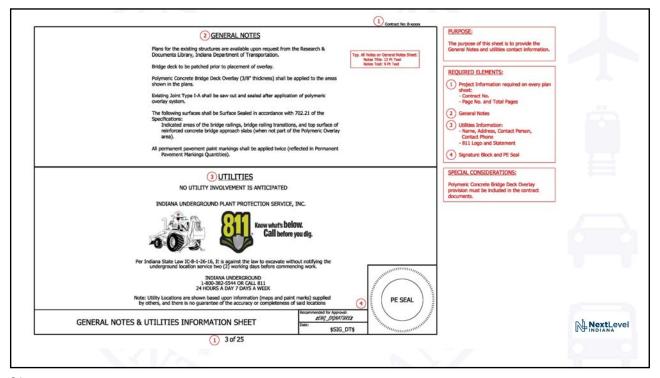
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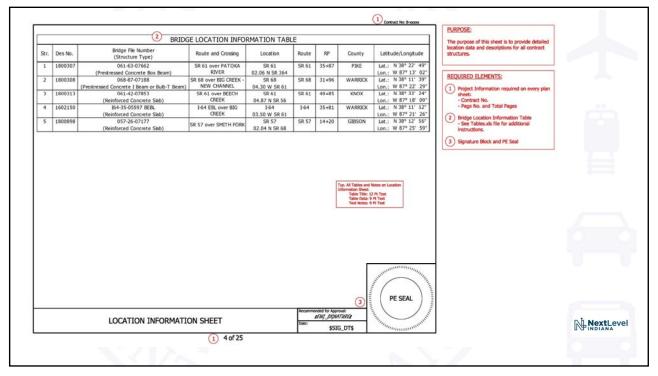
- Create a comma-delimited list of bridge NBI's.
- Create the following tables to be added to Bridge PM plans:
 - Bridge Index for Title Sheet
 - Location Table for Index Sheet
 - Maintenance of Traffic Summary
 - Bridge Painting and Locations Table for Summary Sheet
 - Bridge Painting Information Table for Summary Sheet
 - Summary of Bridge Quantities
 - Overlay Details Tables
 - Pavement Marking Quantities

