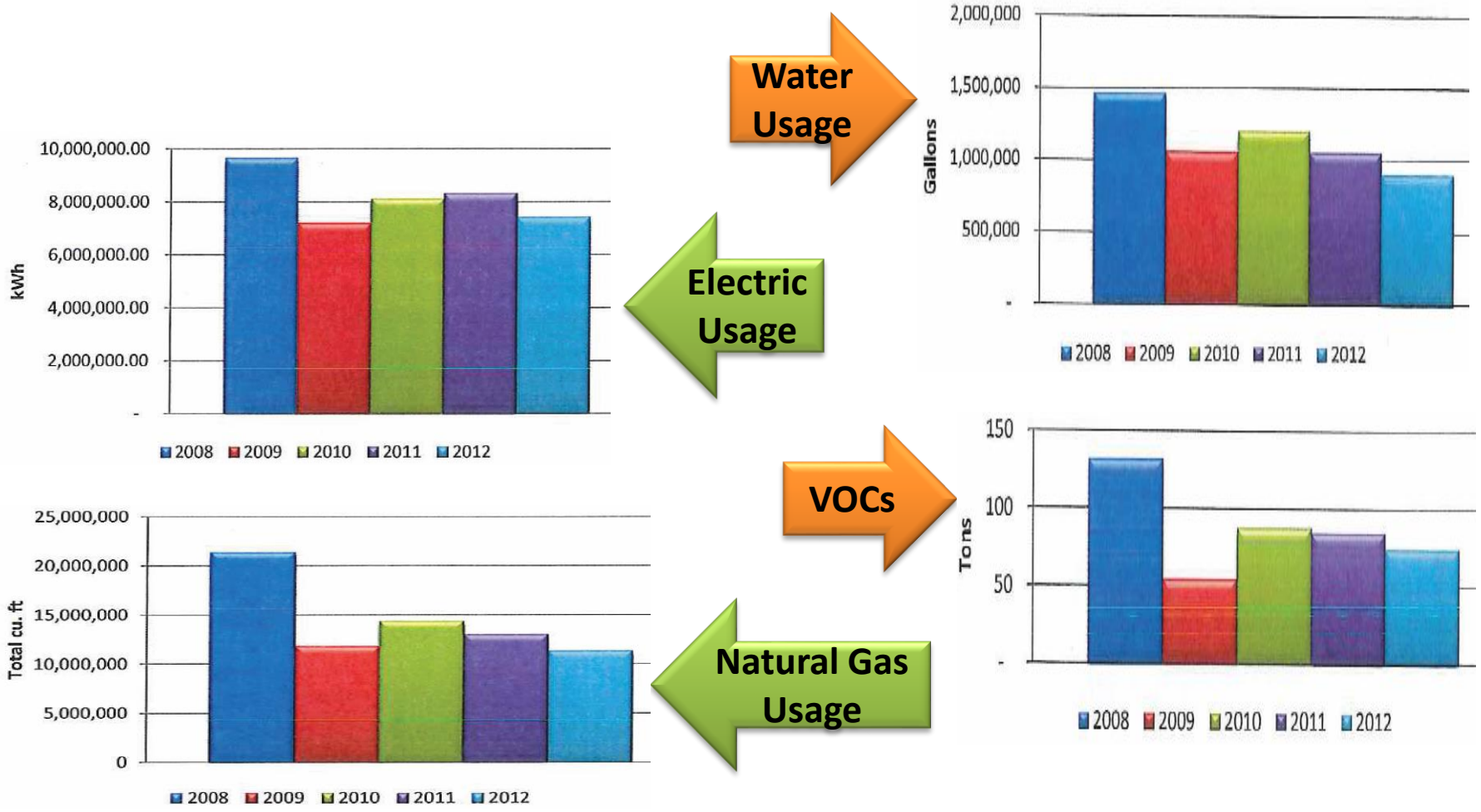
2013 Indiana Governor's Awards for Environmental Excellence

