

Indiana Department of Labor

Indiana Occupational Safety and Health Administration
402 West Washington Street, Room W195
Indianapolis, Indiana 46204
Phone: (317) 232-1979 FAX: (317) 233-3790



Safety Order and Notification of Penalty

To:
Indiana Bottle Company, Inc.
and its successors
300 West Lovers Lane
Scottsburg, IN 47170

Inspection Number: 1662095
CSHO ID: D1060
Optional Report No.: UNKNOWN
Inspection Date(s): 04/06/2023 - 09/05/2023
Issuance Date: 09/26/2023

Inspection Site:
300 West Lovers Lane
Scottsburg, IN 47170

The violation(s) described in this Safety Order and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

An inspection of your workplace of employment has revealed conditions which we believe do not comply with the provisions of the Indiana Occupational Safety and Health Act (Indiana Code Chapter 22-8-1.1) or the standards or rules adopted thereunder. Accordingly, enclosed please find safety order(s) and notification(s) of penalty describing such violation(s) with references to applicable standards, rules or provisions of the statute and stating the amount of any penalty(ies).

Informal Conference – Please be advised that it may be possible to informally settle any potential dispute without initiating the more elaborate proceedings brought on by a petition for review. Prior to filing a petition for review, you may request an informal conference concerning any results of the inspection (safety orders, penalties, abatement dates, etc.) by contacting the Indiana Department of Labor/IOSHA, preferably by telephone, in a prompt manner. Please be advised that a request for an informal conference cannot extend the fifteen working day period for filing a petition for review. Informal conferences frequently resolve any possible disputes, and therefore you are urged to take advantage of this opportunity. Because of the limited time period and in order to facilitate scheduling, any requests for an informal conference should be made promptly upon your receipt of the safety order(s) and notification(s) of penalty.

Right to Contest – You are hereby also notified that you are entitled to seek administrative review of the safety order(s), penalty(ies), or both by filing a written petition for review at the above address postmarked within fifteen working days of your receipt of the safety order(s) and notification(s) of penalty. (“Working days” means Mondays through Fridays, but does not include Saturdays, Sundays, legal holidays under a state statute or days on which the Indiana Department of Labor’s offices are closed during regular business hours). If you do not file such a petition for review (contest), the safety

order(s) and penalty(ies) shall be deemed final orders of the Board of Safety Review and not subject to review by any court or agency. The issuance of a safety order does not constitute a finding that a violation has occurred unless no petition for review is filed, or if a petition for review (contest) is filed, it must contain a statement of its basis and should reference the above inspection number. Upon receipt of your petition for review, we will affirm, amend or dismiss the safety order(s) and notification(s) of penalty. If we affirm, your petition for review will be granted (unless it was not timely) and the dispute will be certified by the Board of Safety Review for further proceedings. The Board of Safety Review is an independent board appointed by the governor with authority to conduct legal proceedings leading up to and including administrative hearings or assign an Administrative Law Judge (ALJ) to conduct the same, and to issue decisions concerning disputed safety orders and notifications of penalties. If we amend the safety order(s) or notification(s) of penalty, your petition for review shall be deemed moot. However, you will then be given an opportunity to file a petition for review concerning the amended safety order(s) and notification(s) of penalty.

Please be advised that an employee or representative of employees may file a petition for review to contest the reasonableness of the time stated in the safety order(s) for the abatement of any violation.

Posting - Upon receipt of any safety order(s) you are required to post such safety order(s), or a copy thereof, unedited, at or near each place an alleged violation referred to in the safety order(s) occurred. However, if your operations are such that it is not practicable to post the safety order(s) at or near each place of alleged violation, such safety order(s) shall be posted, unedited, in a prominent place where it will be readily observable by all affected employees. For example, if you are engaged in activities which are physically dispersed, the safety order(s) may be posted at the location from which the employees operate to carry out their activities. You must take steps to ensure that the safety order is not altered, defaced, or covered by other material. Posting shall be until the violation is abated, or for three working days, whichever is longer.

Penalties - Penalties are due within fifteen (15) working days of receipt of this notification unless contested. Abatement does not constitute payment of penalties.

