

Challenging today. Reinventing tomorrow.



# ECI - South Tank Farm (STF) Project update

### Presented to:

The East Chicago Waterway Management Board of Directors and to the citizens of East Chicago, IN March 16, 2023

### Goals

- Share the Issued for Construction plans (100% design)
- Present our approach for minimizing community impacts

### **Project Update**

- Summary of design evolution
- Scheduled activities
- Mitigation of impacts to community
- Community inclusion



### **Our Team**

- Atlantic Richfield Company
  - Eric Larson, Project Manager
- Jacobs Engineering
  - Craig Kish, Project Manager
- Richard Goettle, Inc.
  - Nick Kloenne, Project Manager

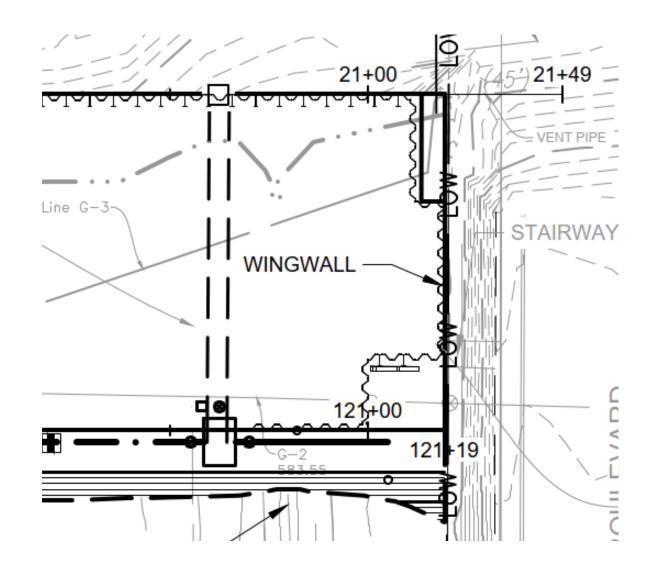
- Other Key Team Members
  - Steve Cross, Construction Manager
  - Jon Conety, Superintendent
  - Cole Knight, Assistant Project Manager (onsite)
  - Mitchell Haskins, Quality Manager
  - Gerald Couch, H&S Manager
  - Ramzi Khuri, Design Manager
  - Chuck Winter, Engineer of Record
  - Nancy Ballantyne, Environmental Manager

