



SAFETY-KLEEN SYSTEMS, INC.



Service Offerings

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Contents

The Safety-Kleen Difference	3
The Safety-Kleen Commitment.....	4
Safety-Kleen Corporate Overview	5
Make Green Work.....	10
Safety-Kleen Service Offerings.....	11
Parts Washers.....	12
Oil Services	18
Bulk Oil Filter Service.....	19
Vacuum Services.....	20
Containerized Waste Services.....	21
Imaging & Sharps Service	22
Professional Products	23
Kameleon Antifreeze and Coolant.....	25
Windshield Washer Fluid	26
Subscription Compliance Services	27
Total Project Management	29



The Safety-Kleen Difference



The Safety-Kleen Commitment

Safety-Kleen customers rely on us as a strategic partner in the ongoing operations of their business. Since 1963, we have built our reputation on understanding the most important issues facing our customers and delivering solutions accordingly.

Understanding your business

Through regular assessments of your specific business requirements, your Safety-Kleen account representative will identify for you both products and services that fit your business.

Protecting your business

Our products are environmentally friendly, creating a safer environment for your employees. They are covered with a 45-day money back guarantee. And Safety-Kleen backs up its services with a Certificate of Assurance and Indemnification backed by \$1 billion in assets. Every Safety-Kleen employee is professionally trained and supported by facilities across North America. Those facilities follow strict operating policies within our ISO14001 standards compliant environmental management system.

Serving your business on time and bill you accurately

Our heavy investment in hand-held and back-end technologies reduces errors that affect your administrative burden. Your Safety-Kleen representative or local office gives you fast resolution to any questions or issues.

Making sustainability a priority

Safety-Kleen recycles more than 70 percent of the waste streams it manages for customers. As a result, our customers gain the goodwill associated with doing the best for business and the planet.



Safety-Kleen Corporate Overview

Safety-Kleen is the largest provider of used oil re-refining and recycling and parts cleaning services in North America, and is also a market leader in providing a comprehensive set of other environmental solutions, such as used oil collection, containerized waste services, vacuum services and total project management services. Our broad set of environmentally-responsible products and services ensures the responsible collection, processing, re-refining, recycling and third-party disposal of hazardous and non-hazardous materials. Our North American network (including branches, recycling centers, distribution centers, oil terminals, accumulation centers and re-refineries) is the largest in the industry, consisting of over 250 facilities in the United States, Canada and Mexico and logistics capabilities supported by a fleet of trucks, rail cars and barges.

Safety-Kleen has provided cleaning and environmental solutions to a wide array of customers in the commercial, industrial and automotive end markets for more than 40 years. We are recognized as a trusted provider of environmental solutions delivering responsible closed-loop systems for managing many of our customers' waste streams. These systems recycle, reclaim and reuse both used oil and spent cleaning solvent, which conserves natural resources while reducing our customers' environmental liability, and provides us with economic advantages through the reduction of costs and the sale of recovered products.

Oil Services and Products



We are North America's largest collector, recycler and re-refiner of used oil. We own and operate the two largest oil re-refineries in North America, representing, according to the NPRA Study, over 75% of the used oil re-refining capacity in North America. In 2008, we collected over 225 million gallons of used oil from automobile and truck dealers, automotive garages, oil change outlets, fleet service locations and industrial plants. We re-refined and recycled approximately 145 million gallons of the used oil we collected in 2008 to produce high quality base and blended lubricating oils, which we then sold to third party distributors, retailers, governmental agencies, railroads and

industrial customers. During 2008, we produced and sold more than 100 million gallons of high quality base and blended lubricating oils. These lubricating oils are the same quality as products refined from crude oil and meet the performance standards set by the American Petroleum Institute. Our collection network has the ability to supply all of our re-refining requirements, providing us with a reliable source of used oil to allow us to optimize the efficiency of our re-refining operations. In addition, in 2008, we reprocessed over 42 million gallons of our collected volume of used oil into reprocessed fuel oil, or RFO, which we sold to industrial plants, asphalt plants, cement kilns and pulp and paper companies, making us one of the largest suppliers of RFO in North America. Based upon various studies including the IFEU Study, we believe re-refining used oil results in significant reductions in greenhouse gas emissions compared to the generation of virgin base oil.

Industrial Cleaning

We are North America's largest provider of parts cleaning services measured by revenues. Parts cleaning services consist of the placement, maintenance and servicing of parts washers and the associated cleaning fluids at a wide range of automotive, industrial and commercial customer locations. In 2008, we performed more than one million parts cleaning services to an installed base of approximately 254,000 parts washers, including approximately 165,000 that we owned and placed at customer locations and approximately 89,000 that were owned by our customers. According to the Farkas Report, we are North America's largest collector by volume of spent cleaning solvent, which is collected from servicing parts washers and then recycled at our network of recycling centers. We recycled approximately 13 million gallons of used solvent during 2008. We believe recycling used solvent results in significant reductions in greenhouse gas emissions compared to the generation of virgin solvents. We leverage our brand and leading market position in parts cleaning services to offer a





Safety-Kleen Corporate Overview

complementary line of Safety-Kleen® branded products, including degreasers, glass cleaners, thinners, hand cleansers, floor cleaners, absorbents, antifreeze, windshield washer fluid, mats and spill kits.