September 26, 2013

2013 Indiana Governor's Awards for Environmental Excellence in Pollution Prevention

National Office Furniture – Santa Claus

LEED EB Project
National Office Furniture – Santa Claus



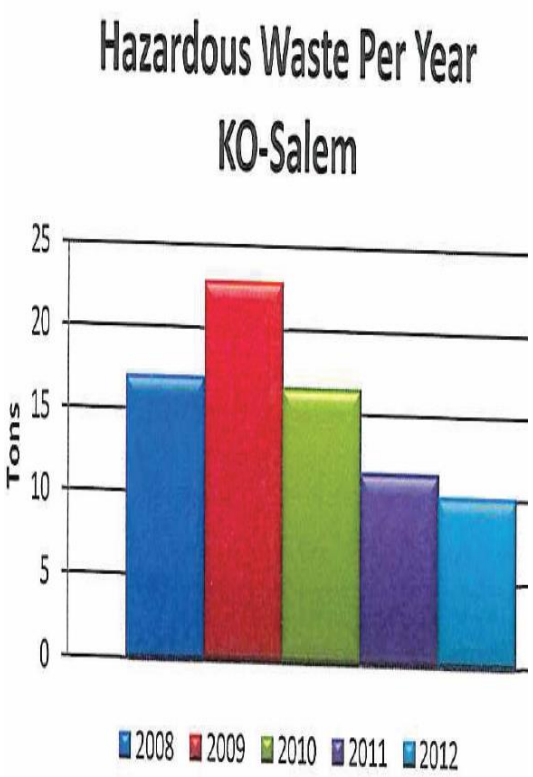
LEED EB Project
National Office Furniture – Santa Claus

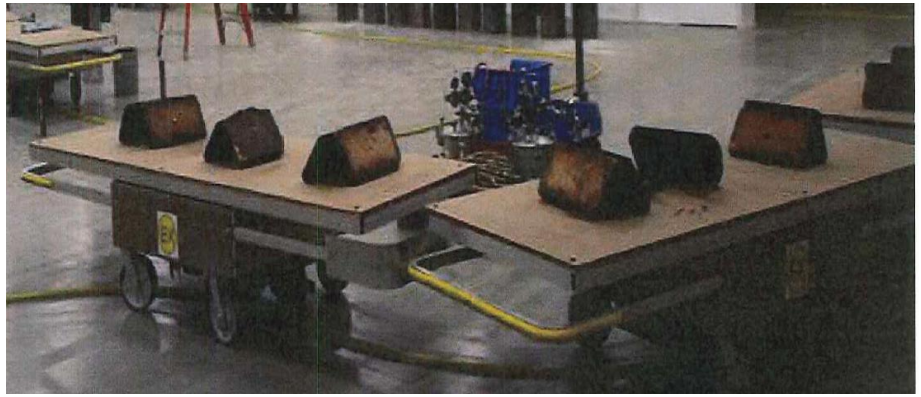
GOVERNOR'S AWARD • ENVIRONMENTAL EXCELLENCE •