Abatement - The conditions cited in the safety order(s) must be corrected (abated) on or before the date shown for each item on the safety order(s) and notification(s) of penalty unless:

(1) You file a petition for review concerning the violation, in which case the full abatement period shall commence from the issuance of a final decision by the Board of Safety Review or the courts which requires compliance with the safety order; or

(2) The abatement period is extended by the granting of a petition for modification of abatement date.

PMAs - The petition for modification of abatement date is a manner in which you may seek additional time to correct (abate) a violation without having to file a petition for review concerning the safety order, or after the expiration of the time period to file such a petition for review when it becomes apparent that you need extra time to abate the violation. A petition for modification of abatement date shall be in writing and shall include the following information:

(1) All steps you have taken, and the dates of such actions, in an effort to achieve compliance during the prescribed abatement period.

(2) The specific additional abatement time necessary in order to achieve compliance.

(3) The reasons such additional time is necessary, including the unavailability of professional or technical personnel or of materials and equipment, or because necessary construction or alteration of facilities cannot be completed by the original abatement date.

(4) All available interim steps being taken to safeguard employees against the cited hazard during the abatement period.

(5) A certification that a copy of the petition has been posted, and if appropriate, served on the authorized representative of affected employees, and a certification of the date upon which such posting and service was made.

A petition for modification of abatement date shall be filed with the Indiana Department of Labor/IOSHA no later than the close of the next working day following the date on which abatement was originally required. A later-filed petition shall be accompanied by the employer's statement of exceptional circumstances explaining the delay. A copy of such petition shall be posted in a conspicuous place where all affected employees will have notice thereof or near such location where the violation occurred. The petition shall remain posted until the time period for the filing of a petition for review of the Commissioner's granting or denying the petition expires. Where affected employees are represented by an authorized representative, said representative shall be served a copy of such petition.

Notification of Corrective Action - Correction of the alleged violations which have an abatement period of thirty (30) days or less should be reported in writing to us promptly upon correction. A "Letter of Abatement" form and an "Abatement Photographs" worksheet are enclosed for your assistance in providing adequate documentation of abatement. Reports of corrections should show specific corrective action on each alleged violation and the date of such action. On alleged violations with abatement periods of more than thirty (30) days, a written progress report should be submitted, detailing what has been done, what remains to be done, and the time needed to fully abate each such violation. When the alleged violation is fully abated, we should be so advised. Timely correction of an alleged violation does not affect the initial proposed penalty.

Followup Inspections - Please be advised that a followup inspection may be made for the purpose of ascertaining that you have posted the safety order(s) and corrected the alleged violations. Failure to correct an alleged violation may result in additional penalties for each day that the violation has not been corrected.

Employer Discrimination Unlawful - The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the Indiana Department of Labor/IOSHA at the address shown above.

Notice to Employees - The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the Indiana Department of Labor/IOSHA at the address shown above within fifteen (15) working days (excluding weekends and State holidays) or receipt by the employer of this safety

order and penalty.

If you wish additional information, you may direct such requests to us at the address or telephone number stated above.

Indiana Department of Labor

Indiana Occupational Safety and Health Administration
402 West Washington Street, Room W195
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NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with IOSHA to discuss the Safety Order(s) issued on 09/26/2023.

The Informal Conference will be held:

Date: _____

Time: _____

_____ **Virtually/Telephonically via Microsoft Teams**

Call-in Number: _____

Conference ID: _____

_____ **In-person at the Indiana Department of Labor, located at the following address:**

402 West Washington Street, Room W195
Indianapolis, Indiana 46204

Meeting/Conference Room: _____

Employees and/or representatives of employees have a right to attend an informal conference.

Indiana Department of Labor
Occupational Safety and Health Administration

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CSHO ID: D1060
Optional Report No.: UNKNOWN
Inspection Date(s): 04/06/2023 - 09/05/2023
Issuance Date: 09/26/2023



Safety Order and Notification of Penalty

Company Name: Indiana Bottle Company, Inc.
Inspection Site: 300 West Lovers Lane, Scottsburg, IN 47170

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Safety Order 1 Item 1 a Type of Violation: **Serious**

29 CFR 1910.147(c)(7)(i): The employer did not provide adequate training to ensure that the purpose and function of the energy control program was understood by employees:

Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - Uniloy Model 250 R1 (Serial #: 250 R1-3756) - On or about 06/26/2023, and at times prior, an employee was exposed to struck-by/caught-in hazards when performing maintenance on machinery that would require the use of lockout/tagout under normal work-related circumstances.