Environmental Services

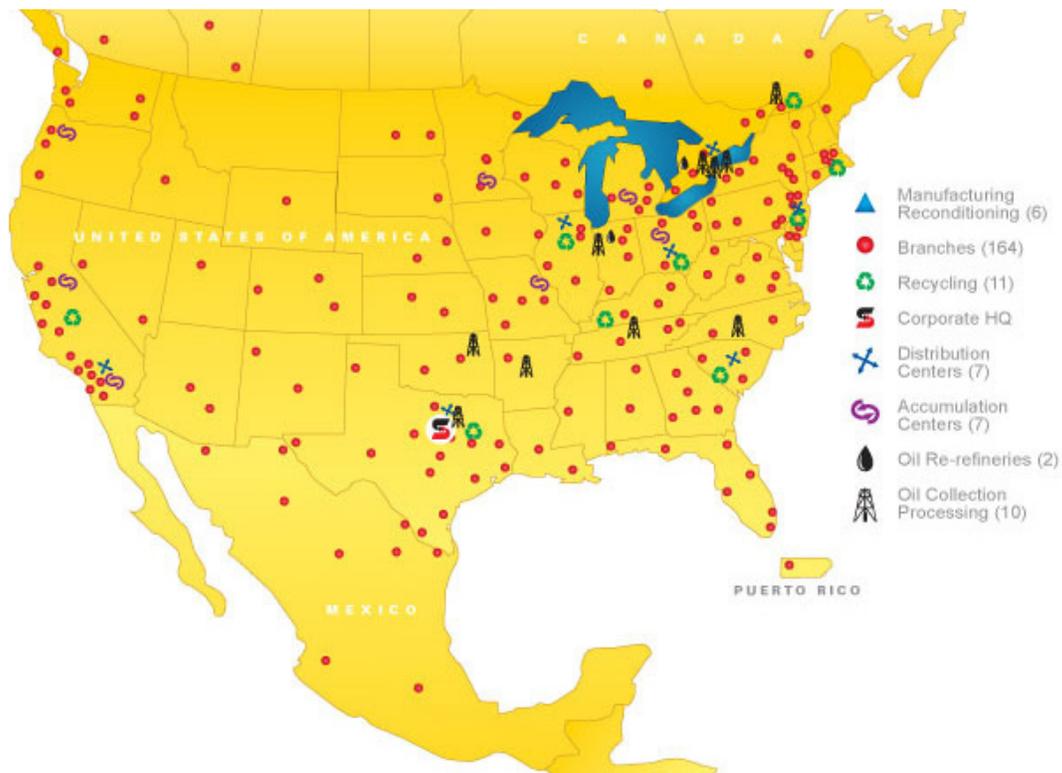


We are also a leading provider of containerized waste services, vacuum services, total project management and other environmental services to a wide array of customers in the automotive, metalworking, manufacturing and other end markets. We utilize our collection network to provide containerized waste services, which include the characterization, collection, transportation and recycling or third-party disposal of a wide variety of hazardous and non-hazardous wastes. We believe that we manage the largest volume of waste manifests in the United States. Our vacuum services offering is supported by a fleet of approximately 250 vacuum trucks, which are specially designed to

remove solids, residual oily water and sludge and other fluids from our customers' oil/water separators, sumps and collection tanks. We also leverage our existing customer relationships to provide total project management services, in which we select and manage pre-qualified third-party service providers for our customers in such areas as chemical packing, on-site waste management, remediation, compliance training and emergency spill response. We do not own any waste disposal facilities, but contract with pre-approved third-party providers for these disposal services.

Locations and Geographic Capability

As the only company able to offer a complete suite of environmental management products and services nationally, Safety-Kleen is your true total solution provider. Safety-Kleen's numerous processing facilities, expansive branch network of more than 166 branches and its more than 1,500 certified service technicians located throughout the United States and Canada enables Safety-Kleen to offer first-rate service to its customers, unsurpassed by any other company in the industry. The map below depicts Safety-Kleen's facilities network.





Safety-Kleen Corporate Overview

Many industries present challenging problems for the environment simply due to the uniqueness of their situation. Cookie-cutter, off-the-shelf solutions will not work. Safety-Kleen brings real expertise earned from years of innovative problem solving. We have developed processes and invented equipment to help businesses cope with the varying tasks of cleaning paint guns and printing presses, of collecting and recycling automotive and industrial waste.

Automotive Services

WE'RE THE SAFE CHOICE FOR DEALERSHIPS, PAINT & BODY, AND FLEETS.

With 40 years of experience at answering the needs of automotive customers, Safety-Kleen offers a comprehensive set of services designed exclusively for the industry. We can keep an auto service business safer, more efficient and environmentally responsible.



We've focused and trained our team to be automotive experts that really understand Dealership, Fleet, General Automotive and Auto Body needs, issues and concerns including:

- Fluid and containerized waste management
- Parts cleaning
- Shop cleaning supplies
- On-site compliance services

It all translates into value and savings with better bundled service offers, new products and services and the best compliance protection in the business.

Paint and Body Shop Solution

Safety-Kleen has completely redesigned their products and services for today's body shop to reduce or eliminate waste generation as well as increase shop productivity. Our extensive body shop services can be chosen and scheduled according to your needs and budget. Safety-Kleen's On-Site Recycler, known as the Minimizer III, is a popular option for today's body shop. It reduces waste generation, while refreshing the thinner supply.

With Safety-Kleen, you can honestly claim that you recycle your paint waste, used oil, antifreeze, oil filters and cleaning fluids.

Fleet Solutions

Whether the trucks in your fleet are counted in the dozens or the hundreds, Safety-Kleen can help you increase productivity, contain costs and reduce environmentally-based liabilities. Our breadth and depth across pay for oil services, parts cleaning equipment, vacuum and containerized waste services, shop cleaning products and on-site compliance set the industry standard. And this translates into real value and savings for fleets with better bundled service offers, new products and services and the best compliance protection in the business.

With Safety-Kleen, you can honestly claim that you recycle your paint waste, used oil, antifreeze, oil filters and cleaning fluids.



Safety-Kleen Corporate Overview

Dealership Solutions

We serve the needs of any vehicle sales business including new car, truck, motorcycle and boat. Safety-Kleen's fluid recycling, waste reduction and equipment maintenance services keep your dealership environmentally responsible while keeping employees more efficient and billable. And our extensive products and services can be chosen and scheduled according to the needs and budget of your dealership.

With Safety-Kleen, you can honestly claim that you recycle your paint waste, used oil, antifreeze, oil filters and cleaning fluids.

Industrial Services

Focus on your business rather than regulations and reporting. Safety-Kleen can help you become more eco-friendly by relying on the leader in recycling services. Safety-Kleen is the leading name in environmental services. Our services set the standard for regulatory compliance, yet they make an equally positive impact on the profitability of your operation.

Safety-Kleen helps you achieve greater profits by taking many time-consuming environmental activities off your plate. Because we handle them, you can focus on your business rather than regulations and reporting.

Safety-Kleen further helps you maximize efficiency by minimizing time spent on cleaning and maintaining equipment, reducing the amount of waste you generate and disposing of it quickly and safely.



Metal Fabrication

We deliver a comprehensive solution to help metal shops optimize production while containing costs. Safety-Kleen, partnering with Quaker Chemicals, introduces a complete fluid management service designed exclusively for individual machine tools. Our three step service cuts cost and increases productivity while you cut metal.

Our complete fluid management service helps you improve productivity, increase machining performance, reduce costs and enhance worker safety. We offer a one-stop shop for services from waste management to compliance solutions. Our waste management services experts will collect and dispose of all hazardous and non hazardous waste, helping you minimize your generator status and handling all the hassles of waste minimization.

