SETTLEMENT AGREEMENT

The Commissioner of Labor (hereinafter referred to as "Commissioner") and Co-Alliance, LLP (hereinafter referred to as "Employer") hereby agree as follows:

The Commissioner amends the Safety Order(s) and Notification(s) of Penalty, IOSHA Inspection No. 317058154 issued to the Employer on October 30, 2013 in the following manner:

SAFETY ORDER 01:

Item 1:	Upheld. Penalty is reduced 50% to $3150.
Item 2:	Upheld. Penalty is reduced 50% to ~~$3150~~. 900 jca
Item 3:	Upheld. Penalty is reduced 50% to $3150.
Item 4:	Upheld. Penalty is reduced 50% to $3150.
Item 5:	Upheld. Penalty is reduced 50% to $3150.
Item 6:	Upheld. Penalty is reduced 50% to $1125.

The TOTAL AGREED PENALTY is $14,625.
This is a 50% reduction from the proposed citations.

THE EMPLOYER IS SATISFIED WITH THE AMENDMENTS STATED ABOVE AND ACCORDINGLY WAIVES ITS RIGHT TO FILE A NOTICE OF CONTEST OF THE SAFETY ORDER(S) AND NOTIFICATION(S) OF PENALTY AS AMENDED AND AGREES TO WITHDRAW ANY PREVIOUSLY FILED NOTICES OF CONTEST IN THIS MATTER.

Upon full execution of this Settlement Agreement ("Agreement") the Employer will post this Agreement for three (3) working days or until abatement is completed, whichever period is longer.

The total AGREED PENALTY is due and payable within fifteen (15) working days from the Employer's execution of this Agreement. The Employer further agrees that if the AGREED PENALTY is not paid within fifteen working days from the Employer's execution of this Agreement, that the full amount of the penalty initially assessed against the Employer in the Safety Order(s) and Notification(s) of Penalty which are the subject of this Agreement is due and payable immediately.

The Safety Order(s) and Notification(s) of Penalty are, and shall be, herein a final and enforceable Order of the Board of Safety Review.

Except for this Agreement, and IOSHA matters arising out of this Agreement, and any other subsequent IOSHA proceedings between the parties, none of the foregoing agreements, statements, findings, and actions taken by Employer shall be deemed an admission by Employer of the allegations contained within the Safety Order(s) and Notification(s) of Penalty. The agreements, statements, findings and actions taken herein are made in order to compromise and

settle this IOSHA matter economically and amicably, and they shall not be used for any other purpose, except as herein stated.

CO-ALLIANCE, LLP	COMMISSIONER OF LABOR
By: Shawn Lambert	By: J Alexander
Title: Safety + Risk Manager	Title: Director
Date: 11/25/2013	Date: 11/27/13

Indiana Department of Labor
Indiana Occupational Safety and Health Administration
402 West Washington Street
Room W195
Indianapolis, IN 46204-2751
Phone: 317/232-1979 Fax: 317/233-8509

Certified mail #91 7190 0005 2720 0030 7238 10-30-13 jto

Safety Order and Notification of Penalty

To:

Co-Alliance, LLP,
and its successors
5250 East US Highway 36, Building 1000
Avon, IN 46168

Inspection Site:

3551 W 800 South
Union Mills, IN 46382

Inspection Number: 317058154

Inspection Date(s): 06/25/2013 - 08/08/2013

Issuance Date: 10/30/2013

The violation(s) described in this Safety Order and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

An inspection of your place of employment has revealed conditions which we believe do not comply with the provisions of the Indiana Occupational Safety and Health Act (Indiana Code Chapter 22-8-1.1) or the standards or rules adopted thereunder. Accordingly, enclosed please find safety order(s) and notification(s) of penalty describing such violation(s) with references to applicable standards, rules, or provisions of the statute and stating the amount of any penalty(ies).

Informal Conference - Please be advised that it may be possible to informally settle any potential dispute without initiating the more elaborate proceedings brought on by a petition for review. Prior to filing a petition for review, you may request an informal conference concerning any of the results of the inspection (safety orders, penalties, abatement dates, etc.) by contacting the Indiana Department of Labor/IOSHA, preferably by telephone, in a prompt manner. Please be advised that a request for an informal conference cannot extend the fifteen working day period for filing a petition for review. Informal conferences frequently resolve any possible disputes, and therefore you are urged to take advantage of this opportunity. Because of the limited time period and in order to facilitate scheduling, any requests for an informal conference should be made promptly upon your receipt of the safety order(s) and notification(s) of penalty.

