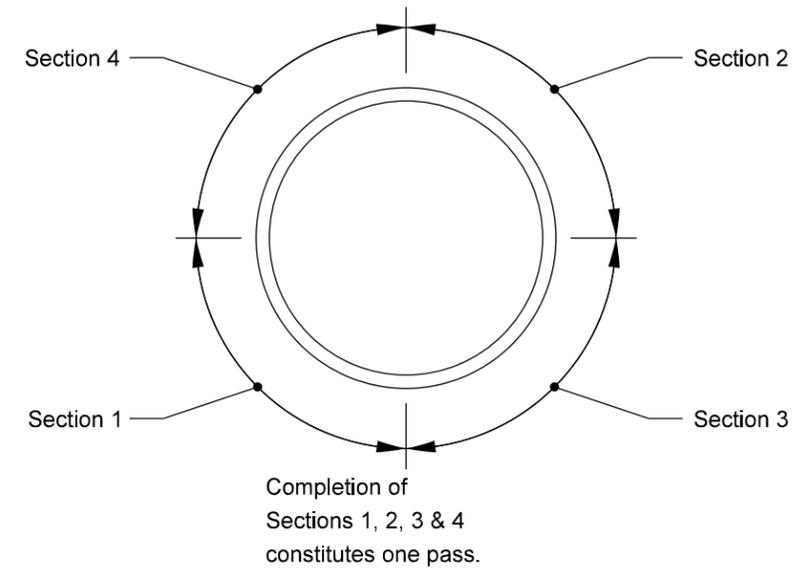
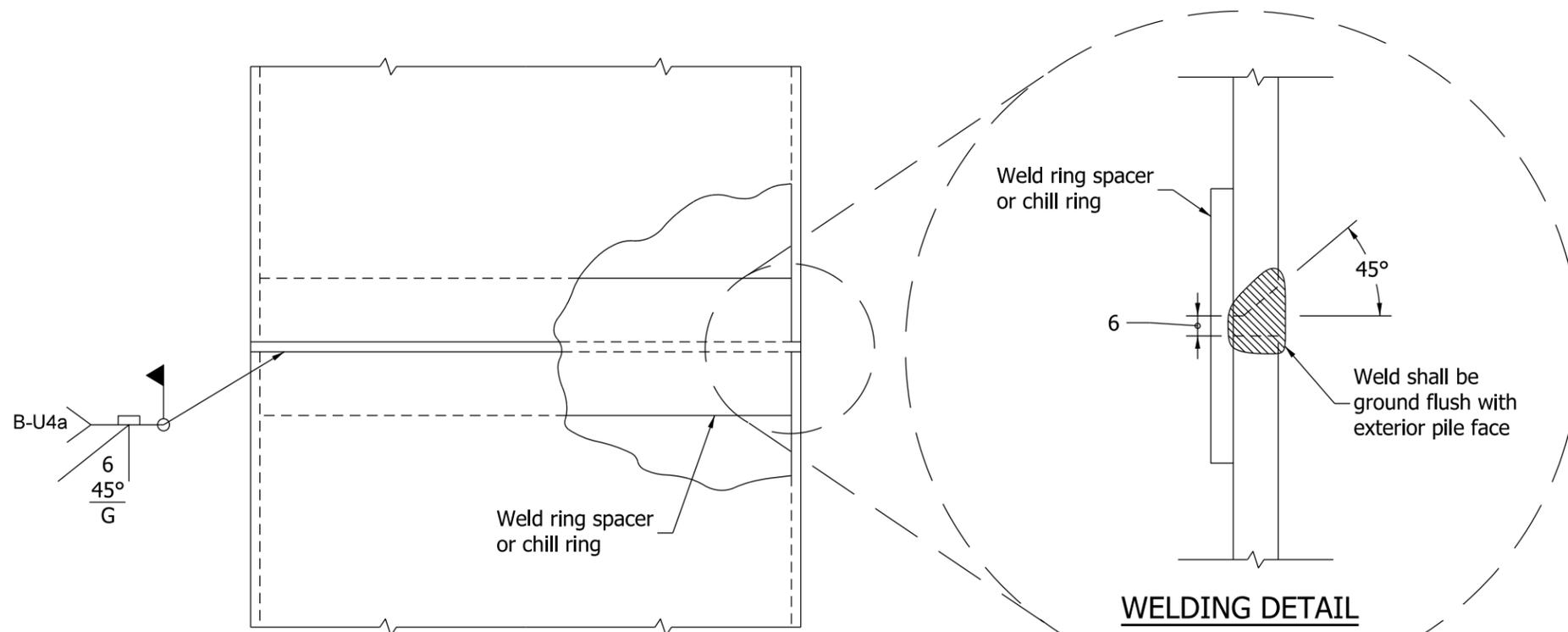


**FOR FLUTED PIPE**



**WELDING SEQUENCE**



**FOR ROUNDED PIPE**

All Dimensions are in mm unless otherwise specified.

<b>INDIANA DEPARTMENT OF TRANSPORTATION</b>	
<b>SPLICING PIPE PILES IN FIELD</b>	
<b>SEPTEMBER 2011</b>	
<b>STANDARD DRAWING NO.</b>	<b>701-BPIL-04</b>
	<i>/s/ Richard L. VanCleave</i> 09/01/11
	DESIGN STANDARDS ENGINEER      DATE
	<i>/s/ Mark A. Miller</i> 09/01/11
	CHIEF HIGHWAY ENGINEER      DATE
DESIGN STANDARDS ENGINEER	