

Indiana Department of Labor
Indiana Occupational Safety and Health Administration
402 West Washington Street
Room W195
Indianapolis, IN 46204-2751
Phone: 317/232-1979 Fax: 317/233-8509



certified mail # 7002 0510 0003 8218 1839 1-29-10 jtd

Safety Order and Notification of Penalty

To:	Inspection Number:	313673212
Keystone RV Company, and its successors P.O. Box 2000 Goshen, IN 46527	Inspection Date(s):	11/30/2009 - 12/17/2009
	Issuance Date:	01/29/2010

Inspection Site:

2642 Hackberry Dr.
Goshen, IN 46526

The violation(s) described in this Safety Order and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

An inspection of your place of employment has revealed conditions which we believe do not comply with the provisions of the Indiana Occupational Safety and Health Act (Indiana Code Chapter 22-8-1.1) or the standards or rules adopted thereunder. Accordingly, enclosed please find safety order(s) and notification(s) of penalty describing such violation(s) with references to applicable standards, rules, or provisions of the statute and stating the amount of any penalty(ies).

Informal Conference - Please be advised that it may be possible to informally settle any potential dispute without initiating the more elaborate proceedings brought on by a petition for review. Prior to filing a petition for review, you may request an informal conference concerning any of the results of the inspection (safety orders, penalties, abatement dates, etc.) by contacting the Indiana Department of Labor/IOSHA, preferably by telephone, in a prompt manner. Please be advised that a request for an informal conference cannot extend the fifteen working day period for filing a petition for review. Informal conferences frequently resolve any possible disputes, and therefore you are urged to take advantage of this opportunity. Because of the limited time period and in order to facilitate scheduling, any requests for an informal conference should be made promptly upon your receipt of the safety order(s) and notification(s) of penalty.

Right to Contest - You are hereby also notified that you are entitled to seek administrative review of the safety order(s), penalty(ies), or both by filing a written petition for review at the above address postmarked within fifteen working days of your receipt of the safety order(s) and notification(s) of penalty. ("Working days" means Mondays through Fridays, but does not include Saturdays, Sundays, legal holidays under a state statute or days

on which the Indiana Department of Labor's offices are closed during regular business hours). If you do not file such a petition for review (contest), the safety order(s) and penalty(ies) shall be deemed final orders of the Board of Safety Review and not subject to review by any court or agency. The issuance of a safety order does not constitute a finding that a violation has occurred unless no petition for review is filed, or if a petition for review (contest) is filed, it must contain a statement of its basis and should reference the above inspection number. Upon receipt of your petition for review, we will affirm, amend or dismiss the safety order(s) and notification(s) of penalty. If we affirm, your petition for review will be granted (unless it was not timely) and the dispute will be certified by the Board of Safety Review for further proceedings. The Board of Safety Review is an independent agency appointed by the governor with authority to conduct hearings and to issue decisions concerning disputed safety order(s) and notification(s) of penalty. If we amend the safety order(s) or notification(s) of penalty, your petition for review shall be deemed moot. However, you will then be given an opportunity to file a petition for review concerning the amended safety order(s) and notification(s) of penalty.

Please be advised that an employee or representative of employees may file a petition for review to contest the reasonableness of the time stated in the safety order(s) for the abatement of any violation.

Posting - Upon receipt of any safety order(s) you are required to post such safety order(s), or a copy thereof, unedited, at or near each place an alleged violation referred to in the safety order(s) occurred. However, if your operations are such that it is not practicable to post the safety order(s) at or near each place of alleged violation, such safety order(s) shall be posted, unedited, in a prominent place where it will be readily observable by all affected employees. For example, if you are engaged in activities which are physically dispersed, the safety order(s) may be posted at the location from which the employees operate to carry out their activities. You must take steps to ensure that the safety order is not altered, defaced, or covered by other material. Posting shall be until the violation is abated, or for three working days, whichever is longer.