Right to Contest - You are hereby also notified that you are entitled to seek administrative review of the safety order(s), penalty(ies), or both by filing a written petition for review at the above address postmarked within fifteen working days of your receipt of the safety order(s) and notification(s) of penalty. ("Working days" means Mondays through Fridays, but does not include Saturdays, Sundays, legal holidays under a state statute or days

on which the Indiana Department of Labor's offices are closed during regular business hours). If you do not file such a petition for review (contest), the safety order(s) and penalty(ies) shall be deemed final orders of the Board of Safety Review and not subject to review by any court or agency. The issuance of a safety order does not constitute a finding that a violation has occurred unless no petition for review is filed, or if a petition for review (contest) is filed, it must contain a statement of its basis and should reference the above inspection number. Upon receipt of your petition for review, we will affirm, amend or dismiss the safety order(s) and notification(s) of penalty. If we affirm, your petition for review will be granted (unless it was not timely) and the dispute will be certified by the Board of Safety Review for further proceedings. The Board of Safety Review is an independent agency appointed by the governor with authority to conduct hearings and to issue decisions concerning disputed safety order(s) and notification(s) of penalty. If we amend the safety order(s) or notification(s) of penalty, your petition for review shall be deemed moot. However, you will then be given an opportunity to file a petition for review concerning the amended safety order(s) and notification(s) of penalty.

Please be advised that an employee or representative of employees may file a petition for review to contest the reasonableness of the time stated in the safety order(s) for the abatement of any violation.

Posting - Upon receipt of any safety order(s) you are required to post such safety order(s), or a copy thereof, unedited, at or near each place an alleged violation referred to in the safety order(s) occurred. However, if your operations are such that it is not practicable to post the safety order(s) at or near each place of alleged violation, such safety order(s) shall be posted, unedited, in a prominent place where it will be readily observable by all affected employees. For example, if you are engaged in activities which are physically dispersed, the safety order(s) may be posted at the location from which the employees operate to carry out their activities. You must take steps to ensure that the safety order is not altered, defaced, or covered by other material. Posting shall be until the violation is abated, or for three working days, whichever is longer.

Penalties - Penalties are due within fifteen (15) working days of receipt of this notification unless contested. Abatement does not constitute payment of penalties.

Abatement - The conditions cited in the safety order(s) must be corrected (abated) on or before the date shown for each item on the safety order(s) and notification(s) of penalty unless:

(1) You file a petition for review concerning the violation, in which case the full abatement period shall commence from the issuance of a final decision by the Board of Safety Review or the courts which requires compliance with the safety order; or

(2) The abatement period is extended by the granting of a petition for modification of abatement date.

PMAs - The petition for modification of abatement date is a manner in which you may seek additional time to correct (abate) a violation without having to file a petition for review concerning the safety order, or after the expiration of the time period to file such a petition for review when it becomes apparent that you need extra time to abate the violation. A petition for modification of abatement date shall be in writing and shall include the following information:

(1) All steps you have taken, and the dates of such actions, in an effort to achieve compliance during the prescribed abatement period.

(2) The specific additional abatement time necessary in order to achieve compliance.

(3) The reasons such additional time is necessary, including the unavailability of professional or technical personnel or of materials and equipment, or because necessary construction or alteration of facilities cannot be completed by the original abatement date.

(4) All available interim steps being taken to safeguard employees against the cited hazard during the abatement period.

(5) A certification that a copy of the petition has been posted, and if appropriate, served on the authorized representative of affected employees, and a certification of the date upon which such posting and service was made.

A petition for modification of abatement date shall be filed with the Indiana Department of Labor/IOSHA no later than the close of the next working day following the date on which abatement was originally required. A later-filed petition shall be accompanied by the employer's statement of exceptional circumstances explaining the delay. A copy of such petition shall be posted in a conspicuous place where all affected employees will have notice thereof or near such location where the violation occurred. The petition shall remain posted until the time period for the filing of a petition for review of the Commissioner's granting or denying the petition expires. Where affected employees are represented by an authorized representative, said representative shall be served a copy of such petition.

