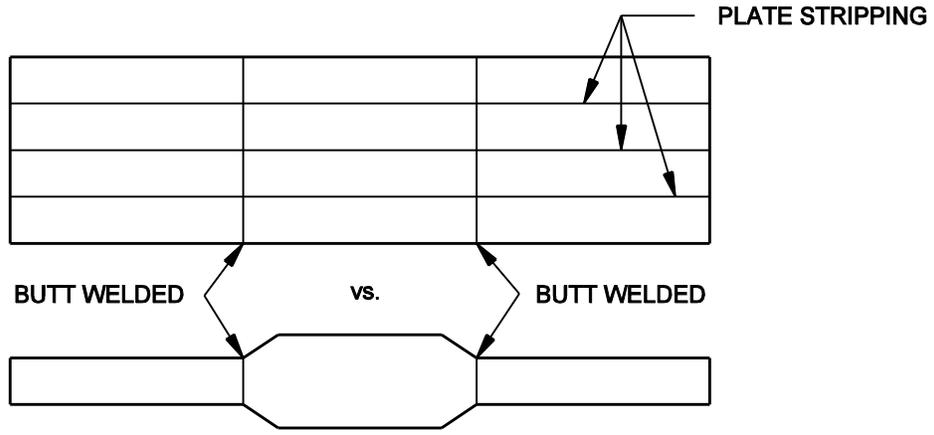
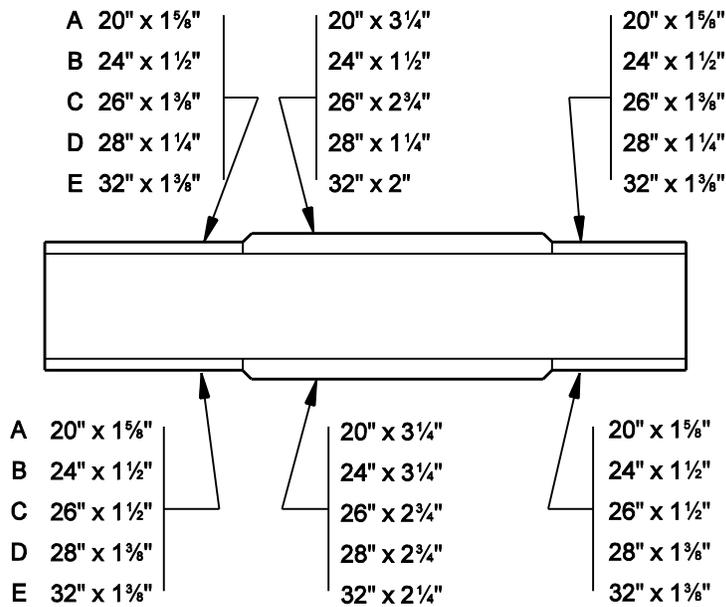


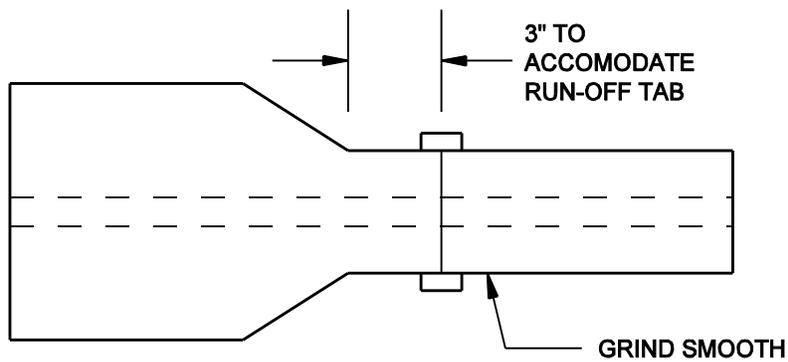
**PLATE (FLANGE) WELDING  
4 FLANGES, 3 PLATE THICKNESS**



**REPEATING PLATE THICKNESS**



**FLANGE TRANSITIONS**



**DETAILS FOR FLANGE TRANSITIONS**

**Figure 64-1C**