In addition, our compliance experts will help you comply with OSHA and EPA regulations by providing you with a detailed list of applicable regulations, a gap analysis highlighting areas needing improvement as well as a detailed customized plan to train your employees on OSHA regulations and handle all required EPA reports

Printing

Safety-Kleen offers a suite of environmentally friendly solutions exclusively designed to help printers and packagers shift to non hazardous cleaning solutions and improve profitability. Our services include automated and customized parts cleaners using ArmaKleen® aqueous technology to clean soil, ink and paint off rollers, trays and chambers and blades safely and effectively while you work. This hard-working chemistry is water based and does not rely on any harsh ingredients or solvents.

Our innovative waste management solutions significantly minimize your waste. We also dispose of it according to all federal, state and local regulations. Our compliance professionals manage manifests, conduct OSHA and EPA training and process other regulatory reports including SARA Tier II, Agency Spill Reports, Air Emission Assessments and Water Quality Reports.



Safety-Kleen Corporate Overview

Chemical Services

Our recycling and re-use program maximizes the capabilities of our closed loop system. It enables us to handle and dispose of chemical wastes of all varieties with total surety. Our approach to waste management also helps companies reduce the amount of waste that need disposal. Services for the chemical industry include:

- Parts Washing
- Containerized and Bulk Waste Disposal
- Vacuum Services
- Oil and Coolant Recycling
- On-Site Project Management
- Universal Waste Recovery
- Emergency Response



Make Green Work



Every day, Safety-Kleen enables myriad businesses to meet their green mandates.

We achieve a working harmony of two seemingly opposed missions: protecting the environment while protecting our clients' bottom line. In a thousand work sites, our crews and technicians perform hundreds of highly specialized environmental services that we pioneered and continue to refine.

Our role model for real world success is none other than Planet Earth itself, a marvel of efficiency.

We put the same approach to work for the industries we serve, empowering businesses to go green and grow. We do it with our closed loop approach.

We make it safe.

With our extensive closed loop infrastructure, the industrial wastes we handle never leave our hands. The people we put in the field are among the best trained and most knowledgeable in the nuances of compliance regulations. That's why we can confidently extend an industry-best, ironclad guarantee for compliance.

We make it clean.

Safety-Kleen is the leader in developing innovative equipment for specialized cleaning needs. From auto garages to printing presses, from your corner dry cleaner to industrial fabrication plants, we tackle the most difficult cleaning jobs. Along with the dirt and grit, we eliminate the environmental hazards.

We make it pure.

Safety-Kleen owns and operates the largest re-refinery of used oil in North America. Currently, we collect more than 225 million gallons of used oil annually returning it to the marketplace as clean, reusable motor oil. We are rapidly increasing capacity to meet the booming demand.

We make green work.



Safety-Kleen Service Offerings

Parts Washers



We created the parts washer industry and we are still Number 1.

Safety-Kleen is the world leader in parts cleaning services. Every year we perform in excess of 1.2 million services on over 280,000 part cleaners for our clients, with every gallon of parts cleaning solvent processed in one of our seven company-owned and operated EPA approved recycling facilities, all of which are part of our industry leading Environmental Management System that meets the exacting standards of ISO-14001. Through the course of the year, Safety-Kleen recycles and processes more than 100 million gallons of solvent in our closed loop recycling network, giving our clients unparalleled dependability and assurance, backed by the strongest Certificate of Assurance and Indemnification in the industry, the ultimate protection for your company's liability and risk.

In 1968 Safety-Kleen responded to an existing cleaning need and brought the first parts cleaner model into the marketplace. Since then, we have continued to pioneer new solutions for challenging needs and develop convenient service packages to provide them to our clients.

From solvents to aqueous chemistries and manual parts cleaners to fully-automated, high tech ultrasonic cleaning systems, Safety-Kleen is the single source for all of your parts cleaning needs.

Solvent Parts Washers

Safety-Kleen has a broad, established line of solvent based parts cleaning systems with a system to match the need of every client that has a parts cleaning challenge, based on the part size, soil level, cleaning technique required, chemistry type and level of cleanliness to be achieved.

- Manual and automated parts cleaning solutions available
- Multiple solvent selections, including Premium Gold and 104 solvents
- Flexible service terms to fit any service need

Sample Models



Model 14

Manual Benchtop Parts Washer

The Model 14 is a benchtop parts washer for use on work benches around the shop or with the optional roll-around cart. All parts are manually cleaned using a flow-through brush. Solvent drains through the sink into the reservoir. The optional roll-around cart may be raised or lowered to accommodate most parts cleaning needs.

Parts Washers



Model 16

Manual Sink & Drum Parts Washers

Models' 16 and 30 are sinks on a 16 or 30 gallon drum parts washers with solvent. They feature a fusible link cover, flexible metal spigots and lamps. Soiled parts are manually washed in the sink with the solvent draining in the reservoir below.



Model X-16/30

X-16/30

Safety-Kleen is Safety-Kleen is changing the face of solvent parts cleaners with the all new Model X16/30. Crafted in partnership with the famed BMW Design Works, this new unit is loaded with innovation, inside and out. The new ergonomic and functional design makes parts cleaning easier, quicker and more effective than ever. The sink is deeper and larger than ever before. Now you can clean larger parts or load more parts into the work area. Extensive testing and observation led to this new ergonomic design that reduces worker fatigue. The new pump is 50% more powerful, providing enhanced cleaning performance. Lighting is drastically improved with a new fluorescent fixture positioned to give maximum visibility. Double spigots allow you to soak one part while scrubbing and rinsing another. Wheels allow the parts washer to be rolled wherever it is needed.



Model 44

Manual Vat Parts Washers

The Model 34 and larger Model 44 are large solvent vats with a greater surface area and workload capacity than sink-on-a-drum parts washers. Both models feature a fusible link safety lid, flexible metal spigot and lamps.



Model 11

Immersion Parts Washer

Safety-Kleen's small, air-powered agitating parts washer uses a 180 degree rotating basket below the cleaning surface for optimal solvent/mechanical cleaning. This model also includes a bell timer to ensure that the parts remain in the solution for the recommended time period.



Model 81

Agitation Parts Washer

The Model 81 features an air-operated platform for the soaking and agitation of large parts. The agitation speed is adjustable for optimal automated cleaning speed. This equipment also has a pump and flow-through brush for manual cleaning.