Penalties - Penalties are due within fifteen (15) working days of receipt of this notification unless contested. Abatement does not constitute payment of penalties.

Abatement - The conditions cited in the safety order(s) must be corrected (abated) on or before the date shown for each item on the safety order(s) and notification(s) of penalty unless:

(1) You file a petition for review concerning the violation, in which case the full abatement period shall commence from the issuance of a final decision by the Board of Safety Review or the courts which requires compliance with the safety order; or

(2) The abatement period is extended by the granting of a petition for modification of abatement date.

PMAs - The petition for modification of abatement date is a manner in which you may seek additional time to correct (abate) a violation without having to file a petition for review concerning the safety order, or after the expiration of the time period to file such a petition for review when it becomes apparent that you need extra time to abate the violation. A petition for modification of abatement date shall be in writing and shall include the following information:

- (1) All steps you have taken, and the dates of such actions, in an effort to achieve compliance during the prescribed abatement period.
- (2) The specific additional abatement time necessary in order to achieve compliance.
- (3) The reasons such additional time is necessary, including the unavailability of professional or technical personnel or of materials and equipment, or because necessary construction or alteration of facilities cannot be completed by the original abatement date.
- (4) All available interim steps being taken to safeguard employees against the cited hazard during the abatement period.
- (5) A certification that a copy of the petition has been posted, and if appropriate, served on the authorized representative of affected employees, and a certification of the date upon which such posting and service was made.

A petition for modification of abatement date shall be filed with the Indiana Department of Labor/IOSHA no later than the close of the next working day following the date on which abatement was originally required. A later-filed petition shall be accompanied by the employer's statement of exceptional circumstances explaining the delay. A copy of such petition shall be posted in a conspicuous place where all affected employees will have notice thereof or near such location where the violation occurred. The petition shall remain posted until the time period for the filing of a petition for review of the Commissioner's granting or denying the petition expires. Where affected employees are represented by an authorized representative, said representative shall be served a copy of such petition.

Notification of Corrective Action - Correction of the alleged violations which have an abatement period of thirty (30) days or less should be reported in writing to us promptly upon correction. A "Letter of Abatement" form and an "Abatement Photographs" worksheet are enclosed for your assistance in providing adequate documentation of abatement. Reports of corrections should show specific corrective action on each alleged violation and the date of such action. On alleged violations with abatement periods of more than thirty (30) days, a written progress report should be submitted, detailing what has been done, what remains to be done, and the time needed to fully abate each such violation. When the alleged violation is fully abated, we should be so advised. Timely correction of an alleged violation does not affect the initial proposed penalty.

Followup Inspections - Please be advised that a followup inspection may be made for the purpose of ascertaining that you have posted the safety order(s) and corrected the alleged violations. Failure to correct an alleged violation may result in additional penalties for each day that the violation has not been corrected.

Employer Discrimination Unlawful - The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the Indiana Department of Labor/IOSHA at the address shown above.

Notice to Employees - The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the Indiana Department of Labor/IOSHA at the address shown above within fifteen (15) working days (excluding weekends and State holidays) or receipt by the employer of this safety order and penalty.

If you wish additional information, you may direct such requests to us at the address or telephone number stated above.



NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with IOSHA to discuss the safety order(s) issued on 01/29/2010. The conference will be held at the IOSHA office located at 402 West Washington Street, Room W195, Indianapolis, IN 46204 on _____ at

_____. Employees and/or representatives of employees have a right to attend an informal conference.

Indiana Department of Labor

Occupational Safety and Health Administration

Inspection Number: 313673212
Inspection Dates: 11/30/2009 - 12/17/2009
Issuance Date: 01/29/2010



Safety Order and Notification of Penalty

Company Name: Keystone RV Company
Inspection Site: 2642 Hackberry Dr., Goshen, IN 46526

