



INDIANA DEPARTMENT OF TRANSPORTATION
100 North Senate Avenue
Room N758
Indianapolis, Indiana 46204-2216
(317) 232-5533 FAX: (317) 232-0238
An Equal Opportunity Employer ● [http:// www.in.gov/dot](http://www.in.gov/dot)

Driving Indiana's Economic Growth

MITCHELL E. DANIELS, JR., Governor
THOMAS O. SHARP, Commissioner

Writer's Direct Line
(317) 232-5456

April 3, 2006

MEMORANDUM
06-04

TO: District Directors
District Construction Engineers
Toll Road Operations Engineers
District Materials & Tests Engineers
District Area Engineers
Project Engineers/Supervisors

FROM: Mark A. Miller, Director *Mal Miller*
Division of Construction Management

Subject: Profilograph Requirements for the Zero Blanking Band

Sections 401.18 and 501.25 of the Standard Specifications require that the Contractor furnish, calibrate and operate an approved profilograph in accordance with ITM 912 (see attachment).

ITM 912 requires that the profilograph be computerized and provide a profile index automatically. The profile index designated on the profilogram will be used for acceptance. The only scoring performed by the Department will be for a verification of one 0.1 mile section per contract. The verification section will be scored by using the ProScan device.

The computerized profilograph will be approved and certified by the Materials Management Office. The certification documentation will include settings that must be entered into the profilograph computer before operation. An example showing setting information is attached. The Project Engineer/Supervisor must have a representative witness the set-up of the machine and the entering of the settings prior to each use on the job.

The Department representative must witness the running of the profilograph and be provided with a printout of the profilogram immediately after the completion of the run. The Department representative must verify that all information in the printout is consistent with the run witnessed. The date, time, profilograph settings and project identification must be displayed on the printout. The horizontal and vertical scales on the profilogram must be calibrated each time the machine is used.

For contracts let prior to September 2005 that reference ITM 901, the computerized profilograph is not required but may be used. If a non-computerized profilograph is used, the profilogram will be scored manually by the Department. If a computerized profilograph is used, the profile index from the profilogram will be used for acceptance.

All questions concerning the use of profilographs and the interpretation of profilograms should be directed to the Materials Management Office. Additional instruction will be provided to District Personnel as needed.

MAM:dls

Cc: Lee Gallivan, FHWA
Lloyd Bandy, APAI
C. Michael Byers, ACPA-IN

attachment

**INDIANA DEPARTMENT OF TRANSPORTATION
OFFICE OF MATERIALS MANAGEMENT**

**PROFILOGRAPHS
ITM No. 912-06T**

1.0 SCOPE.

- 1.1 This test method covers the certification and operation of a computerized profilograph to evaluate the smoothness of HMA and PCC pavements for specifications requiring a zero blanking band.
- 1.2 The values stated in either acceptable English or SI metric units are to be regarded separately as standard, as appropriate for a specification with which this ITM is used. Within the text, SI metric units are shown in parenthesis. The values stated in each system may not be exactly equivalent, therefore, each system shall be used independently of the other, without combining values in any way.
- 1.3 This procedure may involve hazardous materials, operations or equipment. This ITM may not address all of the safety problems associated with the use of the ITM. The user of the ITM should follow appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

2.0 TERMINOLOGY.

- 2.1 **Terms and Abbreviations.** Definitions for terms and abbreviations shall be in accordance with the Department's Standard Specifications, Section 101 except as follows.
- 2.2 **Profile Index.** The profile index is the total of the scallops for a given section.
- 2.3 **Profilogram.** The profilogram is a paper chart of a scaled representation of the pavement profile established by a profilograph.
- 2.4 **Profilograph.** The profilograph is an instrument used to provide a scaled surface trace of the pavement along a designated line.
- 2.5 **Scallop.** A scallop is a vertical deviation recorded on the profilogram.
- 2.6 **Section.** A section is a length of pavement lane. A complete section is equal to 0.1 miles (0.161 km). A partial section is a length of pavement lane less than 0.1 miles (0.161 km).

3.0 SIGNIFICANCE AND USE. A profile index for a section of pavement is obtained from the profilograph and used to assess pay factors for smoothness of HMA and PCCP pavements. Areas of pavement that are required to be corrected to comply with specification smoothness requirements are also determined.