Parts Washers



Model 250

Self Recycling Parts Washer

The Model 250 and larger Model 257 are specifically designed to help reduce hazardous waste generation by providing clean, recycled solvent through an exclusive distillation process. Pressing the recycle button automatically pumps clean solvent back into the basin for optimal cleaning and less waste. Models 250 and 257 may also be used in conjunction with a portable "Remote Cleaning Station" unit, serviced as a companion product to the Model 250 or 257.

Aqueous Parts Washers

Safety-Kleen offers our customers a complete line of aqueous parts cleaning solutions, ranging from complete lines of manual parts cleaning, spray parts cleaning, immersion and agitation parts cleaners, and ultrasonic parts cleaners to custom manufactured aqueous cleaning systems, all serviced with Armakleen® aqueous chemistries. Based on the part size, soil level, cleaning technique required, chemistry type and level of cleanliness to be achieved, the right aqueous cleaning system can be identified to meet your needs.

- Vast array of manual and fully automated systems available
- Systems utilize Armakleen® Aqueous Cleaning Products
- Services covered by Safety-Kleen's Parts Cleaning Satisfaction Guarantee
- Cleaning systems covered by Safety-Kleen's industry leading 3-year parts cleaning warranty

Sample Models



AQ-1

AQ-1 Aqueous Parts Cleaner

The all new AQ-1 combines the cost savings benefits of automated cleaning with manual cleaning in one compact unit. It rolls to where it's needed. It only requires a standard 110-volt outlet. And with Armakleen® chemistry and Safety-Kleen service, the AQ-1 has raised the standard for parts washer performance.



Model 90

Manual Sink & Drum Parts Washer

Safety-Kleen's most popular aqueous parts washer features a sturdy, stainless steel sink, flexible flow through hose and brush, adjustable lamp and fusible link cover. The Model 90 and Model 94 are ideal for cleaning a smaller number of parts with light and moderate soil levels. The aqueous solution temperature is completely programmable.

Parts Washers



Model 91

Manual Vat Parts Washer

Safety-Kleen's stainless steel vat-style, aqueous parts washer features a fusible link cover, 50 gallon solution container, flexible nozzle, adjustable lamp, flow-through hose and brush, and programmable temperature control. The vat-style Model 91 has a larger work area and allows parts to soak prior to cleaning manually. This soaking action not only loosens difficult soils, but also cleans otherwise unreachable holes and crevices.



Model 11.8

Automatic Immersion Parts Washer

Safety-Kleen's small, air-powered agitating parts washer uses a rotating basket below the cleaning surface for optimal aqueous/mechanical cleaning. This model also includes a bell timer to ensure that the parts remain in solution for the recommended time period.



Model 81.8

Automatic Agitation Immersion Parts Washer

Safety-Kleen's aqueous solution, agitating parts washer features an air-operated platform for easier soaking and agitating heavily soiled parts. The agitation speed is adjustable for optimal automated cleaning speed. The Model 81.8 heater operates manually or may be independently programmed for each day of the week, saving time and money.



Agitation Ultrasonic

Automatic Agitation Series Ultrasonic Parts Washer

Safety-Kleen's heavy-duty, aqueous ultrasonic parts washer with agitation delivers top of the line aqueous cleaning power. This product line consists of three models of varying sizes. All units offer stainless steel construction, a dual-filtration system with an oil-removing surface sprayer, programmable with timer and liquid control.



Benchtop Ultrasonic

Automatic Benchtop Ultrasonic Wash Tanks

Safety-Kleen's Ultrasonic, aqueous parts washers are ideal for cleaning smaller parts. Each model features all-stainless steel construction and high-intensity 40kHz ultrasonic and metallurgically-bonded transducers. Heat is controlled thermostatically for maximum cleaning efficacy and efficiency.



Standard Ultrasonic

Automatic Standard Ultrasonic Parts Washer

Safety-Kleen's Standard Ultrasonic parts washers are the perfect fit for small parts and jobs. This equipment is also available in a deluxe version with an additional 2,000 watts of heating power. Both models feature stainless steel construction, a dual-filtration system with an oil-removing surface sprayer, heavy-duty casters, liquid level control and parts basket.

Parts Washers



Plus Series Ultrasonic

Automatic Plus Series Ultrasonic Parts Washer

The Plus series ultrasonic parts washer is Safety-Kleen's most versatile all-purpose unit. Standard features include stainless steel construction, a dual-filtration system with an oil-removing surface sprayer, heavy-duty casters, a programmable timer and liquid level control.



Front Load Model

Automatic Spray Washers

Safety-Kleen's Automatic Spray Washers deliver superior aqueous performance with the labor saving convenience of automation. Parts are placed in a basket or tray inside the spray chamber, and then sprayed with a heated aqueous solution through multiple nozzles. For added convenience and savings, cleaning cycles may be programmed on timed intervals. These automatic washer may also be fully customized using a number of options included: swing-away intermediate spray bar, oil skimmer with stainless steel wheel, automatic water fill, low water shut off, single channel timer (heat only), two channel timer (heat & oil skimmer), small parts basket, and more.



Model 26

Manual Brake Parts Cleaner

Aqueous brake cleaning is recommended by the EPA because, unlike many aerosol sprays, it is less toxic, nonflammable and contains little or no volatile organic compounds (VOCs) that can harm employees and the environment. Safety-Kleen's Aqueous Brake Cleaner uses ArmaKleen® solution, the super-powerful water based cleaner solution jointly developed by Safety-Kleen and the makers of Arm & Hammer products. Depending on usage, brake cleaning costs may be reduced by as much as 70%.

Paint Gun Cleaners

Safety-Kleen provides customized, cost-effective, and environmentally responsible spray gun equipment and cleaning services. These services are offered on a regularly scheduled basis, serviced by Safety-Kleen's branch network of more than 1,500 technicians. Cleaning services are provided for both automatic and manual gun cleaners and either solvent or aqueous solutions. Safety-Kleen offers this service whether the equipment is supplied by Safety-Kleen or customer-owned. Safety-Kleen also supplies fresh solvent or a water-based solution to clean the equipment, assists with paperwork, and removes waste solvent according to government regulations.



Model 1077

Manual Paint Gun Washer System

This high performance paint gun cleaner features a stand mounted cleaning basin with two air-operated spigots (one for clean thinner, one for recycled thinner) to clean paint spray gun assemblers and other related equipment. With features like Venturi Ventilation System, unique spray nozzles and circulating pumps, this paint gun system is safer and more efficient than ever before.

Parts Washers



Minimizer III

Minimizer III Recycling System

The Minimizer III removes paint waste, pigments, solids and other impurities from used lacquer thinner and reducers, as well as other approved waste streams. The Minimizer III is the next level of solvent recycling. Its unique water-cooled condenser and patented technology provides unequalled industry recovery rates.