Safety Order 1 Item 1 Type of Violation: **Serious**

29 CFR 1910.23(c)(1): Open sided floor(s) or platform(s) 4 feet or more above the adjacent floor or ground level were not guarded by standard railings (or the equivalent as specified in 29 CFR 1910.23(e)(3)(i) through (v)), on all open sides:

- a) Plant 50, roofing areas - The elevated work platforms used retractable web straps as safety railings.
- b) Plant 14 - The elevated work platform in the slide out box build area had an unguarded open area.
- c) Plant 14 - The elevated work platform side railings had open unguarded spaces where the railings are under the hoists.
- d) Plant 14, shelling area - Employees were working on the forward elevated portion of the 5th wheel frames without fall protection.
- e) Plant 2, roofing areas - The elevated work platforms used retractable web straps as safety railings.
- f) Plant 8, roofing areas - The elevated work platforms used retractable web straps as safety railings.
- g) Plant 4, station 6 - The striping cart had railings 23 inches high on the side the employee works from and 35 inches high on the back and ends.
- h) Plant 4, station 6 - The yellow striping cart did not have railings on one side and the other railings were not at standard required heights.
- i) Plant 4, roofing areas - The elevated work platforms used retractable web straps as safety railings.
- j) Plant 1, roofing areas - The elevated work platforms used retractable web straps as safety railings.
- k) Plant 1, rough wire station - Employees were reaching over railings, which were not standard heights, to retrieve wires.
- l) Plant 7, roofing areas - The elevated work platforms used retractable web straps as safety railings.
- m) Plant 17 - The striping cart had railings 36 inches high on the ends and back.
- n) Plant 17, roofing areas - The elevated work platforms used retractable web straps as safety railings.

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Company Name: Keystone RV Company
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- o) Plant 17, West end - Employees were working on the forward elevated portion of the 5th wheel frames without fall protection.
- p) Plant 3, roofing areas - The elevated work platforms used retractable web straps as safety railings.
- q) Plant 19, roofing areas - The elevated work platforms used retractable web straps as safety railings.
- r) Plant 311, roofing areas - The elevated work platforms used retractable web straps as safety railings.
- s) Plant 23 - The elevated platform above the maintenance crib, used for storage, did not have standard railings.
- t) Plant 31, roofing areas - The elevated work platforms used retractable web straps as safety railings.
- u) Plant 700 group, roofing areas - The elevated work platforms used retractable web straps as safety railings.

Date By Which Violation Must be Abated:	03/04/2010
Proposed Penalty:	\$2,625.00

Safety Order 1 Item 2 Type of Violation: **Serious**

29 CFR 1910.212(a)(1): Machine guarding was not provided to protect operator(s) and other employees from hazard(s) created by rotating blades:

Plant 25, maintenance shop - The Jet horizontal saw had the unused portion of the blade unguarded.

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$1,500.00

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Company Name: Keystone RV Company
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Safety Order 1 Item 3 Type of Violation: **Serious**

29 CFR 1910.212(a)(3)(ii): Point(s) of operation of machinery were not guarded to prevent employee(s) from having any part of their body in the danger zone(s) during operating cycle(s):

- a) Plant 20 - The Pines Machine Tool tubing bender had the swing arm unguarded.
- b) Plant 20 - The two BPR roll bending machines had the ingoing rollers unguarded.

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$1,500.00

Safety Order 1 Item 4 Type of Violation: **Serious**

29 CFR 1910.215(a)(4): Grinding machinery was not used with work rest(s) to support offhand grinding work:

Plant 17 - The Delta bench grinder on the rough wire mezzanine did not have a work rest.

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$1,125.00

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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for illness or injury resulting from an accident.

Safety Order 1 Item 5a Type of Violation: **Serious**

29 CFR 1910.219(d)(1): Pulley(s) with part(s) seven feet or less from the floor or work platform were not guarded in accordance with the requirements specified at 29 CFR 1910.219(m) & (o):

- a) Plant 14, compressor room - Unguarded pulley on cooling fan exposing ingoing nip points.
- b) Plant 7, compressor room - Unguarded pulley on cooling fan exposing ingoing nip point.