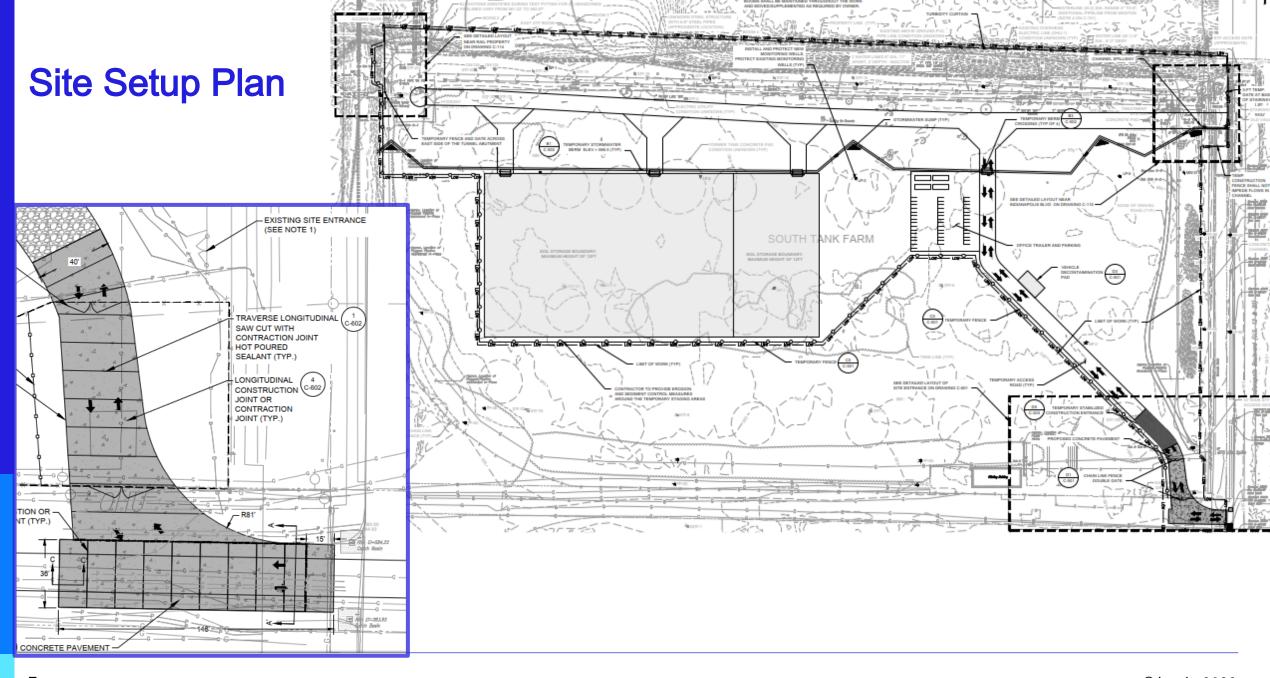




# **Notable Design Refinements**

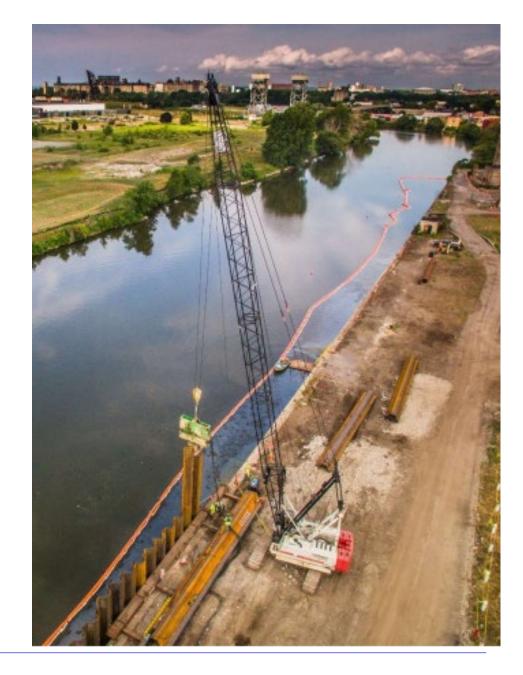
- Site entry access road
- Pipeline relocations
- Incremental backfill to reduce dewatering





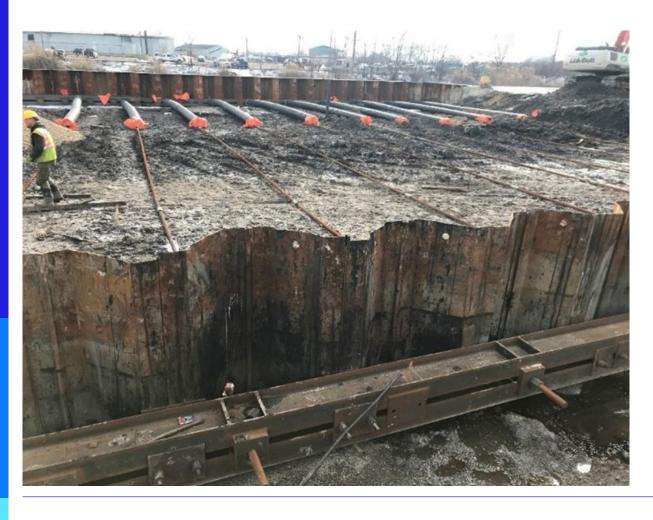
# **Summary of Approach**

- Site management
  - Jacobs as construction management/general contractor
  - Goettle as teaming subcontractor
  - Permit condition requirements
  - Construction work plans
- Protections
  - Community safety and security
  - Environment and the Canal
  - Site infrastructure
  - Adjacent roads/rail



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# **Summary of Means & Methods**



- Marine transport of steel
- Vibratory installation of BWS
- Excavation/backfilling
- Temporary WMS
- Quality assurance and controls