Re-train employees in the recognition of hazardous conditions with machinery; the functions of "authorized", "affected", and "other" employees during the Lockout/Tagout process; and effective communication to ensure employees are not performing duties outside the scope of their lockout/tagout program related function.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	October 20, 2023
Proposed Penalty:	\$4,200.00



Safety Order and Notification of Penalty

Company Name: Indiana Bottle Company, Inc.
Inspection Site: 300 West Lovers Lane, Scottsburg, IN 47170

Safety Order 1 Item 1 b Type of Violation: **Serious**

29 CFR 1910.147(d): The established procedure for the application of energy control (the lockout or tagout procedures) did not cover the actions listed in and was not done in sequence as required by 29 CFR 1910.147(d)(1)-(6):

Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - Uniloy Model 250 R1 (Serial #: 250 R1-3756) - On or about 04/03/2023, and at times prior, an employee was exposed to a struck-by/caught-in hazard as effective protections were not in use when an employee attempted to unjam material from Uniloy Model 250 R1 (Serial #: 250 R1-3756). As a result, the applicable energy control elements listed below were not implemented to protect employees from machine servicing hazards:

- 1) Prepare for shutdown [(d)(1)] - ensure authorized employee has knowledge of the type, magnitude, the hazards, and the method or means to control the energy;
- 2) Shutdown the machine or equipment [(d)(2)] - machine or equipment turned off or shut down using the procedures established for the machine or equipment.
- 3) Machine isolation [(d)(3)] - physically locate and operate all energy isolating devices that are needed to control the energy to the machine or equipment in such a manner as to isolate the machine or equipment from the energy source(s);
- 4) LOTO device application [(d)(4)] - affix a lockout or tagout device to each energy isolating device;
- 5) LOTO device release of stored energy [(d)(5)] - residual energy relieved, disconnected, restrained, and otherwise rendered safe.
- 6) Verification of isolation [(d)(6)] - verify that isolation and de-energization of the machine or equipment has been accomplished.

Utilize lockout/tagout operations in sequence prior to any servicing/maintenance on Uniloy Model 250 RI (Serial #: 250 RI-3756) as required by 29 CFR 1910.147(d)(1)-(6).

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:
Proposed Penalty:

October 20, 2023
\$0.00



Safety Order and Notification of Penalty

Company Name: Indiana Bottle Company, Inc.
Inspection Site: 300 West Lovers Lane, Scottsburg, IN 47170

Safety Order 1 Item 2 Type of Violation: **Serious**

29 CFR 1910.212(a)(3)(ii): The point of operation of machines whose operation exposes an employee to injury, was not guarded. The guarding device was not in conformity with any appropriate standards therefor, or, in the absence of applicable specific standards, was not designed and constructed as to prevent the operator from having any part of his/her body in the danger zone during the operating cycle.

