CONSTRUCTION MEMORANDUM
06-15

TO:       District Directors
          District Highway Operation Directors
          District Construction Engineers
          District Testing Engineers
          District Area Engineers
          Project Engineers/Supervisors
          Toll Road Operations Engineer

FROM:     Mark A. Miller, Director
          Division of Construction Management

SUBJECT:  Hardware for Metal Pipe End Sections

It has been brought to the Department’s attention that pipe end section materials not meeting the Specifications are being supplied to some INDOT contracts. Section 908.06 of the Standard Specifications requires the use of galvanized rivets and bolts in the assembly of pipe end sections and toe plates. Since the end sections are often under water, the substitution of zinc coated rivets or bolts is not an acceptable alternative. The PE/S should check deliveries of pipe end section materials to ensure that galvanized rivets and bolts are supplied in accordance with the Standard Specifications.

MAM:DLS