Model 1055

Combo Paint Gun Washer System

Model 1055 is a new paint gun cleaner that provides manual and automated cleaning with both thinner and heavy-duty aqueous cleaner.

Oil Services



From Used Oil to Re-Refined oil, an endless cycle of conservation. Safety-Kleen is the leader in oil reclamation technology and innovation.

The best kept secret about oil is that it can be recycled infinitely. Oil itself never breaks down, it merely becomes dirty, or the additives break down. Safety-Kleen takes used oil that would otherwise be burned or dumped and refines it again. The recycled oil returns to the market in a variety of forms as part of a cycle that can be endlessly repeated. Re-refining is a better solution for used oil and is recommended by the EPA and U.S. Department of Energy.

Oil Collection

Safety-Kleen collects more than 200 million gallons of used oil annually. The oil is re-refined and goes back into the marketplace without any exploration or drilling. Oil re-refining reduces greenhouse gases and heavy metal emissions when compared to burning used oil as fuel. Without a doubt, re-refining is a better way to handle used oil. It is easier on the environment and makes used oil a renewable resource.

Used Oil Recovery

Every year, Safety-Kleen returns more than 140 million gallons of used oil to the marketplace as clean, pure motor oil. Our state-of-the-art processes allow us to fully realize oil's amazing capacity to be recycled and reused indefinitely with no loss of quality. Oil re-refining reduces greenhouse gases and heavy metal emissions when compared to burning used oil as fuel. Re-refining is a better way to manage used oil. It is easier on the environment and transforms oil into a renewable resource.

Safety-Kleen's advanced re-refining technologies and processes have earned the latest ISO 9001-2000 certification. This relentless commitment to quality helps Safety-Kleen provide the highest performing oil products that meet API, SAE & Military specifications.

Oil Products

Safety-Kleen manufactures high quality oil products. From recycled automotive motor oil to a wide variety of diesel, engine and lubricant oils, our finished products are formulated exclusively from 100% highly re-refined base oil in strict accordance with the standards of major automobile manufacturers and the American Petroleum Institute (API).

- New EcoPower exceeds the highest North American standards for motor oil performance in gasoline engines. Our new eco-friendly motor oil is recycled and twice refined, using up to 85% less energy to produce than that produced from crude oil. So it's great for your vehicle and good for the planet.
- America's Choice is a maximum quality, multi-grade motor oil produced specifically for governmental entities, including military, state and local municipalities and Federal agencies including the U.S. Postal Service.
- Performance Plus engine oil is premium engine oil formulated with high quality, High VI base oils and high performance additives to provide the deposit, wear and corrosion control demanded by modern engines. This value brand of oil is sold as a branded or private label product.



Bulk Oil Filter Service



Eliminate those unsightly piles of used filters, messy oil bottles and oil-soaked absorbents and free up valuable work space and reduce labor costs.

Considering today's environment, how used oil filters are managed and disposed of is a major concern. When used oil filters are drained and dumped, 44% of the used oil stays in the filter. Crushing them still leaves 12% of the used oil behind, and many states now prohibit disposal of used oil filters in landfills. As a result, Safety-Kleen is your best option for managing and disposing of these used filters and offers two disposal methods – collecting them in drums, or using bulk recycling containers.

The bulk recycling container allows co-mingling of used automotive absorbents with the filters. Safety-Kleen can professionally manage crushed or uncrushed filters, utilizing the same care and attention to detail that your company would expect from North America's leading environmental services company. Safety-Kleen provides this service across the continent and offers scheduled collections based on a pre-determined service interval set by you.

The Bulk Oil Filter Bin is a space efficient 330 gallon 12-gauge, leak proof, steel container with a lockable lid. While it holds the equivalent of 6-55 gallon drums, it only takes up the space of approximately 3-55 gallon drums, therefore no more oil dripping on your floor or drums of empty oil containers cluttering your space. Safety-Kleen's comprehensive program, backed by our industry-leading Certificate of Assurance and Indemnification, provides the most efficient and effective solution for responsibly managing your used bulk oil filters, plastic oil bottles, and oily absorbents.



Vacuum Services



Protecting the environment, your business and your reputation.

Safety-Kleen understands what happens when your waste tanks and underground storage systems start to overflow – your business suffers. To prevent that, Safety-Kleen has a team of experienced professionals providing both scheduled and emergency vacuum services. We will recommend a service schedule that keeps you moving forward.

To keep your hard-earned profits from going down the drain, Safety-Kleen cleans your trenches and separators, then manages your waste in accordance with all federal, state and local regulations. Our experienced professionals remove non-hazardous liquid, high solids, oily water or sludge from oil/water separators, floor drains, sand traps, pits, sumps, trenches, clarifiers, closed drums and underground waste tanks.

Safety-Kleen's fleet of specialized, high capacity vacuum trucks feature 3000+ gallon tanks and powerful vacuum pumps. Our professionals completely empty your separators, pressure wash them and refill them with clean water. We also scrape and clean out trenches and empty your collection pits.

Safety-Kleen is committed to delivering superior customer service. We will service your business with convenient regularly scheduled visits so that you can be assured your separators will not create accidents and downtime from overflow. Our Vacuum Maintenance Program will keep your separators operating properly with the convenience of a flat monthly invoice. The number of services is determined by the volume and type of wastewater generated.



Containerized Waste Services



**Let the professionals at
Safety-Kleen manage your waste
from start to finish.**

Safety-Kleen operates the largest containerized waste collection network and processing facilities in North America, managing the disposal of over 100,000 drums per year on behalf of our clients. This large network assures you that your company's waste will be managed in a cost effective manner while realizing excellent local service, even if your company is located throughout the nation. We will assist you in managing your waste disposal program and help alleviate the effort, hassles and headaches that could otherwise accompany it. From solvents, oils and filters to corrosives and flammable waste, Safety-Kleen has facilities and a team of professionals ready to meet your needs. We will provide comprehensive waste management services and the peace of mind that comes from being in compliance with all federal, state and local regulations.

Safety-Kleen's Containerized Waste Services (CWS) offers an economical, clean, efficient solution for disposing of used fluids and contaminated materials. Waste streams may be liquid or solid and the storage containers may be multiple sizes, including drums, cubic yard boxes, roll-offs or tanks. Our service schedule is based on your real needs, not on somebody else's formula. We load the drums for you, we label them, we help classify them, we print all the needed manifests. We do it all, automatically and on time. There is no minimum quantity requirement for this service.