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$1,500.00

Safety Order 1 Item 5b Type of Violation: **Serious**

29 CFR 1910.219(e)(3)(i): Vertical or inclined belt(s) were not enclosed by guard(s) conforming to the requirements specified at 29 CFR 1910.219(m) and (o):

- a) Plant 14, compressor room - The cooling fan had the lower portion of the drive belt unguarded exposing an ingoing nip point.
- b) Plant 7, compressor room - The cooling fan had the lower portion of the drive belt unguarded exposing an ingoing nip point.

Date By Which Violation Must be Abated:

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Safety Order and Notification of Penalty

Company Name: Keystone RV Company
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Safety Order 1 Item 6 Type of Violation: **Serious**

29 CFR 1910.253(b)(2)(ii): Assigned storage spaces for cylinders was not located away from elevators, stairs, or gangways where cylinders could not be knocked over or damaged by passing or falling objects, or subject to tampering by unauthorized persons:

Plant 25, maintenance shop - There was a compressed argon gas cylinder, with no safety cap, sitting on the shop floor unprotected from being knocked over.

Date By Which Violation Must be Abated:	Corrected During Inspection
Proposed Penalty:	\$1,125.00

Safety Order 1 Item 7 Type of Violation: **Serious**

29 CFR 1910.303(g)(2)(i): Live parts of electric equipment operating at 50 volts or more were not guarded against accidental contact by approved cabinets or other forms of approved enclosures, or other means listed under this provision:

- a) Plant 17, West end - There were unguarded power supply strips for the wall hoist overhead crane exposing live bare parts on the roof build mezzanine.
- b) Plant 17, West end - There were unguarded power supply strips for the roof hoist overhead crane exposing live bare parts on the roof set mezzanine.
- c) Plant 20 Door 24 area - The Cutler Hammer panelboard had an open space exposing live bare parts.

Date By Which Violation Must be Abated:	03/04/2010
Proposed Penalty:	\$1,500.00

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Company Name: Keystone RV Company
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Safety Order 1 Item 8 Type of Violation: **Serious**

29CFR1910.304 (g)(5) The path to ground from circuits, equipment, and enclosures was not permanent, continuous, and effective.

Plant 29 - The floor fan in the Southeast corner of the plant did not have a path to ground.

Date By Which Violation Must be Abated: **Corrected During Inspection**
Proposed Penalty: **\$1,125.00**

Safety Order 2 Item 1 Type of Violation: **Nonserious**

29CFR1910.37(a)(3) Exit routes were not free and unobstructed.

- a) Plant 50, valance dept - The access routes to the exit stairway was obstructed with materials.
- b) Plant 14, Plantwide - The aisles and pathways to exits were blocked or obstructed.
- c) Plant 4 , Plantwide - The aisles and pathways to exits were blocked or obstructed.
- d) Plant 311, Plantwide - The aisles and pathways to exits were blocked or obstructed.

Date By Which Violation Must be Abated: **03/04/2010**
Proposed Penalty: **\$.00**

Safety Order 2 Item 2 Type of Violation: **Nonserious**

29CFR1910.37 (b)(1) Each exit route must be adequately lighted so that an employee with normal vision can see along the exit route.

- a) Bldg 50, all mezzanines - There was no emergency lighting to illuminate exit routes on the mezzanines.
- b) Plant 2, all mezzanines - There was no emergency lighting to illuminate exit routes on the mezzanines.