4.0 APPARATUS.

4.1 Profilograph. The profilograph is a Department approved computerized device used to provide a continuously recorded paper scaled surface trace of the pavement along a designated line generated at the time of operation. The profilograph shall be a wheel mounted rigid frame with an effective length of 25 ft (7.62 m) and be equipped with a sensing wheel and recorder that provides a scaled surface trace with a 1:300 horizontal scale and 1:1 vertical scale. The profilograph shall provide an average profile index for each 0.1 mile (0.161 km) section and indicate the bumps and dips of the pavement.

5.0 PROCEDURE FOR CALIBRATION OF PROFILOGRAPHS.

5.1 The profilograph shall be calibrated prior to use for both horizontal and vertical scales once each day on each contract.

5.2 The horizontal scale is calibrated as follows:

5.2.1 The horizontal scale of the profilogram shall be 1 in. (25.4 mm) = 25 ft (7.62 m).

5.2.2 The calibration of the horizontal scale is checked by operating the profilograph a distance of 528 ft (161 m) and comparing that known distance to the length of the profilogram.

5.2.3 The length of the profilogram shall be 21.12 ± 0.42 in. (536.448 ± 10.668 mm).

5.2.4 If the profilogram does not meet the required length, the profilograph may not be used until corrective action has been taken and the profilograph has been recalibrated.

5.3 The vertical scale is calibrated as follows.

5.3.1 The vertical scale on the profilogram shall be 1.0 in. (25.4 mm) = 1.0 in. (25.4 mm).

5.3.2 The calibration of the vertical scale is checked by operating the profilograph across two plates of known thickness supplied by the Contractor and by comparing that known height to the height indicated by the profilograph.

5.3.3 The display measurement height shall be accurate to within ± 0.01 in. (± 0.254 mm) of the thickness of the plates.

5.3.4 If the profilogram does not meet the required height, the profilograph may not be used until corrective action has been taken and the profilograph has been recalibrated

6.0 PROCEDURE FOR CERTIFICATION OF PROFILOGRAPHS.

6.1 The Office of Materials Management will certify all profilographs used on Department contracts.

6.2 The profilograph shall be certified once per year prior to use on a contract.

6.3 The profilograph will be inspected to ensure that the device is operationally sound.

6.4 The calibration of the horizontal scale will be checked in accordance with 5.2.

6.5 The calibration of the vertical scale will be checked in accordance with 5.3.

6.6 The repeatability of the horizontal and vertical scales will be checked. The profilograph will be operated over the same course twice, once in each direction. The profilograms will be placed on each other and a visual comparison of the two profiles will be made. Profiles that are similar will be acceptable.

6.7 The Office of Materials Management will provide a certificate of compliance for each profilograph that meets the above requirements. The certification of compliance will include the following information:

- (a)** Manufacturer's Name
- (b)** Serial Number
- (c)** Owner Identification
- (d)** Inspection Date
- (e)** Inactive Date
- (f)** Equipment Owner Information
- (g)** Contact Person and Phone Number
- (h)** Certifying Person
- (i)** Notes
- (j)** Tire Pressure
- (k)** Computerized Profilograph Settings

6.8 Modifications to the profilograph will require a recertification in accordance with 6.0.

7.0 PROCEDURE FOR OPERATION OF PROFILOGRAPHS.

- 7.1 The profilograph shall be operated by a Contractor Technician monitored by a Department Qualified Technician.
- 7.2 The profilograph shall be certified and calibrated in accordance with sections 5.0 and 6.0.
- 7.3 The certificate of compliance shall be presented to the Engineer prior to use of the profilograph on the contract.
- 7.4 The profilograph will be checked by the Engineer to verify that the band width, bump height, low pass filter, and the short segment settings on the profilograph and the tire pressure correspond with the requirements indicated on the certificate of compliance.
- 7.5 The profilograph shall be operated in an area safe from traffic hazards, protected by traffic control, and in an area approved by the Engineer.
- 7.6 The profilograph shall be operated in accordance with the manufacturer's operating instructions.
- 7.7 The profilograph shall be operated at speeds less than or equal to 4 mph (6.7 kph).
- 7.8 Prior to the operation of the profilograph, the operator shall enter the following information into the profilograph.
 - (a) Company
 - (b) Operator
 - (c) Contract Number
 - (d) Route
 - (e) Lane
 - (f) Lane Direction
 - (g) Collection Time and Date
 - (h) Pavement Course (Surface, Intermediate or Base)
 - (i) Pavement Type (HMA or PCC)
 - (j) English or Metric Measurement
- 7.9 For lanes less than or equal to 12 ft (3.6 m) wide, the profilograph shall be operated in the direction of traffic, 3.0 ± 0.5 ft (0.9144 ± 0.152 m) from and parallel to the right edge of the lane. If the traffic is in both directions, the profilograph shall be operated in the direction of increasing station numbers, 3.0 ± 0.5 ft (0.9144 ± 0.152 m) from and parallel to the right edge of the lane.