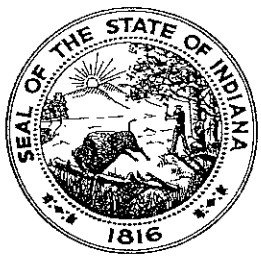
Notification of Corrective Action - Correction of the alleged violations which have an abatement period of thirty (30) days or less should be reported in writing to us promptly upon correction. A "Letter of Abatement" form and an "Abatement Photographs" worksheet are enclosed for your assistance in providing adequate documentation of abatement. Reports of corrections should show specific corrective action on each alleged violation and the date of such action. On alleged violations with abatement periods of more than thirty (30) days, a written progress report should be submitted, detailing what has been done, what remains to be done, and the time needed to fully abate each such violation. When the alleged violation is fully abated, we should be so advised. Timely correction of an alleged violation does not affect the initial proposed penalty.

Followup Inspections - Please be advised that a followup inspection may be made for the purpose of ascertaining that you have posted the safety order(s) and corrected the alleged violations. Failure to correct an alleged violation may result in additional penalties for each day that the violation has not been corrected.

Employer Discrimination Unlawful - The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the Indiana Department of Labor/IOSHA at the address shown above.

Notice to Employees - The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the Indiana Department of Labor/IOSHA at the address shown above within fifteen (15) working days (excluding weekends and State holidays) or receipt by the employer of this safety order and penalty.

If you wish additional information, you may direct such requests to us at the address or telephone number stated above.



NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with IOSHA to discuss the safety order(s) issued on 10/30/2013. The conference will be held at the IOSHA office located at 402 West Washington Street, Room W195, Indianapolis, IN 46204 on _____ at _____. Employees and/or representatives of employees have a right to attend an informal conference.

Indiana Department of Labor

Indiana Occupational Safety and Health Administration

Inspection Number:	317058154
Inspection Dates:	06/25/2013 - 08/08/2013
Issuance Date:	10/30/2013

Safety Order and Notification of Penalty

Company Name: Co-Alliance, LLP
Inspection Site: 3551 W 800 South, Union Mills, IN 46382

Safety Order 1 Item 1 Type of Violation: **Serious**

IC 22-8-1.1, Section 2: The employer did not establish and maintain conditions of work which were reasonably safe and healthful for employees, and free from recognized hazards that were causing or likely to cause death or serious physical harm to employees in that employees were exposed to potential fire and/or deflagration (explosion) hazards because methods were not utilized to contain combustible dusts such as, but not limited to grain dust and combining with an ignition source:

a) Grain Elevator - On June 24, 2013 the employer was operating the enclosed South leg of the elevator to fill bin 1 with corn from the dump pit when a combustible dust explosion occurred. The leg did not have any explosion relief venting.

Among other methods, one feasible and acceptable method to correct this hazard is to incorporate explosion relief venting to the grain elevator where dust explosion hazards exist in rooms, buildings, or other enclosures under normal operating conditions in accordance with Section 6.2.1 of the National Fire Protection Agency's (NFPA) *Prevention of Fires and Dust Explosions in Agricultural and Food Processing Facilities* (NFPA 61-2013)

b) Grain Elevator - On June 24, 2013 the employer was operating the enclosed South leg of the elevator to fill bin 1 with corn from the dump pit when a combustible dust explosion occurred. The mineral oil system used to suppress the corn dust was not in operation due to a malfunction.

Among other methods, one feasible and acceptable method to correct this hazard is to utilize a method to prevent the escape of dust from process equipment into the surrounding environment in accordance with Section 10.3.1 of the National Fire Protection Agency's (NFPA) *Prevention of Fires and Dust Explosions in Agricultural and Food Processing Facilities* (NFPA 61-2013)

Date By Which Violation Must be Abated:	**11/26/2013**
Proposed Penalty:	**$6,300.00**

Safety Order 1 Item 2 Type of Violation: **Serious**

29 CFR 1910.23(a)(9): Cover(s) over floor hole(s) into which persons could not accidentally walk left opening(s) greater than one inch wide through which tools or materials could fall:

Grain Elevator - In the basement of the grain elevator over the South Leg was an approximate 4 inch floor hole in the expanded metal grating.