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- c) Plant 8, all mezzanines - There was no emergency lighting to illuminate exit routes on the mezzanines.
- d) Plant 4, all mezzanines - There was no emergency lighting to illuminate exit routes on the mezzanines.
- e) Plant 6, all mezzanines - There was no emergency lighting to illuminate exit routes on the mezzanines.
- f) Plant 18, all mezzanines - There was no emergency lighting to illuminate exit routes on the mezzanines.
- g) Plant 29, Plantwide - There was no emergency lighting to illuminate exit routes in the building.
- h) Plant 1, all mezzanines - There was no emergency lighting to illuminate exit routes on the mezzanines.
- i) Plant 7, all mezzanines - There was no emergency lighting to illuminate exit routes on the mezzanines.
- j) Plant 17, Plant floor - There was no emergency lighting to illuminate exit routes on the plant floor.
- k) Plant 17, all mezzanines - There was no emergency lighting to illuminate exit routes on the mezzanines.
- l) Plant 20, baggage mezzanine - There was no emergency lighting to illuminate exit routes on the mezzanine.
- m) Plant 3, all mezzanines - There was no emergency lighting to illuminate exit routes on the mezzanines.
- n) Plant 19, all mezzanines - There was no emergency lighting to illuminate exit routes on the mezzanines.
- o) Plant 311, all mezzanines - There was no emergency lighting to illuminate exit routes on the mezzanines.
- p) Plant 31, all mezzanines - There was no emergency lighting to illuminate exit routes on the mezzanines.
- q) Plant 700 group, Plantwide - There was no emergency lighting to illuminate exit routes in the building including mezzanines.

Date By Which Violation Must be Abated:	03/04/2010
Proposed Penalty:	\$.00

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Company Name: Keystone RV Company
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Safety Order 2 Item 3 Type of Violation: **Nonserious**

29CFR1910.37 (b)(4) If the direction of travel to the exit or exit discharge is not immediately apparent, signs must be posted along the exit access indicating the direction of travel to the nearest exit and exit discharge. Additionally, the line-of-sight to an exit sign must clearly be visible at all times.

- a) Bldg 50, all mezzanines - There was no signs to indicate exit routes on the mezzanines.
- b) Plant 2, all mezzanines - There was no signs to indicate exit routes on the mezzanines.
- c) Plant 8, all mezzanines - There was no signs to indicate exit routes on the mezzanines.
- d) Plant 4, all mezzanines - There was no signs to indicate exit routes on the mezzanines.
- e) Plant 18, all mezzanines - There was no signs to indicate exit routes on the mezzanines.
- f) Plant 1, all mezzanines - There was no signs to indicate exit routes on the mezzanines.
- g) Plant 7, all mezzanines - There was no signs to indicate exit routes on the mezzanines.
- h) Plant 17, all mezzanines - There was no signs to indicate exit routes on the mezzanines.
- i) Plant 20, mezzanine - There was no signs to indicate exit routes on the baggage mezzanine.
- j) Plant 3, all mezzanines - There was no signs to indicate exit routes on the mezzanines.
- k) Plant 19, all mezzanines - There was no signs to indicate exit routes on the mezzanines.
- l) Plant 311, all mezzanines - There was no signs to indicate exit routes on the mezzanines.
- m) Plant 31, all mezzanines - There was no signs to indicate exit routes on the mezzanines.
- n) Plant 700 group, Plantwide - There was no signs to indicate exit routes in the building including mezzanines.

Date By Which Violation Must be Abated:	03/04/2010
Proposed Penalty:	\$.00

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Company Name: Keystone RV Company
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Safety Order 2 Item 4 Type of Violation: **Nonserious**

29CFR1910.37 (b)(5) Each doorway or passage along an exit access that could be mistaken for an exit must be marked "Not An Exit" or similar designation, or be identified by a sign indicating its actual use (e.g., closet).

Plant 8, door 37 area - There was a pedestrian door on the East wall not marked as to use.

Date By Which Violation Must be Abated: Corrected During Inspection
Proposed Penalty: \$.00

Safety Order 2 Item 5 Type of Violation: **Nonserious**

29CFR1910.106(e)(5)(i) Portable fire extinguishment and control equipment was not provided in such quantities and types as are needed for the special hazards of operation and storage.