### **Scheduled Activities**

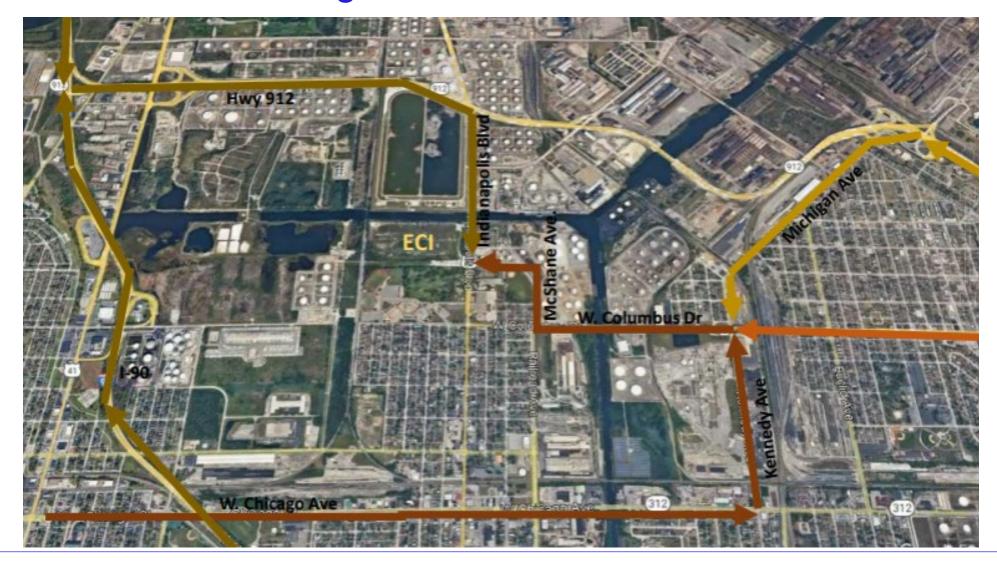
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Site Setup	March 2023
BWS Installation	April through January 2023
WMS Installation	April through June 2023 w/ follow on
Site Restoration	January through March 2024

# **Mitigating Community Impacts**

- Traffic marine transport, journey risk management
- Roads—exit pad, road sweeping
- Dust/Odor perimeter air monitoring and mitigation
- Noise vibratory, hour of operation
- Canal protections booms/turbidity curtains, permit conditions
- Water stormwater BMPs and dewatering discharge onsite

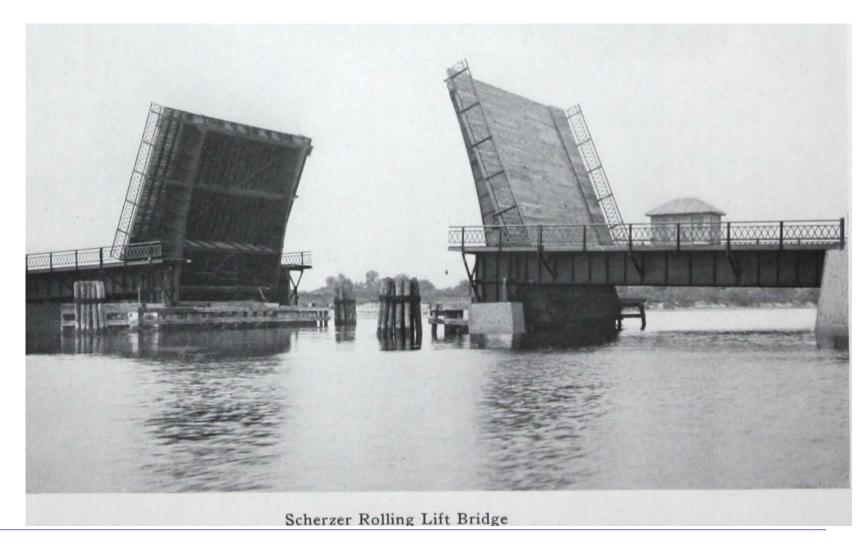


# **Construction Traffic Routing**



# Partnering with the Community

- Union support
- Local vendors
- Outreach to schools
- Fire Department water rescue training





Thank you!