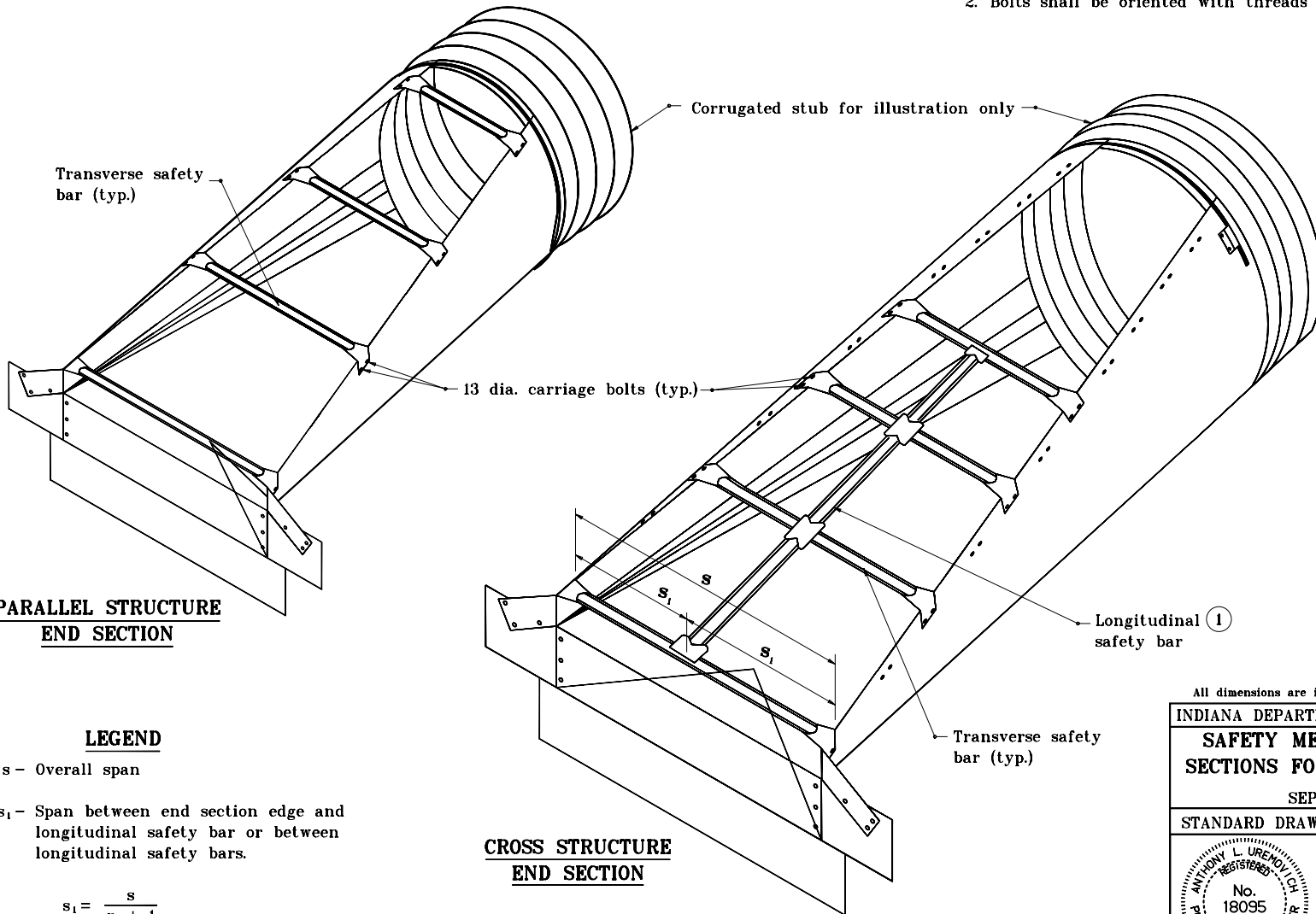


GENERAL NOTES

- ① Longitudinal safety bar shall be welded to transverse bars. For cross structure and section, if $S < 750$, no longitudinal safety bar is required. If $S > 750$, longitudinal safety bar(s) shall be provided so $S_1 < 750$.
2. Bolts shall be oriented with threads to inside of end section.



**PARALLEL STRUCTURE
END SECTION**

**CROSS STRUCTURE
END SECTION**

LEGEND

s - Overall span

s_1 - Span between end section edge and longitudinal safety bar or between longitudinal safety bars.

$$s_1 = \frac{s}{n + 1}$$

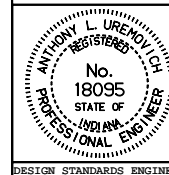
where n = Number of longitudinal safety bars

All dimensions are in mm unless otherwise specified.

INDIANA DEPARTMENT OF TRANSPORTATION
**SAFETY METAL CULVERT END
SECTIONS FOR CORRUGATED PIPE**

SEPTEMBER 2000

STANDARD DRAWING NO. 715-SMES-01



/s/ Anthony L. Uremovich 9-01-00
DESIGN STANDARDS ENGINEER DATE

/s/ Firooz Zandi 9-01-00
CHIEF HIGHWAY ENGINEER DATE

DESIGN STANDARDS ENGINEER