2013 Indiana Governor's Awards for Environmental Excellence in Five Years Continuous Improvement

Kimball Office Salem

Environmental Management Systems
Kimball Office Salem





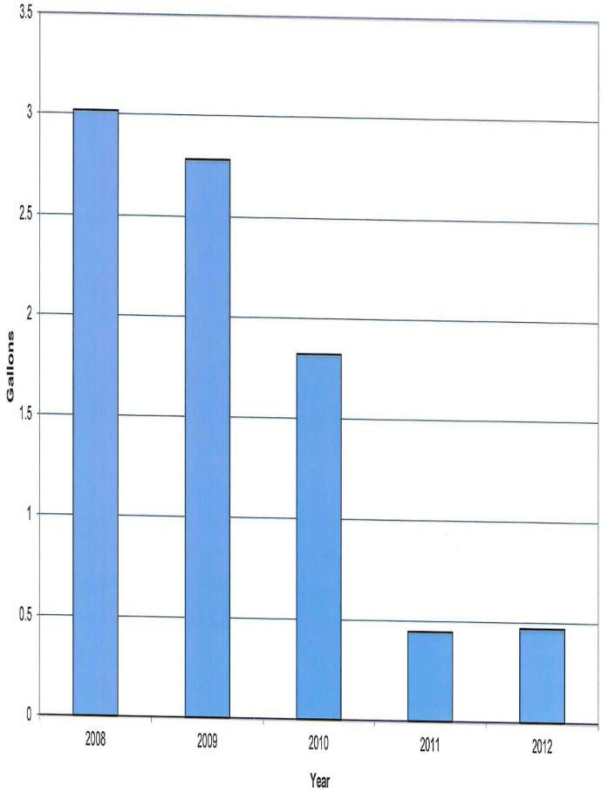
Environmental Management Systems
Kimball Office Salem

GOVERNOR'S AWARD • ENVIRONMENTAL EXCELLENCE •

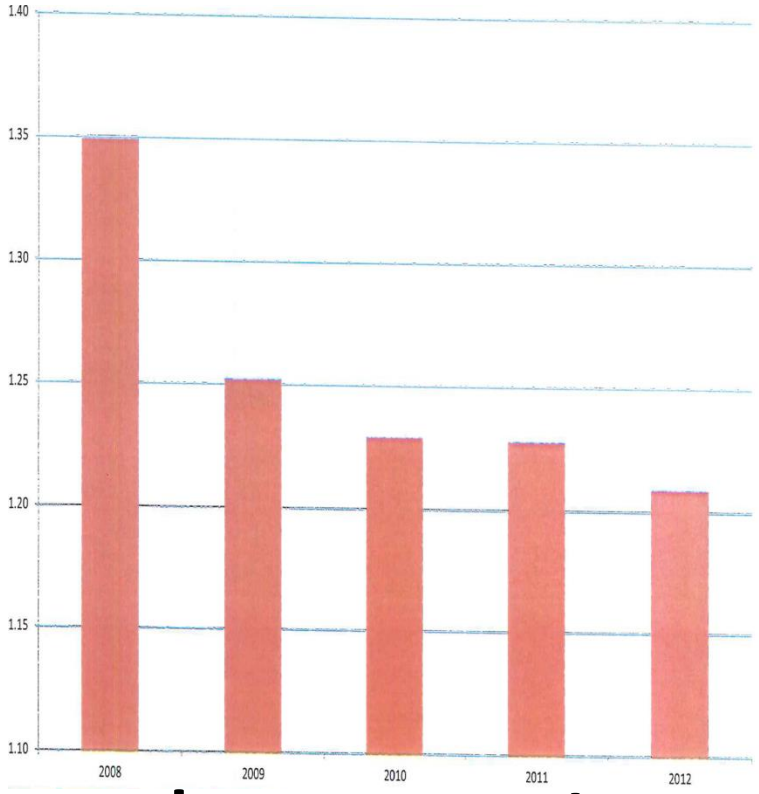
2013 Indiana Governor's Awards for Environmental Excellence in Five Years Continuous Improvement

Rieke Corporation

Water Usage per Unit Produced



Air Emission (Tons) per Ton of MEK Purchased



Environmental Continuous Improvement
Rieke Corporation

Rieke Packaging Systems™
A TriMas Company
the global leader in packaging solutions