- a) Indiana Bottle Company, Inc. - 300 W. Lovers Lane, Scottsburg, IN 47170 - On or about 04/03/2023, and at times prior, employer exposed employees to hazardous conditions by allowing employees to operate Uniloy Model 250 R1 (Serial #250 R1 - 3756) with inadequate guarding resulting in an amputation.
- b) Indiana Bottle Company, Inc. - 300 W. Lovers Lane, Scottsburg, IN 47170 - On or about 08/15/2023, and at times prior, employer exposed employees to hazardous conditions by allowing employees to operate IMPCO Model B13-R25 (Serial #M311-72) with inadequate guarding exposing employees to rotating drive shafts, cooling fans, and various moving parts.
- c) Indiana Bottle Company, Inc. - 300 W. Lovers Lane, Scottsburg, IN 47170 - On or about 08/15/2023, and at times prior, employer exposed employees to hazardous conditions by allowing employees to operate IMPCO Model A13S-R17 (Serial #M781-67) with inadequate guarding exposing employees to rotating drive shafts, cooling fans, and various moving parts.
- d) Indiana Bottle Company, Inc. - 300 W. Lovers Lane, Scottsburg, IN 47170 - On or about 08/15/2023, and at times prior, employer exposed employees to hazardous conditions by allowing employees to operate IMPCO Model B13S-R25 (Serial #M573-73) with inadequate guarding exposing employees to rotating drive shafts, cooling fans, and various moving parts.
- e) Indiana Bottle Company, Inc. - 300 W. Lovers Lane, Scottsburg, IN 47170 - On or about 08/15/2023, and at times prior, employer exposed employees to hazardous conditions by allowing employees to operate ROSADE Blow Molder Model R381 1/2 ACC (Serial #R3S78-80) with inadequate guarding exposing employees to rotating drive shafts, cooling fans, and various moving parts.
- f) Indiana Bottle Company, Inc. - 300 W. Lovers Lane, Scottsburg, IN 47170 - On or about 08/15/2023, and at times prior, employer exposed employees to hazardous conditions by allowing employees to operate Uniloy Machinery (Blow Molder machine located to right of labeling machine, and to left of Uniloy Model 250 R1 Serial #250 R1-3750) with inadequate guarding exposing employees to rotating shafts and various moving parts.

Indiana Department of Labor
Occupational Safety and Health Administration

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Safety Order and Notification of Penalty

Company Name: Indiana Bottle Company, Inc.
Inspection Site: 300 West Lovers Lane, Scottsburg, IN 47170

Install adequate guarding on all trimmer and molding machines to protect operators and other employees in the immediate area from hazards associated with moving parts; remove stair-stepping platform that allows for employees to reach over guarding.

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Proposed Penalty:	\$4,200.00

Indiana Department of Labor
Occupational Safety and Health Administration

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Optional Report No.: UNKNOWN
Inspection Date(s): 04/06/2023 - 09/05/2023
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Safety Order and Notification of Penalty

Company Name: Indiana Bottle Company, Inc.
Inspection Site: 300 West Lovers Lane, Scottsburg, IN 47170

Safety Order 1 Item 3 Type of Violation: **Serious**

29 CFR 1910.212(a)(5): Fan blade guard(s) were not provided where the periphery of the blades was less than seven feet from the floor or working level

- a) Indiana Bottle Company, Inc. - 300 W. Lovers Lane, Scottsburg, IN 47170 - On or about 08/15/2023, and at times prior, employer exposed employees to hazardous conditions when industrial style circulatory fan was found to be in use with insufficient guarding. Guarding requirement is that the guards have spaces no larger than 1/2 inch. Measurements taken on site indicated that the spaces were approximately 2 inches.
- b) Indiana Bottle Company, Inc. - 300 W. Lovers Lane, Scottsburg, IN 47170 - On or about 08/15/2023, and at times prior, employer exposed employees to hazardous conditions by allowing employees to operate IMPCO Model B13-R25 (Serial #M311-72) with exposed cooling fans at the approximate knee level.
- c) Indiana Bottle Company, Inc. - 300 W. Lovers Lane, Scottsburg, IN 47170 - On or about 08/15/2023, and at times prior, employer exposed employees to hazardous conditions by allowing employees to operate IMPCO Model A13S-R17 (Serial #M781-67) with exposed cooling fans at the approximate knee level.
- d) Indiana Bottle Company, Inc. - 300 W. Lovers Lane, Scottsburg, IN 47170 - On or about 08/15/2023, and at times prior, employer exposed employees to hazardous conditions by allowing employees to operate IMPCO Model B13S-R25 (Serial #M573-73) with exposed cooling fans at the approximate knee level.
- e) Indiana Bottle Company, Inc. - 300 W. Lovers Lane, Scottsburg, IN 47170 - On or about 08/15/2023, and at times prior, employer exposed employees to hazardous conditions by allowing employees to operate ROSADE Blow Molder Model R381 1/2 ACC (Serial #R3S78-80) with exposed cooling fans at the approximate knee level.