Plant 6, fuel depot area - There was no fire extinguisher in the fuel storage area.

Date By Which Violation Must be Abated: Corrected During Inspection
Proposed Penalty: \$.00

Safety Order 2 Item 6 Type of Violation: **Nonserious**

29CFR1910.106(g)(3)(v)(e) An approved impact valve, incorporating a fusible link, designed to close automatically in the event of severe impact or fire exposure was not installed in the dispensing supply line at the base of each individual dispensing device.

Plant 6, fuel depot area - There were no fusible links installed in the fuel dispensing lines of the diesel and gasoline tanks.

Date By Which Violation Must be Abated: Corrected During Inspection
Proposed Penalty: \$.00

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Company Name: Keystone RV Company
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Safety Order 2 Item 7 Type of Violation: **Nonserious**

29 CFR 1910.110(f)(6)(ii): LP gas container(s) stored outside of buildings were not in a suitable enclosure or otherwise protected against tampering:

Plant 50, South end - There was an LP compressed gas cylinder stored outside the cage.

Date By Which Violation Must be Abated: **Corrected During Inspection**
Proposed Penalty: **\$.00**

Safety Order 2 Item 8 Type of Violation: **Nonserious**

29 CFR 1910.151(c): Where employees were exposed to injurious corrosive materials, suitable facilities for quick drenching or flushing of the eyes and body were not provided within the work area for immediate emergency use:

Plant 6, door 4A area - There was no eye wash facilities in the area where fluids are checked and added to batteries.

Date By Which Violation Must be Abated: **Corrected During Inspection**
Proposed Penalty: **\$.00**

Safety Order 2 Item 9 Type of Violation: **Nonserious**

29CFR1910.159 (c)(2) The employer did not properly maintain an automatic sprinkler system installed to comply with this section. The employer did not assure that a main drain flow test is performed on each system annually.

Plant 2 - There was no inspection verification on the automatic sprinkler system for the plant.

Date By Which Violation Must be Abated: **Corrected During Inspection**
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Safety Order 2 Item 10 Type of Violation: **Nonserious**

29 CFR 1910.178(g)(2): Battery changing and charging installations for industrial trucks were not provided with facilities for flushing and neutralizing spilled electrolyte:

Plant 6, battery charger area - There was no neutralizer or flushing facilities in the battery charging area.

Date By Which Violation Must be Abated: Corrected During Inspection
Proposed Penalty: \$.00

Safety Order 2 Item 11 Type of Violation: **Nonserious**

29 CFR 1910.184(e)(1): Alloy steel sling(s) did not have permanently affixed durable identification stating size, grade, rated capacity, and reach:

Plant 1, chassis prep - The steel sling used to lift axles did not have certification attached.

Date By Which Violation Must be Abated: Corrected During Inspection
Proposed Penalty: \$.00

Safety Order 2 Item 12 Type of Violation: **Nonserious**

29 CFR 1910.242(b): Compressed air used for cleaning purposes was not reduced to less than 30 p.s.i.:

Plant 29, CNC area - The air nozzle in the CNC #288G12 area had a working pressure of 65 pounds.

Date By Which Violation Must be Abated: Corrected During Inspection
Proposed Penalty: \$.00



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Company Name: Keystone RV Company
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Safety Order 2 Item 13 Type of Violation: **Nonserious**

29 CFR 1910.253(b)(4)(iii): Oxygen cylinders in storage were not separated from fuel-gas cylinders or combustible materials (especially oil or grease), a minimum distance of 20 feet (6.1 m) or by a noncombustible barrier at least 5 feet (1.5 m) high having a fire resistance rating of at least one-half hour:

Plant 20, outside on West side - There was an oxygen compressed gas cylinder stored next to an acetylene compressed gas cylinder.