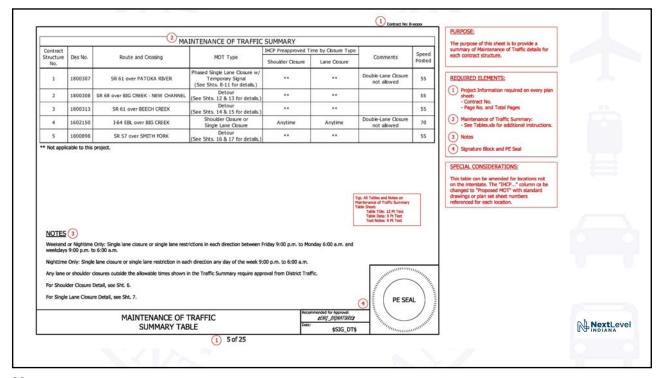


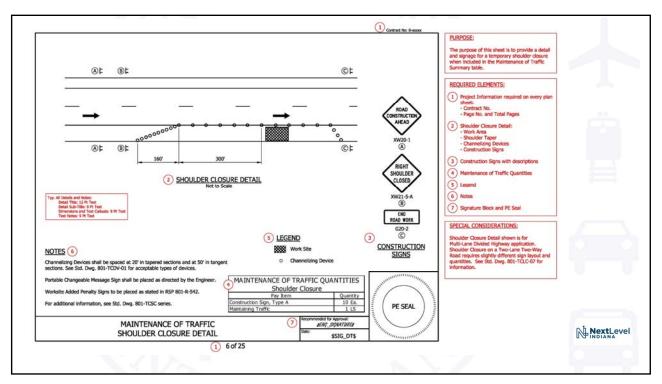


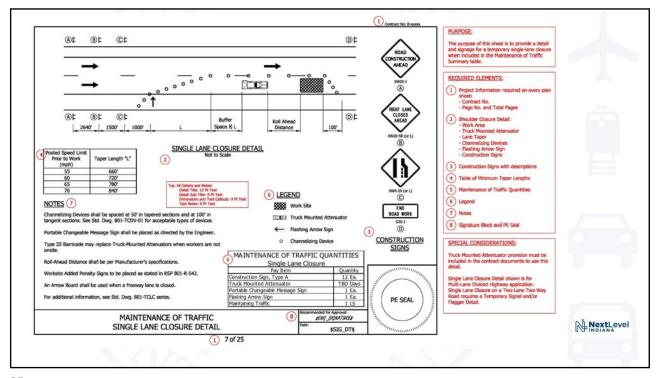


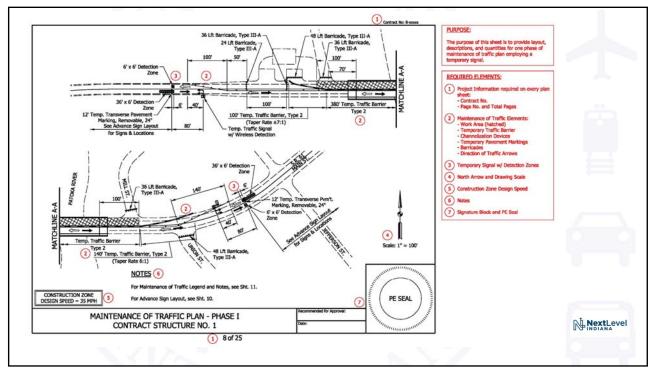


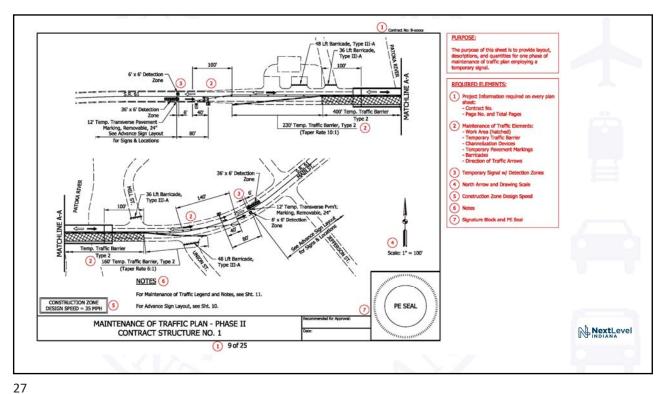


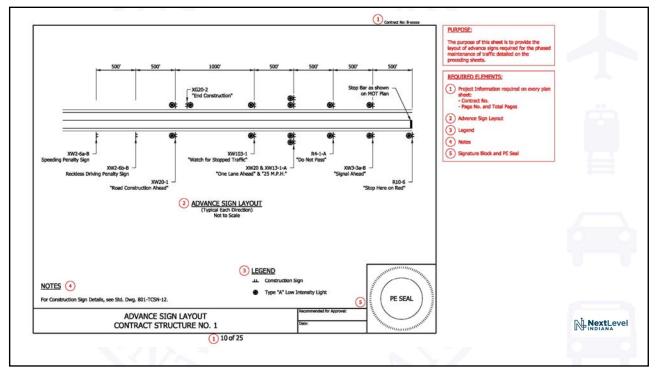


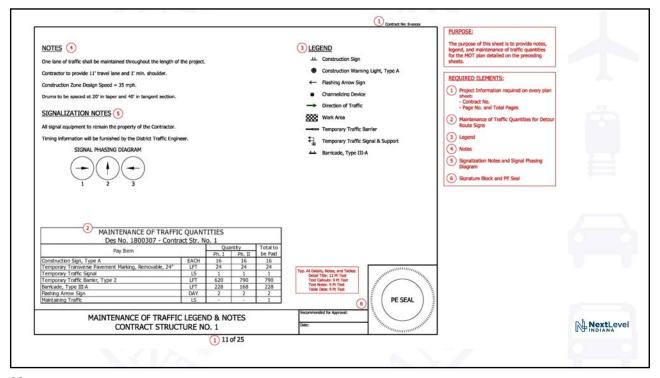


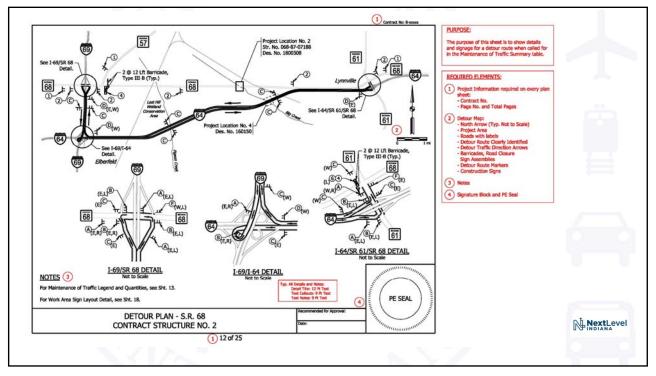


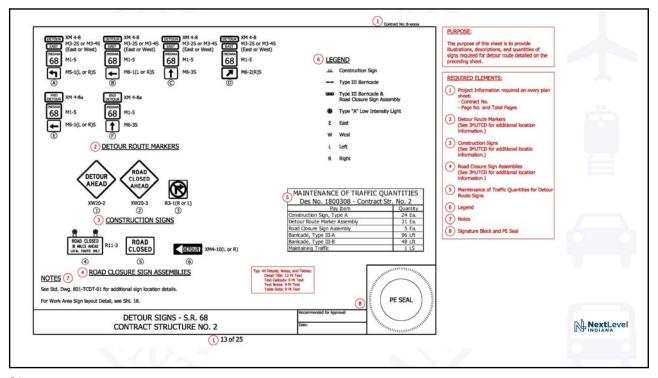


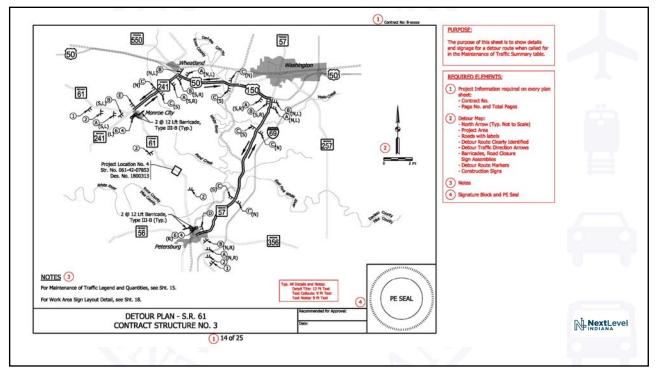


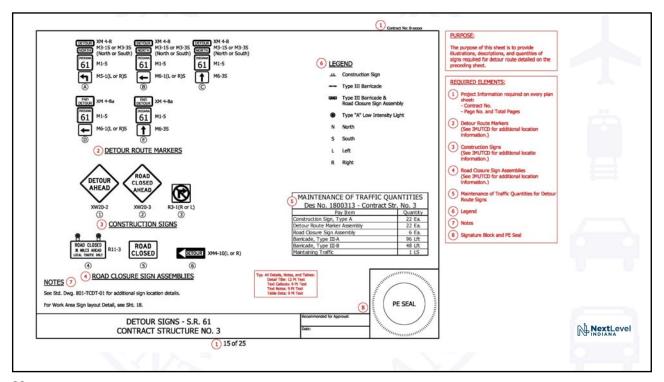


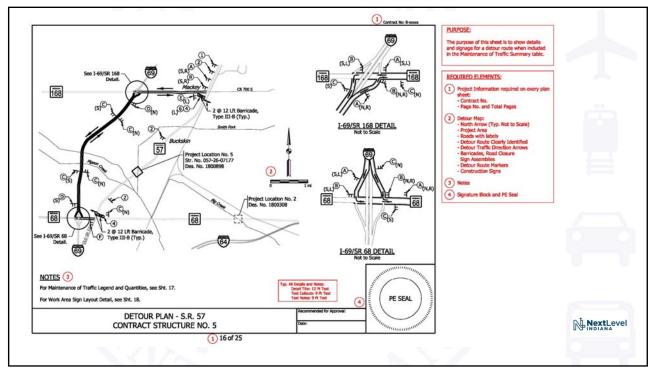


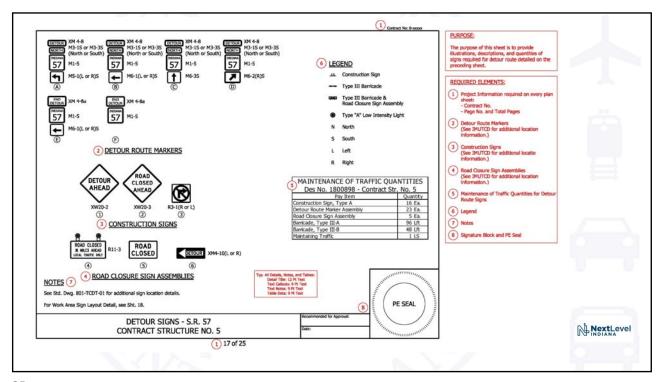


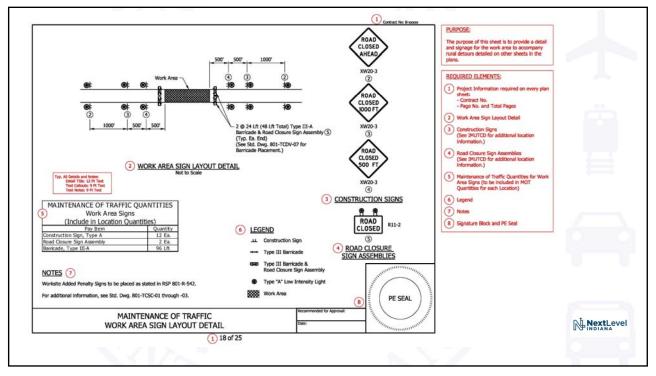


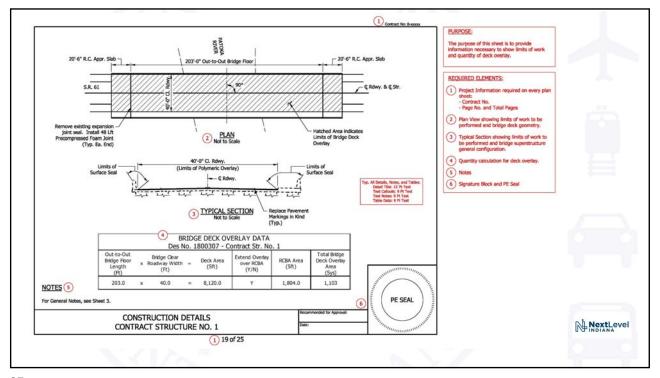


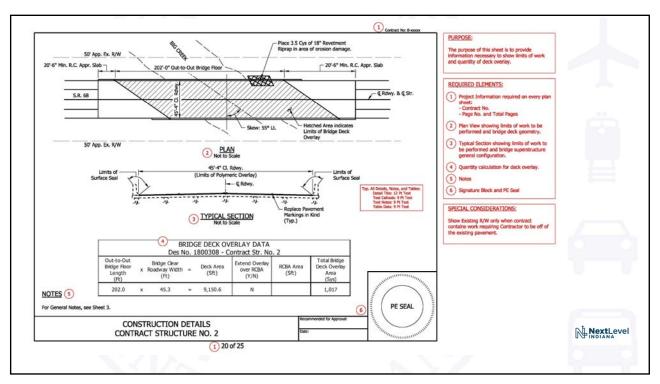


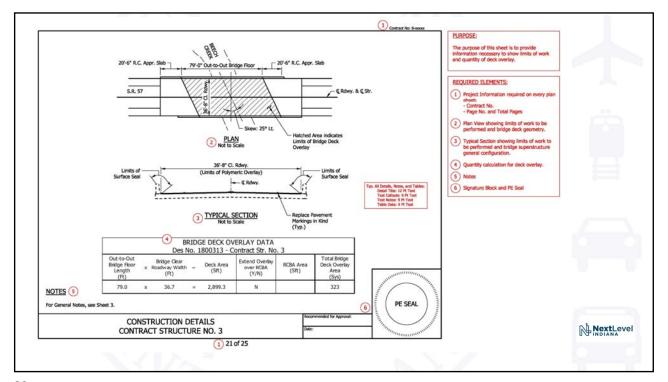


