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CONSTRUCTION MEMORANDUM
06-24

TO: District Directors
District Highway Operation Directors
District Construction Engineers
District Testing Engineers
District Area Engineers
Project Engineers/Supervisors

FROM: Mark A. Miller, Director *Mark A. Miller*
Division of Construction Management

SUBJECT: Certified Precast Concrete Producers

An Approved List for Certified Precast Concrete Producers has been established for Producers meeting the requirements of ITM 813, Certified Precast Concrete Producer Program. Each Producer is required to be Certified by the American Concrete Pipe Association (ACPA) or the National Precast Concrete Association (NPCA), and submit a Quality Control Plan for approval. Upon submittal and if the requirements of ITM 813 are met, the Producer will be included on the Approved List as a Certified Producer.

A Certified Precast Concrete Producer may supply any precast product to an INDOT contract. The basis of use of the precast product is the approval number designated on the Approved List for the Certified Plant. In addition to the approval number, the following information is required to be marked on the precast product:

Producer -- ACPA Certified

1. Date of manufacture
2. "QCast" emblem
3. All applicable required INDOT markings

Producer -- NPCA Certified

1. Date of manufacture
2. The words "NPCA Certified Product"
3. All applicable required INDOT markings

Visual inspection on the job-site is required to verify that the product meets the quality requirements for the precast item.

For contracts let prior to January 1, 2007, the precast product may be INDOT inspected or supplied by a Certified Precast Concrete Producer. This procedure will apply until the contract is completed. Certified Precast Concrete Producers will be required to supply these contracts as Certified Precast Concrete Producers with no INDOT inspection at the plant; however, existing inspected precast products with a "P" number may be used on these contracts.

For contracts let after January 1, 2007, all precast concrete products are required to be manufactured by Certified Precast Concrete Producers and no INDOT inspection at the plant will be conducted. The Frequency Manual will indicate that the basis of use for the precast product will require that these items be supplied by a Certified Precast Concrete Producer.

MAM:RPW:sc