

KEEPER PLATE

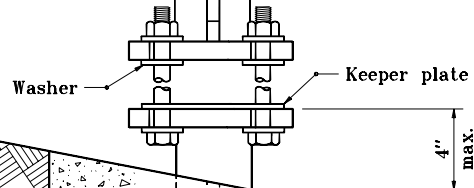
PROCEDURE FOR ASSEMBLY OF BASE CONNECTION:

Assemble post to stub with bolts. One flat washer on each bolt shall be placed between the top of the keeper plate and bottom of the top base plate. Shim as required to plumb post.

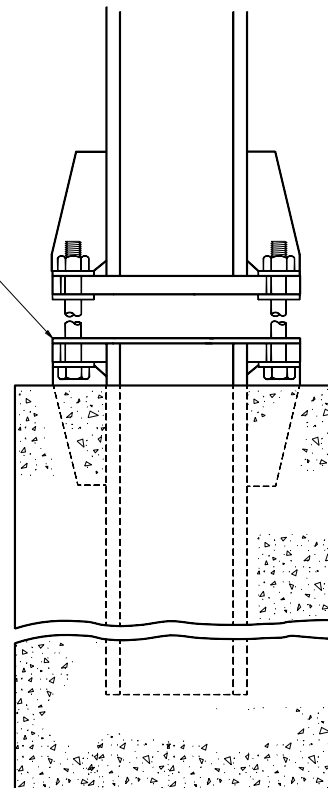
Tighten all bolts the maximum possible with 12" to 25" wrench to bed washers and shims and to clean bolt threads, then loosen each bolt in turn and retighten bolts in a systematic order to the prescribed torque. See table on Standard Drawing E 802-SNGP-05.

Burr threads at junction with nuts using a center punch to prevent nut loosening.

Stubs shall be plumb and base plate shall be leveled and physically held level until the concrete sets.



Keeper plate,
install below
washer



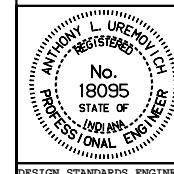
Ground slope

INDIANA DEPARTMENT OF TRANSPORTATION

SIGN BASE

MARCH 1995

STANDARD DRAWING NO. **E 802-SNGP-02**



DETAILS PLACED IN THIS FORMAT 11-15-99

/s/ Anthony L. Uremovich 11-15-99
DESIGN STANDARDS ENGINEER DATE

/s/ Firooz Zandi 11-15-99
CHIEF HIGHWAY ENGINEER DATE

DESIGN STANDARDS ENGINEER

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