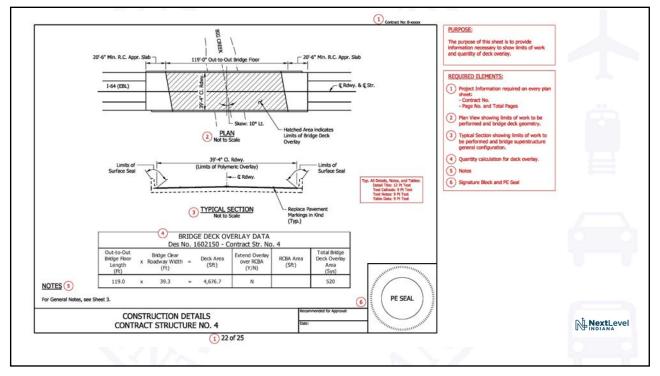


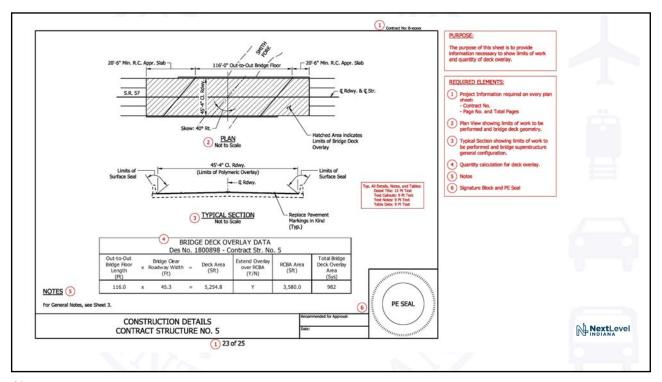


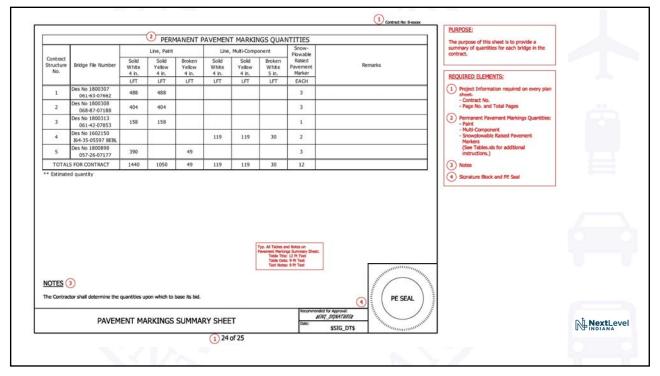


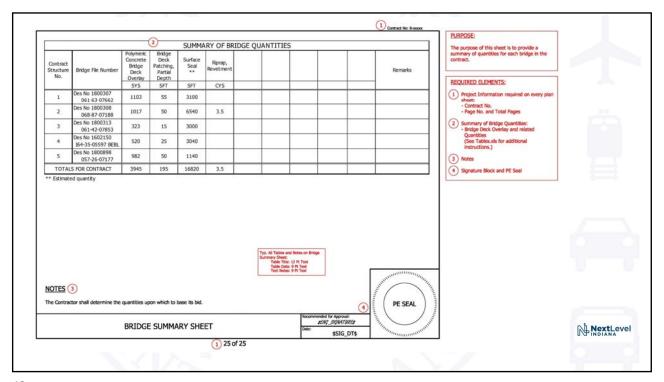


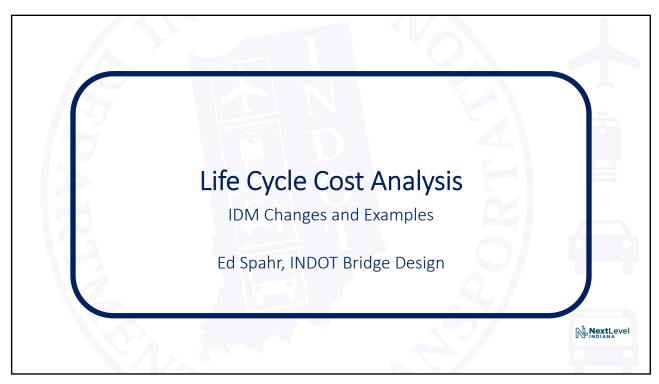












Bridge Element Estimated Service Life * (25%-75% Probability) Wearing Surface (without Maintenance) 15 - 26 years 25 years Deck 31 - 63 years 50 years Concrete Superstructure 34 - 72 years 54 - 72 years 55 years Steel Superstructure 37 - 75 years Substructure 37 - 75 years Reinforced Bridge Approach Slab No data 25 years So Joint No data 15 years Modular Joint No data 50 years Other Joint No data 5 years Preservation Treatment Surface Seal No data 5 years Flexible Overlay No data 12 years	Estimate	ed Service and D	Design Life		