CWS is provided by Safety-Kleen's vast network of branches. We have a national infrastructure that enables us to perform closed-loop recycling on most waste streams. We account for every detail and offer you an unparalleled level of compliance assurance. The personnel Safety-Kleen sends to handle your containerized wastes are more than mere drivers or dock-hands. They are specially trained in the best practices for handling your waste to ensure every step is done in compliance with all RCRA and DOT regulations. Every driver has a CDL with a HazMat endorsement. And each driver is subject to random alcohol and drug screens.

The Safety-Kleen Guarantee

Safety-Kleen agrees to indemnify and hold harmless all customers from any liability arising from our handling and/or disposal of your conforming waste, subject to current sales and services terms and conditions.

Imaging & Sharps Service



State Of The Art Recycling

If you are in the business of developing photographic images, you may be generating hazardous waste. Safety-Kleen offers both electrolytic and metallic replacement equipment services, providing onsite treatment options for spent photographic chemicals while recovering the value of silver.

For businesses with spent solutions from film or x-ray processing that cannot meet discharge limits set by local ordinances, or for state of the art recycling of your spent x-ray or other silver-containing film, Safety-Kleen's Haul Away Service is the perfect turnkey answer. All containers are provided with pre-printed manifests and labels, and all liquids are recycled and properly disposed in full compliance with all federal, state, and local regulations.

Additionally, Safety-Kleen is a full-service provider of sharps and dental waste mail back disposal solutions. Each safe, cost-effective and convenient system includes all components required for collection and transportation of sharps and small quantities of dental wastes.



Professional Products

Safety-Kleen professional products deliver superior cleaning efficacy and convenience with thoughtful care for the environment. Safety-Kleen products include hand, floor and general purpose cleaners, as well as spill kits, absorbents and cleaning aerosols. Their combination of hard-working performance and earth-gentle chemistries keep the environment clean and business green.

Cleaning Products

The new line of professional cleaning products from Safety-Kleen gives you the same super powerful cleaning tools used by the pros. They make short work of the nastiest grime, ugliest grease spots and dingiest windows. And because they're from Safety-Kleen, you know they're better for the environment as well as the user. The new products include:



Heavy Duty Cleaner Degreaser

Industrial strength cleaning power with a special blend of high pH detergents, alkaline builders and water soluble solvents. Works hard and fast in hot or cold water. Great for cleaning greasy floors. May be applied manually or with automatic floor scrubbers and pressure washers.

Spray and Wipe Cleaner Degreaser

Ready to use - just spray it on and wipe the grime away. Blasts away soils and grease. Ideal for tools, counters, benches, machinery and other greasy surfaces. Glass Cleaner Low foaming formula penetrates and dissolves away grease and grime without smearing or streaking. No rinse required.

Glass Cleaner

Low Foaming formula penetrates and dissolves away grease and grime without smearing or streaking. No rinse required.

Hand Cleaners



Whether you are IN-THE-SHOP or ON-THE-GO, Safety-Kleen offers professional grade hand cleaning products for your specific needs. They contain strong active ingredients to break up grease and dirt, yet they will not irritate the skin. We offer several products to suit your individual needs, including: Orange Hand Cleaner, Paint and Ink Hand Cleaner, Hand Cleaner with Scrubbers, Waterless Hand Cleaner, Portable Hand Cleaner and Hand Wipes.

Absorbents & Wipers

Safety-Kleen partners with New Pig® to offer its customers a complete line of absorbent and wiper recycling products and services. Services include order and delivery of New Pig products directly to your facility. New Pig absorbents have high value and low ash content, making them ideal for recycling. As a partnership advantage, Safety-Kleen can offer you several New Pig products that are not available elsewhere, including: 4 in 1 PIG Mat, Elephant Mat and the 4-all PIG sock.



Professional Products

Aerosols



Parts Cleaners

Safety-Kleen PROfessional Parts Cleaners quickly cleans without the use of ozone-depleting CFCs. Additionally, it uses a non-chlorinated, low VOC formula to deliver superior cleaning efficacy with fast-drying properties.

Penetrant and Lubricant

Safety-Kleen PROfessional Penetrant & Lubricant removes rust and corrosion from metal components, while protecting parts with a thin, transparent coating.

- Fast acting, super-penetrating formula
- Quickly penetrates into cracks, crevices and threads
- Friction-reducing lubricants silence those annoying squeaks and squeals
- Perfect for removing rust, grease, tar, oil, adhesives and grime from most surfaces, including distributors, alternators, spark plugs, batteries, lug nuts, tools, pipe threads, hinges, locks and more.

Storage and Spill Kits

Safety-Kleen spill kits pack our highest-rated Overpak Salvage Drums with absorbents and products to help you respond quickly to any size spill. We also provide Justrite® Safety Cabinets, designed specifically to help you organize, manage and safely store toxic and flammable liquids. Models include items such as pillows, socks, pads, wipers, temporary disposal bags and labels, an emergency response guidebook, and an over pack drum.



It's everything you need to be prepared for anything.

Allied Products



Safety-Kleen offers a variety of allied products that accompany its line of business product and service offerings. Available products include drums, drum lids, cleaners, brushes, hoses, and pads.



Khameleon Antifreeze and Coolant



The Antifreeze That Matches With Any Vehicle.

Khameleon antifreeze/coolant is uniquely formulated to be compatible with almost any vehicle. Now, you can stop stocking multiple brands and types. Khameleon is virtually all you need. It requires no mixing so there's no confusion on how to use it.

Khameleon's phosphate-free formula delivers top flight performance and engine protection. This remarkable antifreeze is available in 5, 16, 30 and 55 gallon sizes.

One antifreeze/coolant. One simple solution.

Better For Your Customers

- Year-round protection
- Complete engine protection
- Extended service life up to 5 years or 150,000 miles for most automobiles or 600,000 miles for heavy-duty diesels*
- Phosphate-free formula
- Contains bittering agent to protect against poisoning from accidental ingestion

Better For Your Bottom Line

- Cuts inventory costs
- Frees up floor space
- Eliminates mixing
- Compatible with other antifreeze/ coolants
- Pre-charged for heavy-duty diesel engines
- Ready for immediate use
- Economical 55 gallon drum

*Under standard maintenance and additive program



Windshield Washer Fluid



NON-FLAMMABLE FREEZE PROTECTION 

NF1000 ICE BREAKER™

FROM safety-kleen.