Environmental Continuous Improvement
Rieke Corporation

GOVERNOR'S AWARD • ENVIRONMENTAL EXCELLENCE •

2013 Indiana Governor's Awards for Environmental Excellence in Energy/Renewable Resources

Ryobi Die Casting, USA

Holding Furnace Upgrade

Energy Savings

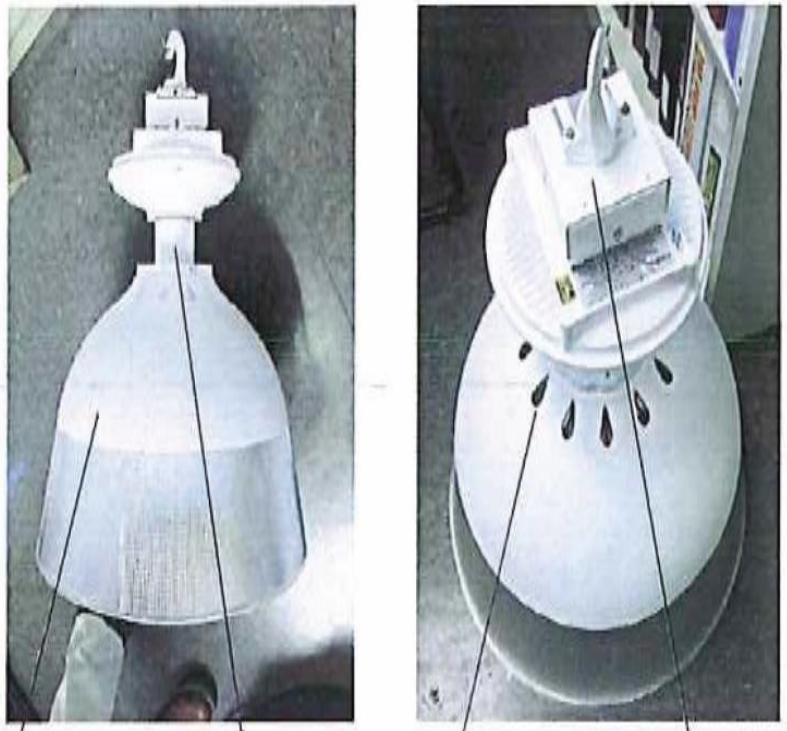
Plant #	Furnace / Unit	Normal KW	Status	KWh Calculation	KWh Savings
Plant 3	Submersion	18.48	7 Holders Updated 1 more for 2013	1,055,577.6	452,390.4
	Traditional Coil	26.4		1,507,968.0	
Plant 1	Submersion	23.72	10 Holders Updated 1 more for 2013	1,935,552.0	690,336.0
	Traditional Coil	32.18		2,625,888.0	

RYOBI Manufacturing Xcellence

Lighting Upgrade & Holding Furnace Upgrade
Ryobi Die Casting, USA

Lighting Level Improvement

	Plant 1	Plant 2	Plant 3
Average percent increase	128%	103%	121%
Number of measurements	64	27	35



Light coverage can be adjusted
Can added motion control sensor

Air circulation,
bulb life is longer

Close mounting system
& maintenance

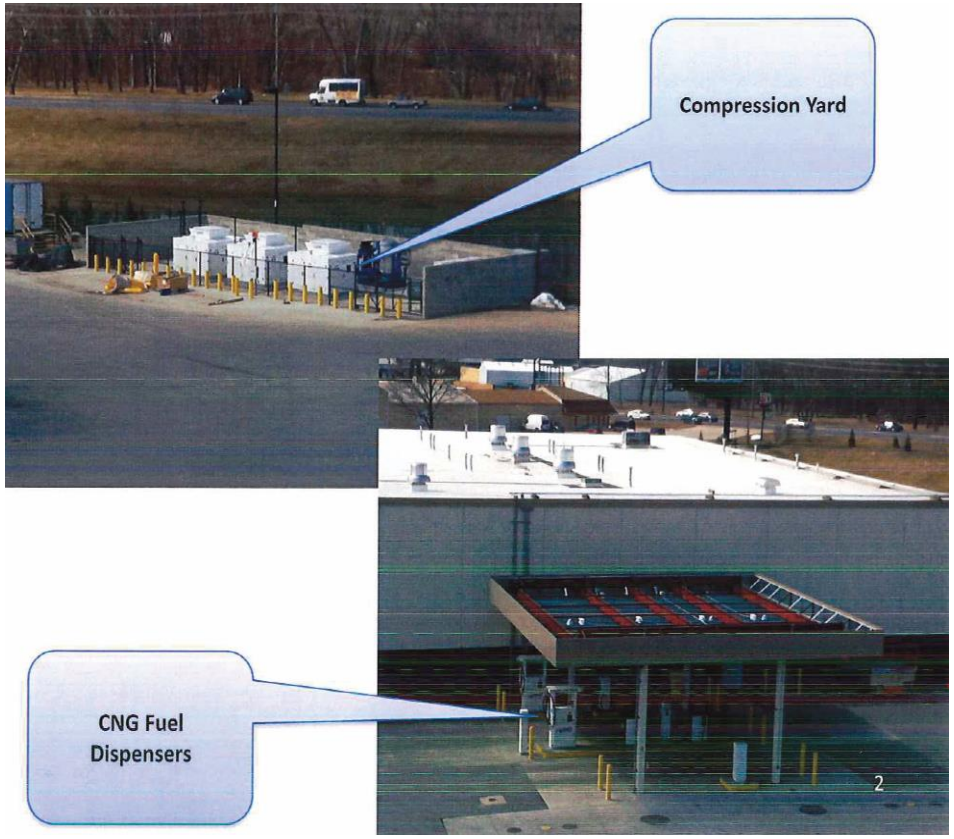
Block the light to roof and more toward to floor