Indiana Department of Labor

Indiana Occupational Safety and Health Administration

Inspection Number:	317058154
Inspection Dates:	06/25/2013 - 08/08/2013
Issuance Date:	10/30/2013

Safety Order and Notification of Penalty

Company Name: Co-Alliance, LLP
Inspection Site: 3551 W 800 South, Union Mills, IN 46382

Date By Which Violation Must be Abated: **11/26/2013**
Proposed Penalty: **$1,800.00**

Safety Order 1 Item 3 Type of Violation: **Serious**

29 CFR 1910.272(m)(1)(i): The employer did not implement preventive maintenance procedures consisting of regularly scheduled inspections of at least the mechanical and safety control equipment associated with dryers, grain stream processing equipment, dust collection equipment including filter collectors, and bucket elevators:

Grain Elevator - On or about June 24, 2013, the mineral oil system used for dust suppression of the grain dust was not working correctly and was not being used. The mineral oil was typically applied as the grain left the dump pit and entered the boot portion of the leg.

Date By Which Violation Must be Abated: **11/26/2013**
Proposed Penalty: **$6,300.00**

Safety Order 1 Item 4 Type of Violation: **Serious**

29 CFR 1910.272(m)(3): A certification record was not maintained of each inspection, performed in accordance with this paragraph (m), containing the date of the inspection, the name of the person who performed the inspection and the serial number, or other identifier, of the equipment specified in paragraph (m)(1)(i) of this section that was inspected:

Grain Elevator - On or about June 24, 2013, the mineral oil system used for dust suppression of the grain dust was not working correctly and was not being used. The mineral oil was typically applied as the grain left the dump pit and entered the boot portion of the leg.

Date By Which Violation Must be Abated: **11/26/2013**
Proposed Penalty: **$6,300.00**

Indiana Department of Labor

Indiana Occupational Safety and Health Administration

Inspection Number:	317058154
Inspection Dates:	06/25/2013 - 08/08/2013
Issuance Date:	10/30/2013

Safety Order and Notification of Penalty

Company Name: Co-Alliance, LLP
Inspection Site: 3551 W 800 South, Union Mills, IN 46382

Safety Order 1 Item 5 Type of Violation: **Serious**

29 CFR 1910.272(q)(6)(i): The employer did not equip bucket elevators with a belt alignment monitoring device which would initiate an alarm to employees when the belt was not tracking properly:

Grain Elevator - The grain elevator employees used the elevator for moving grain such as, but not limited to: wheat, corn, and soy beans, to one of the storage silos. On or about June 24, 2013 the elevator employees were moving corn from the dump pit into bin 1 using the South leg.

Date By Which Violation Must be Abated: **11/26/2013**
Proposed Penalty: **$6,300.00**

Safety Order 1 Item 6 Type of Violation: **Serious**

29 CFR 1910.307(c): Equipment, wiring methods, and installations of equipment in hazardous (classified) locations were not intrinsically safe, or approved for the hazardous (classified) location, or safe for the hazardous (classified) location:

Grain Elevator - The employees were using an Electric Cleaner Company Industrial Dry Vac, which consisted of a motor with a bag filter setting on top of a 55 gallon drum.

Date By Which Violation Must be Abated: **11/26/2013**
Proposed Penalty: **$2,250.00**

Julie C. Alexander J.D.
Director, General Industry

Indiana Department of Labor
Indiana Occupational Safety and Health Administration
402 West Washington Street
Room W195
Indianapolis, IN 46204-2751
Phone: 317/232-1979 Fax: 317/233-8509

INVOICE/DEBT COLLECTION NOTICE

Company Name: Co-Alliance, LLP
Inspection Site: 3551 W 800 South, Union Mills, IN 46382
Issuance Date: 10/30/2013

Summary of Penalties for Inspection Number 317058154

Safety Order 01, Serious	=	$29,250.00
Total Proposed Penalties		$29,250.00

Penalties are due within fifteen (15) working days of receipt of this notification unless contested. Make your check or money order payable to: "Indiana DOL/IOSHA". Please indicate IOSHA's Inspection Number (indicated above) on the remittance.

IOSHA does not agree to any restrictions or conditions or endorsements put on any check or money order for less than full amount due, and will cash the check or money order as if these restrictions, conditions, or endorsements do not exist.

Corrective action, taken by you for each alleged violation should be submitted to this office on or about the abatement dates indicated on the Safety Order and Notification of Penalty.

A work sheet has been provided to assist in providing the required abatement information. A completed copy of this work sheet should be posted at the worksite with the safety order(s).

Julie C. Alexander J.D.
Director, General Industry

10/30/13
Date