All Weather Windshield Washer Fluid

Rely on NF1000 Ice Breaker for winter and summer protection. This bulk windshield washer fluid is non-flammable and has maximum freeze protection.

Ice Breaker performs just as well as conventional windshield cleaning fluids in icy weather. Yet it contains far less methanol. Its non-flammable formula creates a safer environment for auto workers. And since it comes in bulk drums, it eliminates the problem of empty plastic jugs and helps create a better environment for us all.

Save Space

- Dimension of 165 gallon tank is 31" in diameter x 56.75" tall.
- Dimension of 220 gallon tank is 34.5" in diameter x 63.62" tall.
- Eliminate gallon jugs and the hassle of disposing of plastic containers.

Just In Time Delivery

- Safety-Kleen's special program is based on your actual usage.
- New shipments arrive only when you really need them.
- Delivery schedule is customized to your unique needs.

CHARACTERISTICS	NF1000 ICE BREAKER™	CONVENTIONAL WINDSHIELD WASHER FLUIDS
Methanol Content (by volume)	26%	40%
Flash Point	104°F	92°F
Sustained Burn (by ASTM 4206)	Does NOT Sustain Burning	Does Sustain Burning
NFPA Classification	Class II	Class I
Freeze Point	-22°F	-22°F

Subscription Compliance Services



Experts in OSHA and Environmental Regulations

Regulatory Compliance

You have enough to do without worrying about changes in EPA and OSHA regulations. Add in the need to train employees and the increasing demands of environmental reporting – and it’s easy to see why more and more companies are turning to Safety-Kleen, the leader in comprehensive compliance solutions.

The Safety-Kleen Subscription Compliance Service is the complete compliance solution. It includes:

- Facility Audits to determine all applicable OSHA and EPA regulations that govern your business.
- An annual, site-specific schedule of events and training requirements.
- Customized, on-site training based on site inspections and OSHA and EPA-based findings.
- Guaranteed Reporting delivered on-time to the appropriate governmental agency, including SARA Tier II, Agency Spill Reports, Air Emissions Assessments and Water Quality Reports.
- On-Going Phone and Email Support are available – even during agency audits.

Compliance Services

- | | |
|---|--|
| <ul style="list-style-type: none"> ▪ OSHA 300 Log Training and Review ▪ Hazard Communication Program ▪ Respiratory Protection ▪ Personal Protective Equipment (PPE) ▪ Emergency Response Planning ▪ Powered Industrial Trucks (Forklift) ▪ MSDS Review & Analysis ▪ Blood borne Pathogens (BBP) ▪ Lockout/Tagout | <ul style="list-style-type: none"> ▪ Confined Space Entry ▪ Industrial Hygiene Site Evaluation & Recommendations ▪ Hearing Conservation ▪ Hoist Inspection Program Development ▪ Hot Work (Welding) ▪ Accident Prevention Programs ▪ Fire Extinguishers ▪ Ergonomics |
|---|--|

Environmental Compliance Training

- | | |
|---|--|
| <ul style="list-style-type: none"> ▪ Hazardous Waste Management ▪ Written Waste Management Program ▪ RCRA Training ▪ Generator License Application & Reports ▪ Contingency Planning ▪ Recordkeeping Reviews ▪ SARA Tier II Assessment and Reporting ▪ Toxic Release Inventory – Form R/A Assessment & Reporting | <ul style="list-style-type: none"> ▪ Toxic Pollution Prevention Planning ▪ Hazardous Materials Business Plans (CA Only) ▪ Spill Prevention Control and Countermeasures Assessment ▪ Agency Spill Reporting ▪ Air Emission Reports and Permitting (Regulatory Assessments – including NESHAP Subpart A, KK and NSPS for Subpart QQ) ▪ Wastewater Discharge Permits and Plans ▪ Storm Water Pollution Prevention Plan |
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Subscription Compliance Services

Emergency Response Services

The Safety-Kleen Emergency Response (ER) Service is the fastest, most efficient solution for emergency preparedness.

Safety-Kleen's subscription ER service provides you with instant access to professionally-trained emergency response teams. These licensed, insured and bonded professionals are ready to respond to your chemical emergency 24 hours a day, 7 days a week.



Subscription service includes:

- One-year unlimited emergency response toll free calls
- One-year guaranteed pricing at reduced rates
- On-site management
- Detailed written incident reports
- Program awareness materials including phone stickers, wallet cards, wall poster, and external signage
- Authorized use of Safety-Kleen ER 24-hour Emergency Response phone number for all federal, state and local contingency plans
- Assistance with regulatory agency reporting and documentation

MSDS Program

Fast and easy access to accurate MSDS documents

OSHA requirements and changing product formulations cause more than 80% of all MSDS documents to be inaccurate within 12 months or less. That's why Safety-Kleen, working with Infotrac, is delivering a smarter, more economical and accurate solution for managing your MSDS needs. The Safety-Kleen MSDS Service delivers a comprehensive solution to help satisfy the requirements of OSHA's Right-To-Know (CFR 29 1910.120 and 1910.1200) regulations.

With Safety-Kleen you'll receive:

- Immediate access to more than 5 million MSDS documents
- Documents available in English, French and Spanish
- MSDS delivery by fax, email or online
- Access to 1st Response professionals to aid in neutralizing and disposing of your leak or spill
- Doctors and toxicologists available for addressing chemical exposures
- Turnkey awareness program that includes phone stickers, wallet cards, posters, and external signage
- Confidence that comes from the most trusted name in responsible cleaning and environmental services

In other words, the Safety-Kleen MSDS Service is fast, easy and accurate





Total Project Management

Get the expertise you need when you need it with Safety-Kleen. Our environmental services specialists know how to employ the best practices and affordable techniques for handling your environmental project in the most responsible manner. Our specialists work with you onsite to develop the best solution to spills, cleanup projects, remediation, recycling and other specialty cleaning and removal activities. As the single point of contact, your Safety-Kleen Project Manager delivers these solutions from our network of recycling, transportation and disposal facilities and personnel.



From simple industrial cleaning jobs and waste management services to emergency response, let your assigned Safety-Kleen Project Manager manage risk and reduce your liability. We stand behind our work with Safety-Kleen's written, iron-clad Certificate of Assurance and Indemnification. If there's ever an incident, clean-up or liability that arises while your waste is in our control, Safety-Kleen will take care of it.