- 7.10** For lanes greater than 12 ft (3.6 m) wide, the profilograph shall be operated in the direction of traffic, 3.0 ± 0.5 ft (0.9144 ± 0.152 m) from and parallel to both the left and the right edge of each lane. If the traffic is in both directions, the profilograph shall be operated in the direction of increasing stations, 3.0 ± 0.5 ft (0.9144 ± 0.152 m) from and parallel to both the left and the right edge of each lane
- 7.11** The Contractor shall provide the profilogram to the Department Qualified Technician at the completion of each trace. The Qualified Technician will sign and date each trace at the time of receipt.
- 7.12** The areas exempt from measurement are as follows:
- (a)** The first and last 50 ft (15.24 m) within the paving limits
 - (b)** From 50 ft (15.24 m) before through 50 ft (15.24 m) after each paving exception
- 7.13** The profile index from the profilogram will be used for acceptance of the pavement smoothness for the section represented by the profilogram. If more than one trace is required in accordance with 7.10, the profile index will be the average of the two traces.
- 7.14** Partial sections that occur at the end of a run or prior to an area exempt from measurement in accordance with 7.12 will be prorated as follows:
- 7.14.1** If the length of the partial section is less than 250 ft, the profile index calculation for the section will be averaged into the previous 0.1 mile section.
 - 7.14.2** If the length of the partial section is equal to or greater than 250 ft, the profile index calculation for the section will be prorated to a 0.1 mile section.

8.0 REPORTS.

- 8.1** The Engineer will report the profile index for each section to the Contractor within seven calendar days from the date the profilogram was received.
- 8.2** The Engineer will notify the Contractor of the sections that do not comply with the smoothness specifications and require correction.
- 8.3** The profilogram(s) will be maintained with the final construction file.

APPENDIX A

CHECKLIST FOR CERTIFICATION OF PROFILOGRAPHS

- Frame** -- rigid and of the proper length
- Frame pins/clamps** -- tight and secure
- Profile wheel** -- round and without excessive wear
- Cable** -- straight and free of kinks and makeshift repairs
- Chains** -- free of kinks and makeshift repairs
- Steering rod** -- straight and all joints are tight
- Carriage wheels** -- round and without excessive wear
- Tracking** -- rear wheels follow the same path as the front wheels within ± 4.0 in. (101.6 mm)
- Printer** -- operates smoothly and provides a clear trace

INDIANA DEPARTMENT OF TRANSPORTATION
MATERIALS & TESTS DIVISION

PROFILOGRAPH
CERTIFICATE OF COMPLIANCE
2006

MANUFACTURE NAME

MODEL NUMBER

OWNER IDENTIFICATION

INSPECTION DATE

INACTIVE DATE

EQUIPMENT OWNED BY

ADDRESS

CITY, STATE

ZIP CODE

CONTACT PERSON

PHONE NUMBER

CERTIFICATION PERFORMED BY

GARY W. MITHOEFER

TITLE

FIELD SUPPORT COORDINATOR

THE AFOREMENTIONED PIECE OF EQUIPMENT HAS MET THE MINIMUM SPECIFIED REQUIREMENT(S) TO PERFORM ALL NECESSARY TESTS.

(1). HORIZONTAL AND VERTICAL SCALES NEED TO BE CALIBRATED IN THE FIELD

(2). TIRE PRESSURE IS

(3). COMPUTER PROFILOGRAPH SETTINGS

	<u>CONTRACTOR OPERATION</u>	<u>INDOT PRINTOUT</u>
BAND WIDTH (in.)	0.20	5.00
BUMP HEIGHT (in.)	0.34	5.00
LOW PASS FILTER (ft)	2.00	0.00
SEGMENT LENGTH (ft)	250	250

SIGNATURE