Repair, replace, or take industrial fan out of service in order to avoid potential amputations to personnel working in close proximity; install guarding on cooling fans located on all trimmer machines

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

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Proposed Penalty:

November 10, 2023
\$4,200.00



Safety Order and Notification of Penalty

Company Name: Indiana Bottle Company, Inc.
Inspection Site: 300 West Lovers Lane, Scottsburg, IN 47170

Safety Order 1 Item 4 Type of Violation: **Serious**

29 CFR 1910.303(b)(7)(i): Unused openings in boxes, cabinets, equipment cases, or housings were not effectively closed:

- a) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - 4-Head Gallon Blow Molder Machine Control Panel - Missing cutout/unused opening in 220/240V electrical panel which exposed employees to potential electric shock hazards.
- b) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - 4-Head Gallon Blow Molder Machine safety switch - Missing cover plate/exposed wiring which exposed employees to potential electric shock hazards.
- c) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - Outlet & on/off combination box switch located between 4-Head Gallon Blow Molder Machine and IMPCO B13-R25 Blow Molder - Missing switch/unused opening in 110-120V light switch/receptacle box which exposed employees to potential electric shock hazards.
- d) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - Northern wall located near 4-Head Gallon Trimmer/Blow Molder - 220/240V electrical panel missing cutout/unused opening which exposed employees to potential electric shock hazards.
- e) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model B13-R25 Serial # M311-72 - Three (3) missing cutouts/unused openings in electrical equipment box (Labeled "20") which exposed employees to potential electric shock hazards.
- f) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model A13S-R17 Serial #M781-67, northern side of machine - Electrical junction box missing cover, exposed wiring and debris noted to be exposing employees to potential electrical shock hazards and fire hazards.
- g) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model A13S-R17 Serial #M781-67, northern side of machine - Two (2) unused openings in blue electrical panel located next to electrical junction box that was missing cover; exposing employees to potential electrical shock hazards.
- h) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model A13S-R17 Serial #M781-67, southern side of machine - Missing cutout/unused opening on 220/240V electrical panel (shutoff panel/lockout



Safety Order and Notification of Penalty

Company Name: Indiana Bottle Company, Inc.
Inspection Site: 300 West Lovers Lane, Scottsburg, IN 47170

point) exposing employees to potential electrical shock hazards.

i) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model A13S-R17 Serial #M781-67, southern side of machine - Missing cutout/unused opening on control panel near motor start/motor stop buttons exposing employees to potential electrical shock hazards.

j) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - Eastern wall behind IMPCO Model B13-R25 Serial #M311-72 - Electrical junction box missing cutout/unused opening exposing employees to potential electrical shock hazards.

k) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - 480V (PANEL A) electrical circuit breaker panel left in open/unlocked position exposing employees to potential electrical shock hazards.

l) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model B13S-R25 Serial #M573-73, southern side of machine - Two (2) unused openings located to the right of equipment data plate exposing employees to potential electrical shock hazards.

m) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - Eastern wall, located approximately 15-20ft to right of emergency exit near blow molder IMPCO Model B13S-R25 Serial #M573-73 - missing cutout in 480V electrical circuit breaker panel exposing employees to potential electrical shock hazards.

n) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - Rosade Blow Molder Model R381 1/2 ACC Serial #R3S78-80 - Two (2) missing cutouts located on electrical panels near lubrication instructions data plate exposing employees to potential electrical shock hazards.

o) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - Blow Molder machine located to right of labeling machine, and to left of Uniloy Model 250 R1 (Serial #250 R1-3750) - Missing cover plate/exposed wiring on relay box which exposed employees to potential electric shock hazards.

Repair/replace unused openings with protection substantially equivalent to the wall of the equipment.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

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Proposed Penalty:

November 10, 2023
\$4,200.00



Safety Order and Notification of Penalty

Company Name: Indiana Bottle Company, Inc.
Inspection Site: 300 West Lovers Lane, Scottsburg, IN 47170

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Safety Order 1 Item 5 a Type of Violation: **Serious**

29 CFR 1910.305(g)(1)(iv): Flexible cords and/ or cables were used for purposes prohibited by paragraphs (A) through (F) of 29 CFR 1910.305(g)(1)(iv)(a):

1910.305(g)(1)(iv)(A)

As a substitute for the fixed wiring of a structure;

1910.305(g)(1)(iv)(B)

Where run through holes in walls, ceilings, or floors;