TPM Menu of Services

Emergency Response Service

- 1-888-375-5336 (888-ER-KLEEN)
- Highway and Industrial Incidents
- Spill Clean Up and Decontamination
- Mercury Spill Clean Up

Tank / Tanker Cleaning

- Confined Space Entry
- Vessels, Rail Cars, Tanks
- Lab Pack Services
- Identification, Inventory and Disposal
- Inert, Acids, Caustics and Reactives
- Develop Packaging List
- Manifest Assistance
- Lab Services
- Stabilization Plan Development
- On-Site Sampling and Analysis
- Bench Scale and Pilot Studies
- General Soil Testing

Ground Water

- Recovery & Treatment
- Site Characteristics
- Well Drilling

Storage Tank Rental

- Roll-Off Boxes and Tanks
- Vacuum Boxes and Drain Tanks

On-Site Remediation

- Contaminant Excavation
- Structure Decontamination / Demolition
- Material Removal and Disposal
- Site Restoration

Mining & Exploration

- Acid Spills: recovery, pumping, transportation and disposal
- Tran-site Pipe: removal, disposal
- Onsite Environmental Technician
- Metals, Hazardous & Non-Hazardous Roundups, Site & Cleanup
- Dust Suppressants & application

Recycling Services

- Lamps: Fluorescent, HID, Neon, Specialty
- Electronic: Telephones, Copiers, Faxes, PCs, CPU, Printers, Scanners, Monitors
- Asbestos / Methane / Mold / Lead Abatement
- Electrical: Ballasts, Capacitors, Switches, and Transformers
- Mercury Containing Wastes

Medical Waste & Svcs

- Sharps, Medical Wastes
- Infectious & Non-infectious Waste

Industrial Facility Services

- Horizontal and Vertical Decontamination
- High Pressure Washing / Sand Blasting
- Plant Decommission and Demolition

Additional Products & Services

- Health & Safety Programs
- Phase I & Phase II Audits
- OSHA Training / Safety Plans
- Hazardous Materials Training
- Oversight / Management
- Sampling
- Drummed Waste Removal
- Vapor Extraction
- Asbestos / Methane / Mold / Lead Abatement
- Transportation Services
- Excavation
- Air Quality testing
- Industrial Parts Cleaning
- Antifreeze both recovery & New product
- Vacuum & Super Sucker Truck & Tanker
- Lead Paint Abatement

Total Project Management

TPM Experience



Rentokil-Initial Saraland, Alabama

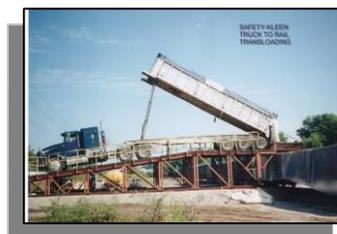
The Saraland Superfund Site was located in Saraland, Alabama. All onsite management and execution, including sampling, reporting, excavation, transportation/disposal, and restoration for the project was provided along with daily interaction between both client representatives and EPA oversight. Project scope included removal and segregation of over 26,000 cubic yards of contaminated materials, with portions remaining as clean fill and portions removed for landfill disposal.

USEPA St. Croix, U.S. Virgin Islands

The scope of work for the St. Croix project covered the logistics and recycling of used oils from the TC Waste Oil site located in Frederiksted, USVI. This project was completed under the supervision of the USEPA, and included the land and sea transportation of used oils located in the USVI to the mainland United States. Approximately 97,000 gallons of used oils were managed during the course of this project.

Transportation Logistics Eunice, LA

The scope for the Eunice, LA project covered the management of 13,000 tons of contaminated soil and 1.6M gallons of water from a train derailment. Multiple disposal facilities were utilized to cost-effectively and efficiently manage the wastes involved. Truck to rail trans-loading was used to economically transport 6,000 tons of soil for RCRA Incineration.



Rentokil – Initial Norcross, GA

The scope of this project included preparing access and excavating chromium contaminated soils from between railroad tracks and the building on site. Soils were staged in roll-off containers for TCLP analysis and shipped off site for disposal. After confirmation sampling in excavated area was received, clean backfill was delivered to the site, brought to grade and compacted.

Agrium Winston-Salem, NC

The scope of work included provide field crews, confined space entry and necessary equipment including cranes, vacuum trucks, tankers to remove fertilizer sludge, Acids, oils, etc. as plant was ceasing operation. The project included the disposal of 124,269 gallons of non-regulates sludge, sent off site for reuse and the disposal of 4,000 gallons of 98% Sulfuric Acid.

Total Project Management

Remediation Project Portsmouth, VA



The scope for the Portsmouth remedial project addressed buried cylinder (pentaborane) excavation and material transfer from 5 cells. The project was high profile, environmental sensitive, and involved with community relations. The project called for special handling such as sheet pile - water table and sprung - negative air. Part of the scope included transportation and disposal to multiple facilities for incineration, landfill and treatment and recycling.

Florida Gas Transmissions Florida

This project represents ongoing work that Safety-Kleen is performing. The scope of work for this project includes Safety-Kleen pigging the lines, sampling the pipeline for level of Hazardous Volatiles upon completion of each pigging, decontaminating the pigging equipment, and disposing of all waste generated from pipeline debris and cleaning. Additional items included in the project include setting up containment areas, hot pressure washing equipment and containerizing waste for disposal.

USEPA Lincoln, Alabama

The scope of work for the Lincoln project covered the logistics and disposal of stabilized lead soils from the former Lincoln Metals site located in Lincoln, Alabama. This project was completed under the supervision of the USEPA, and included the land transportation and disposal of stabilized lead soils located at the site to a subtitle D facility. Over 13,000 Tons of stabilized soils were managed during the course of this project.



Southwire Corporation, Canovanas, Puerto Rico

The Scope of work included extraction of buried containers and pursuit of magnetic anomalies from this large removal project that was completed in 2003. The project was completed under CERCLA authority and included the removal of over 60,000 tons of contaminated soils. Proper project management, flexibility of approach as well as local knowledge of the island culture were critical to the success of the project.

Decontamination and Demolition Oroville, CA

The scope of this project encompassed the decontamination, demolition and remediation of a 44 acre creosote plant site in a turnkey fashion. The technical scope to perform work was written for this project as well as the management of various wastes including Hazardous and non-hazardous wastes, asbestos and PCBs. Included in the scope were 66 tanks of various sizes, piping, pressure vessels, structures and foundations.

GE Security Hickory, NC

The scope of work for the GE Security project included providing a 4 man crew, HEPA filtration and powered equipment to remove large amounts of lead dust from offices and all existing horizontal surfaces, using 2 scissor lifts, HEPA vacuums, full face respirators and diluted acid solution to hand wipe the surfaces.