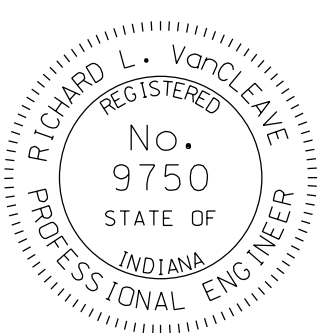


1. See Standard Drawing E 707-BPBF-04 for General Notes.
2. Center of gravity of depressed-strands group at the end of beam shall not be more than $\pm 1/2"$.
3. Tolerance of position of post-tensioning duct shall be $\pm 1/4"$.
- ④ 4. Horizontal tolerance of beam ends for deviation from a true vertical with respect to top and bottom surfaces. Vertical tolerance shall be $\pm 1/8"$ per 12" of beam height.

INDIANA DEPARTMENT OF TRANSPORTATION									
FABRICATION TOLERANCES PRESTRESSED I BEAM									
SEPTEMBER 2012									
STANDARD DRAWING NO. E 707-BPBF-02									
	<table><tr><td><u>/s/ Richard L. VanCleave</u></td><td><u>09/04/12</u></td></tr><tr><td>SUPERVISOR, ROADWAY STANDARDS</td><td>DATE</td></tr><tr><td><u>/s/ Mark A. Miller</u></td><td><u>09/04/12</u></td></tr><tr><td>CHIEF ENGINEER</td><td>DATE</td></tr></table>	<u>/s/ Richard L. VanCleave</u>	<u>09/04/12</u>	SUPERVISOR, ROADWAY STANDARDS	DATE	<u>/s/ Mark A. Miller</u>	<u>09/04/12</u>	CHIEF ENGINEER	DATE
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