1910.305(g)(1)(iv)(C)

Where run through doorways, windows, or similar openings;

1910.305(g)(1)(iv)(D)

Where attached to building surfaces;

1910.305(g)(1)(iv)(E)

Where concealed behind building walls, ceilings, or floors; or

1910.305(g)(1)(iv)(F)

Where installed in raceways, except as otherwise permitted in this subpart.

a) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - 4-Head Gallon trimmer machinery Model 10026 - Flexible cords/surge protectors used to power components of machinery.

b) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model B13-R25 (Serial #M311-72) - 3-receptacle extension cord used to power components of machinery.

c) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - Rosade blow molder Model R381 1/2 ACC (Serial #R3S78-80) - Extension cords used to power components of machinery.

d) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model A13S-R17 (Serial #M781-67) - Extension cords used to power components of machinery.

Indiana Department of Labor
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Safety Order and Notification of Penalty

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Inspection Site: 300 West Lovers Lane, Scottsburg, IN 47170

- e) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model B13S-R25 (Serial #M573-73) - Extension cords used to power components of machinery.
- f) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - Eastern wall of production floor - Extension cords plugged into receptacle and daisy chained on eastern wall directly behind IMPCO Model B13-R25 (Serial #M311-72) (near 440V electrical panels).
- g) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - Uniloy Model 250 R1 (Serial #250 R1-3750) - 3-receptacle extension cord used to power components of machinery.
- h) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - Blow Molder machine located to right of labeling machine, and to left of Uniloy Model 250 R1 (Serial #250 R1-3750) - Extension cords used to power components of machinery.

Flexible cord use should only be used for intended purposes as outlined in 1910.305. Replace flexible cords/extension cords with permanent wiring.

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Safety Order 1 Item 5 b Type of Violation: **Serious**

29 CFR 1910.303(b)(2): Listed or labeled electrical equipment was not used or installed in accordance with instructions included in the listing or labeling:

Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - 4-Head Gallon trimmer machinery Model 10026 - Relocatable Power Taps (RPTs) used to power components of machinery.

Remove Relocatable Power Taps (RPTs) from use of powering high voltage machinery.

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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Safety Order 1 Item 6 a Type of Violation: **Serious**

29 CFR 1910.334(a)(2)(ii): There was a defect or evidence of damage that could have exposed an employee to injury and the defective or damaged item was not removed from service:

- a) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model B13-R25 (Serial #M311-72) - Exposed wires due to improper splicing located near belt/pulley on top of machine exposing employees to potential electrical shock hazards.
- b) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model B13-R25 (Serial #M311-72) - Water hose used in place of wire insulation/exposed wires feeding into "Speed Control" panel (DC-51) exposing employees to potential electrical shock hazards.
- c) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model B13-R25 (Serial #M311-72) - Cable with Exposed wires/damaged insulation due to lack of strain relief located behind main power disconnect "on/off" control panel exposing employees to potential electrical shock hazards.
- d) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model B13-R25 (Serial #M311-72) - Cable with damaged/spliced flexible cord noted to be running through conductive liquids located underneath machinery exposing employees to potential electrical shock hazards.
- e) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model B13-R25 (Serial #M311-72) - Cable with damaged/spliced flexible cord(s) noted on top of machinery within close proximity to hopper (north side of machine) exposing employees to potential electrical shock hazards.
- f) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model A13S-R17 (Serial #M781-67) - Cable with exposed wires/damaged insulation located to right of data plate/control panel for machinery exposing employees to potential electrical shock hazards.
- g) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - 480 VOLT PANEL A - Damaged cable with exposed wires located to the left side of electric panel exposing employees to potential electrical shock hazards.
- h) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model B13S-R25 (Serial

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Inspection Site: 300 West Lovers Lane, Scottsburg, IN 47170

#M573-73) - Damaged cable with with multiple breaks and exposed wires located under machinery exposing employees to potential electrical shock hazards.

i) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - ROSADE Model R381 1/2 ACC (Serial #R3S78-80) - Cable with damaged/spliced flexible cord noted to be running through conductive liquids located underneath machinery exposing employees to potential electrical shock hazards.

j) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - Uniloy Model 250 R1 (Serial #250 R1-3750) - Exposed wires/damaged insulation on Dayton control switch located on eastern side of machinery exposing employees to potential electrical shock hazards.

k) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - Uniloy Blow Molder located next to Uniloy Model 250 R1 (Serial # undetermined) - two (2) instances of exposed wires/damaged insulation due to lack of strain relief located next to conveyor/extending orange automated arm used to place product on conveyor, exposing employees to potential electrical shock hazards.