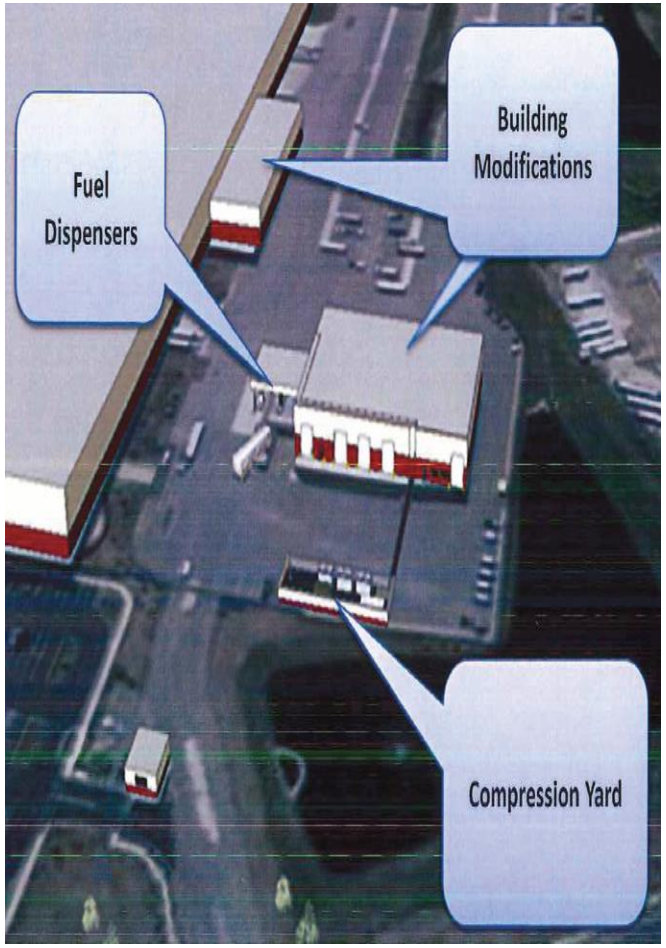
Lighting Upgrade & Holding Furnace Upgrade
Ryobi Die Casting, USA

2013 Indiana Governor's Awards for Environmental Excellence in Energy/Renewable Resources

Monarch Beverage

Compressed Natural Gas
Monarch Beverage





Compressed Natural Gas
Monarch Beverage

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Partners for Pollution Prevention

New Member Induction

September 26, 2013

Welcome!

BIO-RESPONSE SOLUTIONS

DSM
BRIGHT SCIENCE. BRIGHTER LIVING.

SUSTAINABLE Keihin

Raytheon

SET Environmental, Inc