

GENERAL NOTES :

These notes are for fabrication tolerances for precast prestressed concrete members as shown on Standard Drawing No. 707-BPBF-01 for box beams and on Standard Drawing No. 707-BPBF-02 for 1-beams.

1. Tolerances shown are maximum permissible variations from the dimensions shown on the plans or shop drawings. Tolerances are not to be considered cumulative. Longitudinal tolerances are based on design length. Casting length shall be adjusted to compensate for shrinkage and plastic flow.
- 5 Variation of camber shall not be more than 25 on one span nor more than 13 between adjacent beams to be measured at time of erection. Camber deviation from design camber shall not be more than $\pm 50\%$ if plan camber is 50 or greater or ± 13 if plan camber is less than 25.
- 7 Length of beam tolerance shall be checked after the final curing phase and within three days prior to shipping.
- 8 Horizontal alignment tolerance shall be checked immediately after removal of forms and strand release and prior to removal from bed.
9. End stirrup bars shall not be more than 50 from the end of the beam.
- 10 At concrete bearing area, deviation from plane surface when tested in all directions of the plane surface with a steel straightedge shall not be more than ± 2 .
11. Mild reinforcing steel concrete cover tolerance shall be -3 to +10.

All Dimensions are in mm unless otherwise specified.

INDIANA DEPARTMENT OF TRANSPORTATION									
FABRICATION TOLERANCES GENERAL NOTES									
SEPTEMBER 2008									
STANDARD DRAWING NO. 707-BPBF-03									
	<table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 70%; border-bottom: 1px solid black;"><i>/s/ Richard L. VanCleave</i></td> <td style="width: 30%; border-bottom: 1px solid black; text-align: right;"><i>09/02/08</i></td> </tr> <tr> <td style="font-size: small;">DESIGN STANDARDS ENGINEER</td> <td style="font-size: small; text-align: right;">DATE</td> </tr> <tr> <td style="border-bottom: 1px solid black;"><i>/s/ Mark A. Miller</i></td> <td style="border-bottom: 1px solid black; text-align: right;"><i>09/02/08</i></td> </tr> <tr> <td style="font-size: small;">CHIEF HIGHWAY ENGINEER</td> <td style="font-size: small; text-align: right;">DATE</td> </tr> </table>	<i>/s/ Richard L. VanCleave</i>	<i>09/02/08</i>	DESIGN STANDARDS ENGINEER	DATE	<i>/s/ Mark A. Miller</i>	<i>09/02/08</i>	CHIEF HIGHWAY ENGINEER	DATE
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