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Substructure 37 - 75 years 75 years Reinforced Bridge Approach Slab No data 25 years SS Joint No data 15 years Modular Joint No data 50 years Other Joint No data 5 years Preservation Treatment Surface Seal No data 5 years		Concrete Superstructure	34 - 72 years	75 years	
Reinforced Bridge Approach Slab No data 25 years SS Joint No data 15 years Modular Joint No data 50 years Other Joint No data 5 years Preservation Treatment Surface Seal No data 5 years		Steel Superstructure	39 - 77 Years	75 years	
SS Joint No data 15 years Modular Joint No data 50 years Other Joint No data 5 years Preservation Treatment Surface Seal No data 5 years		Substructure	37 - 75 years	75 years	
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Other Joint No data 5 years Preservation Treatment Surface Seal No data 5 years		SS Joint	No data	15 years	
Preservation Treatment Surface Seal No data 5 years		Modular Joint	No data	50 years	
Surface Seal No data 5 years		Other Joint	No data	5 years	
		Preservation Treatment			
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		Flexible Overlay	No data	12 years	
Rigid Overlay 14 - 20 years 20 years		Rigid Overlay	14 - 20 years	20 years	
Painting No data 20 years		Painting	No data	20 years	
Metalizing/Galvanizing No data 60-75 years		Metalizing/Galvanizing	No data	60-75 years	NextLeve