Replace damaged cables/connectors.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:
Proposed Penalty:

November 10, 2023
\$4,200.00



Safety Order and Notification of Penalty

Company Name: Indiana Bottle Company, Inc.
Inspection Site: 300 West Lovers Lane, Scottsburg, IN 47170

Safety Order 1 Item 6 b Type of Violation: **Serious**

29 CFR 1910.305(g)(2)(iii): Flexible cords and cables were not connected to devices and fittings so that strain relief is provided that will prevent pull from being directly transmitted to joints or terminal screws.

- a) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model B13-R25 (Serial #M311-72) - Exposed wires due to lack of strain relief near belt/pulley on top of machine exposing employees to potential electrical shock hazards.
- b) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - IMPCO Model B13-R25 (Serial #M311-72) - Exposed wires/damaged insulation due to lack of strain relief located behind main power disconnect "on/off" control panel exposing employees to potential electrical shock hazards.
- c) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - ROSADE Model R381 1/2 ACC (Serial #R3S78-80) - Exposed wires/damaged insulation due to lack of strain relief located near lubrication data plate on western portion of machinery exposing employees to potential electrical shock hazards.
- e) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - Uniloy Model 250 R1 (Serial #250 R1-3750) - Exposed wires/damaged insulation on Dayton control switch located on eastern side of machinery exposing employees to potential electrical shock hazards.
- f) Indiana Bottle Company - 300 W. Lovers Lane, Scottsburg, IN 47170 - Uniloy Blow Molder located next to Uniloy Model 250 R1 (Serial # undetermined) - two (2) instances of exposed wires/damaged insulation due to lack of strain relief located next to conveyor/extending orange automated arm used to place product on conveyor, exposing employees to potential electrical shock hazards.

Repair/replace damaged flexible cables and ensure strain relief is provided that prevents pull from being directly transmitted to joints or terminal screws.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:
Proposed Penalty:

November 10, 2023
\$0.00



INVOICE/DEBT COLLECTION NOTICE

Company Name: Indiana Bottle Company, Inc.
Inspection Site: 300 West Lovers Lane, Scottsburg, IN 47170
Issuance Date: 09/26/2023

Summary of Penalties for Inspection Number: 1662095

Safety Order 1 Item 1a, Serious	\$4,200.00
Safety Order 1 Item 1b, Serious	\$0.00
Safety Order 1 Item 2, Serious	\$4,200.00
Safety Order 1 Item 3, Serious	\$4,200.00
Safety Order 1 Item 4, Serious	\$4,200.00
Safety Order 1 Item 5a, Serious	\$4,200.00
Safety Order 1 Item 5b, Serious	\$0.00
Safety Order 1 Item 6a, Serious	\$4,200.00
Safety Order 1 Item 6b, Serious	\$0.00
Safety Order 1 Item 7, Serious	\$1,800.00


TOTAL PROPOSED PENALTIES: \$27,000.00

Penalties are due within fifteen (15) working days of receipt of this notification unless requested. Make your check or money order payable to: "Indiana DOL/IOSHA." Please indicate IOSHA's Inspection Number (indicated above) on the remittance. You may also make a payment online at <https://payingov.com/dol/>. Your account number is your inspection number.

IOSHA does not agree to any restrictions or conditions or endorsements put on any check or money order for less than full amount due, and will cash the check or money order as if these restrictions, conditions, or endorsements do not exist.

Corrective action taken by you for each alleged violation should be submitted to this office on or about the abatement dates indicated on the Safety Order and Notification of Penalty.

A worksheet has been provided to assist in providing the required abatement information. A completed copy of this worksheet should be posted at the worksite with safety orders.

 _____

Jeremy Galloway
IOSHA Director
JG:tj

_____ 9/26/2023 _____

Date