SIGN NUMBER	SIGN MESSAGE		POST DESIGN		SIGN COLOR		BORDER	MARGIN	LETTER HEIGHT	LETTER HEIGHT	LETTER HEIGHT	WORD OR	PCT.	ARROW SIZE		CORNER	NUMBER OF POSTS	
		4 x 4 WOOD	STEEL	SIGN SIZE	BACKGROUND	COPY	WIDTH	WIDTH	SERIES-LINE 1	SERIES-LINE 2	SERIES-LINE 3	LINE ①	1	HEAD	SHAFT	RADIUS		Two
XW6-3-B	(Two way traffic symbol)	*	В	48 x 48	Orange	Black	1 1/4	3/4						11 5/8 x 13 3/4	23 1/2 x 6	3		Х
XW8-1-A	"Bump"	*	А	36 x 36	Orange	Black	3/4	1/2	10 - Series D							2 1/4		Х
XW8-1-B	"Bump"	*	В	48 x 48	Orange	Black	1 1/4	3/4	12 - Series D							3		X
XW8-2-A	"Dip"	*	А	36 x 36	Orange	Black	3/4	1/2	10 - Series E							2 1/4		X
XW8-2-B	"Dip"	*	В	48 x 48	Orange	Black	1 1/4	3/4	12 - Series E							3		X
XW8-3-A	"Pavement Ends"	*	А	36 x 36	Orange	Black	3/4	1/2	6 - Series C	6 - Series C						2 1/4		X
XW8-4-A	"Soft Shoulder"	*	А	36 x 36	Orange	Black	3/4	1/2	6 - Series C	6 - Series C						2 1/4		X
XW8-4-B	"Soft Shoulder"	*	В	48 x 48	Orange	Black	1 1/4	3/4	8 - Series C	8 - Series C						3		X
XW8-6-A	"Truck Crossing"	*	Α	36 x 36	Orange	Black	3/4	1/2	6 - Series C	6 - Series C						2 1/4		X
XW8-6-B	"Truck Crossing"	*	В	48 x 48	Orange	Black	1 1/4	3/4	8 - Series C	8 - Series C						3		Х
XW9-1-A (R or L)	" Lane Ends"	*	А	36 x 36	Orange	Black	3/4	1/2	6 - Series D	6 - Series D	6 - Series D					2 1/4		Х
XW9-1-B (R or L)	" Lane Ends"	*	В	48 x 48	Orange	Black	1 1/4	3/4	8 - Series D	8 - Series D	8 - Series D					3		Х
XW9-2-A (R or L)	"Lane Ends Merge"	*	В	48 x 48	Orange	Black	1 1/4	3/4	6 - Series C	8 - Series D	8 - Series D					2 1/4		Х
XW12-1-C	(Double headed arrow)	*	В	48 x 48	Orange	Black	1 1/4	3/4						12 1/2 x 15	12 x 5 1/4	3		Х
XW13-1-A	" MPH" (Advisory speed plate)	*	А	24 x 24	Orange	Black	1/2	3/8	10 - Series E	4 - Series E						1 1/2		
XW20-1	"Road Construction Ahead"	*	В	48 x 48	Orange	Black	1 1/4	3/4	7 - Series C	7 - Series C	7 - Series C	"Construction"	25			3		Х
XW20-1-A	"Road Construction Ahead"	*	В	60 x 60	Orange	Black	1 1/2	1	8 - Series C	8 - Series C	8 - Series C	"Construction"	25			95		Х
XW20-1a	"Road Repairs Next Miles"	*	В	48 x 48	Orange	Black	1 1/4	3/4	8 - Series C	8 - Series C	6 - Series C					3		Х
XW20-2	"Detour Ahead"	*	В	48 x 48	Orange	Black	1 1/4	3/4	8 - Series D	8 - Series D		"Detour"	25			3		Х
XW20-3	"Road Closed Ahead"	*	В	48 x 48	Orange	Black	1 1/4	3/4	7 - Series D	7 - Series D	7 - Series D					3		Х
XW20-4	"One Lane Road Ahead"	*	В	48 x 48	Orange	Black	1 1/4	3/4	7 - Series C	7 - Series C	7 - Series C					3		Х
XW20-5 (R, C, or L)	" Lane Closed Ahead"	*	В	48 x 48	Orange	Black	1 1/4	3/4	6 - Series C	6 - Series C	6 - Series C		2			3		Х
XW20-7a-A	(Flagger symbol)	*	В	48 x 48	Orange	Black	1 1/4	3/4								1 1/2		Х
XW21-1a	(Workers symbol)	*	А	36 x 36	Orange	Black	3/4	1/2	6 - Series D							2 1/4		Х
XW21-2	"Fresh Oil"	*	А	30 x 30	Orange	Black	3/4	3/8	6 - Series D	6 - Series D		"Fresh"	2/4			1 7/8	Х	
XW21-2-A	"Fresh Oil"	*	А	36 x 36	Orange	Black	3/4	1/2	7 - Series D	7 - Series D		"Fresh"	3/4			2 1/4		X
XW21-3-A	"Road Machinery Ahead"	*	В	48 x 48	Orange	Black	1 1/4	3/4	7 - Series D	7 - Series D	7 - Series D	"Machinery"	25			3		Х
XW21-4-A	"Road Work Ahead"	*	В	48 x 48	Orange	Black	1 1/4	3/4	7 - Series D	7 - Series D	7 - Series D					3		Х
XW21-5-A	"Shoulder Work"	*	Α	36 x 36	Orange	Black	3/4	1/2	6 - Series C	6 - Series C		"Shoulder"	1			2 1/4		Х
XW21-6-A	"Survey Crew"	*	Α	36 x 36	Orange	Black	3/4	1/2	6 - Series C	6 - Series C						2 1/4		Х

*Wood post permitted.

NOTES:

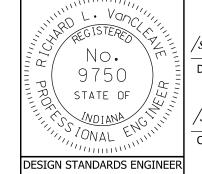
- ① Spacing between letters of this word or line shall be reduced by this percentage as shown in the FHWA document, Standard Highway Signs.
 - 2. See Standard Drawing E 801-TCSN-11 for additional general notes.
 - 3. All dimensions are in inches.

INDIANA DEPARTMENT OF TRANSPORTATION

SIGN DESIGN DETAILS (sheet 2 of 2)

SEPTEMBER 2011

STANDARD DRAWING NO. E 801-TCSN-12A



/s/Richard L. VanCleave 09/01/11

DESIGN STANDARDS ENGINEER

/s/Mark A. Miller 09/01/11

DATE

CHIEF HIGHWAY ENGINEER DAT