Date By Which Violation Must be Abated: Corrected During Inspection
Proposed Penalty: \$.00

Safety Order 2 Item 14 Type of Violation: **Nonserious**

29 CFR 1910.303(b)(1): Electrical equipment was not free from recognized hazards that were likely to cause death or serious physical harm to employees:

- a) Plant 50, decking area - The TPI floor fan had unprotected live conductors exposed.
- b) Plant 31, Compressor room - There were two live conductors extending out of a disconnected conduit.

Date By Which Violation Must be Abated: Corrected During Inspection
Proposed Penalty: \$.00

Safety Order 2 Item 15 Type of Violation: **Nonserious**

29CFR1910. 303 (f)(2) Each service, feeder, and branch circuit, at its disconnecting means or over current device, was not legibly marked to indicate its purpose, unless located and arranged so the purpose is evident.

Plant 23, NE corner - The Square D safety switch next to door 21 did not have the purpose marked.

Date By Which Violation Must be Abated: Corrected During Inspection
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Safety Order 2 Item 16 Type of Violation: **Nonserious**

29CFR1910.305(g)(1)(iv)(A) Unless specifically permitted otherwise in paragraph (g)(1)(ii) of this section, flexible cords and cables may not be used: As a substitute for the fixed wiring of a structure.

- a) Plant 8, lower file storage room - There was a 110 volt extension cord, taped to the floor, being used as permanent wiring.
- b) Plant 31, slide out build area - There was a yellow extension cord being used as permanent wiring.

Date By Which Violation Must be Abated:	03/04/2010
Proposed Penalty:	\$.00

Safety Order 2 Item 17 Type of Violation: **Nonserious**

29 CFR 1910.305(g)(2)(iii): Flexible cords were not connected to devices and fittings so that tension would not be transmitted to joints or terminal screws:

- a) Plant 2, roof build mezzanine - There was a 110 volt outlet box suspended form the overhead with no strain relief.
- b) Plant 2, valance area - There was a 110 volt outlet box secured to the sprinkler pipe with zip ties.
- c) Plant 7, metal dept. - There was a 110 volt drop cord outlet wrapped around a bench bracket.
- d) Plant 3, PDI area - There was a 110 volt drop cord with outlet box secured to the mezzanine railing with zip ties.
- e) Plant 31, work platform area - There were four 110 volt drop cord outlet boxes attached to junction boxes with no strain relief.

Date By Which Violation Must be Abated:	03/04/2010
Proposed Penalty:	\$.00



Robert A. Kattau
Director, Industrial Compliance

Indiana Department of Labor

Indiana Occupational Safety and Health Administration
402 West Washington Street
Room W195
Indianapolis, IN 46204-2751
Phone: 317/232-1979 Fax: 317/233-8509



INVOICE/DEBT COLLECTION NOTICE

Company Name: Keystone RV Company
Inspection Site: 2642 Hackberry Dr., Goshen, IN 46526
Issuance Date: 01/29/2010

Summary of Penalties for Inspection Number 313673212

Safety Order 01, Serious	=	\$12,000.00
Safety Order 02, Nonserious	=	\$0.00
Total Proposed Penalties		\$12,000.00

Penalties are due within fifteen (15) working days of receipt of this notification unless contested. Make your check or money order payable to: "Indiana DOL/IOSHA". Please indicate IOSHA's Inspection Number (indicated above) on the remittance.

IOSHA does not agree to any restrictions or conditions or endorsements put on any check or money order for less than full amount due, and will cash the check or money order as if these restrictions, conditions, or endorsements do not exist.

Corrective action, taken by you for each alleged violation should be submitted to this office on or about the abatement dates indicated on the Safety Order and Notification of Penalty.

A work sheet has been provided to assist in providing the required abatement information. A completed copy of this work sheet should be posted at the worksite with the safety order(s).



Robert A. Kattau
Director, Industrial Compliance

Date 1-29-10