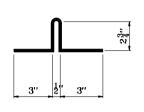


1. Expansion material in joints is preformed joint filler. Copper flashing is to be lapped 2 in. and soldered, subject to approval.

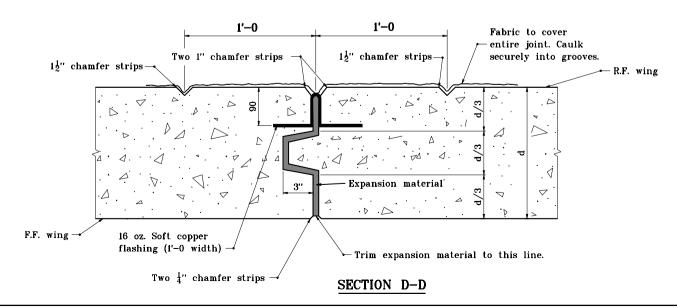


## BENDING DIAGRAM FOR COPPER FLASHING

## FRONT FACE

Two 3" chamfers

Expansion material



Top ftg.

INDIANA DEPARTMENT OF TRANSPORTATION

## **EXPANSION JOINT** TYPICAL DETAILS

SEPTEMBER 1994

## STANDARD DRAWING NO.E 724-BJTS-03 DETAILS PLACED IN THIS FORMAT



s/Anthony L. Uremovich 11-15-99
DESIGN STANDARDS ENGINEER DATE

/s/ Firooz Zandi 11-15-99 ORIGINALLY APPROVED

DESIGN STANDARDS ENGINEER